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# PRODUCT CATALOG

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# SAFEGUARDING INDOOR ENVIRONMENTS FOR A SAFER, HEALTHIER, AND MORE PRODUCTIVE WORLD.

At AFPRO, we understand the significance of clean air. We are committed to protecting the safety and improving the well-being of students, employees, and patients in indoor environments such as schools, offices, factories, and hospitals. We strive to develop innovative air filtration solutions that extend lives, protect critical environments and production processes, and meet our customers' most demanding air purification requirements.

We are very proud of our commitment to Corporate Social Responsibility, which goes beyond our day-to-day activities and touches every facet of our business. We actively align our values and actions to contribute to a more sustainable future by incorporating sustainable practices, promoting social well-being, and making informed choices to minimize our environmental footprint.

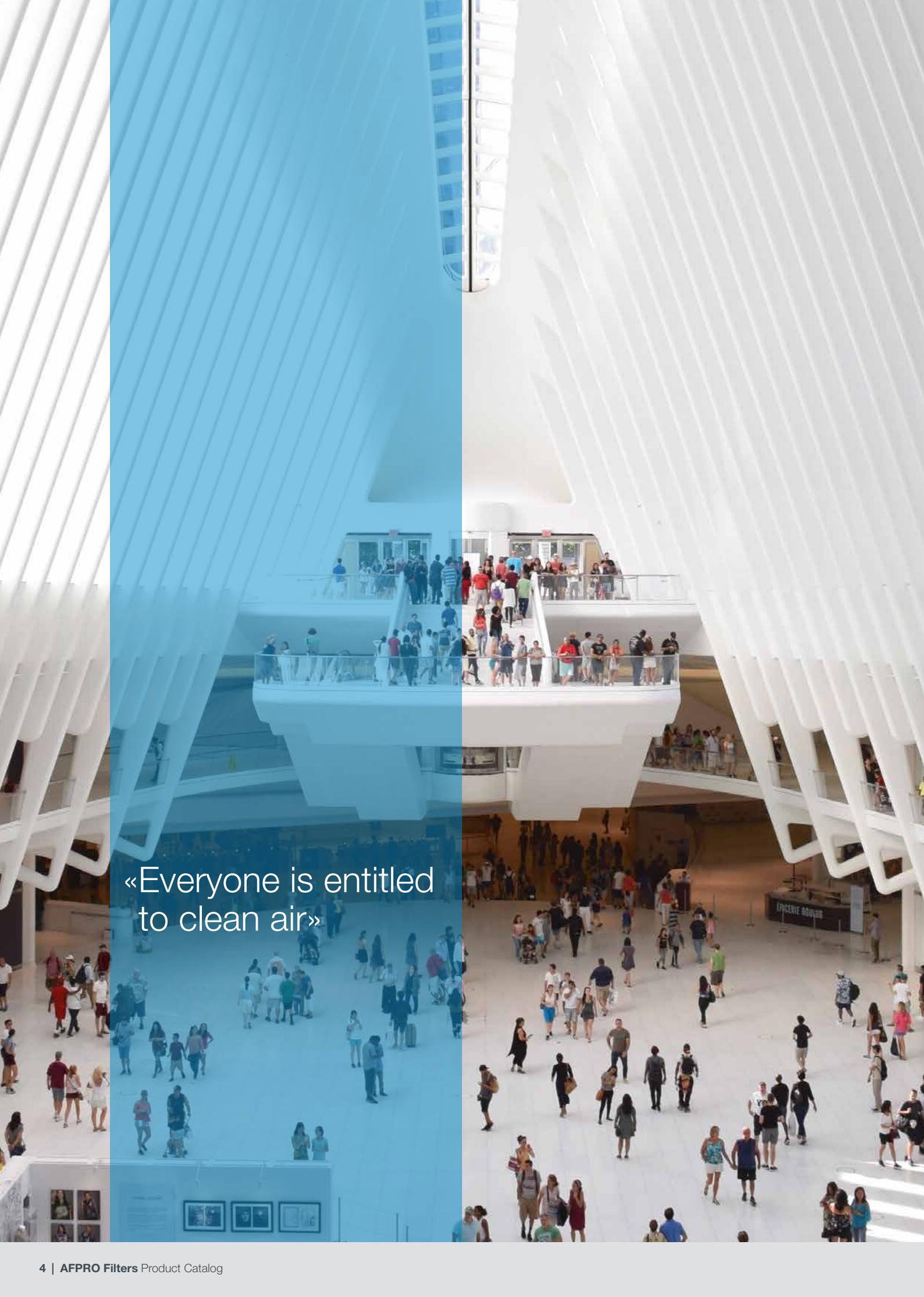
As part of the Filtration Group, we are distinguished by our relentless focus and dedication. We aspire to ascend as Europe's premier air filtration manufacturer, presenting unparalleled solutions. Our state-of-the-art manufacturing facilities and distribution centers stand as testaments to our unwavering pursuit of excellence. With unparalleled agility and advanced manufacturing capabilities, we deliver a comprehensive range of standard and custom-sized filters in an efficient and dependable manner, boasting the shortest lead times within the market.

Looking ahead, we remain committed to continuous innovation and improvement. Our objective is to stay ahead of the competition, consistently surpassing customer expectations with our products and services. Through sustained investments in research and development, we shall continually enhance our product portfolio offering advanced solutions that meet evolving indoor air quality demands, with a focus on heightened filtration efficiency and minimized energy consumption.

Within this catalog, you will discover a comprehensive range of air filters carefully designed to meet different indoor air quality requirements for a variety of applications, delivering optimal performance. From commercial buildings to hospitals and industrial facilities, we present the right filtration solutions to ensure clean and healthy air, that protects people and increases productivity.

Thank you for choosing AFPRO. Together, let's create a world that is safer, healthier and more productive, one breath at a time.

**Niels Berkhout**  
President & CEO



«Everyone is entitled  
to clean air»



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# WHY AFPRO FILTERS?

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Everyone is entitled to clean air. This is why we have been producing energy efficient filters for over 40 years to protect residents, pupils, employees, patients, production processes and equipment against the harmful effects of air pollution.

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## 8 REASONS TO OPT FOR AFPRO FILTERS



### 1 OVER 40 YEARS OF **EXPERIENCE**

If you opt for AFPRO Filters, you choose sophisticated air filter solutions; solutions which are continuously fine-tuned and ever further improved in our laboratories. This is not something we do alone but together with our customers; together with you. Like no other, you know how we can align our filters even better with your ambitions, which is why we base our innovations on your input. By being in charge of the entire supply chain - development, production as well as logistics - ourselves and having our own production processes at our disposal within this vertical structure, we can guarantee the constant quality of our products, short lead times and timely and complete deliveries. Without exception, all our raw materials, semi-finished and finished products are checked against the criteria of our ISO 9001 certified quality system.



### 2 FAST AND **RELIABLE DELIVERY**

Customer satisfaction surveys have revealed that our customers are very satisfied with our logistics, the reliability of our deliveries and our short lead times. We continually invest in our extensive logistics network. To be able to provide you with round-the-clock information on your order status, we work with comprehensive track & trace options. As an additional service, all consignments are sorted, packaged and labelled with all location and contact information. Thanks to our reliable transport partners, you can rest assured that your consignment will arrive on time and in good condition.



### 3 EXTENSIVE **INDUSTRY KNOWLEDGE**

AFPRO Filters provide innovative solutions to any industry-specific air filtration issue. Whether you are looking for a solution for a data center, a hotel, a laboratory, a training facility, a museum, a hospital or for the pharmaceutical or food industries, our professionals know your challenges in the areas of legislation, regulations, standards and guidelines. We know your industry and speak your language.



### 4 FILTERS WITH **MINIMAL ENERGY CONSUMPTION**

Energy consumption is responsible for 70% of the total costs involved in air filtration. By taking energy efficiency into consideration when choosing which air filters to install, you can considerably reduce your energy expenditure. Filters with a lower energy efficiency may perhaps be cheaper to acquire, but will soon lead to higher power consumption as well as a higher replacement frequency.

Our professionals will be pleased to work out the potential saving you may be able to achieve by opting for AFPRO Filters based on the purchase costs, power consumption and replacement frequency. Our Life Cycle Cost analysis (LCC) allows us to calculate the actual costs per filter per month. Based on the latest filter testing standards and the guidelines from the Eurovent energy label, this calculation makes it possible to work out exactly for each specific air filtration system which is the best filter option and the most energy efficient solution.



## 5 ENVIRONMENTALLY-AWARE COMPANY MAKING SUSTAINABLE CHOICES

Producing low-resistance air filters is one of AFPRO Filters' main objectives. By using high-quality glass fibers which are progressively constructed using a multi-layering technique, we reduce the air resistance of the filters and thus their power consumption. This way, we contribute to reducing the carbon footprint of our customers, but we do more. On page 10 you can read which sustainable options we adopt moving towards becoming a fully circular business.



## 6 AVAILABLE KNOWLEDGE AND EXPERTISE

AFPRO Filters stand for quality, sustainability and innovation. This is why we keep abreast of all relevant technological and social developments worldwide as well as assess on a daily basis what we can do better ourselves. Whenever we spot a process or product improvement opportunity, we implement them. We believe in the importance of sharing with our customers the knowledge and expertise gained in this manner. You are very welcome to visit our service and knowledge center in Alkmaar for up-to-date information and knowledge on air filtration, filter media, testing standards and measuring techniques.



## 7 WE EVALUATE AIR FILTRATION SYSTEMS

As filter specialists with over 40 years' experience in developing, producing and delivering filters, we regularly carry out evaluations of air filter systems in accordance with the standards in force, we use officially recognized testing methods:

- Eurovent 4/10 - 2005 In situ determination of fractional efficiency of general ventilation filters.
- ISO/CD 29462 Field testing of general ventilation filtration devices and systems for in situ removal efficiency by particle size and resistance to airflow.
- ISO 16890 filters are tested in our laboratory for filter performance (pressure drop and efficiency), dust analysis and dust capture capacity.

Our experts base their advice for the operation of the filters on the results of these testing methods.



## 8 EUROVENT CERTIFIED

AFPRO Filters comply with the stringent requirements of Eurovent certification. This certification program, developed by Eurovent in conjunction with various air filter manufacturers, makes it possible to compare air filters based on an equivalent set of evaluation criteria. Eurovent certification is your guarantee:

- That your air filters are tested by independent laboratories;
- That the filters meet the design specifications;
- That the filters you buy comply with the power consumption rating promised.

Moreover, the Eurovent certification guarantees that all documentation that we provide with your filters, such as the product information in this catalog, on our website and in the manuals, meets the European standard. In short: with the Eurovent quality mark you are assured of safe air filters that perform excellently.

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AFPRO Filters has been producing energy efficient air filters for over 40 years. Being in charge of the entire supply chain, we can guarantee the constant quality of our products, short lead times and timely and complete deliveries. Together we make the world safer, healthier and more productive.

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### AFPRO FILTERS? THIS IS WHY!



Learn more About AFPRO

# FILTERS THAT PROTECT PEOPLE

A human being inhales and exhales some 20 kilograms of air daily. 20 kilos! This is quite an impressive figure, particularly when one considers that a human being also consumes around one and a half kilos of food and two and a half kilos of water. People are inclined to pay close attention to what they eat and drink, while government bodies also issue dietary recommendations. It therefore appears only logical that we should devote greater attention to the quality of the air we breathe. How might airborne substances affect our performance and health? And what can we do to ensure the optimum quality of the air that we breathe?

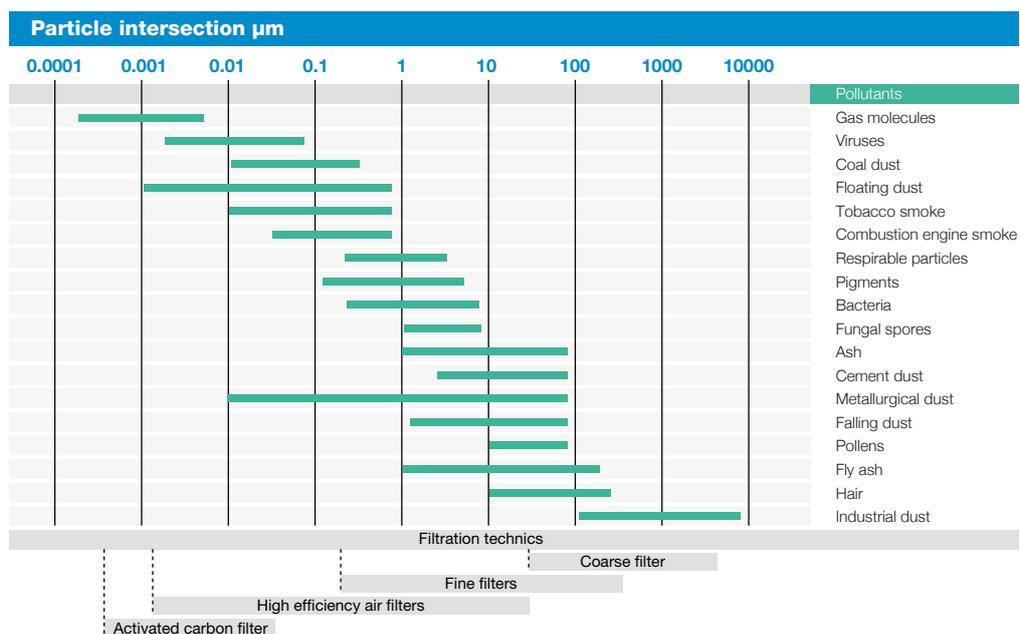
## Fine particles are hazardous to human health

During the past few years, increasing attention has been drawn to the hazards of fine particles; air pollution in the form of particles which are smaller than 10 microns. Busy roads, industry, combustion engines and the bio industry are major sources of fine particles. The human body is poorly equipped to deal with fine particles. The nose and windpipe act as natural filters for relatively large particles – larger than 5 microns. However, smaller particles can penetrate deep into our lungs, where they may cause substantial damage to health. Children, the aged and people with respiratory complaints are particularly

susceptible. The concentration of fine particles in the air can vary greatly from region to region and from one country to another.

## Particulate Matter Penetration in the human body

Particulate matter comes in different shape and sizes. Once inhaled, these particles can affect the heart and lungs and cause serious health effects. The infographic shows how deep in the human body those particles end up when inhaled. The smaller the particles, the more dangerous they are.



## Sick building syndrome - source of problems

People in the western world spend around 70% of their time indoors. Countless health problems can consequently be attributed to 'indoor conditions'. Air quality in the workplace is sometimes also far from perfect. This can cause sick building syndrome (SBS). Almost three quarters of cases of SBS can be attributed to the dust particles present within the premises. Common symptoms of SBS include listlessness, concentration and respiratory problems, headaches, drowsiness, skin and eye irritation and fatigue. Adequate air filtration is a relatively simple means of combating SBS and protecting people from its harmful effects.

AFPRO Filters' range of appropriate products enables us to vouch for the air quality and provide a suitable solution for a healthy indoor climate in any circumstances. These applications are widely used in business premises, hotels and conference centers.

Although the operation of a filter may appear very simple in theory, filters are in fact highly complex products. The filter fibers have to allow sufficient air to pass through - without offering too much resistance - while also trapping harmful particles. This is the strength of good filters.

## Using filters to protect operating processes

Apart from protecting people, filters can also be used to guarantee the progress of operating processes. The applicable filter requirements vary depending on the type of operating process in question.

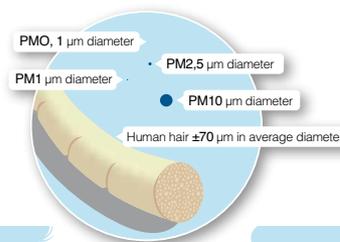
AFPRO Filters provides suitable filters for many different sectors where clean air is vitally important and contamination should be avoided. Like in hospitals, data centers and food- and pharmaceutical industries.



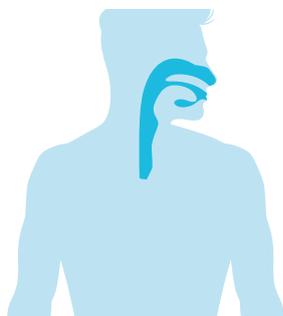
Learn how Filtration is vitally important

## Penetration of particles into the body

(The smaller the particles, the more dangerous they are)

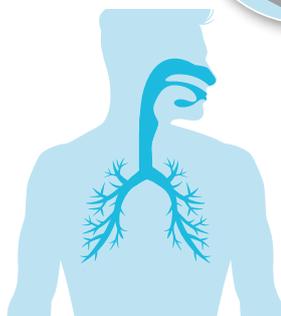


Particulate matter, smaller than a human hair



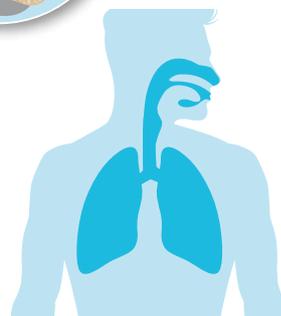
**COARSE PARTICLES**  
Upper respiratory tract  
Size = < 10 µm

**PM10 = 0.01 mm**  
• pollen  
• desert dust



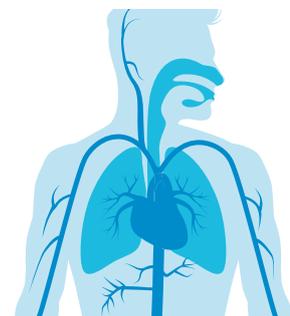
**FINE PARTICLES**  
Lower respiratory tract  
Size = < 2.5 µm

**PM2.5 = 0.0025 mm**  
• bacteria  
• fungal and mold spores  
• toner dust



**INHALEABLE PARTICLES**  
Aveoli  
Size = < 1 µm

**PM1 = 0.001 mm**  
• viruses  
• exhaust gases



**ULTRAFINE PARTICLES**  
Bloodstream/whole body  
Size = < 0.1 µm

**PM0.1 = 0.0001 mm**  
• Nano particles

# SUSTAINABLY MOVING TOWARDS FULL CIRCULARITY BY 2050

Circularity, sustainability, carbon footprint; at AFPRO Filters, we are conscious of our impact on the environment and make informed choices to minimize this. We look beyond our annual figures and the continuity of our business and are committed to innovation and quality. We are fully involved in making the transition from a linear to a circular business model. This immense change demands efforts from the entire chain, so that we engage in conversation with our customers and our suppliers alike.

### Our sustainable choices and circular steps

In our advanced laboratories, we conduct daily research into how we can make our air filters even more efficient and sustainable and work on developing new filter media and filtering techniques.

### Sustainability and energy consumption

AFPRO Filters is a pioneer in developing A and A+ label filters, enabling our customers to make a deliberate and sustainable choice. By choosing these filters, you significantly reduce the energy consumption and thus your carbon footprint.

We are also as frugal as possible with the energy we use ourselves, by making use of green electricity from solar panels and having our incredibly energy efficiently built modern logistics hub hooked up to the residual heat supply from the local household waste incineration plant. This has led to a 50% reduction in our energy consumption.

### Circularity

In the production of our filters, we use as little plastic as possible. We opt for fiber glass and aim to reduce our use of plastic down to zero. In addition, we are very deliberate in our choice of using aluminum frames. Contrary to plastic which is used by many other manufacturers, aluminum is 100% reusable and recyclable.

### The life cycle of a filter

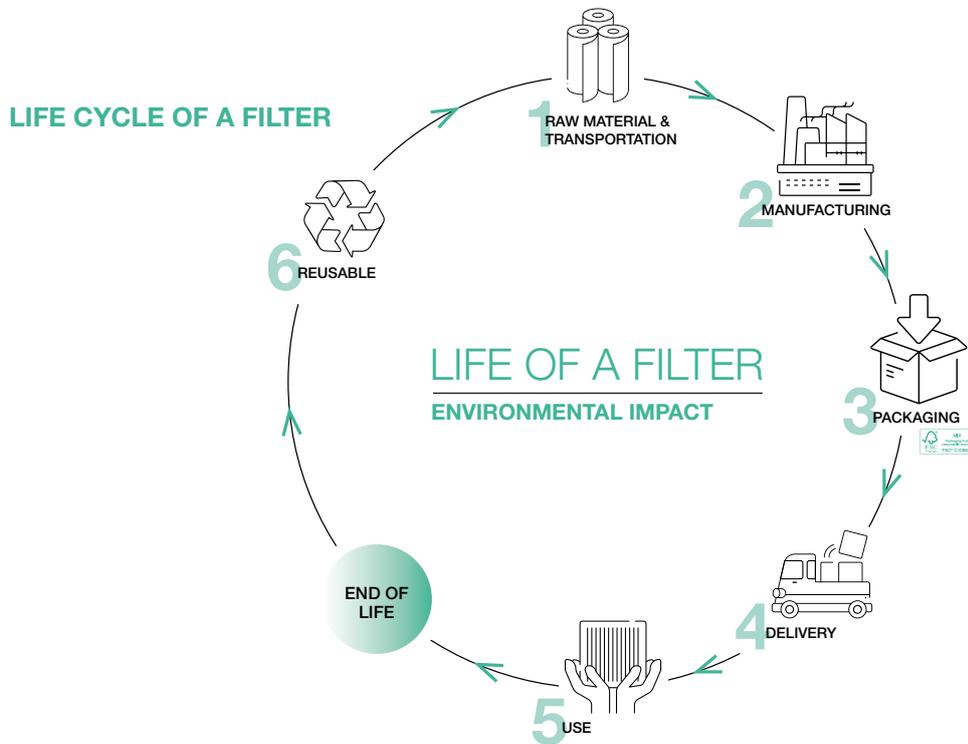
In order to be able to make the most sustainable choices moving towards full circularity, we have mapped the life cycle of our filters. For each stage, we continually assess which sustainability and/or circularity improvements we may be able to implement.



**SILVER | Top 15%**  
**ecovadis**  
Sustainability Rating  
JAN 2025

AFPRO FILTERS has been awarded the EcoVadis Sustainability Silver Medal and Certificate in recognition of the work we have done to create a more sustainable world. This result places us in the top 15 percent of more than 90.000 companies assessed by EcoVadis. We are proud of this achievement, but we are determined to take our sustainability journey even further by taking increasingly innovative and committed actions to make the world a safer, healthier and more productive place.

«If you choose an A+ or A label ePM1 filter, then you choose the best air quality and the largest energy saving»



### Stage 1: Raw materials and transport

When choosing our suppliers, the environmental impact is an important selection criterion, and certificates and work procedures can form an overriding factor in the weighting. Where possible, we buy locally and opt for production facilities in the vicinity of our factories to minimize transport movements. Also, the loading of pallets and containers is meticulously planned to the millimeter to achieve efficient transport volumes and avoid shipping air.

### Stage 2: Production process

We are one of the few air filter manufacturers who are ISO 14001 certified and work towards a zero-waste business. We achieve this, among other things, by making agreements with our suppliers about reducing packaging material. Also, the vertical integration of our production process enables us to reduce our production waste down to a minimum.

Waste reduction in our production processes is always at the forefront of our minds.

As such, we have achieved significant results over recent years in terms of minimizing rest material, partly by deploying new machines and advanced software for smarter planning.

### Stage 3: Packaging

The cardboard packaging (FSC certified) we use is made to measure and only serves as transport protection for the product delivered, but can also be used for packaging and disposing of used filters.

In order to optimize the customization process of cardboard boxes, we use an ultra-modern machine which makes an intelligent calculation based on the material to be packaged to deliver

the right cardboard box to measure, resulting in savings in terms of cardboard, transport volume and unnecessary padding.

### Stage 4: Delivery

We try to minimize transport movements and proactively approach our customers with the request to group their orders per delivery address as much as possible, while at the same time loading pallets as efficiently as possible to save on volume. We also deploy carbon neutral transport as much as possible. If this is not possible, we choose transport based on lorries that meet the Euro 6 emission standard.

### Stage 5: In use

While our air filters are in use, they ensure a healthy indoor climate and energy saving. If you choose an A+ or an A label ePM1 filter, you choose the best air quality and the largest energy saving. A win-win situation; being beneficial for the end user as well as for the environment.

### Stage 6: Re-use and recycling

We do our utmost to design our filters in such a way that the raw materials used can be reused in the best possible way. Also, recycling is a major consideration at all our production locations. In addition, we actively participate in initiatives and pilot projects for sorted collection, disposal and reuse of used filters and packaging material. This way, we can enable our customers to work even more waste free too and together we determine our next steps towards sustainability and circularity as we move towards full circularity by 2050.

# ENERGY SAVING WITH FILTERS

Every building uses some form of climate control. Climate control provides clean air and a healthy indoor environment. What most people don't realize is that climate control consumes a lot of energy. That's why AFPRO Filters invests heavily in developing energy-efficient air filters. Choosing energy-efficient air filters can significantly reduce energy bills.

## Best indoor air quality and low energy costs thanks to our energy-efficient air filters

Energy consumption is responsible for 70% of the total air filtration costs. When paying attention to the energy-efficiency of air filters, considerable energy savings can be achieved. Poorer quality filters may be cheaper to purchase, but they quickly lead to higher energy consumption and a higher replacement frequency.

AFPRO Filters considers the production of low-resistance air filters as one of its main goals. By using high-quality glass fibers that are progressively constructed using a multilayering technique, we significantly reduce the air resistance of the filters, which in turn reduces energy consumption. Reducing energy consumption is an essential part of a sustainable business plan.

If energy-efficient solutions are required to support customers in the construction of new buildings or in the energy optimization of existing installations, the HQ85 bag filter combines protection against fine particles and low energy consumption.

Its low resistance and high retention capacity reduce labor costs thanks to less frequent filter changes. In addition, the performance of the HQ85/ES A+ filter has been certified by Eurovent.



HQ85/ES A+ filter

## Energy labels via Eurovent

AFPRO air filters have obtained an energy label, which makes it easier to compare all available filters. A filter with a smaller filter surface and fewer or shorter bags, will be rated with a lower energy label and will in practice consume more energy. The labels clearly indicate the expected energy consumption, which is very important considering that 70-80% of the life cycle costs are determined by energy. All Eurovent-certified products are equipped with a noticeable Eurovent energy label.

## Life Cycle Cost (LCC) analysis

When purchasing an air filter, the purchase price should be compared with the money spent on energy costs.

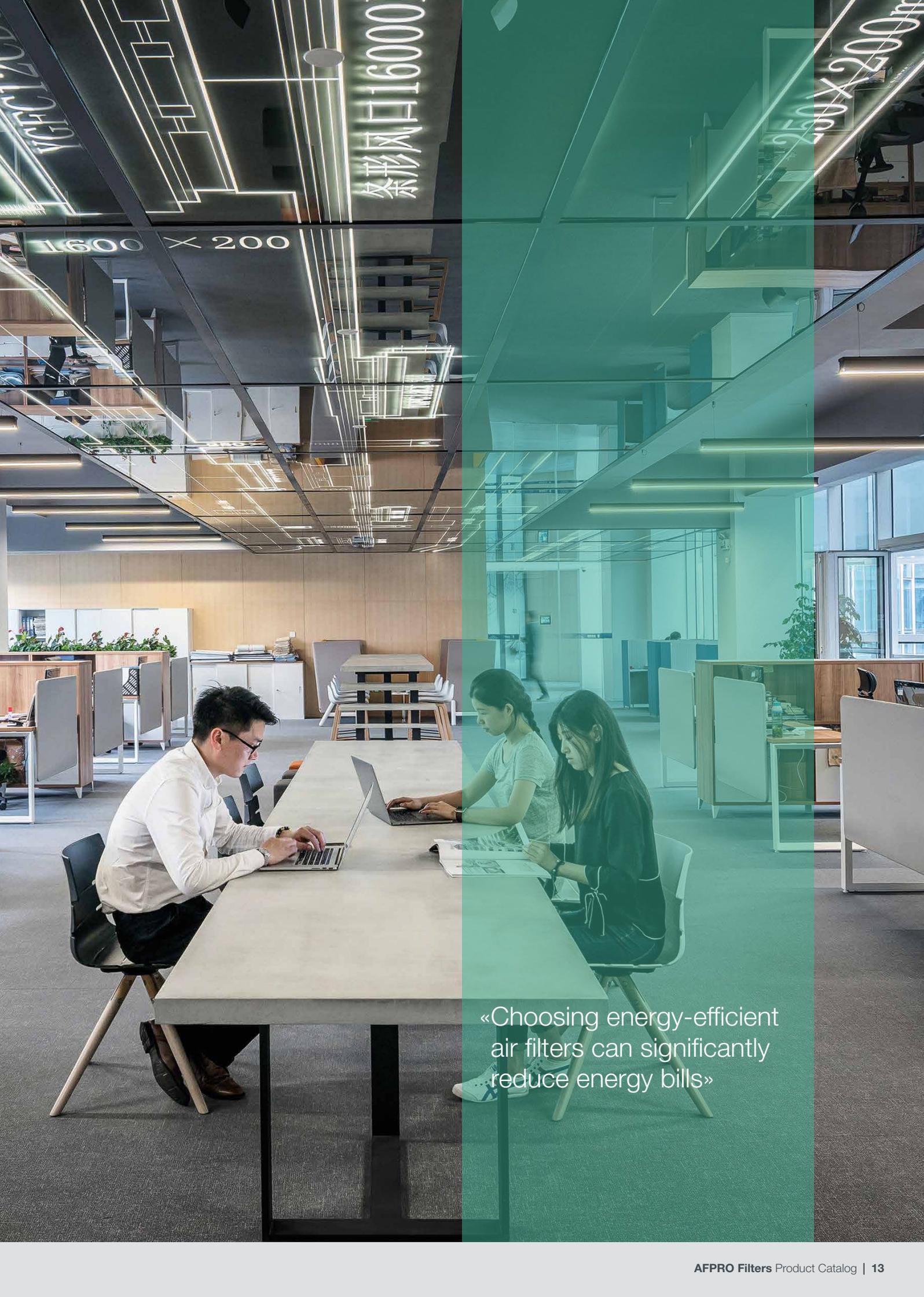
Less resistance means less energy consumption and a lower energy bill. This way it's easy to see that a very energy-efficient air filter can actually save a lot of money. AFPRO expert advisors are happy to explain and provide a personal calculation.

The AFPRO Filters Laboratory is equipped to help customers make a conscious sustainable choice by offering them a personalized Life Cycle Cost analysis (LCC). The LCC calculation is based on the latest test standards and the Eurovent guidelines. With this tool it is easy to calculate the amount of money that can be saved by investing in A+ filters.

With the results of the calculation the best possible filter choice and the most energy-efficient solution for each specific air filtration system can be determined.



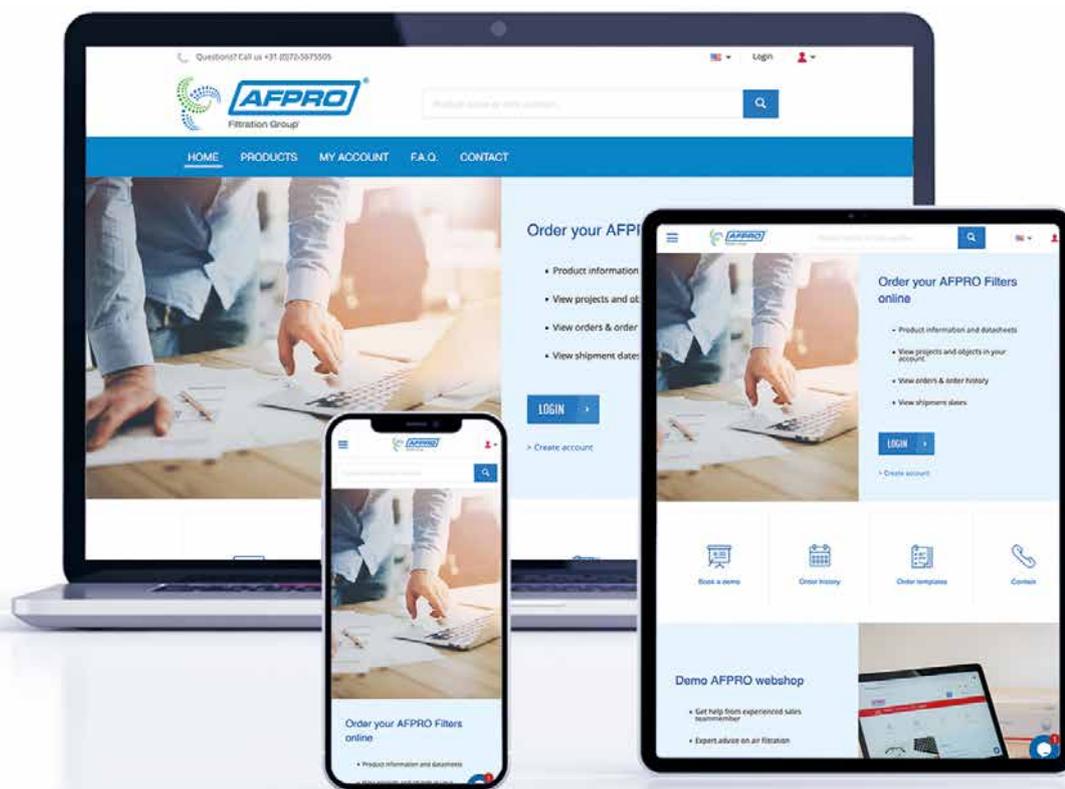
Advice to save energy and money



«Choosing energy-efficient  
air filters can significantly  
reduce energy bills»

# AFPRO ONLINE WEBSHOP – FOR YOUR CONVENIENCE

AFPRO Online allows you to easily log in to your personal customer domain and re-order what you have ordered previously in just a few clicks. Just find the products you are looking for, place your order and enjoy the convenience of having full order information at your fingertips.



## Main features

- Personal account with easy access to products, order information and history.
- Complete order history with an easy to use re-order process.
- Save filter lists and create your own online database.
- Check and order your open quotations.
- Browse the entire range of products and click to order.
- Check the status of your order.
- Not sure about something? Just take your time to check. AFPRO Online saves all entered data until you are ready to proceed with your order.
- If you have a question just click 'contact' to get in touch with our customer service desk or contact us via the online chat.

## Advantages

- Save time.
- Easy order and re-order process
- Insight in your invoices, quotations, prices and order history.
- Shipping information available.

## Create your account now via:

- Send an e-mail to [sales@afprofilters.com](mailto:sales@afprofilters.com)



Discover AFPRO Online

## Shopping cart page

Enter the product number to find the product you are looking for

Find the product you are looking for

Specify location details

Order easily

Complete your order simply and securely

Home - Shopping cart

### SHOPPING CART

Enter an item number and press tab to load the product information and variants. Tab again to select variants and set quantity. Press enter to add the product to the list.

Product number or item number

#### MY SHOPPING CART

Sort By Location: Descending

| Product  | Quantity | Total (incl) |
|--|----------|--------------|
| GLASS BAGFILTER DIM. 592X592X635 MM.<br>Item No.: HQ85A8-6<br>Location: Rooftop Unit 1<br>View Delete  | 1 pcs    | € 40,22      |
| GLASS BAGFILTER DIM. 287X892X360 MM.<br>Item No.: HQ85HC4-3<br>Location: Rooftop Unit 2<br>View Delete | 1 pcs    | € 28,20      |
| SMALL ORDER CHARGE<br>Item No.: SOC  | 1        | € 15,00      |

#### SHOPPING CART DETAILS

+ Enter Discount code

Items (2 units) € 83,42  
Total (incl) € 83,42  
BTW HL hoog € 17,52  
Total incl. tax € 100,94  
Unit total: 2 units of 2 items

Recalculate shopping cart  
Add to wish list  
Save as template  
Load template  
Empty shopping cart

**PROCEED TO CHECKOUT**

## Order details page

HOME PRODUCTS MY ACCOUNT F.A.Q. CONTACT

### ORDER DETAILS

Template name: Order template example 1

Product number or item number

| Item No.         | Title                                | Location Details | Quantity | UOM |
|------------------|--------------------------------------|------------------|----------|-----|
| HQ8555-5/490x490 | Glass bagfilter dim. 490x490x535 mm. |                  | 1        | pcs |
| HQ85A10-3        | Glass bagfilter dim. 592x592x360 mm. |                  | 1        | pcs |
| HQ85A8-6         | Glass bagfilter dim. 592x592x635 mm. |                  | 1        | pcs |
| HQ85A8-6         | Glass bagfilter dim. 592x592x635 mm. |                  | 1        | pcs |
| HQ85A8-6         | Glass bagfilter dim. 592x592x635 mm. |                  | 1        | pcs |

**ADD TO CART**

## My account page

HOME PRODUCTS MY ACCOUNT F.A.Q. CONTACT

### MY ACCOUNT -

Hello Maurice Gijzen

Welcome to your account page. You can view all your personal data here.

#### RECENT ORDERS

View all

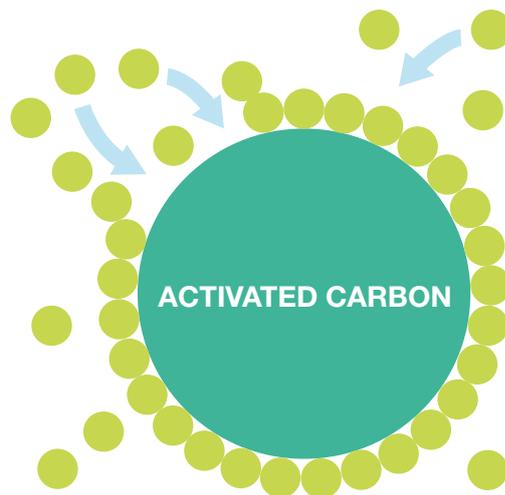
| Order no.    | Document date | Bill-to name    | Total (incl) | Order status            |
|--------------|---------------|-----------------|--------------|-------------------------|
| 100-20271074 | 12/29/2021    | Blok Filters BV | € 492,66     | Released - View details |
| 100-20271073 | 12/29/2021    | Blok Filters BV | € 1.423,00   | Open - View details     |
| 100-20271072 | 12/29/2021    | Blok Filters BV | € 326,70     | Released - View details |

**CREATE A PROSPECT ORDER**

# THE PRINCIPLES OF AIR FILTRATION

There are two basic types of air filter: Filters for solids and filters for gaseous particles. Both types have the same objective; to reduce the concentration of airborne particles. Gaseous particles can be filtered out by means of adsorption. To explain this we need to look at the laws of physics.

## GASEOUS PARTICLES



### Gaseous particles

Adsorption is brought about by so called 'London dispersion forces', or 'Van der Waal's forces', which act between the molecules. These electromagnetic forces have similar properties to the forces of gravity acting between planets in the solar system.

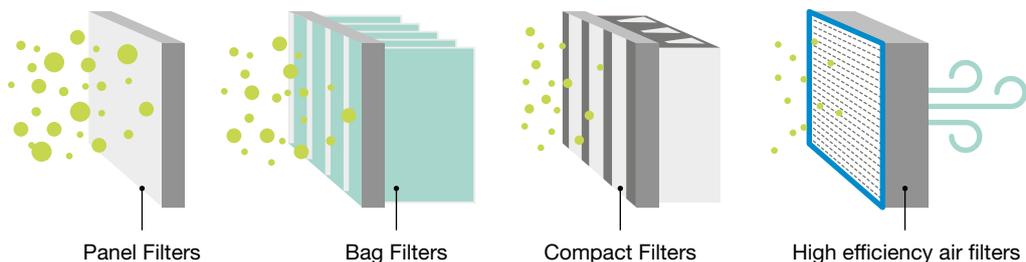
Our filters contain activated carbon which is capable to remove particles from the air by simply adsorbing them. Different filters may use different types of carbon, depending on the particular field of application. Read more about the activated carbon filter on page 119.

## SOLID PARTICLES

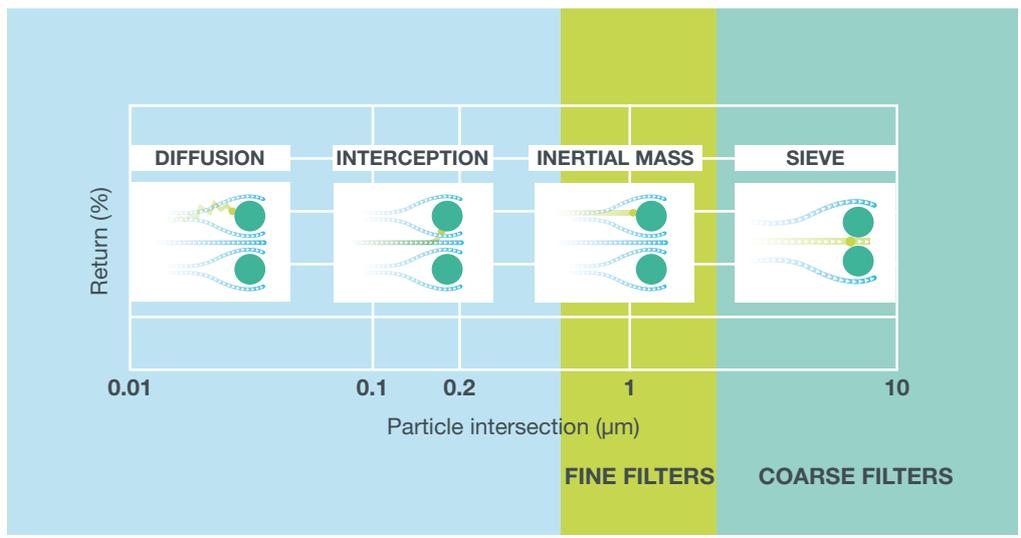
### The art of capturing particles

There are four ways of capturing particles. Every type of particle has a unique way of traveling through air. They can also react differently to each other or the kind of filter it comes across. The magnitude of the effects is determined by the combination of the particle size, the filter class and the filter construction. Air filters may apply:

- The sieve effect
- The interception effect
- The inertial mass effect
- The diffusion effect



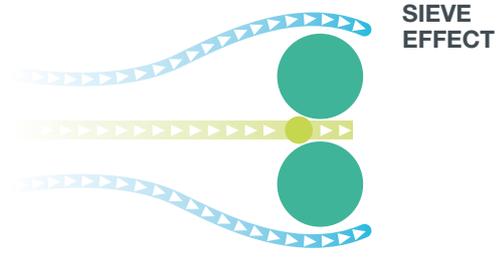
Learn more about the principles of air filtration



FOUR WAYS OF CAPTURING PARTICLES

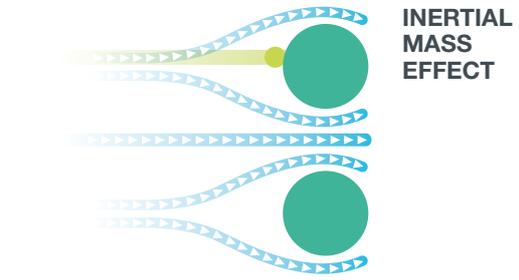
**The sieve effect**

The sieve effect is one most commonly applied in air filters. The principle of the sieve effect is very simple: the particle is larger than the gap between the media fibers and therefore gets trapped.



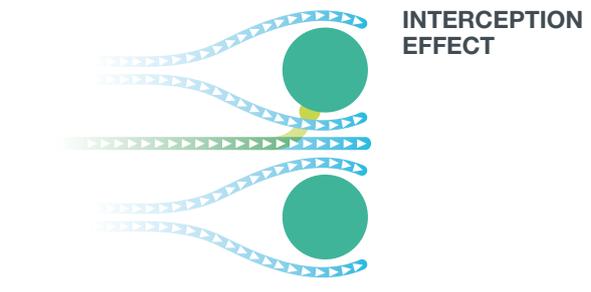
**The inertial mass effect**

This filter principle is applied when the particles have substantial mass. The particle arrives at high velocity. Due to its mass, the particle collides with the media fiber, instead of being deflected with the airflow.



**The interception effect**

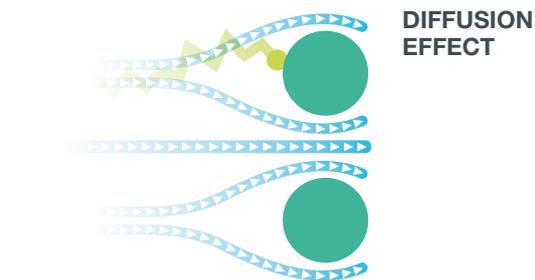
The fact that particles exert forces of attraction on one another is crucial to this filter principle. The larger media fibers attract the relatively small dust particles. Once the particles have been intercepted they remain stuck between the media fibers.



**The diffusion effect**

Particularly small particles often pursue an irregular path. This phenomenon is referred to as Brownian motion. The path that the particles follow may digress from that of the airflow. Brownian motion increases the chances of the particle colliding with the media fibers.

The magnitude of the effects is determined by the combination of the particle size, the filter class and the filter construction.



● Filter fiber ● Particle ▷ Airflow ■ Particle path

# FILTER CLASSIFICATIONS AND GUARANTEES

Most people, and with this we mean end users, have no idea how to rate the quality of an air filter. So how can you establish the certainty that the product you bought or wish to buy does the job?

You need a standardized guarantee whether a filter will provide the envisaged air quality.

This is why air filters are classified according to several standards:

- ISO 16890\* (formally EN779:2012 for the EU and ASHRAE 52.2 for the USA) for coarse and fine filters.
- EN1822:2019 for High efficiency air filters (EPA, HEPA and ULPA).

\* The ISO 16890 standard has been introduced at the end 2016. More information about the ISO 16890 standard can be found on page 19.

## Put it to the test

The filters are tested in both our own and independent laboratories. During the compliance tests, the filters are exposed to circumstances which indicate precisely how they will perform in practice. For our customers, it is comforting to know that all the products AFPRO Filters supplies are compliant with the ISO 16890 and EN1822:2019 classifications. Furthermore, AFPRO Filters complies with the stringent requirements of the Eurovent certification program. This guarantees that the actual filter performance is in line with the specifications presented. Read more about the Eurovent certification on page 23.

## MPPS

The MPPS (Most Penetrating Particle Size) efficiency is leading in these tests. MPPS stands for most penetrating particle size. This refers to the dimensions of those particles that are the most difficult to trap. It generally lies in the region of 0.1 to 0.2 microns (µm). The MPPS has to be established before subjecting a filter to tests. The table contains detailed information on the European filter classifications. AFPRO Filters supplies test certificates with all HEPA and ULPA filters from H13. You can rest assured that the filter supplied is of suitable quality. However, we do recommend subsequent validation of the filters following installation, to ensure that they were not damaged during transport or fitting.

### COMPARISON SUMMARY FILTER TEST CLASSIFICATION

| Fine filters                     |   |                 |                  |                |        |         |          |           |
|----------------------------------|---|-----------------|------------------|----------------|--------|---------|----------|-----------|
| Norms                            | ISO 16890   |                 |                  |                |        |         |          |           |
| Filter class                     | ISO coarse  | ePM10           | ePM2.5           | ePM1           |        |         |          |           |
| Efficiency                       | < 50%   | ISO ePM10 ≥ 50% | ISO ePM2.5 ≥ 50% | ISO ePM1 ≥ 50% |        |         |          |           |
| Filter test                      | <b>Test method:</b><br>Efficiency measurements carried out with particles from 0.3 to 10 µm<br>The classifications relate to the result for PM1, PM2.5, PM10<br><b>Unload method:</b> Unload the entire filter using IPA value  |                 |                  |                |        |         |          |           |
| High efficiency air filters      |   |                 |                  |                |        |         |          |           |
| Norms                            | EN1822:2019   |                 |                  |                |        |         |          |           |
| Filter class                     | E10   | E11             | E12              | H13            | H14    | U15     | U16      | U17       |
| Efficiency *<br>Global value (%) | 85  | 95              | 99.5             | 99.95          | 99.995 | 99.9995 | 99.99995 | 99.999995 |
| Filter test                      | <b>The test includes:</b><br>Determining the MPPS value on the flat media the local filter, efficiency at this MPPS (leak measurement) and the overall efficiency of the MPPS filter.<br>These checks must be carried out on 100% of the filters from H13 and individual report must accompany the filters. |                 |                  |                |        |         |          |           |

# ABOUT ISO 16890

To ensure the quality of a service or product ISO standards were incorporated into most businesses. An ISO standard means that a service or product complies with the general expectations concerning safety, durability and effectiveness.

The classification of air filters based on the minimum efficiency of a filter is currently measured by the ISO 16890 standard. It means our products are tested on particles that vary in size between 0.3 and 10 microns. The standard replaces the old EN779 which only tested on particles up to 0.4 µm. Thanks to the ISO 16890 standard, we can provide insight to which certain filters offer protection against particulate matter.

## ISO 16890

The ISO 16890 has ensured the further development of several bag filter products. AFPRO Filters has made sure that all its bag filters comply with the ISO 16890 by improving the filter medium. Because AFPRO Filters manufacture its own media, this improvement was applied rapidly and the new filters were immediately implemented to Eurovent. Through the Eurovent “certify all” program for air filters, the customer is assured of the quality of AFPRO Filters.

## How are the filters tested?

To determine what a filter does and does not catch, we place the filter in a test rig. In this test rig we determine the efficiency (E<sub>i</sub>) of the filter with the standardized test substance. The filter then goes for 24 hours in a special cabinet where IPA (Isopropyl alcohol) is sprayed. In this way we eliminate the effect of any electrostatic charge. We put the filter back into the test bench and again measure the efficiency. (E<sub>D,i</sub>).

### We measure efficiency with:

- ePM1 0.3 - 1 micron
- ePM2.5 0.3 - 2.5 microns
- ePM10 0.3 - 10 microns

The average efficiency then becomes:  $E_{A,i} = 0,5 \cdot (E_i + E_{D,i})$

## Classification according to ISO 16890

ISO 16890 classifies air filters into 4 groups. To fall into a certain group, a filter must capture at least 50% of the respective particle size. If a filter catches more than 50% of the PM1 particles, it is an ISO ePM1 filter. If a filter catches less than 50% of the PM10 particles, it falls under the ISO Coarse filters.

|            |   |
|------------|---|
| ISO ePM1   | ePM1, min ≥ 50%   |
| ISO ePM2.5 | ePM2.5, min ≥ 50%   |
| ISO ePM10  | ePM10 ≥ 50%   |
| ISO Coarse | ePM10 ≤ 50%,<br>classification based<br>on initial arrestance |

A distinction is made within the various groups based on percentage efficiency. We round this percentage down to 5%. If you are looking for a filter that captures 60% of all particles smaller than 1 microns, then choose an ePM1 60% filter. If 80% of those particles have to be stopped, then an ePM1 80% filter is the right option.



Learn more about  
the ISO 16890

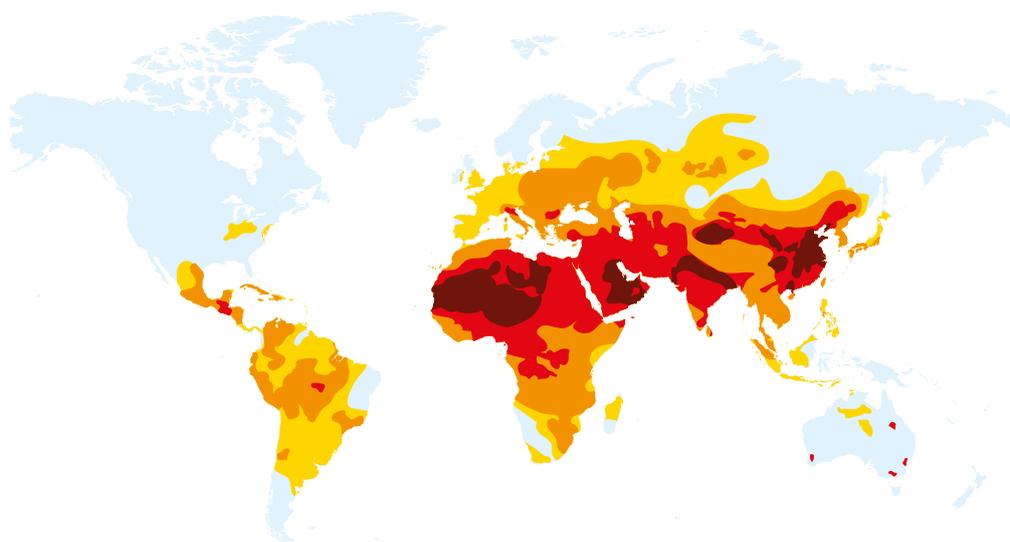
# ABOUT ISO 16890

Continued

## How do I choose the right filter?

Eurovent has drawn up a guideline for selecting air filters based on ISO 16890; Directive 4/23-2022. The table below shows how the different filter classes relate to the quality of the outside air and the desired classification of the supply air.

### OUTDOOR AIR QUALITY



Annual average ( $\mu\text{m}^3$ )    ■ Less than 10    ■ 10-12 ODA1    Source: WHO  
■ 12-14 ODA2    ■ 14-16 ODA3    ■ More than 16

| Outdoor air quality                        | ePM2.5                           | ePM10                             |
|--|----------------------------------|-----------------------------------|
| <span style="color: yellow;">■</span> ODA1 | $\leq 5\mu\text{g}/\text{m}^3$   | $\leq 15\mu\text{g}/\text{m}^3$   |
| <span style="color: orange;">■</span> ODA2 | $\leq 7.5\mu\text{g}/\text{m}^3$ | $\leq 22.5\mu\text{g}/\text{m}^3$ |
| <span style="color: red;">■</span> ODA3    | $> 7.5\mu\text{g}/\text{m}^3$    | $> 22.5\mu\text{g}/\text{m}^3$    |

# ABOUT ISO 16890

Continued

| Outdoor air quality | ePM1<br>SUP1*   | ePM1<br>SUP2*   | ePM2.5<br>SUP3**  | ePM10<br>SUP4  | ePM10<br>SUP5   |
|---------------------|---|---|---|--|---|
| ODA1                | 70%   | 50%   | 50%   | 50%  | 50%   |
| ODA2                | 80%   | 70%   | 70%   | 80%  | 50%   |
| ODA3                | 90%   | 80%   | 80%   | 90%  | 80%   |
|                     | <b>Industrial applications with high hygienic demands e.g. like:</b> <ul style="list-style-type: none"> <li>Hospitals</li> <li>Pharmaceutics</li> <li>Electronics</li> <li>Supply air to clean rooms</li> </ul> | <b>Rooms for permanent occupation e.g. like:</b> <ul style="list-style-type: none"> <li>Nursery</li> <li>Offices</li> <li>Hotels</li> <li>Residential</li> <li>Meeting rooms</li> <li>Exhibition halls</li> <li>Conference halls</li> <li>Theatres</li> <li>Cinemas</li> <li>Concert halls</li> </ul> | <b>Rooms with temporary occupation e.g. like:</b> <ul style="list-style-type: none"> <li>Shopping centers</li> <li>Washing rooms</li> <li>Server rooms</li> <li>Copier rooms</li> </ul> | <b>Rooms with short term occupation e.g. like:</b> <ul style="list-style-type: none"> <li>Rest rooms</li> <li>Storage rooms</li> <li>Stair ways</li> </ul>           | <b>Rooms without occupation e.g. like:</b> <ul style="list-style-type: none"> <li>Garbage</li> <li>Data centers</li> <li>Underground car parks</li> </ul>       |
|                     |   | <b>Industrial applications with medium hygienic demands e.g. like:</b> <ul style="list-style-type: none"> <li>Food &amp; beverages production</li> </ul>  | <b>Industrial applications with low hygienic demand e.g. like:</b> <ul style="list-style-type: none"> <li>Food &amp; beverages production with low hygienic demand</li> </ul>           | <b>Industrial applications without hygienic demands e.g. like:</b> <ul style="list-style-type: none"> <li>General production areas in automotive industry</li> </ul> | <b>Production areas of the heavy industry e.g. like:</b> <ul style="list-style-type: none"> <li>Steel mill</li> <li>Smelters</li> <li>Welding plants</li> </ul> |

Supply air, (SUP) = Airflow entering the treated room, or air entering the system after any treatment  
 \* MIN filtration requirements ISO ePM1 50% | \*\* MIN filtration requirements ISO ePM2.5 50%

## Outdoors

### ODA1

- PM2.5 ≤ 5µg/m³ & PM10 ≤ 15µg/m³
- Outdoor air that is only temporarily contaminated
- Applies in situations where the particulate matter directive of the WHO is not exceeded

### ODA2

- PM2.5 ≤ 7.5µg/m³ & PM10 ≤ 22.5µg/m³
- Outdoor air with high concentrations of particulate matter
- Applies in situations where the particulate matter directive of the WHO is exceeded by a factor of 1.5

### ODA3

- PM2.5 > 7.5µg/m³ & PM10 > 22.5µg/m³
- Outdoor air with very high concentrations of particulate matter
- Applies in situations where the WHO guideline is exceeded by a factor > 1.5

## Supply air

### SUP1

- PM2.5 ≤ 1.25µg/m³ & PM10 ≤ 3.75µg/m³
- Rooms where the demands on hygiene are high such as hospitals, pharmaceutical companies, the electronic and optical industry, clean rooms, etc.

### SUP2

- PM2.5 ≤ 2.5µg/m³ & PM10 ≤ 7.5µg/m³
- Rooms that are regularly or permanently occupied such as (nursery) schools, offices, hotels, residential buildings, meeting rooms, exhibition rooms, conference rooms, theaters, cinemas, concert halls, etc.

### SUP3

- PM2.5 ≤ 3.75µg/m³ & PM10 ≤ 11.25µg/m³
- Spaces with a temporary occupation such as warehouses, shopping centers, laundry rooms, server rooms, copy rooms, etc.

### SUP4

- PM2.5 ≤ 5µg/m³ & PM10 ≤ 15µg/m³
- Rooms with a occasional occupation such as storage rooms, toilet rooms, stairwells, etc.

### SUP5

- PM2.5 ≤ 7.5µg/m³ & PM10 ≤ 22.5µg/m³
- Spaces without occupation such as garages, data centers, underground parking garages, etc.

# ABOUT ISO 16890

Continued

|     | ISO Coarse  | ePM10  | ePM2.5        | ePM1                                 |
|-----|---|--|---------------|--------------------------------------|
| 95% |   |  |               |                                      |
| 90% |   |  |               |                                      |
| 85% |   |  |               | HQ98                                 |
| 80% |   |  |               | HPQ-98, CP/CPMC-F9,<br>HPQ-98/ES     |
| 75% |   |  |               |                                      |
| 70% |   |  |               |                                      |
| 65% |   |  |               |                                      |
| 60% |   |  |               | HQ85, PXL, DS-F7-V12,<br>HPQ-85/ES   |
| 55% |   |  |               | HPQ-85, CP/CPMC-F7,<br>CP/CPMC-F7/HC |
| 50% |   |  |               | ECO70                                |
|     | ISO Coarse  | ePM10  | ePM2.5        | ePM1                                 |
| 95% |   |  |               |                                      |
| 90% |   |  |               |                                      |
| 85% |   |  |               |                                      |
| 80% |   |  |               |                                      |
| 75% |   |  |               |                                      |
| 70% |   |  | PQL           |                                      |
| 65% |   |  |               |                                      |
| 60% |   |  |               |                                      |
| 55% |   |  | HPQ-65, CP-M6 |                                      |
| 50% |   |  | HQ65          |                                      |
|     | ISO Coarse  | ePM10  | ePM2.5        | ePM1                                 |
| 95% |   |  |               |                                      |
| 90% |   |  |               |                                      |
| 85% |   | HPQ-AK-85  |               |                                      |
| 80% |   | PML, DS-F7-V02,                                  |               |                                      |
| 75% |   | CP/CPMC-M5, PGL                                  |               |                                      |
| 70% |   | DS-M6+   |               |                                      |
| 65% |   |  |               |                                      |
| 60% |   | DS-M6, HPQ-AK-60,<br>PlusAir-M6                  |               |                                      |
| 55% |   | PFL, PTL   |               |                                      |
| 50% |   | APMC-PM10 PFS,<br>PlusAir-M5, DS-M5,<br>F360/560 |               |                                      |
|     | ISO Coarse  | ePM10  | ePM2.5        | ePM1                                 |
| 95% |   |  |               |                                      |
| 90% | HD55  |  |               |                                      |
| 85% | DS-G4   |  |               |                                      |
| 80% | HSB55, HPQ-AK   |  |               |                                      |
| 75% |   |  |               |                                      |
| 70% | PlusAir-G4, HSB35,<br>T15/500, APMC,<br>AERO, APKK, APAK,<br>AQUA, ECO-V, |  |               |                                      |
| 65% |   |  |               |                                      |
| 60% | NA45  |  |               |                                      |
| 55% |   |  |               |                                      |
| 50% | GP-2", PST290, PST640,<br>T15/150, NA23                                   |  |               |                                      |
| 40% |   |  |               |                                      |
| 30% | DF150, NA11, GP-1"  |  |               |                                      |

# EUROVENT ENERGY LABELS

On 1 January 2019, Eurovent launched the new energy efficiency classification based on the ISO 16890 standard. Based on this new standard it is possible to better compare the energy consumption of air filters.

## Energy labels

Via Eurovent, our bag filters have obtained an energy label, which makes it easier to make a mutual comparison of all available filters. A filter with a smaller filter area and fewer or shorter bags, will be rated with a lower energy label and will consume more energy in practice. The labels clearly show the expected energy consumption, which is very important considering that 70-80% of the life cycle costs are determined by energy. AFPRO Filters offers bag filters with variable energy labels.

## The following formula is used to calculate energy consumption on an annual basis:

$$W = (Qv) \Delta p \cdot t / (\eta \cdot 1000)$$

**W** = annual energy consumption (kWh/y)

**Qv** = air flow (m³/s)

**Δp** = average pressure drop (Pa)

**t** = annual operating time (hours)

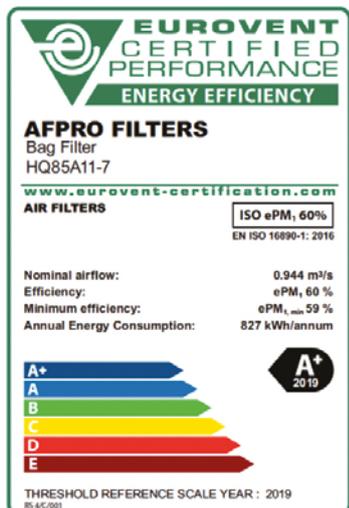
**η** = fan efficiency (%)



Eurovent uses several constants within this formula. The air flow is 0.944 m³/s, the number of operating hours is 6000 and the fan efficiency is set at 50%. The only variable is the average pressure drop.

The outcome of the formula then determines how energy efficient a filter is. The lower the number of kWh, the lower the energy consumption. The lower the energy consumption, the better the energy label.

## ENERGY EFFICIENCY CLASS LIMITS FOR EACH FILTER CLASS ACCORDING TO EN ISO 16890:2016 MEASURED AT 0.944 M³/S



| AEC in kWh/y ePM1   | A+   | A    | B    | C    | D    | E      |
|---------------------|------|------|------|------|------|--------|
| 50 & 55%            | 800  | 900  | 1050 | 1400 | 2000 | > 2000 |
| 60 & 65%            | 850  | 950  | 1100 | 1450 | 2050 | > 2050 |
| 70 & 75%            | 950  | 1100 | 1250 | 1550 | 2150 | > 2150 |
| 80 & 85%            | 1050 | 1250 | 1450 | 1800 | 2400 | > 2400 |
| >90%                | 1200 | 1400 | 1550 | 1900 | 2500 | > 2500 |
| AEC in kWh/y ePM2.5 | A+   | A    | B    | C    | D    | E      |
| 50 & 55%            | 700  | 800  | 950  | 1300 | 1900 | > 1900 |
| 60 & 65%            | 750  | 850  | 1000 | 1350 | 1950 | > 1950 |
| 70 & 75%            | 800  | 900  | 1050 | 1400 | 2000 | > 2000 |
| 80 & 85%            | 900  | 1000 | 1200 | 1500 | 2100 | > 2100 |
| >90%                | 1000 | 1100 | 1300 | 1600 | 2200 | > 2200 |
| AEC in kWh/y ePM10  | A+   | A    | B    | C    | D    | E      |
| 50 & 55%            | 450  | 550  | 650  | 750  | 1100 | > 1100 |
| 60 & 65%            | 500  | 600  | 700  | 850  | 1200 | > 1200 |
| 70 & 75%            | 600  | 700  | 800  | 900  | 1300 | > 1300 |
| 80 & 85%            | 700  | 800  | 900  | 1000 | 1400 | > 1400 |
| >90%                | 800  | 900  | 1050 | 1400 | 1500 | > 1500 |

AEC = Annual Energy Consumption

# THE BENEFITS OF GLASS FIBER

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With our new generation of glass fiber bag filters, we have combined the benefits of synthetic filters with the advantages of glass fiber filters. AFPRO filters has defined the new standard.

---

## Fiber is a logical choice

To design filters with which to tackle fine dust, the switch to glass fiber was obvious. glass fiber has many advantages over synthetic material:

- High dust holding capacity.
- Excellent thermal tolerance.
- Sustained high efficiency.
- Superior effectiveness to fine dust.

AFPRO Filters is the only air filter manufacturer in the world to make its own glass fiber filter medium.

## Unique pre-layer

Our glass fiber filters are equipped with an extra protective pre-layer. This layer increases the filter efficiency, protects the user during installation by ensuring that there is no contact with the glass fiber and makes it impossible for any of the fibers to come loose. The media has been independently tested and certified by the VDI (Verein Deutscher Ingenieure).

## Wide range of products

AFPRO Filters has a wide range of glass fiber media available. The medium is made up of a filtration layer and a supporting layer which, depending on the application, can be made of plastic or glass fiber.

## Energy saving

When comparing the same design, in terms of dimensions, number of pockets, ISO classification etc., then in general the glass fiber media will have a better energy performance than synthetic media. An additional advantage is the longer service life of these filters. This means fewer filter changes per year and therefore less labor and waste costs.



Download the certificate

---

## GLASS FIBER





«AFPRO Filters is the only  
air filter manufacturer in  
the world to make its own  
glass fiber filter medium»



«It is comforting to know that all the products AFPRO Filters supplies are compliant with the ISO 16890 and/or EN1822:2019 classifications»

# HIGH EFFICIENCY AIR FILTERS ACCORDING TO EN1822:2019

EPA, HEPA, and ULPA filters are classified in Europe according to EN1822. This was the first standard to establish a filter classification system for High efficiency air filters based on the filtration process theory.

## The EN1822 defines 3 classes:

- Group E: EPA filters (efficient air filters)
- Group H: HEPA filters (high efficiency air filters)
- Group U: ULPA filters (air filters with very low penetration)

### Classification

High efficiency air filters are air filters that block at least 85% of the most penetrating particle size (MPPS). In practice, these are particles of between 0.1 - 0.3 µm in diameter. The classification indicates what percentage of the MPPS particles are stopped. This varies from > 85% (class E10) to > 99.999995% (class U17).

### Application

High efficiency air filters are used in rooms with very high air quality requirements. Examples include cleanrooms, aerospace, the pharmaceutical industry, operating theaters and quarantine departments and in hospitals. The use of High efficiency air filters is also mandatory for the removal of asbestos.

## EPA, HEPA, ULPA FILTERS

| Filter Class | General value MPPS <sup>1</sup> |                 | Local value MPPS <sup>1</sup> |                 |
|--------------|---------------------------------|-----------------|-------------------------------|-----------------|
|              | efficiency (%)                  | Penetration (%) | efficiency (%)                | Penetration (%) |
| E10          | 85                              | 15              | -                             | -               |
| E11          | 95                              | 5               | -                             | -               |
| E12          | 99.5                            | 0.5             | -                             | -               |
| H13          | 99.95                           | 0.05            | 99.75                         | 0.25            |
| H14          | 99.995                          | 0.005           | 99.975                        | 0.025           |
| U15          | 99.9995                         | 0.0005          | 99.9975                       | 0.0025          |
| U16          | 99.99995                        | 0.00005         | 99.99975                      | 0.00025         |
| U17          | 99.999995                       | 0.000005        | 99.9999                       | 0.0001          |

<sup>1</sup>MPPS: The most penetrating particle size. In other words, MPPS is the most difficult particle size to stop. Depending on the filters and the air flow speed, MPPS ranges from 0.1 to 0.2 µm.



«Our wide range of filters enables us to offer a suitable solution for a healthy indoor climate in many applications»

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## High efficiency air filters /

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## High efficiency air filters /

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«Providing a healthier indoor environment and reducing energy consumption, work hand in hand»



# BAG FILTERS

AFPRO Filters bag filters are used as a pre- or fine filter in air conditioning systems among other things. The filters are available in filter classes ISO Coarse, ePM10, ePM2.5, ePM1 in compliance to ISO 16890. Furthermore, ePM1, ePM2.5 and ePM10 filters are certified by Eurovent. The filter media, made from both polymer and glass fibers, are assembled in a robust steel or aluminum frame.

## Advantages

Large filter area

Unique construction and opening of filter bags

Very high dust retention capacity through use of high-grade filter materials

Long filter lifetime

Low energy consumption

Dimensioning according to EN15805

Corrosion free

Simple waste processing



## Structure

The bag filters are constructed with a unique structure which provides the lowest resistance possible. The separate bags are merged into an aluminum, plastic or steel frame. The filters resist up to 70°C and 95% relative humidity.

## Application

Bag filters are used in air conditioning units and systems, industrial systems and as pre-filters for clean rooms and pharmaceuticals sector.

## The HQ-series is perfect to use in areas with high concentrations of particulate matter

- The media of the HQ bag filters consists of a new generation of super fine fibers. The material is finished with a dense membrane that prevents fiber migration.
- The HQ-series is labelled with the best energy rating (A+).



Discover our bag filter range

# BAG FILTER INDEX

|                             |      |   |    |   |
|-----------------------------|------|---|----|---|
| Explanation product numbers | HQ85 | A | 10 | 6 |
|                             | 1    | 2 | 3  | 4 |

## Bag filter index

### 1 Type of filter

Example of reference:  
**HQ85**

### 2 Frame dimension WxH

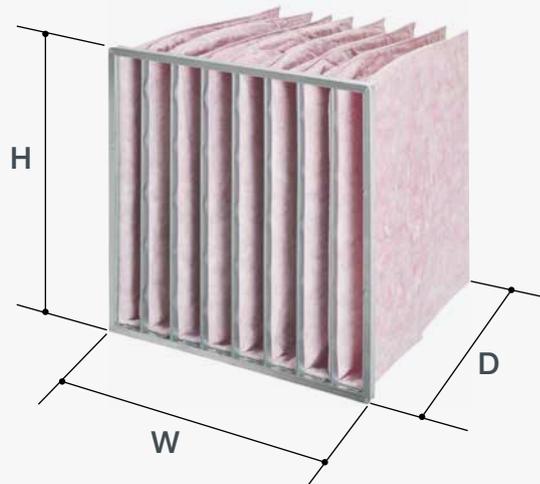
**A = 592x592 mm**  
B = 490x592 mm  
C = 287x592 mm  
HA = 592x890 mm  
HB = 490x890 mm  
HC = 287x890 mm  
CC = 287x287 mm

### 3 Number of bags

Example HQ85A**10**-6  
4 = 4 bags  
5 = 5 bags  
6 = 6 bags  
8 = 8 bags  
**10 = 10 bags**  
12 = 12 bags

### 4 Bags depth

Example HQ85A10-**6**  
3 = 360 mm  
5 = 535 mm  
**6 = 635 mm**  
7 = 670 mm  
/90 = cross bags (90°)



### Specifications

**Application:** Fine filter, HVAC, industry

**Frame:** Galvanized steel/aluminum

**Spacers:** Sewing thread

**Bonding:** -

**Medium:** Glass fiber

**Gasket:** Optional, Continuous poured gasket

**Filter class according to ISO 16890:** ePM10

**Maximum final pressure drop:** 450Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Lightweight frame
- High dust holding capacity
- Constant efficiency
- Protective pre-layer
- No fiber shedding

### Options

- ATEX



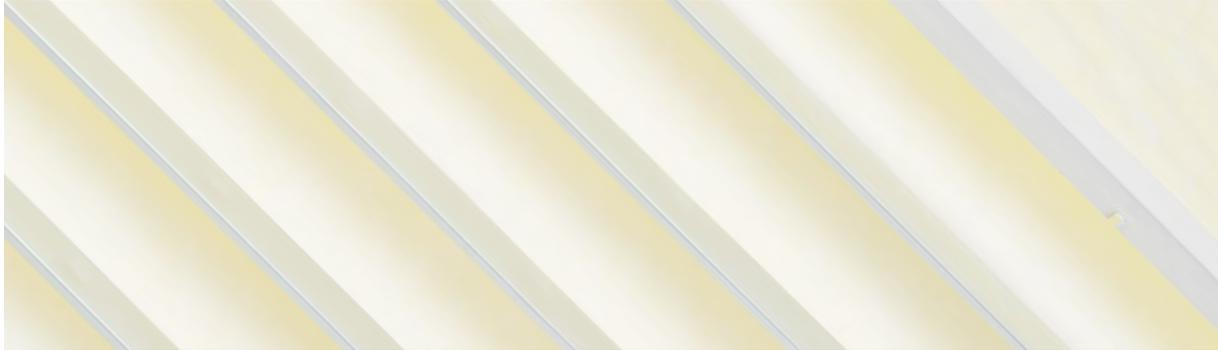
| Type        | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ55A6-3    | 592x592x360           | ePM10 70%              | 6      | 2.6                              | 3400                        | 135                | 2             | 609x144x607         | E             |
| HQ55C6-3/90 | 592x287x360           | ePM10 70%              | 6      | 1.3                              | 1650                        | 135                | 4             | 609x144x607         | -             |
| HQ55A6-5    | 592x592x535           | ePM10 70%              | 6      | 3.8                              | 3400                        | 85                 | 2             | 609x183x607         | D             |
| HQ55C6-5/90 | 592x287x535           | ePM10 70%              | 6      | 1.9                              | 1650                        | 85                 | 4             | 609x183x607         | -             |
| HQ55A6-6    | 592x592x635           | ePM10 70%              | 6      | 4.6                              | 3400                        | 75                 | 2             | 609x183x607         | -             |
| HQ55B5-6    | 490x592x635           | ePM10 70%              | 5      | 3.8                              | 2810                        | 75                 | 2             | 609x183x607         | -             |
| HQ55B6-6/90 | 592x490x635           | ePM10 70%              | 6      | 3.8                              | 2810                        | 75                 | 2             | 609x183x607         | -             |
| HQ55C3-6    | 287x592x635           | ePM10 70%              | 3      | 2.3                              | 1650                        | 75                 | 4             | 609x183x607         | -             |
| HQ55C6-6/90 | 592x287x635           | ePM10 70%              | 6      | 2.2                              | 1650                        | 75                 | 4             | 609x183x607         | -             |
| HQ55HA6-6   | 592x890x635           | ePM10 70%              | 6      | 6.8                              | 5110                        | 75                 | 2             | 909x183x607         | -             |
| HQ55HB5-6   | 490x890x635           | ePM10 70%              | 5      | 5.7                              | 4230                        | 75                 | 2             | 909x183x607         | -             |
| HQ55HC3-6   | 287x890x635           | ePM10 70%              | 3      | 3.4                              | 2480                        | 75                 | 4             | 909x183x607         | -             |
| HQ55A8-3    | 592x592x360           | ePM10 70%              | 8      | 3.4                              | 3400                        | 90                 | 2             | 609x144x607         | E             |
| HQ55B6-3    | 490x592x360           | ePM10 70%              | 6      | 2.5                              | 2810                        | 90                 | 2             | 609x144x607         | -             |
| HQ55B8-3/90 | 592x490x360           | ePM10 70%              | 8      | 2.8                              | 2810                        | 90                 | 2             | 609x144x607         | -             |
| HQ55C4-3    | 287x592x360           | ePM10 70%              | 4      | 1.7                              | 1650                        | 90                 | 4             | 609x144x607         | -             |
| HQ55C8-3/90 | 592x287x360           | ePM10 70%              | 8      | 1.6                              | 1650                        | 90                 | 4             | 609x144x607         | -             |
| HQ55CC4-3   | 287x287x360           | ePM10 70%              | 4      | 0.8                              | 800                         | 90                 | 8             | 609x144x607         | -             |
| HQ55HA8-3   | 592x890x360           | ePM10 70%              | 8      | 5.1                              | 5110                        | 90                 | 2             | 909x144x607         | -             |
| HQ55HB6-3   | 490x890x360           | ePM10 70%              | 6      | 3.8                              | 4230                        | 90                 | 2             | 909x144x607         | -             |
| HQ55HC4-3   | 287x890x360           | ePM10 70%              | 4      | 2.5                              | 2480                        | 90                 | 4             | 909x144x607         | -             |
| HQ55A8-5    | 592x592x535           | ePM10 70%              | 8      | 5.0                              | 3400                        | 80                 | 2             | 609x183x607         | D             |
| HQ55B6-5    | 490x592x535           | ePM10 70%              | 6      | 3.8                              | 2810                        | 80                 | 2             | 609x183x607         | -             |
| HQ55B8-5/90 | 592x490x535           | ePM10 70%              | 8      | 4.1                              | 2810                        | 80                 | 2             | 609x183x607         | -             |
| HQ55C4-5    | 287x592x535           | ePM10 70%              | 4      | 2.5                              | 1650                        | 80                 | 4             | 609x183x607         | -             |
| HQ55C8-5/90 | 592x287x535           | ePM10 70%              | 8      | 2.4                              | 1650                        | 80                 | 4             | 609x183x607         | -             |
| HQ55CC4-5   | 287x287x535           | ePM10 70%              | 4      | 1.2                              | 800                         | 80                 | 8             | 609x183x607         | -             |
| HQ55HA8-5   | 592x890x535           | ePM10 70%              | 8      | 7.6                              | 5110                        | 80                 | 2             | 909x183x607         | -             |
| HQ55HB6-5   | 490x890x535           | ePM10 70%              | 6      | 5.7                              | 4230                        | 80                 | 2             | 909x183x607         | -             |
| HQ55HC4-5   | 287x890x535           | ePM10 70%              | 4      | 3.8                              | 2480                        | 80                 | 4             | 909x183x607         | -             |
| HQ55A8-6    | 592x592x635           | ePM10 70%              | 8      | 6.0                              | 3400                        | 70                 | 2             | 609x183x607         | C             |
| HQ55B6-6    | 490x592x635           | ePM10 70%              | 6      | 4.5                              | 2810                        | 70                 | 2             | 609x183x607         | -             |
| HQ55B8-6/90 | 592x490x635           | ePM10 70%              | 8      | 4.9                              | 2810                        | 70                 | 2             | 609x183x607         | -             |
| HQ55C4-6    | 287x592x635           | ePM10 70%              | 4      | 3.0                              | 1650                        | 70                 | 4             | 609x183x607         | -             |
| HQ55C8-6/90 | 592x287x635           | ePM10 70%              | 8      | 2.9                              | 1650                        | 70                 | 4             | 609x183x607         | -             |
| HQ55CC4-6   | 287x287x635           | ePM10 70%              | 4      | 1.4                              | 800                         | 70                 | 8             | 609x183x607         | -             |
| HQ55HA8-6   | 592x890x635           | ePM10 70%              | 8      | 9.0                              | 5110                        | 70                 | 2             | 909x183x607         | -             |
| HQ55HB6-6   | 490x890x635           | ePM10 70%              | 6      | 6.8                              | 4230                        | 70                 | 2             | 909x183x607         | -             |

\* According to Eurovent ECP-11-FIL

# BAG FILTERS

## HQ55 series continued

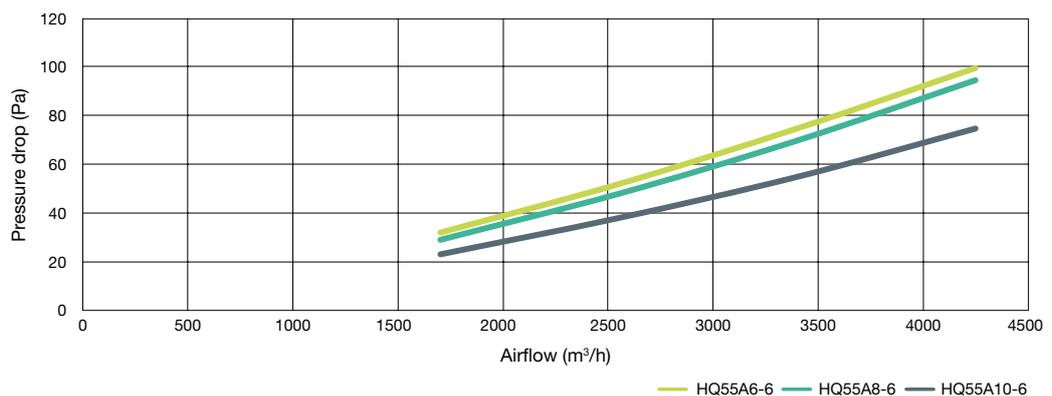
ePM10



| Type       | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ55HC4-6  | 287x890x635           | ePM10 70%              | 4      | 4.5                              | 2480                        | 70                 | 4             | 909x183x607         | -             |
| HQ55A10-3  | 592x592x360           | ePM10 70%              | 10     | 4.2                              | 3400                        | 80                 | 2             | 609x144x607         | E             |
| HQ55C5-3   | 287x592x360           | ePM10 70%              | 5      | 2.1                              | 1650                        | 80                 | 4             | 609x144x607         | -             |
| HQ55A10-5  | 592x592x535           | ePM10 70%              | 10     | 6.2                              | 3400                        | 65                 | 2             | 609x183x607         | D             |
| HQ55C5-5   | 287x592x535           | ePM10 70%              | 5      | 3.1                              | 1650                        | 65                 | 4             | 609x183x607         | -             |
| HQ55A10-6  | 592x592x635           | ePM10 70%              | 10     | 7.4                              | 3400                        | 55                 | 2             | 609x240x607         | -             |
| HQ55B8-6   | 490x592x635           | ePM10 70%              | 8      | 5.9                              | 2810                        | 55                 | 2             | 609x183x607         | -             |
| HQ55C5-6   | 287x592x635           | ePM10 70%              | 5      | 3.7                              | 1650                        | 55                 | 4             | 609x183x607         | -             |
| HQ55HA10-6 | 592x890x635           | ePM10 70%              | 10     | 11.1                             | 5110                        | 55                 | 2             | 909x240x607         | -             |
| HQ55HB8-6  | 490x890x635           | ePM10 70%              | 8      | 8.9                              | 4230                        | 55                 | 2             | 909x183x607         | -             |
| HQ55HC5-6  | 287x890x635           | ePM10 70%              | 5      | 5.6                              | 2480                        | 55                 | 4             | 909x240x607         | -             |

\* According to Eurovent ECP-11-FIL

### HQ55 SERIES



### Specifications

**Application:** Fine filter, HVAC, industry

**Frame:** Galvanized steel/aluminum

**Spacers:** Sewing thread

**Bonding:** -

**Medium:** Glass fiber

**Gasket:** Optional, Continuous poured gasket

**Filter class according to ISO 16890:** ePM2.5

**Maximum final pressure drop:** 450Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Lightweight frame
- High dust holding capacity
- Constant efficiency
- Protective pre-layer
- No fiber shedding

### Options

- ATEX



| Type        | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ65A6-3    | 592x592x360           | ePM2.5 50%             | 6      | 2.6                              | 3400                        | 135                | 2             | 609x144x607         | E             |
| HQ65C6-3/90 | 592x287x360           | ePM2.5 50%             | 6      | 1.3                              | 1650                        | 135                | 4             | 609x144x607         | -             |
| HQ65A6-5    | 592x592x535           | ePM2.5 50%             | 6      | 3.8                              | 3400                        | 90                 | 2             | 609x183x607         | D             |
| HQ65C6-5/90 | 592x287x535           | ePM2.5 50%             | 6      | 1.9                              | 1650                        | 90                 | 4             | 609x183x607         | -             |
| HQ65A6-6    | 592x592x635           | ePM2.5 50%             | 6      | 4.6                              | 3400                        | 80                 | 2             | 609x183x607         | C             |
| HQ65B5-6    | 490x592x635           | ePM2.5 50%             | 5      | 3.8                              | 2810                        | 80                 | 2             | 609x183x607         | -             |
| HQ65B6-6/90 | 592x490x635           | ePM2.5 50%             | 6      | 3.8                              | 2810                        | 80                 | 2             | 609x183x607         | -             |
| HQ65C3-6    | 287x592x635           | ePM2.5 50%             | 3      | 2.3                              | 1650                        | 80                 | 4             | 609x183x607         | -             |
| HQ65C6-6/90 | 592x287x635           | ePM2.5 50%             | 6      | 2.2                              | 1650                        | 80                 | 4             | 609x183x607         | -             |
| HQ65HA6-6   | 592x890x635           | ePM2.5 50%             | 6      | 6.8                              | 5110                        | 80                 | 2             | 909x183x607         | -             |
| HQ65HB5-6   | 490x890x635           | ePM2.5 50%             | 5      | 5.7                              | 4230                        | 80                 | 2             | 909x183x607         | -             |
| HQ65HC3-6   | 287x890x635           | ePM2.5 50%             | 3      | 3.4                              | 2480                        | 80                 | 4             | 909x183x607         | -             |
| HQ65A8-3    | 592x592x360           | ePM2.5 50%             | 8      | 3.4                              | 3400                        | 100                | 2             | 609x144x607         | D             |
| HQ65B6-3    | 490x592x360           | ePM2.5 50%             | 6      | 2.5                              | 2810                        | 100                | 2             | 609x144x607         | -             |
| HQ65B8-3/90 | 592x490x360           | ePM2.5 50%             | 8      | 2.8                              | 2810                        | 100                | 2             | 609x144x607         | -             |
| HQ65C4-3    | 287x592x360           | ePM2.5 50%             | 4      | 1.7                              | 1650                        | 100                | 4             | 609x144x607         | -             |
| HQ65C8-3/90 | 592x287x360           | ePM2.5 50%             | 8      | 1.6                              | 1650                        | 100                | 4             | 609x144x607         | -             |
| HQ65CC4-3   | 287x287x360           | ePM2.5 50%             | 4      | 0.8                              | 800                         | 100                | 8             | 609x144x607         | -             |
| HQ65HA8-3   | 592x890x360           | ePM2.5 50%             | 8      | 5.1                              | 5110                        | 100                | 2             | 909x144x607         | -             |
| HQ65HB6-3   | 490x890x360           | ePM2.5 50%             | 6      | 3.8                              | 4230                        | 100                | 2             | 909x144x607         | -             |
| HQ65HC4-3   | 287x890x360           | ePM2.5 50%             | 4      | 2.5                              | 2480                        | 100                | 4             | 909x144x607         | -             |
| HQ65A8-5    | 592x592x535           | ePM2.5 50%             | 8      | 5.0                              | 3400                        | 75                 | 2             | 609x183x607         | C             |
| HQ65B6-5    | 490x592x535           | ePM2.5 50%             | 6      | 3.8                              | 2810                        | 75                 | 2             | 609x183x607         | -             |
| HQ65B8-5/90 | 592x490x535           | ePM2.5 50%             | 8      | 4.1                              | 2810                        | 75                 | 2             | 609x183x607         | -             |
| HQ65C4-5    | 287x592x535           | ePM2.5 50%             | 4      | 2.5                              | 1650                        | 75                 | 4             | 609x183x607         | -             |
| HQ65C8-5/90 | 592x287x535           | ePM2.5 50%             | 8      | 2.4                              | 1650                        | 75                 | 4             | 609x183x607         | -             |
| HQ65CC4-5   | 287x287x535           | ePM2.5 50%             | 4      | 1.2                              | 800                         | 75                 | 8             | 609x183x607         | -             |
| HQ65HA8-5   | 592x890x535           | ePM2.5 50%             | 8      | 7.6                              | 5110                        | 75                 | 2             | 909x183x607         | -             |
| HQ65HB6-5   | 490x890x535           | ePM2.5 50%             | 6      | 5.7                              | 4230                        | 75                 | 2             | 909x183x607         | -             |
| HQ65HC4-5   | 287x890x535           | ePM2.5 50%             | 4      | 3.8                              | 2480                        | 75                 | 4             | 909x183x607         | -             |
| HQ65A8-6    | 592x592x635           | ePM2.5 50%             | 8      | 6.0                              | 3400                        | 70                 | 2             | 609x183x607         | B             |
| HQ65B6-6    | 490x592x635           | ePM2.5 50%             | 6      | 4.5                              | 2810                        | 70                 | 2             | 609x183x607         | -             |
| HQ65B8-6/90 | 592x490x635           | ePM2.5 50%             | 8      | 4.9                              | 2810                        | 70                 | 2             | 609x183x607         | -             |
| HQ65C4-6    | 287x592x635           | ePM2.5 50%             | 4      | 3.0                              | 1650                        | 70                 | 4             | 609x183x607         | -             |
| HQ65C8-6/90 | 592x287x635           | ePM2.5 50%             | 8      | 2.9                              | 1650                        | 70                 | 4             | 609x183x607         | -             |
| HQ65CC4-6   | 287x287x635           | ePM2.5 50%             | 4      | 1.4                              | 800                         | 70                 | 8             | 609x183x607         | -             |
| HQ65HA8-6   | 592x890x635           | ePM2.5 50%             | 8      | 9.0                              | 5110                        | 70                 | 2             | 909x183x607         | -             |
| HQ65HB6-6   | 490x890x635           | ePM2.5 50%             | 6      | 6.8                              | 4230                        | 70                 | 2             | 909x183x607         | -             |

\* According to Eurovent ECP-11-FIL

# BAG FILTERS

## HQ65 series continued

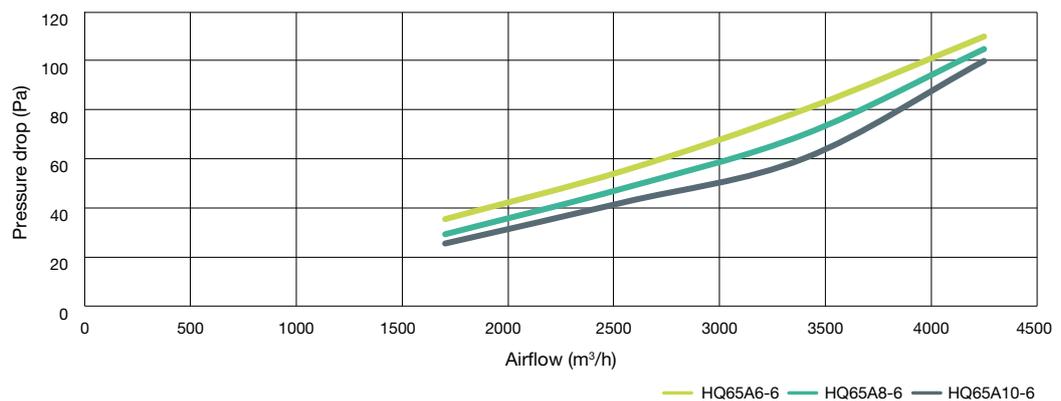
ePM2.5



| Type       | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ65HC4-6  | 287x890x635           | ePM2.5 50%             | 4      | 4.5                              | 2480                        | 70                 | 4             | 909x183x607         | -             |
| HQ65A10-3  | 592x592x360           | ePM2.5 50%             | 10     | 4.2                              | 3400                        | 100                | 2             | 609x144x607         | D             |
| HQ65C5-3   | 287x592x360           | ePM2.5 50%             | 5      | 2.1                              | 1650                        | 100                | 4             | 609x144x607         | -             |
| HQ65A10-5  | 592x592x535           | ePM2.5 50%             | 10     | 6.2                              | 3400                        | 70                 | 2             | 609x183x607         | C             |
| HQ65C5-5   | 287x592x535           | ePM2.5 50%             | 5      | 3.1                              | 1650                        | 70                 | 4             | 609x183x607         | -             |
| HQ65A10-6  | 592x592x635           | ePM2.5 50%             | 10     | 7.4                              | 3400                        | 60                 | 2             | 609x240x607         | B             |
| HQ65B8-6   | 490x592x635           | ePM2.5 50%             | 8      | 5.9                              | 2810                        | 60                 | 2             | 609x183x607         | -             |
| HQ65C5-6   | 287x592x635           | ePM2.5 50%             | 5      | 3.7                              | 1650                        | 60                 | 4             | 609x183x607         | -             |
| HQ65HA10-6 | 592x890x635           | ePM2.5 50%             | 10     | 11.1                             | 5110                        | 60                 | 2             | 909x240x607         | -             |
| HQ65HB8-6  | 490x890x635           | ePM2.5 50%             | 8      | 8.9                              | 4230                        | 60                 | 2             | 909x183x607         | -             |
| HQ65HC5-6  | 287x890x635           | ePM2.5 50%             | 5      | 5.6                              | 2480                        | 60                 | 4             | 909x240x607         | -             |

\* According to Eurovent ECP-11-FIL

### HQ65 SERIES



### Specifications

**Application:** Fine filter, HVAC, industry

**Frame:** Galvanized steel/aluminum

**Spacers:** Sewing thread

**Bonding:** -

**Medium:** Glass fiber

**Gasket:** Optional, Continuous poured gasket

**Filter class according to ISO 16890:** ePM1

**Maximum final pressure drop:** 450Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Lightweight frame
- High dust holding capacity
- Constant efficiency
- Protective pre-layer
- No fiber shedding

### Options

- ATEX



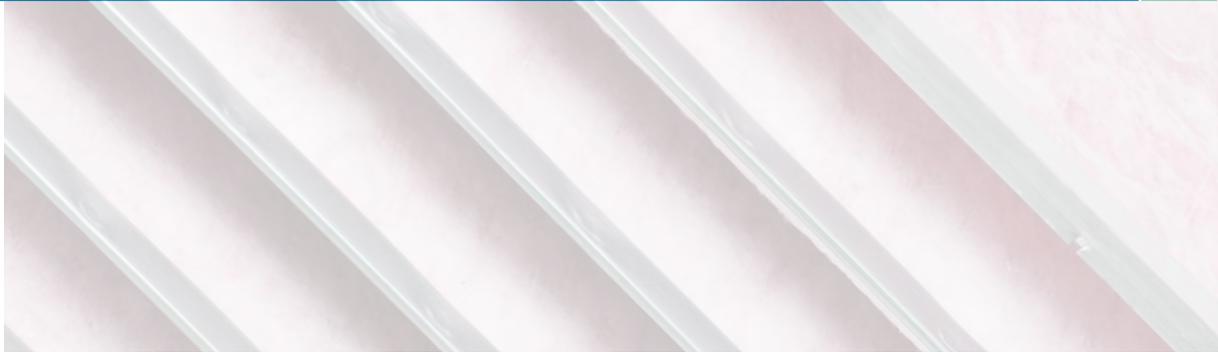
| Type        | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ85A6-3    | 592x592x360           | ePM1 60%               | 6      | 2.6                              | 3400                        | 180                | 2             | 609x144x607         | E             |
| HQ85C6-3/90 | 592x287x360           | ePM1 60%               | 6      | 1.3                              | 1650                        | 180                | 4             | 609x144x607         | -             |
| HQ85A6-5    | 592x592x535           | ePM1 60%               | 6      | 3.8                              | 3400                        | 135                | 2             | 609x183x607         | D             |
| HQ85C3-5    | 287x592x535           | ePM1 60%               | 3      | 1.9                              | 1650                        | 135                | 4             | 609x183x607         | -             |
| HQ85C6-5/90 | 592x287x535           | ePM1 60%               | 6      | 1.9                              | 1650                        | 135                | 4             | 609x183x607         | -             |
| HQ85HA6-5   | 592x890x535           | ePM1 60%               | 6      | 5.8                              | 5110                        | 135                | 2             | 909x183x607         | -             |
| HQ85HB5-5   | 490x890x535           | ePM1 60%               | 5      | 4.8                              | 4230                        | 135                | 2             | 909x144x607         | -             |
| HQ85HC3-5   | 287x890x535           | ePM1 60%               | 3      | 2.9                              | 2480                        | 135                | 4             | 909x183x607         | -             |
| HQ85A6-6    | 592x592x635           | ePM1 60%               | 6      | 4.6                              | 3400                        | 120                | 2             | 609x183x607         | C             |
| HQ85B5-6    | 490x592x635           | ePM1 60%               | 5      | 3.8                              | 2810                        | 120                | 2             | 609x183x607         | -             |
| HQ85B6-6/90 | 592x490x635           | ePM1 60%               | 6      | 3.8                              | 2810                        | 120                | 2             | 609x183x607         | -             |
| HQ85C3-6    | 287x592x635           | ePM1 60%               | 3      | 2.3                              | 1650                        | 120                | 4             | 609x183x607         | -             |
| HQ85C6-6/90 | 592x287x635           | ePM1 60%               | 6      | 2.2                              | 1650                        | 120                | 4             | 609x183x607         | -             |
| HQ85HA6-6   | 592x890x635           | ePM1 60%               | 6      | 6.8                              | 5110                        | 120                | 2             | 909x183x607         | -             |
| HQ85HB5-6   | 490x890x635           | ePM1 60%               | 5      | 5.7                              | 4230                        | 120                | 2             | 909x183x607         | -             |
| HQ85HC3-6   | 287x890x635           | ePM1 60%               | 3      | 3.4                              | 2480                        | 120                | 4             | 909x183x607         | -             |
| HQ85A8-3    | 592x592x360           | ePM1 60%               | 8      | 3.4                              | 3400                        | 150                | 2             | 609x144x607         | E             |
| HQ85B6-3    | 490x592x360           | ePM1 60%               | 6      | 2.6                              | 2810                        | 150                | 2             | 609x144x607         | -             |
| HQ85B8-3/90 | 592x490x360           | ePM1 60%               | 8      | 2.8                              | 2810                        | 150                | 2             | 609x144x607         | -             |
| HQ85C4-3    | 287x592x360           | ePM1 60%               | 4      | 1.7                              | 1650                        | 150                | 4             | 609x144x607         | -             |
| HQ85C8-3/90 | 592x287x360           | ePM1 60%               | 8      | 1.6                              | 1650                        | 150                | 4             | 609x144x607         | -             |
| HQ85CC4-3   | 287x287x360           | ePM1 60%               | 4      | 0.8                              | 800                         | 150                | 8             | 609x144x607         | -             |
| HQ85HA8-3   | 592x890x360           | ePM1 60%               | 8      | 5.1                              | 5110                        | 150                | 2             | 909x144x607         | -             |
| HQ85HB6-3   | 490x890x360           | ePM1 60%               | 6      | 3.8                              | 4230                        | 150                | 2             | 909x144x607         | -             |
| HQ85HC4-3   | 287x890x360           | ePM1 60%               | 4      | 2.5                              | 2480                        | 150                | 4             | 909x144x607         | -             |
| HQ85A8-5    | 592x592x535           | ePM1 60%               | 8      | 5.0                              | 3400                        | 105                | 2             | 609x183x607         | C             |
| HQ85B6-5    | 490x592x535           | ePM1 60%               | 6      | 3.8                              | 2810                        | 105                | 2             | 609x183x607         | -             |
| HQ85B8-5/90 | 592x490x535           | ePM1 60%               | 8      | 4.2                              | 2810                        | 105                | 2             | 609x183x607         | -             |
| HQ85C4-5    | 287x592x535           | ePM1 60%               | 4      | 2.5                              | 1650                        | 105                | 4             | 609x183x607         | -             |
| HQ85C8-5/90 | 592x287x535           | ePM1 60%               | 8      | 2.4                              | 1650                        | 105                | 4             | 609x183x607         | -             |
| HQ85CC4-5   | 287x287x535           | ePM1 60%               | 4      | 1.2                              | 800                         | 105                | 8             | 609x183x607         | -             |
| HQ85HA8-5   | 592x890x535           | ePM1 60%               | 8      | 7.6                              | 5110                        | 105                | 2             | 909x183x607         | -             |
| HQ85HB6-5   | 490x890x535           | ePM1 60%               | 6      | 5.7                              | 4230                        | 105                | 2             | 909x183x607         | -             |
| HQ85HC4-5   | 287x890x535           | ePM1 60%               | 4      | 3.8                              | 2480                        | 105                | 4             | 909x183x607         | -             |
| HQ85A8-6    | 592x592x635           | ePM1 60%               | 8      | 6.0                              | 3400                        | 100                | 2             | 609x183x607         | C             |
| HQ85B6-6    | 490x592x635           | ePM1 60%               | 6      | 4.5                              | 2810                        | 100                | 2             | 609x183x607         | -             |
| HQ85B8-6/90 | 592x490x635           | ePM1 60%               | 8      | 4.9                              | 2810                        | 100                | 2             | 609x183x607         | -             |
| HQ85C4-6    | 287x592x635           | ePM1 60%               | 4      | 3.0                              | 1650                        | 100                | 4             | 609x183x607         | -             |

\* According to Eurovent ECP-11-FIL

# BAG FILTERS

## HQ85 series continued

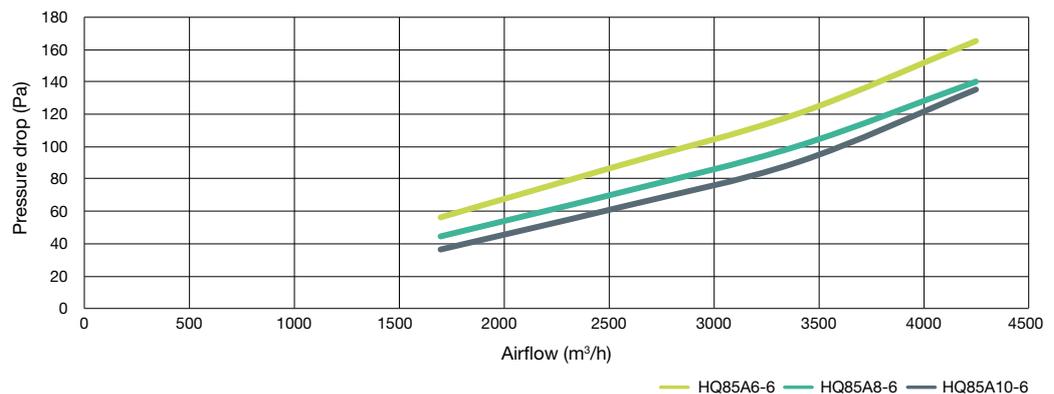
ePM1



| Type        | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ85C8-6/90 | 592x287x635           | ePM1 60%               | 8      | 2.9                              | 1650                        | 100                | 4             | 609x183x607         | -             |
| HQ85CC4-6   | 287x287x635           | ePM1 60%               | 4      | 1.4                              | 800                         | 100                | 8             | 609x183x607         | -             |
| HQ85HA8-6   | 592x890x635           | ePM1 60%               | 8      | 9.0                              | 5110                        | 100                | 2             | 909x183x607         | -             |
| HQ85HB6-6   | 490x890x635           | ePM1 60%               | 6      | 6.8                              | 4230                        | 100                | 2             | 909x183x607         | -             |
| HQ85HC4-6   | 287x890x635           | ePM1 60%               | 4      | 4.5                              | 2480                        | 100                | 4             | 909x183x607         | -             |
| HQ85A10-3   | 592x592x360           | ePM1 60%               | 10     | 4.2                              | 3400                        | 140                | 2             | 609x144x607         | E             |
| HQ85C5-3    | 287x592x360           | ePM1 60%               | 5      | 2.1                              | 1650                        | 140                | 4             | 609x144x607         | -             |
| HQ85HA10-3  | 592x890x360           | ePM1 60%               | 10     | 6.3                              | 5110                        | 140                | 2             | 909x144x607         | -             |
| HQ85A10-5   | 592x592x535           | ePM1 60%               | 10     | 6.2                              | 3400                        | 95                 | 2             | 609x183x607         | C             |
| HQ85C5-5    | 287x592x535           | ePM1 60%               | 5      | 3.1                              | 1650                        | 95                 | 4             | 609x183x607         | -             |
| HQ85HA10-5  | 592x890x535           | ePM1 60%               | 10     | 9.4                              | 5110                        | 95                 | 2             | 909x183x607         | -             |
| HQ85HC5-5   | 287x890x535           | ePM1 60%               | 5      | 4.7                              | 2480                        | 95                 | 4             | 909x183x607         | -             |
| HQ85A10-6   | 592x592x635           | ePM1 60%               | 10     | 7.4                              | 3400                        | 90                 | 2             | 609x240x607         | C             |
| HQ85B8-6    | 490x592x635           | ePM1 60%               | 8      | 5.9                              | 2810                        | 90                 | 2             | 609x183x607         | -             |
| HQ85C5-6    | 287x592x635           | ePM1 60%               | 5      | 3.7                              | 1650                        | 90                 | 4             | 609x183x607         | -             |
| HQ85HA10-6  | 592x890x635           | ePM1 60%               | 10     | 11.1                             | 5110                        | 90                 | 2             | 909x240x607         | -             |
| HQ85HB8-6   | 490x890x635           | ePM1 60%               | 8      | 8.9                              | 4230                        | 90                 | 2             | 909x183x607         | -             |
| HQ85HC5-6   | 287x890x635           | ePM1 60%               | 5      | 5.6                              | 2480                        | 90                 | 4             | 909x240x607         | -             |
| HQ85A12-6   | 592x592x635           | ePM1 60%               | 12     | 8.8                              | 3400                        | 85                 | 2             | 609x240x607         | B             |
| HQ85C6-6    | 287x592x635           | ePM1 60%               | 6      | 4.4                              | 1650                        | 85                 | 4             | 609x240x607         | -             |

\* According to Eurovent ECP-11-FIL

### HQ85 SERIES



### Specifications

**Application:** Fine filter, HVAC, industry  
**Frame:** Galvanized steel/aluminum  
**Spacers:** Sewing thread  
**Bonding:** -  
**Medium:** Glass fiber  
**Gasket:** Optional, Continuous poured gasket  
**Filter class according to ISO 16890:** ePM1  
**Maximum final pressure drop:** 450Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

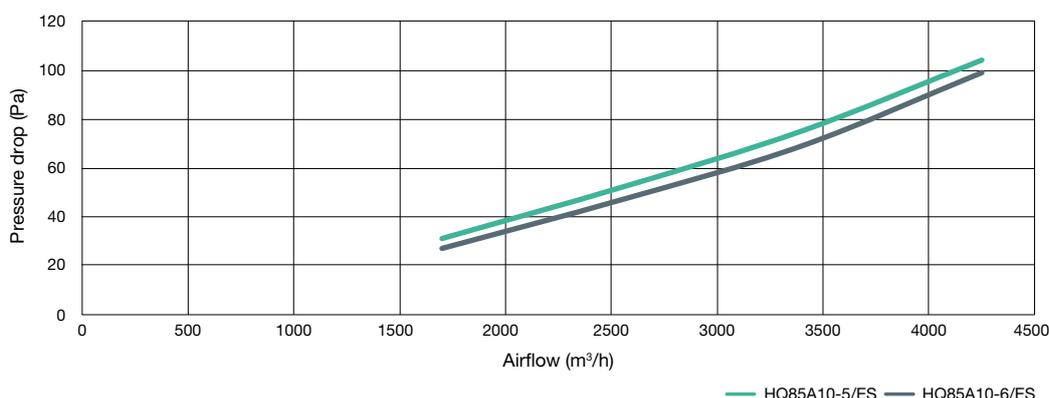
### Advantages

- Lightweight frame
- High dust holding capacity
- Constant efficiency
- Energy label A+, A
- Protective pre-layer
- No fiber shedding



| Type          | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|---------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ85A10-5/ES  | 592x592x535           | ePM1 60%               | 10     | 6.2                              | 3400                        | 76                 | 2             | 609x183x607         | A             |
| HQ85C5-5/ES   | 287x592x535           | ePM1 60%               | 5      | 3.1                              | 1650                        | 76                 | 4             | 609x183x607         | -             |
| HQ85HA10-5/ES | 592x890x535           | ePM1 60%               | 10     | 9.4                              | 5110                        | 76                 | 2             | 909x183x607         | -             |
| HQ85HC5-5/ES  | 287x890x535           | ePM1 60%               | 5      | 4.7                              | 2480                        | 76                 | 4             | 909x183x607         | -             |
| HQ85A10-6/ES  | 592x592x635           | ePM1 60%               | 10     | 7.4                              | 3400                        | 70                 | 2             | 609x240x607         | A+            |
| HQ85B8-6/ES   | 490x592x635           | ePM1 60%               | 8      | 5.9                              | 2810                        | 70                 | 2             | 609x183x607         | -             |
| HQ85C5-6/ES   | 287x592x635           | ePM1 60%               | 5      | 3.7                              | 1650                        | 70                 | 4             | 609x183x607         | -             |
| HQ85HA10-6/ES | 592x890x635           | ePM1 60%               | 10     | 11.2                             | 5110                        | 70                 | 2             | 909x240x607         | -             |
| HQ85HB8-6/ES  | 490x890x635           | ePM1 60%               | 8      | 8.9                              | 4230                        | 70                 | 2             | 909x183x607         | -             |

\* According to Eurovent ECP-11-FIL



**HQ85 ES SERIES**

# BAG FILTERS

## HQ98 series

ePM1

### Specifications

**Application:** Fine filter, HVAC, industry

**Frame:** Galvanized steel/aluminum

**Spacers:** Sewing thread

**Bonding:** -

**Medium:** Glass fiber

**Gasket:** Optional, Continuous poured gasket

**Filter class according to ISO 16890:** ePM1

**Maximum final pressure drop:** 450Pa

**Maximum temperature:** 70°C

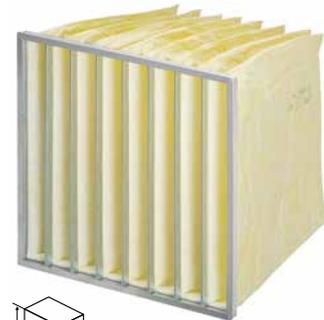
**Maximum relative humidity:** 90%

### Advantages

- Lightweight frame
- High dust holding capacity
- Constant efficiency
- Protective pre-layer
- No fiber shedding

### Options

- ATEX



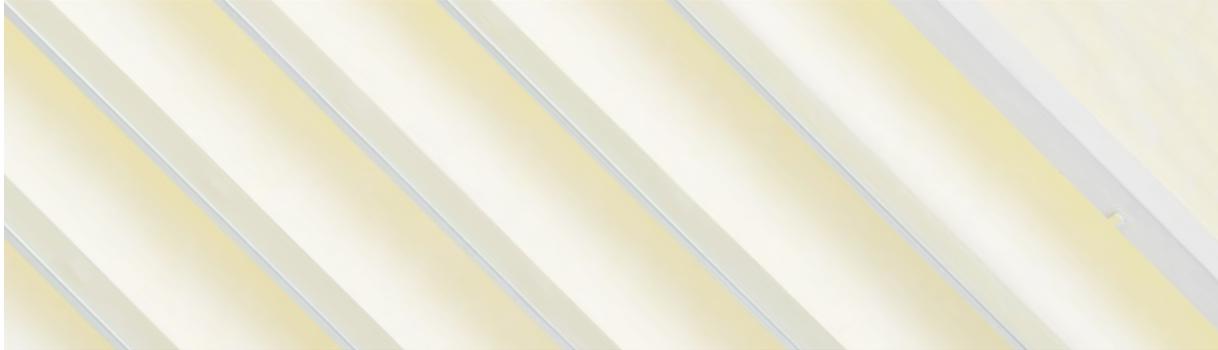
| Type        | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ98A6-6    | 592x592x635           | ePM1 85%               | 6      | 4.6                              | 3400                        | 190                | 2             | 609x183x607         | E             |
| HQ98B5-6    | 490x592x635           | ePM1 85%               | 5      | 3.8                              | 2810                        | 190                | 2             | 609x183x607         | -             |
| HQ98B6-6/90 | 592x490x635           | ePM1 85%               | 6      | 3.8                              | 2810                        | 190                | 2             | 609x183x607         | -             |
| HQ98C3-6    | 287x592x635           | ePM1 85%               | 3      | 2.3                              | 1650                        | 190                | 4             | 609x183x607         | -             |
| HQ98C6-6/90 | 592x287x635           | ePM1 85%               | 6      | 2.2                              | 1650                        | 190                | 4             | 609x183x607         | -             |
| HQ98HA6-6   | 592x890x635           | ePM1 85%               | 6      | 6.8                              | 5110                        | 190                | 2             | 909x183x607         | -             |
| HQ98HB5-6   | 490x890x635           | ePM1 85%               | 5      | 5.7                              | 4230                        | 190                | 2             | 909x183x607         | -             |
| HQ98HC3-6   | 287x890x635           | ePM1 85%               | 3      | 3.4                              | 2480                        | 190                | 4             | 909x183x607         | -             |
| HQ98A8-3    | 592x592x360           | ePM1 85%               | 8      | 3.4                              | 3400                        | 235                | 2             | 609x144x607         | E             |
| HQ98B6-3    | 490x592x360           | ePM1 85%               | 6      | 2.5                              | 2810                        | 235                | 2             | 609x144x607         | -             |
| HQ98B8-3/90 | 592x490x360           | ePM1 85%               | 8      | 2.8                              | 2810                        | 235                | 2             | 609x144x607         | -             |
| HQ98C4-3    | 287x592x360           | ePM1 85%               | 4      | 1.7                              | 1650                        | 235                | 4             | 609x144x607         | -             |
| HQ98C8-3/90 | 592x287x360           | ePM1 85%               | 8      | 1.6                              | 1650                        | 235                | 4             | 609x144x607         | -             |
| HQ98CC4-3   | 287x287x360           | ePM1 85%               | 4      | 0.8                              | 800                         | 235                | 8             | 609x144x607         | -             |
| HQ98HA8-3   | 592x890x360           | ePM1 85%               | 8      | 5.1                              | 5110                        | 235                | 2             | 909x144x607         | -             |
| HQ98HB6-3   | 490x890x360           | ePM1 85%               | 6      | 3.8                              | 4230                        | 235                | 2             | 909x144x607         | -             |
| HQ98HC4-3   | 287x890x360           | ePM1 85%               | 4      | 2.5                              | 2480                        | 235                | 4             | 909x144x607         | -             |
| HQ98A8-5    | 592x592x535           | ePM1 85%               | 8      | 5.0                              | 3400                        | 210                | 2             | 609x183x607         | E             |
| HQ98B6-5    | 490x592x535           | ePM1 85%               | 6      | 3.8                              | 2810                        | 210                | 2             | 609x183x607         | -             |
| HQ98B8-5/90 | 592x490x535           | ePM1 85%               | 8      | 4.1                              | 2810                        | 210                | 2             | 609x183x607         | -             |
| HQ98C4-5    | 287x592x535           | ePM1 85%               | 4      | 2.5                              | 1650                        | 210                | 4             | 609x183x607         | -             |
| HQ98C8-5/90 | 592x287x535           | ePM1 85%               | 8      | 2.4                              | 1650                        | 210                | 4             | 609x183x607         | -             |
| HQ98CC4-5   | 287x287x535           | ePM1 85%               | 4      | 1.2                              | 800                         | 210                | 8             | 609x183x607         | -             |
| HQ98HA8-5   | 592x890x535           | ePM1 85%               | 8      | 7.6                              | 5110                        | 210                | 2             | 909x183x607         | -             |
| HQ98HB6-5   | 490x890x535           | ePM1 85%               | 6      | 5.7                              | 4230                        | 210                | 2             | 909x183x607         | -             |
| HQ98HC4-5   | 287x890x535           | ePM1 85%               | 4      | 3.8                              | 2480                        | 210                | 4             | 909x183x607         | -             |
| HQ98A8-6    | 592x592x635           | ePM1 85%               | 8      | 6.0                              | 3400                        | 170                | 2             | 609x183x607         | D             |
| HQ98B6-6    | 490x592x635           | ePM1 85%               | 6      | 4.5                              | 2810                        | 170                | 2             | 609x183x607         | -             |
| HQ98B8-6/90 | 592x490x635           | ePM1 85%               | 8      | 4.9                              | 2810                        | 170                | 2             | 609x183x607         | -             |
| HQ98C4-6    | 287x592x635           | ePM1 85%               | 4      | 3.0                              | 1650                        | 170                | 4             | 609x183x607         | -             |
| HQ98C8-6/90 | 592x287x635           | ePM1 85%               | 8      | 2.9                              | 1650                        | 170                | 4             | 609x183x607         | -             |
| HQ98CC4-6   | 287x287x635           | ePM1 85%               | 4      | 1.4                              | 800                         | 170                | 8             | 609x183x607         | -             |
| HQ98HA8-6   | 592x890x635           | ePM1 85%               | 8      | 9.0                              | 5110                        | 170                | 2             | 909x183x607         | -             |
| HQ98HB6-6   | 490x890x635           | ePM1 85%               | 6      | 6.8                              | 4230                        | 170                | 2             | 909x183x607         | -             |
| HQ98HC4-6   | 287x890x635           | ePM1 85%               | 4      | 4.5                              | 2480                        | 170                | 4             | 909x183x607         | -             |
| HQ98A10-3   | 592x592x360           | ePM1 85%               | 10     | 4.2                              | 3400                        | 210                | 2             | 609x144x607         | E             |
| HQ98C5-3    | 287x592x360           | ePM1 85%               | 5      | 2.1                              | 1650                        | 210                | 4             | 609x144x607         | -             |
| HQ98HA10-3  | 592x890x360           | ePM1 85%               | 10     | 6.3                              | 5110                        | 210                | 2             | 909x144x607         | -             |

\* According to Eurovent ECP-11-FIL

# BAG FILTERS

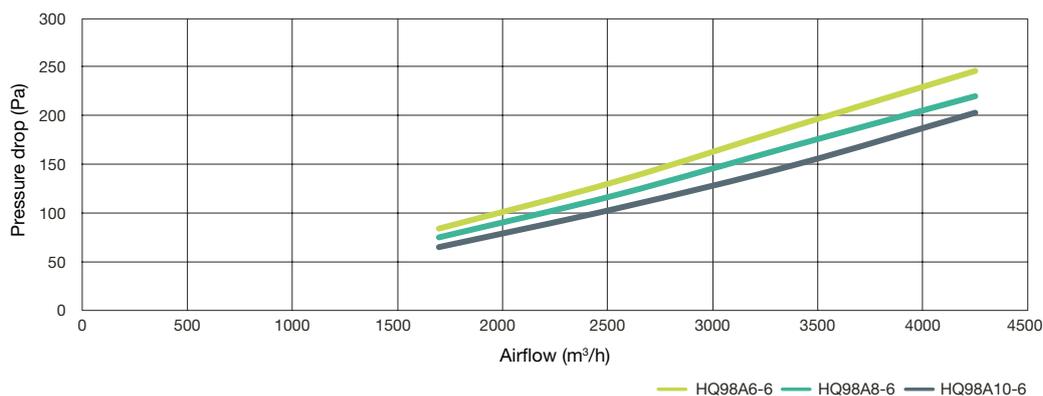
## HQ98 series continued

ePM1



| Type       | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HQ98A10-5  | 592x592x535           | ePM1 85%               | 10     | 6.2                              | 3400                        | 170                | 2             | 609x183x607         | D             |
| HQ98C5-5   | 287x592x535           | ePM1 85%               | 5      | 3.1                              | 1650                        | 170                | 4             | 609x183x607         | -             |
| HQ98HA10-5 | 592x890x535           | ePM1 85%               | 10     | 9.4                              | 5110                        | 170                | 2             | 909x183x607         | -             |
| HQ98HC5-5  | 287x890x535           | ePM1 85%               | 5      | 4.7                              | 2480                        | 170                | 4             | 909x183x607         | -             |
| HQ98A10-6  | 592x592x635           | ePM1 85%               | 10     | 7.4                              | 3400                        | 150                | 2             | 609x240x607         | -             |
| HQ98B8-6   | 490x592x635           | ePM1 85%               | 8      | 5.9                              | 2810                        | 150                | 2             | 609x183x607         | -             |
| HQ98C5-6   | 287x592x635           | ePM1 85%               | 5      | 3.7                              | 1650                        | 150                | 4             | 609x183x607         | -             |
| HQ98HA10-6 | 592x890x635           | ePM1 85%               | 10     | 11.1                             | 5110                        | 150                | 2             | 909x240x607         | -             |
| HQ98HB8-6  | 490x890x635           | ePM1 85%               | 8      | 8.9                              | 4230                        | 150                | 2             | 909x183x607         | -             |
| HQ98HC5-6  | 287x890x635           | ePM1 85%               | 5      | 5.6                              | 2480                        | 150                | 4             | 909x240x607         | -             |
| HQ98A12-6  | 592x592x635           | ePM1 85%               | 12     | 8.8                              | 3400                        | 140                | 2             | 609x240x607         | C             |
| HQ98C6-6   | 287x592x635           | ePM1 85%               | 6      | 4.4                              | 1650                        | 140                | 4             | 609x240x607         | -             |

\* According to Eurovent ECP-11-FIL



# BAG FILTERS

## HSB35 series

ISO Coarse

### Specifications

- Application:** Prefilter HVAC, industry
- Frame:** Galvanized steel/aluminum
- Spacers:** Synthetic
- Bonding:** -
- Medium:** Synthetic
- Gasket:** Optional, Continuous poured gasket
- Filter class according to ISO 16890:** ISO Coarse
- Maximum final pressure drop:** 250Pa
- Maximum temperature:** 70°C
- Maximum relative humidity:** 90%

### Advantages

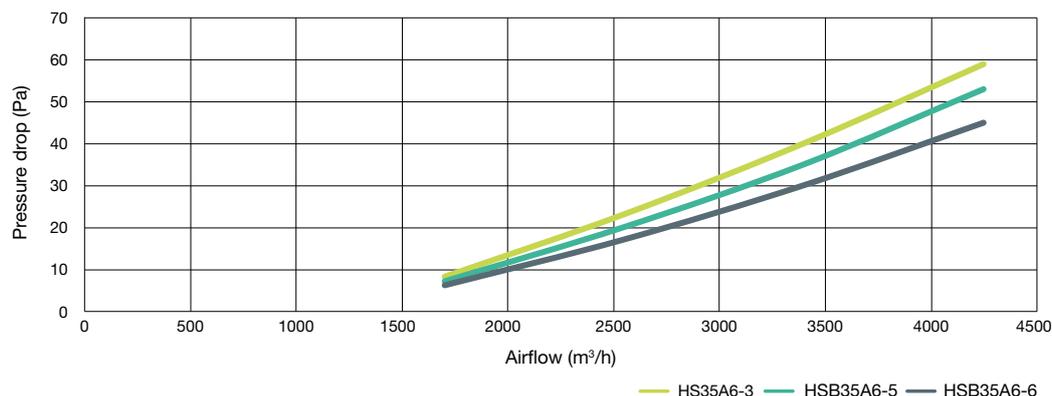
- Lightweight frame



| Type         | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|--------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HSB35A6-3    | 592x592x360           | ISO Coarse 70%         | 6      | 2.8                              | 3400                        | 40                 | 4             | 605x605x240         | -             |
| HSB35B5-3    | 490x592x360           | ISO Coarse 70%         | 5      | 2.3                              | 2810                        | 40                 | 4             | 605x605x183         | -             |
| HSB35B6-3/90 | 592x490x360           | ISO Coarse 70%         | 6      | 2.3                              | 2810                        | 40                 | 4             | 605x605x183         | -             |
| HSB35C3-3    | 287x592x360           | ISO Coarse 70%         | 3      | 1.4                              | 1650                        | 40                 | 8             | 605x605x240         | -             |
| HSB35C6-3/90 | 592x287x360           | ISO Coarse 70%         | 6      | 1.5                              | 1650                        | 40                 | 8             | 605x605x240         | -             |
| HSB35CC3-3   | 287x287x360           | ISO Coarse 70%         | 3      | 0.7                              | 800                         | 40                 | 16            | 605x605x240         | -             |
| HSB35HA6-3   | 592x890x360           | ISO Coarse 70%         | 6      | 4.1                              | 5110                        | 40                 | 4             | 905x605x240         | -             |
| HSB35HB5-3   | 490x890x360           | ISO Coarse 70%         | 5      | 3.4                              | 4230                        | 40                 | 4             | 905x605x183         | -             |
| HSB35HC3-3   | 287x890x360           | ISO Coarse 70%         | 3      | 2.0                              | 2480                        | 40                 | 8             | 905x605x240         | -             |
| HSB35A6-5    | 592x592x535           | ISO Coarse 70%         | 6      | 2,8                              | 3400                        | 35                 | 4             | 605x605x240         | -             |
| HSB35B5-5    | 490x592x535           | ISO Coarse 70%         | 5      | 2,3                              | 2810                        | 35                 | 4             | 605x605x240         | -             |
| HSB35B6-5/90 | 592x490x535           | ISO Coarse 70%         | 6      | 2,3                              | 2810                        | 35                 | 4             | 605x605x240         | -             |
| HSB35C3-5    | 287x592x535           | ISO Coarse 70%         | 3      | 1,4                              | 1650                        | 35                 | 8             | 605x605x240         | -             |
| HSB35C6-5/90 | 592x287x535           | ISO Coarse 70%         | 6      | 1,5                              | 1650                        | 35                 | 8             | 605x605x240         | -             |
| HSB35CC3-5   | 287x287x535           | ISO Coarse 70%         | 3      | 0,7                              | 800                         | 35                 | 16            | 605x605x240         | -             |
| HSB35HA6-5   | 592x890x535           | ISO Coarse 70%         | 6      | 4,1                              | 5110                        | 35                 | 4             | 905x605x240         | -             |
| HSB35HB5-5   | 490x890x535           | ISO Coarse 70%         | 5      | 3,4                              | 4230                        | 35                 | 4             | 905x605x240         | -             |
| HSB35HC3-5   | 287x890x535           | ISO Coarse 70%         | 3      | 2,0                              | 2480                        | 35                 | 8             | 905x605x240         | -             |
| HSB35A6-6    | 592x592x635           | ISO Coarse 70%         | 6      | 2,8                              | 3400                        | 30                 | 4             | 605x605x240         | -             |
| HSB35B5-6    | 490x592x635           | ISO Coarse 70%         | 5      | 2,3                              | 2810                        | 30                 | 4             | 605x605x240         | -             |
| HSB35B6-6/90 | 592x490x635           | ISO Coarse 70%         | 6      | 2,3                              | 2810                        | 30                 | 4             | 605x605x240         | -             |
| HSB35C3-6    | 287x592x635           | ISO Coarse 70%         | 3      | 1,4                              | 1650                        | 30                 | 8             | 605x605x240         | -             |
| HSB35C6-6/90 | 592x287x635           | ISO Coarse 70%         | 6      | 1,5                              | 1650                        | 30                 | 8             | 605x605x240         | -             |
| HSB35CC3-6   | 287x287x635           | ISO Coarse 70%         | 3      | 0,7                              | 800                         | 30                 | 16            | 605x605x240         | -             |
| HSB35HA6-6   | 592x890x635           | ISO Coarse 70%         | 6      | 4,1                              | 5110                        | 30                 | 4             | 905x605x240         | -             |
| HSB35HB5-6   | 490x890x635           | ISO Coarse 70%         | 5      | 3,4                              | 4230                        | 30                 | 4             | 905x605x240         | -             |
| HSB35HC3-6   | 287x890x635           | ISO Coarse 70%         | 3      | 2,0                              | 2480                        | 30                 | 8             | 905x605x240         | -             |

\* According to Eurovent ECP-11-FIL

### HSB35 SERIES



# BAG FILTERS

## HSB55 series

ISO Coarse

### Specifications

- Application:** Prefilter HVAC, industry
- Frame:** Galvanized steel/aluminum
- Spacers:** Synthetic
- Bonding:** -
- Medium:** Synthetic
- Gasket:** Optional, Continuous poured gasket
- Filter class according to ISO 16890:** ISO Coarse
- Maximum final pressure drop:** 250Pa
- Maximum temperature:** 70°C
- Maximum relative humidity:** 90%

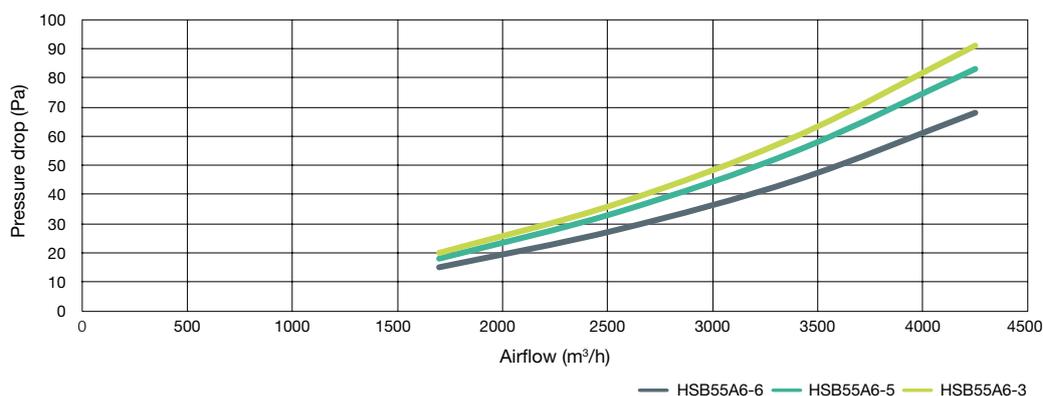
### Advantages

- Lightweight frame



| Type         | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|--------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HSB55A6-3    | 592x592x360           | ISO Coarse 80%         | 6      | 2.8                              | 3400                        | 60                 | 4             | 605x605x240         | -             |
| HSB55B5-3    | 490x592x360           | ISO Coarse 80%         | 5      | 2.3                              | 2810                        | 60                 | 4             | 605x605x183         | -             |
| HSB55B6-3/90 | 592x490x360           | ISO Coarse 80%         | 6      | 2.3                              | 2810                        | 60                 | 4             | 605x605x183         | -             |
| HSB55C3-3    | 287x592x360           | ISO Coarse 80%         | 3      | 1.4                              | 1650                        | 60                 | 8             | 605x605x240         | -             |
| HSB55C6-3/90 | 592x287x360           | ISO Coarse 80%         | 6      | 1.5                              | 1650                        | 60                 | 8             | 605x605x240         | -             |
| HSB55CC3-3   | 287x287x360           | ISO Coarse 80%         | 3      | 0.7                              | 800                         | 60                 | 16            | 605x605x240         | -             |
| HSB55HA6-3   | 592x890x360           | ISO Coarse 80%         | 6      | 4.1                              | 5110                        | 60                 | 4             | 905x605x240         | -             |
| HSB55HB5-3   | 490x890x360           | ISO Coarse 80%         | 5      | 3.4                              | 4230                        | 60                 | 4             | 905x605x183         | -             |
| HSB55HC3-3   | 287x890x360           | ISO Coarse 80%         | 3      | 2.0                              | 2480                        | 60                 | 8             | 905x605x240         | -             |
| HSB55A6-5    | 592x592x535           | ISO Coarse 80%         | 6      | 4.1                              | 3400                        | 55                 | 4             | 605x605x240         | -             |
| HSB55B5-5    | 490x592x535           | ISO Coarse 80%         | 5      | 3.4                              | 2810                        | 55                 | 4             | 605x605x240         | -             |
| HSB55B6-5/90 | 592x490x535           | ISO Coarse 80%         | 6      | 3.5                              | 2810                        | 55                 | 4             | 605x605x240         | -             |
| HSB55C3-5    | 287x592x535           | ISO Coarse 80%         | 3      | 2.0                              | 1650                        | 55                 | 8             | 605x605x240         | -             |
| HSB55C6-5/90 | 592x287x535           | ISO Coarse 80%         | 6      | 2.2                              | 1650                        | 55                 | 8             | 605x605x240         | -             |
| HSB55CC3-5   | 287x287x535           | ISO Coarse 80%         | 3      | 1.1                              | 800                         | 55                 | 16            | 605x605x240         | -             |
| HSB55HA6-5   | 592x890x535           | ISO Coarse 80%         | 6      | 6.0                              | 5110                        | 55                 | 4             | 905x605x240         | -             |
| HSB55HB5-5   | 490x890x535           | ISO Coarse 80%         | 5      | 5.0                              | 4230                        | 55                 | 4             | 905x605x241         | -             |
| HSB55HC3-5   | 287x890x535           | ISO Coarse 80%         | 3      | 3.0                              | 2480                        | 55                 | 8             | 905x605x242         | -             |
| HSB55A6-6    | 592x592x635           | ISO Coarse 80%         | 6      | 4.9                              | 3400                        | 45                 | 4             | 605x605x240         | -             |
| HSB55B5-6    | 490x592x635           | ISO Coarse 80%         | 5      | 4.1                              | 2810                        | 45                 | 4             | 605x605x241         | -             |
| HSB55B6-6/90 | 592x490x635           | ISO Coarse 80%         | 6      | 3.8                              | 2810                        | 45                 | 4             | 605x605x242         | -             |
| HSB55C3-6    | 287x592x635           | ISO Coarse 80%         | 3      | 2.4                              | 1650                        | 45                 | 8             | 605x605x243         | -             |
| HSB55C6-6/90 | 592x287x635           | ISO Coarse 80%         | 6      | 2.6                              | 1650                        | 45                 | 8             | 605x605x244         | -             |
| HSB55CC3-6   | 287x287x635           | ISO Coarse 80%         | 3      | 1.3                              | 800                         | 45                 | 16            | 605x605x245         | -             |
| HSB55HA6-6   | 592x890x635           | ISO Coarse 80%         | 6      | 7.2                              | 5110                        | 45                 | 4             | 905x605x241         | -             |
| HSB55HB5-6   | 490x890x635           | ISO Coarse 80%         | 5      | 6.0                              | 4230                        | 45                 | 4             | 905x605x242         | -             |
| HSB55HC3-6   | 287x890x635           | ISO Coarse 80%         | 3      | 3.6                              | 2480                        | 45                 | 8             | 905x605x243         | -             |

\* According to Eurovent ECP-11-FIL



HSB55 SERIES

# BAG FILTERS

## RIGID POCKET series

ePM1

ePM10

### Specifications

**Application:** Pre or final filters for combustion engines, industrial plants, HVAC

**Frame:** Injection molded, impact proof PU header

**Spacers:** -

**Bonding:** Thermally bonded

**Medium:** Synthetic

**Gasket:** Optional: 6mm Gasket on Downstream/Upstream/both sides

**Filter class according to ISO 16890:** ePM1 60%, ePM10 50%

**Final pressure drop/Max pressure drop:** 450/600Pa

**Burst Pressure drop:** 6000Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 100%

### Advantages

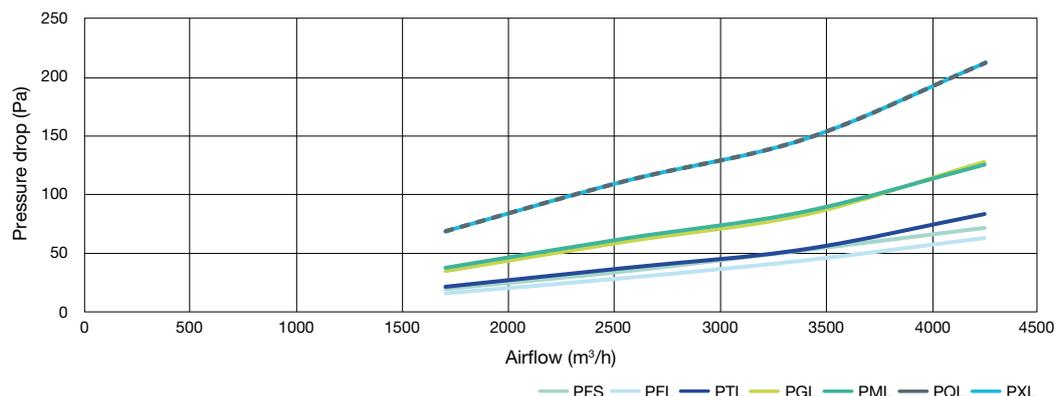
- 100% Synthetic, corrosion-free and Humidity-resistant
- Filter Flammability classifications UL900, Class2
- Media Flammability DIN53438 K1/F1
- Aerodynamic design minimum resistance and increase turbine output



| Type    | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|---------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| PFS     | 595x595x320           | ePM10 50%              | 6      | 2.1                              | 3400                        | 54                 | 2             | 690x370x620         | D             |
| PFS 5/6 | 493x595x320           | ePM10 50%              | 5      | 1.8                              | 2820                        | 54                 | 2             | 690x370x620         | -             |
| PFS 1/2 | 289x595x320           | ePM10 50%              | 3      | 1                                | 1650                        | 54                 | 4             | 690x370x620         | -             |
| PFL     | 595x595x620           | ePM10 55%              | 6      | 4.2                              | 3400                        | 45                 | 2             | 690x620x620         | A             |
| PFL 5/6 | 493x595x620           | ePM10 55%              | 5      | 3.5                              | 2820                        | 45                 | 2             | 690x620x620         | -             |
| PFL 1/2 | 289x595x620           | ePM10 55%              | 3      | 2.1                              | 1650                        | 45                 | 2             | 690x370x620         | -             |
| PTL     | 595x595x620           | ePM10 60%              | 8      | 5.6                              | 3400                        | 55                 | 3             | 690x620x620         | B             |
| PTL 5/6 | 493x595x620           | ePM10 60%              | 5      | 3.5                              | 2820                        | 55                 | 2             | 690x620x620         | -             |
| PTL 1/2 | 289x595x620           | ePM10 60%              | 4      | 2.8                              | 1650                        | 55                 | 2             | 690x370x620         | -             |
| PGL     | 595x595x620           | ePM10 75%              | 8      | 5.6                              | 3400                        | 85                 | 2             | 690x620x620         | D             |
| PGL 5/6 | 493x595x620           | ePM10 75%              | 5      | 3.5                              | 2820                        | 85                 | 2             | 690x620x620         | -             |
| PGL 1/2 | 289x595x620           | ePM10 75%              | 4      | 2.8                              | 1650                        | 85                 | 2             | 690x370x620         | -             |
| PML     | 595x595x620           | ePM10 80%              | 8      | 5.6                              | 3400                        | 87                 | 2             | 690x620x620         | D             |
| PML 5/6 | 493x595x620           | ePM10 80%              | 5      | 3.5                              | 2820                        | 87                 | 2             | 690x620x620         | -             |
| PML 1/2 | 289x595x620           | ePM10 80%              | 4      | 2.8                              | 1650                        | 87                 | 2             | 690x370x620         | -             |
| PQL     | 595x595x620           | ePM2.5 70%             | 8      | 5.6                              | 3400                        | 150                | 2             | 690x620x620         | D             |
| PQL 5/6 | 493x595x620           | ePM2.5 70%             | 5      | 3.5                              | 2820                        | 150                | 2             | 690x620x620         | -             |
| PQL 1/2 | 289x595x620           | ePM2.5 70%             | 4      | 2.8                              | 1650                        | 150                | 2             | 690x370x620         | -             |
| PXL     | 595x595x620           | ePM1 60%               | 8      | 5.6                              | 3400                        | 150                | 2             | 690x620x620         | D             |
| PXL 5/6 | 493x595x620           | ePM1 60%               | 5      | 3.5                              | 2820                        | 150                | 2             | 690x620x620         | -             |
| PXL 1/2 | 289x595x620           | ePM1 60%               | 4      | 2.8                              | 1650                        | 150                | 2             | 690x370x620         | -             |

\* According to Eurovent ECP-11-FIL

### RIGID POCKET SERIES



### Specifications

- Application:** HVAC, general ventilation
- Frame:** Injection molded, impact proof PU header
- Spacers:** -
- Bonding:** Thermally bonded
- Medium:** Synthetic
- Gasket:** Optional: 6mm Gasket on Downstream/Upstream/both sides
- Filter class according to ISO 16890:** ISO Coarse 70%, ePM10 50%, ePM10 60%
- Final pressure drop/Max pressure drop:** 450/600Pa
- Burst Pressure drop:** 6000Pa
- Maximum temperature:** 70°C
- Maximum relative humidity:** 100%

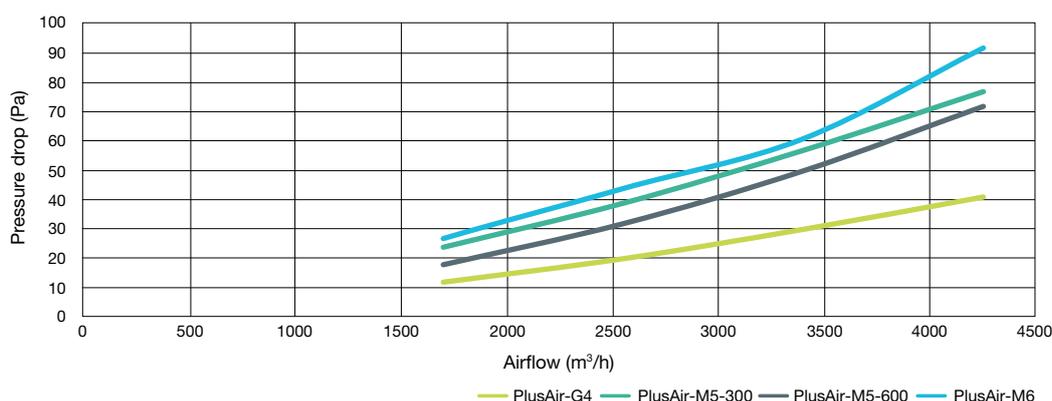
### Advantages

- Cost efficient air filtration
- UL900 certified
- DIN53438, fire class F1, Self-extinguishing



| Type               | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|--------------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| PlusAir-G4**       | 595x595x620           | Coarse 70%             | 6      | 4.2                              | 3400                        | 30                 | 2             | 690x620x620         | -             |
| PlusAir-G4 5/6**   | 493x595x620           | Coarse 70%             | 5      | 3.5                              | 2820                        | 30                 | 2             | 690x620x620         | -             |
| PlusAir-G4 1/2**   | 289x595x620           | Coarse 70%             | 3      | 2.1                              | 1650                        | 30                 | 2             | 690x370x620         | -             |
| PlusAir-M5-300     | 595x595x320           | ePM10 50%              | 6      | 2.1                              | 3400                        | 53                 | 2             | 690x370x620         | D             |
| PlusAir-M5-300 5/6 | 493x595x320           | ePM10 50%              | 5      | 1.8                              | 2820                        | 53                 | 2             | 690x370x620         | -             |
| PlusAir-M5-300 1/2 | 289x595x320           | ePM10 50%              | 3      | 1                                | 1650                        | 53                 | 2             | 690x370x620         | -             |
| PlusAir-M5-600     | 595x595x620           | ePM10 50%              | 6      | 4.2                              | 3400                        | 50                 | 2             | 690x620x620         | B             |
| PlusAir-M5-600 5/6 | 493x595x620           | ePM10 50%              | 5      | 3.5                              | 2820                        | 50                 | 2             | 690x620x620         | -             |
| PlusAir-M5-600 1/2 | 289x595x620           | ePM10 50%              | 3      | 2.1                              | 1650                        | 50                 | 2             | 690x370x620         | -             |
| PlusAir-M6         | 592x592x620           | ePM10 60%              | 8      | 5.6                              | 3400                        | 61                 | 2             | 690x620x620         | C             |
| PlusAir-M6 5/6     | 493x595x620           | ePM10 60%              | 5      | 3.5                              | 2820                        | 61                 | 2             | 690x620x620         | -             |
| PlusAir-M6 1/2     | 289x595x620           | ePM10 60%              | 4      | 2.8                              | 1650                        | 61                 | 2             | 690x370x620         | -             |

\* According to Eurovent ECP-11-FIL  
\*\* Not Eurovent certified



# BAG FILTERS

## DROP SAFE rigid pocket filter series

ePM1

ePM10

### Specifications

**Application:** Especially as efficient pre or final filters for air intake systems of Gas Turbines. Also excellent for offshore, marine tropical environmental condition

**Frame:** Injection molded, impact proof PU header

**Spacers:** -

**Bonding:** Thermally bonded

**Medium:** Synthetic

**Gasket:** Optional: 6mm Gasket on Downstream/Upstream/both sides

**Filter class according to ISO 16890:** ePM1 60%, ePM10 50%

**Final pressure drop/Max pressure drop:** 450/600Pa

**Burst Pressure drop:** 6000Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 100%

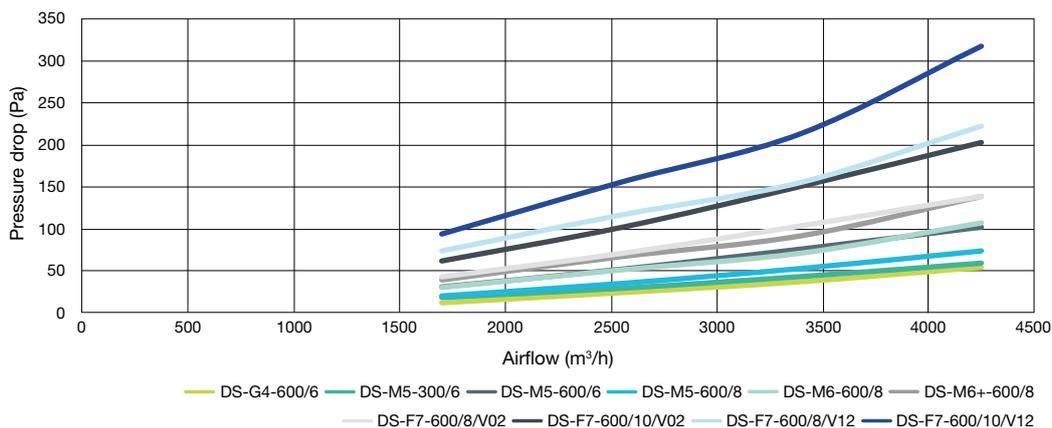
### Advantages

- For extreme environments: high moisture and water mist content; larger flow rate
- Self-supporting, leak-free welded pockets
- Unique, proprietary, progressive filter media with special hydrophobic treatment
- Tackifier through the medium depth to repel water and retain their operational safety
- Special draining design along pocket depth

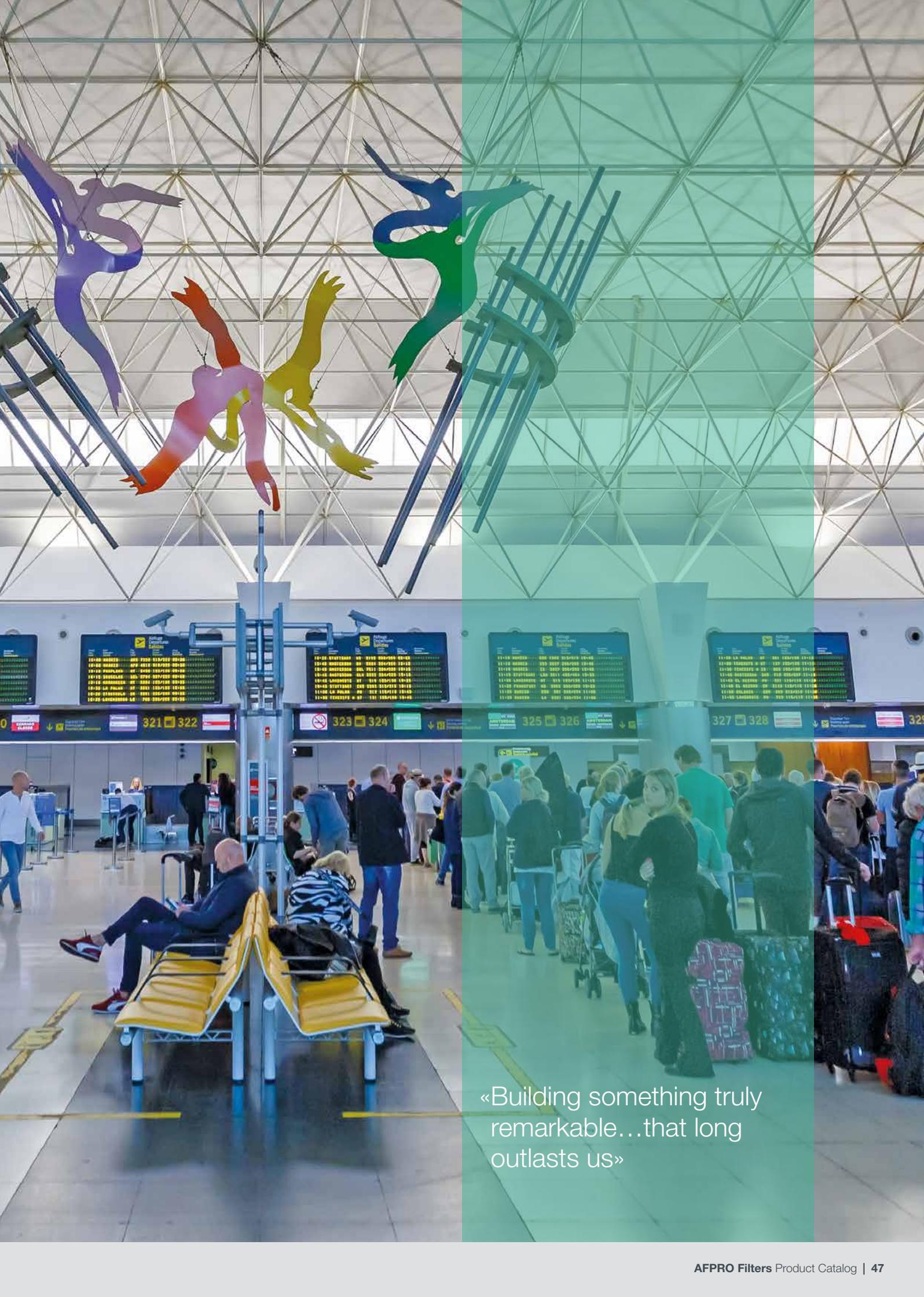


| Type                 | Dimensions WxHxD (mm) | Filter class ISO 16890 | # Bags | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|----------------------|-----------------------|------------------------|--------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| DS-G4-600/6**        | 595x595x620           | Coarse 85%             | 6      | 4.2                              | 3400                        | 36                 | 2             | 690x620x620         | -             |
| DS-G4-600/6 5/6**    | 493x595x620           | Coarse 85%             | 5      | 3.5                              | 2820                        | 36                 | 2             | 690x620x620         | -             |
| DS-G4-600/6 1/2**    | 289x595x620           | Coarse 85%             | 3      | 2.1                              | 1650                        | 36                 | 2             | 690x370x620         | -             |
| DS-M5-300/6          | 595x595x320           | ePM10 50%              | 6      | 2.1                              | 3400                        | 75                 | 2             | 690x370x620         | D             |
| DS-M5-300/6 5/6      | 493x595x320           | ePM10 50%              | 5      | 1.8                              | 2820                        | 75                 | 2             | 690x370x620         | -             |
| DS-M5-300/6 1/2      | 289x595x320           | ePM10 50%              | 3      | 1                                | 1650                        | 75                 | 2             | 690x370x620         | -             |
| DS-M5-600/6          | 595x595x620           | ePM10 50%              | 6      | 4.2                              | 3400                        | 42                 | 2             | 690x620x620         | B             |
| DS-M5-600/6 5/6      | 493x595x620           | ePM10 50%              | 5      | 3.5                              | 2820                        | 42                 | 2             | 690x620x620         | -             |
| DS-M5-600/6 1/2      | 289x595x620           | ePM10 50%              | 3      | 2.1                              | 1650                        | 42                 | 2             | 690x370x620         | -             |
| DS-M5-600/8          | 595x595x620           | ePM10 50%              | 8      | 5.6                              | 3400                        | 52                 | 2             | 690x620x620         | B             |
| DS-M5-600/8 5/6      | 493x595x620           | ePM10 50%              | 5      | 3.5                              | 2820                        | 52                 | 2             | 690x620x620         | -             |
| DS-M5-600/8 1/2      | 289x595x620           | ePM10 50%              | 4      | 2.8                              | 1650                        | 52                 | 2             | 690x370x690         | -             |
| DS-M6-600/8          | 595x595x620           | ePM10 60%              | 8      | 5.6                              | 3400                        | 70                 | 2             | 690x620x620         | D             |
| DS-M6-600/8 5/6      | 493x595x620           | ePM10 60%              | 5      | 3.5                              | 2820                        | 70                 | 2             | 690x620x620         | -             |
| DS-M6-600/8 1/2      | 289x595x620           | ePM10 60%              | 4      | 2.8                              | 1650                        | 70                 | 2             | 690x370x620         | -             |
| DS-M6+-600/8         | 595x595x620           | ePM10 70%              | 8      | 5.6                              | 3400                        | 91                 | 2             | 690x620x620         | D             |
| DS-M6+-600/8 5/6     | 493x595x620           | ePM10 70%              | 5      | 3.5                              | 2820                        | 91                 | 2             | 690x620x620         | -             |
| DS-M6+-600/8 1/2     | 289x595x620           | ePM10 70%              | 4      | 2.8                              | 1650                        | 91                 | 2             | 690x370x620         | -             |
| DS-F7-600/8/V02      | 595x595x620           | ePM10 80%              | 8      | 5.6                              | 3400                        | 103                | 2             | 690x620x620         | E             |
| DS-F7-600/8/V02 5/6  | 493x595x620           | ePM10 80%              | 5      | 3.5                              | 2820                        | 103                | 2             | 690x620x620         | -             |
| DS-F7-600/8/V02 1/2  | 289x595x620           | ePM10 80%              | 4      | 2.8                              | 1650                        | 103                | 2             | 690x370x620         | -             |
| DS-F7-600/10/V02     | 595x595x620           | ePM10 80%              | 10     | 6.3                              | 3400                        | 150                | 2             | 690x620x620         | E             |
| DS-F7-600/10/V02 5/6 | 493x595x620           | ePM10 80%              | 8      | 5                                | 2820                        | 150                | 2             | 690x620x620         | -             |
| DS-F7-600/10/V02 1/2 | 289x595x620           | ePM10 80%              | 5      | 3.1                              | 1650                        | 150                | 2             | 690x370x620         | -             |
| DS-F7-600/8/V12      | 595x595x620           | ePM1 60%               | 8      | 5.6                              | 3400                        | 155                | 2             | 690x620x620         | E             |
| DS-F7-600/8/V12 5/6  | 493x595x620           | ePM1 60%               | 5      | 3.5                              | 2820                        | 155                | 2             | 690x620x620         | -             |
| DS-F7-600/8/V12 1/2  | 289x595x620           | ePM1 60%               | 4      | 2.8                              | 1650                        | 155                | 2             | 690x370x620         | -             |
| DS-F7-600/10/V12     | 595x595x620           | ePM1 60%               | 10     | 6.3                              | 3400                        | 213                | 2             | 690x620x620         | E             |
| DS-F7-600/10/V12 5/6 | 493x595x620           | ePM1 60%               | 8      | 5                                | 2820                        | 213                | 2             | 690x620x620         | -             |
| DS-F7-600/10/V12 1/2 | 289x595x620           | ePM1 60%               | 5      | 3.1                              | 1650                        | 213                | 2             | 690x370x620         | -             |

\* According to Eurovent ECP-11-FIL, \*\* Not Eurovent certified



**DROP SAFE rigid pocket filter series**



«Building something truly remarkable...that long outlasts us»



«The HPQ-series is perfect to use in areas with high concentrations of particulate matter»

# COMPACT FILTERS

AFPRO Filters compact filters are mini-pleated filters, characterized by their high filtration features. The filter media is made with a “wet-laid paper technique” that guarantees high dust retention effectiveness and constant filter efficiency. The reduced air resistance and low energy consumption makes this technology extremely sustainable. AFPRO Filters compact filters have obtained an A energy label time and again for this very reason!

## Advantages

- Large filter area
- Spacers - hotmelt
- 100% leak free
- Great dust retention capacity
- Long service life
- Low energy consumption
- Dimensioning according to EN15805
- Moisture resistant
- Corrosion free



## Structure

Compact filters are mini-pleated filters that are assembled in a Polyurethane frame. This type of air filter can withstand temperatures up to 65°C. The largely robot-automated production of these filters ensures compliance with the highest quality standards.

## Application

Compact filters are used in air conditioning units and systems, industrial systems and as pre-filters for clean rooms.



Discover our compact filter range

# COMPACT FILTERS

## HPQ series

ePM2.5

ePM1

E10

E11

E12

### Specifications

**Application:** HVAC, industry

**Frame:** Plastic

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Optional, Continuous poured gasket

**Filter class according to ISO 16890:** ePM2.5, ePM1

**Filter class according to EN1822:** E10, E11, E12

**Maximum final pressure drop:** 450Pa

**Maximum temperature:** 65°C

**Maximum relative humidity:** 100%

**Comments:** It is preferred to use a prefilter with these products

### Advantages

- Compact V-bank construction
- Competitive pressure drop

### Options

- High temperature version on request

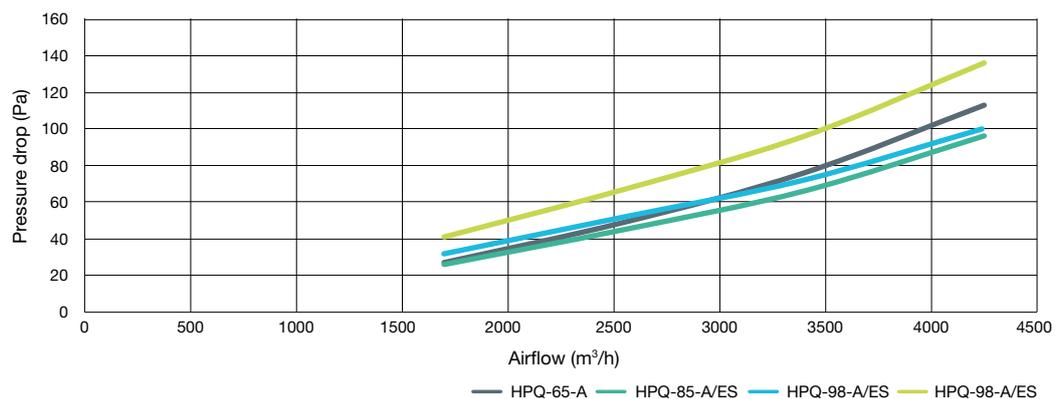


| Type        | Dimensions HxWxD (mm) | Filter class ISO 16890/EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|-------------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HPQ-85-A/ES | 592x592x292           | ePM1 60%                      | 18.8                             | 3400                        | 65                 | 1             | 605x305x305         | A+            |
| HPQ-85-B/ES | 490x592x292           | ePM1 60%                      | 15.3                             | 2790                        | 65                 | 1             | 605x305x505         | -             |
| HPQ-85-C/ES | 288x592x292           | ePM1 60%                      | 8.4                              | 1700                        | 65                 | 2             | 605x305x305         | -             |
| HPQ-90-A/ES | 592x592x292           | ePM1 70%                      | 18,8                             | 3400                        | 70                 | 1             | 605x305x305         | A+            |
| HPQ-90-B/ES | 490x592x292           | ePM1 70%                      | 15,3                             | 2790                        | 70                 | 1             | 605x305x505         | -             |
| HPQ-90-C/ES | 288x592x292           | ePM1 70%                      | 8,4                              | 1590                        | 70                 | 2             | 605x305x305         | -             |
| HPQ-98-A/ES | 592x592x292           | ePM1 80%                      | 18.8                             | 3400                        | 90                 | 1             | 605x305x605         | A             |
| HPQ-98-B/ES | 490x592x292           | ePM1 80%                      | 15.3                             | 2790                        | 90                 | 1             | 605x305x505         | -             |
| HPQ-98-C/ES | 288x592x292           | ePM1 80%                      | 8.4                              | 1590                        | 90                 | 2             | 605x305x305         | -             |
| HPQ-65-A    | 592x592x292           | ePM2,5 55%                    | 18.8                             | 3400                        | 75                 | 1             | 605x305x605         | B             |
| HPQ-65-B    | 490x592x292           | ePM2,5 55%                    | 15.3                             | 2790                        | 75                 | 1             | 605x305x505         | -             |
| HPQ-65-C    | 288x592x292           | ePM2,5 55%                    | 8.4                              | 1590                        | 75                 | 2             | 605x305x305         | -             |
| HPQ-85-A    | 592x592x292           | ePM1 55%                      | 18.8                             | 3400                        | 95                 | 1             | 605x305x305         | B             |
| HPQ-85-B    | 490x592x292           | ePM1 55%                      | 15.3                             | 2790                        | 95                 | 1             | 605x305x505         | -             |
| HPQ-85-C    | 288x592x292           | ePM1 55%                      | 8.4                              | 1590                        | 95                 | 2             | 605x305x305         | -             |
| HPQ-98-A    | 592x592x292           | ePM1 80%                      | 18.8                             | 3400                        | 110                | 1             | 605x305x605         | B             |
| HPQ-98-B    | 490x592x292           | ePM1 80%                      | 15.3                             | 2790                        | 110                | 1             | 605x305x505         | -             |
| HPQ-98-C    | 288x592x292           | ePM1 80%                      | 8.4                              | 1590                        | 110                | 2             | 605x305x305         | -             |
| HPQ-E10-A** | 592x592x292           | E10                           | 18.8                             | 3400                        | 170                | 1             | 605x305x605         | -             |
| HPQ-E10-B** | 490x592x292           | E10                           | 15.3                             | 2790                        | 170                | 1             | 605x305x505         | -             |
| HPQ-E10-C** | 288x592x292           | E10                           | 8.4                              | 1590                        | 170                | 2             | 605x305x305         | -             |
| HPQ-E11-A** | 592x592x292           | E11                           | 18.8                             | 2000                        | 130                | 1             | 605x305x605         | -             |
| HPQ-E11-B** | 490x592x292           | E11                           | 15.3                             | 1640                        | 130                | 1             | 605x305x505         | -             |
| HPQ-E11-C** | 288x592x292           | E11                           | 8.4                              | 940                         | 130                | 2             | 605x305x305         | -             |
| HPQ-E12-A** | 592x592x292           | E12                           | 18.8                             | 2000                        | 180                | 1             | 605x305x605         | -             |
| HPQ-E12-B** | 490x592x292           | E12                           | 15.3                             | 1640                        | 180                | 1             | 605x305x505         | -             |
| HPQ-E12-C** | 288x592x292           | E12                           | 8.4                              | 940                         | 180                | 2             | 605x305x305         | -             |

\* According to Eurovent ECP-11-FIL

\*\* Not Eurovent certified

### HPQ SERIES



# COMPACT FILTERS

## HPQ-ECO series

ePM2.5

ePM1

### Specifications

- Application:** HVAC, industry
- Frame:** Plastic
- Spacers:** Hotmelt
- Bonding:** 2 component polyurethane
- Medium:** Glass fiber paper
- Gasket:** Optional, Continuous poured gasket
- Filter class according to ISO 16890:** ePM2.5, ePM1
- Maximum final pressure drop:** 450Pa
- Maximum temperature:** 65°C
- Maximum relative humidity:** 100%
- Comments:** It is preferred to use a prefilter with these products

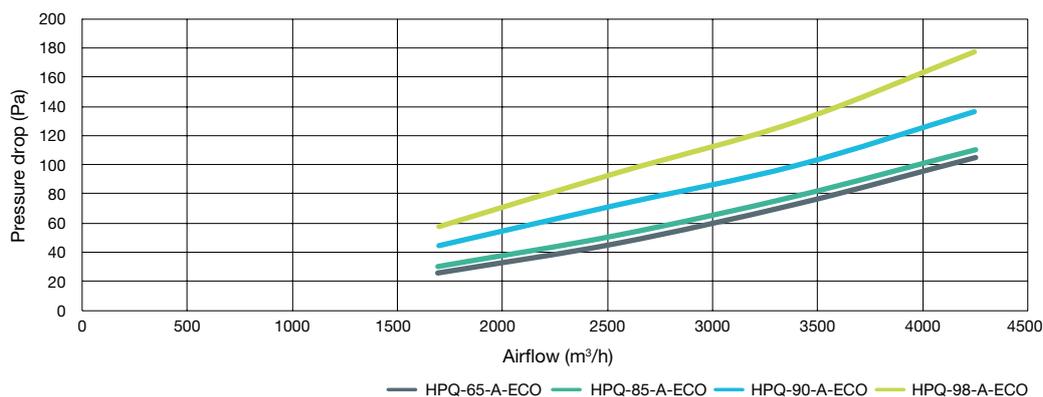
### Advantages

- Compact V-bank construction
- Competitive pressure drop



| Type         | Dimensions HxWxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|--------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HPQ-65-A-ECO | 592x592x292           | ePM2,5 55%             | 14.0                             | 3400                        | 75                 | 1             | 605x305x605         | C             |
| HPQ-65-B-ECO | 490x592x292           | ePM2,5 55%             | 11.6                             | 2800                        | 75                 | 1             | 605x305x505         | -             |
| HPQ-65-C-ECO | 288x592x292           | ePM2,5 55%             | 7.0                              | 1700                        | 75                 | 2             | 605x305x305         | -             |
| HPQ-85-A-ECO | 592x592x292           | ePM1 55%               | 14.0                             | 3400                        | 80                 | 1             | 605x305x605         | C             |
| HPQ-85-B-ECO | 490x592x292           | ePM1 55%               | 11.6                             | 2800                        | 80                 | 1             | 605x305x505         | -             |
| HPQ-85-C-ECO | 288x592x292           | ePM1 55%               | 7.0                              | 1700                        | 80                 | 2             | 605x305x305         | -             |
| HPQ-90-A-ECO | 592x592x292           | ePM1 70%               | 14.0                             | 3400                        | 100                | 1             | 605x305x605         | C             |
| HPQ-90-B-ECO | 490x592x292           | ePM1 70%               | 11.6                             | 2800                        | 100                | 1             | 605x305x505         | -             |
| HPQ-90-C-ECO | 288x592x292           | ePM1 70%               | 7.0                              | 1700                        | 100                | 2             | 605x305x305         | -             |
| HPQ-98-A-ECO | 592x592x292           | ePM1 80%               | 14.0                             | 3400                        | 130                | 1             | 605x305x605         | C             |
| HPQ-98-B-ECO | 490x592x292           | ePM1 80%               | 11.6                             | 2800                        | 130                | 1             | 605x305x505         | -             |
| HPQ-98-C-ECO | 288x592x292           | ePM1 80%               | 7.0                              | 1700                        | 130                | 2             | 605x305x305         | -             |

\* According to Eurovent ECP-11-FIL



HPQ-ECO SERIES

# COMPACT FILTERS

## CS-H13 series

H13

### Specifications

**Application:** HVAC, industry

**Frame:** Plastic

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** 100% high efficiency Polytetrafluoroethylene (PTFE) media

**Gasket:** Optional, Continuous poured gasket

**Filter class according to EN1822:** H13

**Maximum final pressure drop:** 500Pa

**Maximum temperature:** 65°C

**Maximum relative humidity:** 100%

### Advantages

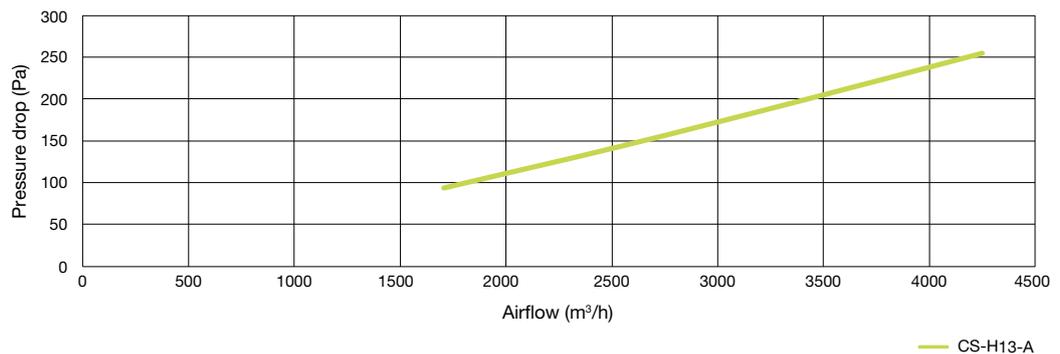
- Compact V-bank construction
- Competitive pressure drop



| Type     | Dimensions HxWxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|----------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| CS-H13-A | 592x592x292           | H13                 | 16.1                             | 3400                        | 200                | 1             | 605x305x605         | -             |
| CS-H13-B | 490x592x292           | H13                 | 13.3                             | 2800                        | 200                | 1             | 605x305x605         | -             |
| CS-H13-C | 288x592x292           | H13                 | 7.8                              | 1650                        | 200                | 2             | 605x305x605         | -             |

\* According to Eurovent ECP-11-FIL

### CS-H13 SERIES



# COMPACT FILTERS

## HPQ-XL series

ePM2,5 ePM1

### Specifications

- Application:** HVAC, industry
- Frame:** Plastic
- Spacers:** Hotmelt
- Bonding:** 2 component polyurethane
- Medium:** Glass fiber paper
- Gasket:** Optional, Continuous poured gasket
- Filter class according to ISO 16890:** ePM2.5, ePM1
- Maximum final pressure drop:** 450Pa
- Maximum temperature:** 65°C
- Maximum relative humidity:** 100%
- Comments:** It is preferred to use a prefilter with these products

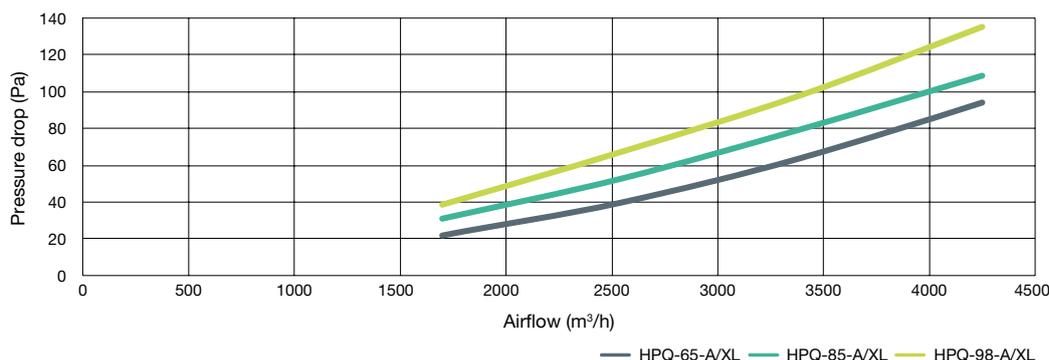
### Advantages

- Compact V-bank construction
- Competitive pressure drop



| Type        | Dimensions HxWxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HPQ-65-A-XL | 592x592x420           | ePM2.5 55%             | 25.0                             | 3400                        | 55                 | 1             | 605x435x605         | A+            |
| HPQ-65-B-XL | 490x592x420           | ePM2.5 55%             | 20.4                             | 2790                        | 55                 | 1             | 605x435x505         | -             |
| HPQ-65-C-XL | 288x592x420           | ePM2.5 55%             | 11.2                             | 1590                        | 55                 | 2             | 605x435x305         | -             |
| HPQ-85-A-XL | 592x592x420           | ePM1 55%               | 25.0                             | 3400                        | 65                 | 1             | 605x435x605         | A+            |
| HPQ-85-B-XL | 490x592x420           | ePM1 55%               | 20.4                             | 2790                        | 65                 | 1             | 605x435x505         | -             |
| HPQ-85-C-XL | 288x592x420           | ePM1 55%               | 11.2                             | 1590                        | 65                 | 2             | 605x435x305         | -             |
| HPQ-98-A-XL | 592x592x420           | ePM1 80%               | 25.0                             | 3400                        | 80                 | 1             | 605x435x605         | A+            |
| HPQ-98-B-XL | 490x592x420           | ePM1 80%               | 20.4                             | 2790                        | 80                 | 1             | 605x435x505         | -             |
| HPQ-98-C-XL | 288x592x420           | ePM1 80%               | 11.2                             | 1590                        | 80                 | 2             | 605x435x305         | -             |

\* According to Eurovent ECP-11-FIL



HPQ-XL SERIES

# COMPACT FILTERS

## HPQ-85G series

ePM2,5 ePM1

### Specifications

**Application:** HVAC, industry  
**Frame:** Plastic  
**Spacers:** Hotmelt  
**Bonding:** 2 component polyurethane  
**Medium:** Glass fiber paper  
**Gasket:** Optional, Continuous poured gasket  
**Filter class according to ISO 16890:** ePM2.5, ePM1  
**Maximum final pressure drop:** 450Pa  
**Maximum temperature:** 65°C  
**Maximum relative humidity:** 100%  
**Comments:** It is preferred to use a prefilter with these products

### Advantages

- Compact panel construction
- Lower pressure drop compare to CS-series



| Type          | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|---------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HPQ-85-A/85G  | 592x592x85            | ePM1 55%               | 8.6                              | 2500                        | 90                 | 2             | 605x605x183         | E             |
| HPQ-85-B/85G  | 490x592x85            | ePM1 55%               | 7.0                              | 2050                        | 90                 | 2             | 605x605x183         | E             |
| HPQ-85-C/85G  | 288x592x85            | ePM1 55%               | 3.8                              | 1200                        | 90                 | 4             | 605x605x183         | E             |
| HPQ-85-BC/85G | 288x500x85            | ePM1 55%               | 3.1                              | 1030                        | 90                 | 4             | 605x605x183         | E             |
| HPQ-85-CC/85G | 288x288x85            | ePM1 55%               | 1.7                              | 600                         | 90                 | 8             | 605x605x183         | E             |

\* According to Eurovent ECP-11-FIL

### HPQ-85G SERIES





«The HPQ-series is perfect to use in areas with high concentrations of particulate matter»



«A healthy indoor climate  
plays an important role  
for the wellbeing and  
comfort of our guests»

# PANEL FILTERS

AFPRO panel filters are pleated or flat filters which are characterized by their superior filtration properties. The synthetic filter medium is progressively constructed, which makes for a high particle interception level. This technology guarantees lower air resistance and hence, reduced energy consumption.

## Advantages

- Large filter surface
- High filtration efficiency
- Long service life
- Dimensions compliant with EN15805
- Completely safe for incineration

## Construction

Panel filters are pleated or flat filters which are assembled within a moisture-resistant cardboard frame, plastic frame or metal frame.

## Application

Panel filters are used as a pre-filter for air treatment cabinets, air conditioning systems and industrial systems.



Discover our panel filter range

# PANEL FILTERS

## Fancoil (DF)

ISO Coarse

### Specifications

**Application:** Filter used with fan coil units  
**Frame:** Galvanized steel  
**Spacers:** -  
**Bonding:** -  
**Medium:** Synthetic  
**Gasket:** -  
**Filter class according to ISO 16890:** ISO Coarse  
**Maximum final pressure drop:** 250Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

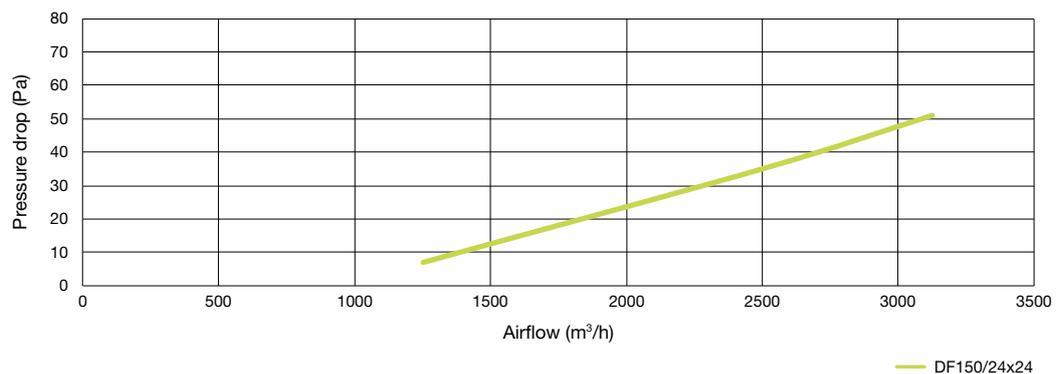
- Straightforward assembly
- Widely adaptive for heat recovery unit
- On request for possibilities



| Type  | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Energy label* |
|-------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|
| DF150 | 150x435x4             | ISO Coarse 30%         | 0.07                             | 410                         | 35                 | -             |
| DF150 | 237x415x4             | ISO Coarse 30%         | 0.10                             | 650                         | 35                 | -             |
| DF150 | 237x495x4             | ISO Coarse 30%         | 0.12                             | 790                         | 35                 | -             |
| DF150 | 250x595x4             | ISO Coarse 30%         | 0.15                             | 1010                        | 35                 | -             |
| DF150 | 330x710x4             | ISO Coarse 30%         | 0.23                             | 1630                        | 35                 | -             |
| DF150 | 340x490x4             | ISO Coarse 30%         | 0.17                             | 1150                        | 35                 | -             |
| DF150 | 365x445x4             | ISO Coarse 30%         | 0.16                             | 1120                        | 35                 | -             |
| DF150 | 430x710x4             | ISO Coarse 30%         | 0.31                             | 2160                        | 35                 | -             |
| DF150 | 440x490x4             | ISO Coarse 30%         | 0.22                             | 1510                        | 35                 | -             |
| DF150 | 465x465x4             | ISO Coarse 30%         | 0.22                             | 1510                        | 35                 | -             |
| DF150 | 465x565x4             | ISO Coarse 30%         | 0.26                             | 1850                        | 35                 | -             |
| DF150 | 490x640x4             | ISO Coarse 30%         | 0.31                             | 2230                        | 35                 | -             |
| DF150 | 530x710x4             | ISO Coarse 30%         | 0.38                             | 2690                        | 35                 | -             |
| DF150 | 540x600x4             | ISO Coarse 30%         | 0.32                             | 2300                        | 35                 | -             |
| DF150 | 540x700x4             | ISO Coarse 30%         | 0.38                             | 2700                        | 35                 | -             |

\* According to Eurovent ECP-11-FIL

### DF SERIES



# PANEL FILTERS

## NA Panel

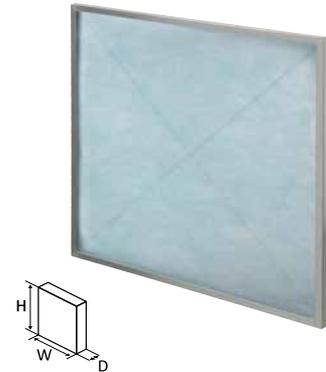
ISO Coarse

### Specifications

**Application:** Prefilter HVAC, industry  
**Frame:** Galvanized steel  
**Spacers:** -  
**Bonding:** -  
**Medium:** Synthetic  
**Gasket:** Optional neoprene  
**Filter class according to ISO 16890:** ISO Coarse  
**Maximum final pressure drop:** 250Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

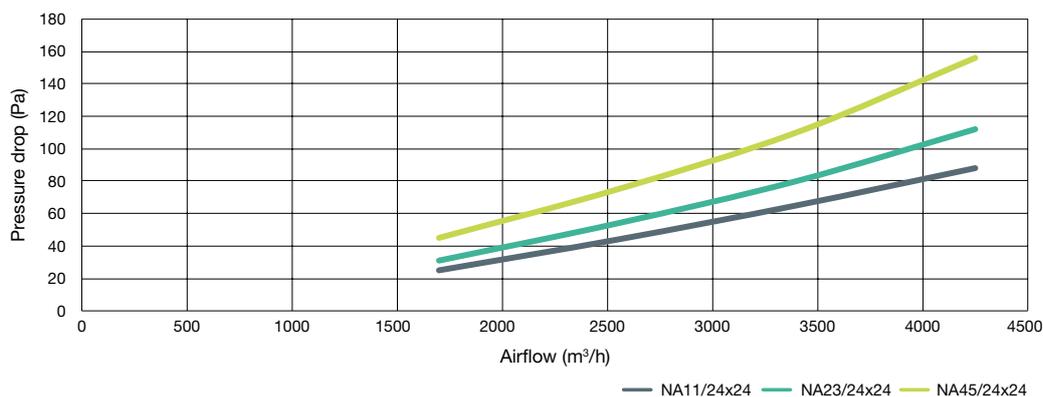
### Advantages

- Straightforward assembly



| Type       | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| NA11/12x24 | 287x592x11            | ISO Coarse 30%         | 0.17                             | 1590                        | 65                 | 20            | 305x607x245         | -             |
| NA11/16x20 | 394x490x11            | ISO Coarse 30%         | 0.19                             | 1830                        | 65                 | 16            | 410x505x200         | -             |
| NA11/16x25 | 394x620x11            | ISO Coarse 30%         | 0.24                             | 2330                        | 65                 | 16            | 410x635x200         | -             |
| NA11/20x20 | 490x490x11            | ISO Coarse 30%         | 0.24                             | 2300                        | 65                 | 16            | 505x505x200         | -             |
| NA11/20x25 | 490x620x11            | ISO Coarse 30%         | 0.30                             | 2930                        | 65                 | 16            | 505x635x200         | -             |
| NA11/24x24 | 592x592x11            | ISO Coarse 30%         | 0.35                             | 3400                        | 65                 | 16            | 208x607x612         | -             |
| NA23/12x24 | 287x592x23            | ISO Coarse 50%         | 0.17                             | 1590                        | 80                 | 10            | 305x607x245         | -             |
| NA23/16x20 | 394x490x23            | ISO Coarse 50%         | 0.19                             | 1830                        | 80                 | 8             | 410x505x200         | -             |
| NA23/16x25 | 394x620x23            | ISO Coarse 50%         | 0.24                             | 2330                        | 80                 | 8             | 410x635x200         | -             |
| NA23/20x20 | 490x490x23            | ISO Coarse 50%         | 0.24                             | 2300                        | 80                 | 8             | 505x505x200         | -             |
| NA23/20x25 | 490x620x23            | ISO Coarse 50%         | 0.30                             | 2930                        | 80                 | 8             | 505x635x200         | -             |
| NA23/24x24 | 592x592x23            | ISO Coarse 50%         | 0.35                             | 3400                        | 80                 | 8             | 208x607x612         | -             |
| NA45/12x24 | 287x592x45            | ISO Coarse 60%         | 0.17                             | 1590                        | 110                | 8             | 208x607x612         | -             |
| NA45/16x20 | 394x490x45            | ISO Coarse 60%         | 0.19                             | 1830                        | 110                | 6             | 410x635x285         | -             |
| NA45/16x25 | 394x620x45            | ISO Coarse 60%         | 0.24                             | 2330                        | 110                | 6             | 505x635x285         | -             |
| NA45/20x20 | 490x490x45            | ISO Coarse 60%         | 0.24                             | 2300                        | 110                | 6             | 505x505x285         | -             |
| NA45/20x25 | 490x620x45            | ISO Coarse 60%         | 0.30                             | 2930                        | 110                | 6             | 505x635x285         | -             |
| NA45/24x24 | 592x592x45            | ISO Coarse 60%         | 0.35                             | 3400                        | 110                | 4             | 208x607x612         | -             |

\* According to Eurovent ECP-11-FIL



NA SERIES

# PANEL FILTERS

## GP Panel

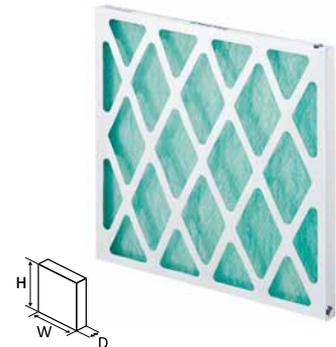
ISO Coarse

### Specifications

**Application:** Prefilter HVAC, industry, spray booth  
**Frame:** Firm cardboard frame  
**Spacers:** -  
**Bonding:** -  
**Medium:** Glass fiber  
**Gasket:** Optional neoprene  
**Filter class according to ISO 16890:** ISO Coarse  
**Maximum final pressure drop:** 250Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

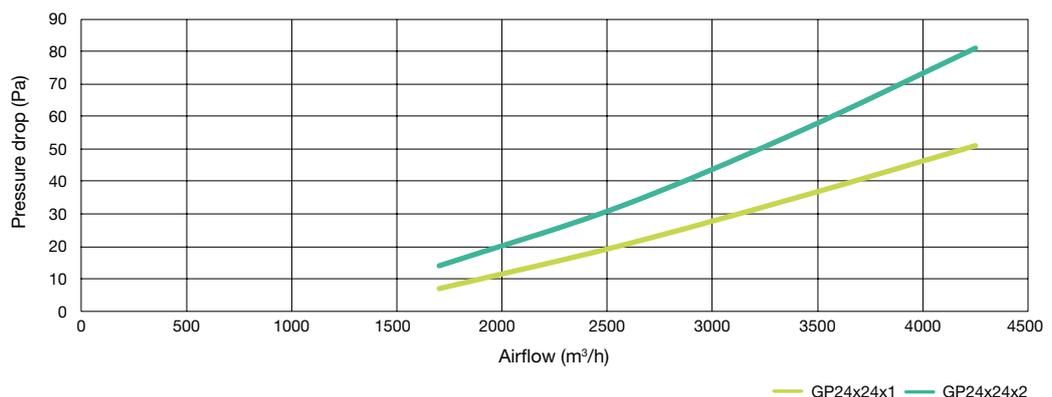
- Straightforward assembly



| Type      | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-----------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| GP12x24x1 | 288x594x23            | ISO Coarse 30%         | 0.17                             | 1590                        | 35                 | 20            | 240x605x607         | -             |
| GP16x20x1 | 394x495x23            | ISO Coarse 30%         | 0.20                             | 1830                        | 35                 | 15            | 410x505x360         | -             |
| GP16x24x1 | 394x594x23            | ISO Coarse 30%         | 0.23                             | 2220                        | 35                 | 15            | 410x607x360         | -             |
| GP16x25x1 | 394x622x23            | ISO Coarse 30%         | 0.25                             | 2330                        | 35                 | 27            | 410x635x640         | -             |
| GP20x20x1 | 495x495x23            | ISO Coarse 30%         | 0.25                             | 2300                        | 35                 | 10            | 505x505x245         | -             |
| GP20x24x1 | 495x594x23            | ISO Coarse 30%         | 0.29                             | 2790                        | 35                 | 15            | 505x607x360         | -             |
| GP20x25x1 | 495x622x23            | ISO Coarse 30%         | 0.31                             | 2930                        | 35                 | 22            | 505x635x295         | -             |
| GP24x24x1 | 594x594x23            | ISO Coarse 30%         | 0.35                             | 3400                        | 35                 | 10            | 240x605x607         | -             |
| GP12x24x2 | 288x594x45            | ISO Coarse 50%         | 0.17                             | 1590                        | 55                 | 10            | 240x605x607         | -             |
| GP16x20x2 | 394x495x45            | ISO Coarse 50%         | 0.20                             | 1830                        | 55                 | 16            | 995x805x375         | -             |
| GP16x24x2 | 394x594x45            | ISO Coarse 50%         | 0.23                             | 2220                        | 55                 | 8             | 410x607x374         | -             |
| GP16x25x2 | 394x622x45            | ISO Coarse 50%         | 0.25                             | 2330                        | 55                 | 13            | 410x635x600         | -             |
| GP20x20x2 | 495x495x45            | ISO Coarse 50%         | 0.25                             | 2300                        | 55                 | 11            | 505x505x510         | -             |
| GP20x24x2 | 495x594x45            | ISO Coarse 50%         | 0.29                             | 2790                        | 55                 | 8             | 505x607x375         | -             |
| GP20x25x2 | 495x622x45            | ISO Coarse 50%         | 0.31                             | 2930                        | 55                 | 11            | 505x635x545         | -             |
| GP24x24x2 | 594x594x45            | ISO Coarse 50%         | 0.35                             | 3400                        | 55                 | 5             | 240x605x607         | -             |

\* According to Eurovent ECP-11-FIL

### GP SERIES



# PANEL FILTERS

## APMC Panel

ISO Coarse ePM10

### Specifications

**Application:** Prefilter HVAC, industry, spray booth  
**Frame:** Galvanized steel  
**Spacers:** -  
**Bonding:** -  
**Medium:** Synthetic  
**Gasket:** Optional, continuous poured gasket  
**Filter class according to ISO 16890:** ISO Coarse, ePM10  
**Maximum final pressure drop:** 250Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

- Straightforward assembly
- Firm construction

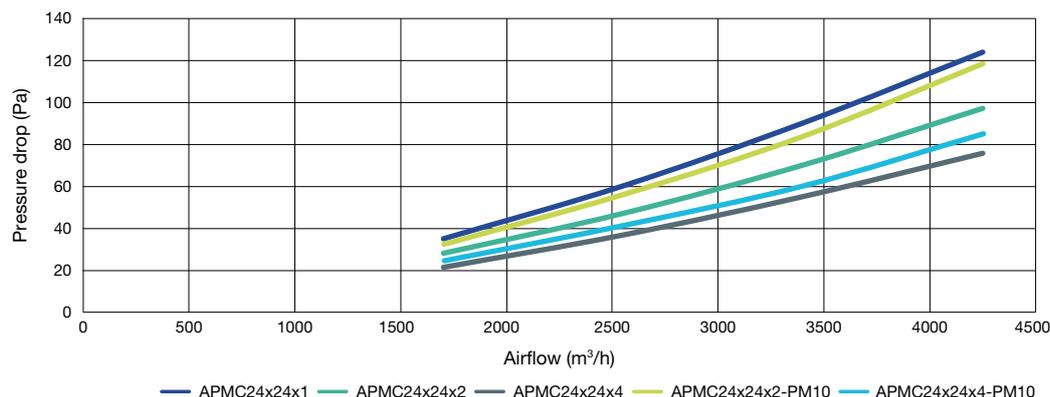
### Options

- ATEX, Flange, Grid
- ePM10 version



| Type             | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|------------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| APMC12x24x1      | 287x592x23            | ISO Coarse 70%         | 0.4                              | 1590                        | 90                 | 20            | 240x605x607         | -             |
| APMC16x20x1      | 394x490x23            | ISO Coarse 70%         | 0.5                              | 1830                        | 90                 | 10            | 410x505x245         | -             |
| APMC16x24x1      | 394x592x23            | ISO Coarse 70%         | 0.6                              | 2220                        | 90                 | 10            | 410x607x245         | -             |
| APMC16x25x1      | 394x620x23            | ISO Coarse 70%         | 0.6                              | 2330                        | 90                 | 10            | 410x635x245         | -             |
| APMC20x20x1      | 490x490x23            | ISO Coarse 70%         | 0.6                              | 2300                        | 90                 | 10            | 505x505x245         | -             |
| APMC20x24x1      | 490x592x23            | ISO Coarse 70%         | 0.7                              | 2790                        | 90                 | 10            | 505x607x245         | -             |
| APMC20x25x1      | 490x620x23            | ISO Coarse 70%         | 0.7                              | 2930                        | 90                 | 10            | 505x635x245         | -             |
| APMC24x24x1      | 592x592x23            | ISO Coarse 70%         | 0.8                              | 3400                        | 90                 | 10            | 607x607x245         | -             |
| APMC12x24x2      | 287x592x45            | ISO Coarse 70%         | 0.4                              | 1590                        | 70                 | 10            | 240x605x607         | -             |
| APMC16x20x2      | 394x490x45            | ISO Coarse 70%         | 0.5                              | 1830                        | 70                 | 10            | 410x505x470         | -             |
| APMC16x24x2      | 394x592x45            | ISO Coarse 70%         | 0.6                              | 2220                        | 70                 | 6             | 410x607x285         | -             |
| APMC16x25x2      | 394x620x45            | ISO Coarse 70%         | 0.6                              | 2330                        | 70                 | 6             | 410x635x285         | -             |
| APMC20x20x2      | 490x490x45            | ISO Coarse 70%         | 0.6                              | 2300                        | 70                 | 14            | 602x602x495         | -             |
| APMC20x24x2      | 490x592x45            | ISO Coarse 70%         | 0.7                              | 2790                        | 70                 | 13            | 602x602x495         | -             |
| APMC20x25x2      | 490x620x45            | ISO Coarse 70%         | 0.8                              | 2930                        | 70                 | 6             | 505x635x285         | -             |
| APMC24x24x2      | 592x592x45            | ISO Coarse 70%         | 0.9                              | 3400                        | 70                 | 5             | 240x605x607         | -             |
| APMC12x24x4      | 287x592x96            | ISO Coarse 70%         | 0.6                              | 1590                        | 55                 | 4             | 208x607x612         | -             |
| APMC16x20x4      | 394x490x96            | ISO Coarse 70%         | 0.7                              | 1830                        | 55                 | 5             | 410x505x495         | -             |
| APMC16x24x4      | 394x592x96            | ISO Coarse 70%         | 0.9                              | 2220                        | 55                 | 4             | 410x607x400         | -             |
| APMC16x25x4      | 394x620x96            | ISO Coarse 70%         | 0.9                              | 2330                        | 55                 | 4             | 410x635x400         | -             |
| APMC20x20x4      | 490x490x96            | ISO Coarse 70%         | 0.9                              | 2300                        | 55                 | 5             | 505x505x495         | -             |
| APMC20x24x4      | 490x592x96            | ISO Coarse 70%         | 1.1                              | 2790                        | 55                 | 6             | 602x602x495         | -             |
| APMC20x25x4      | 490x620x96            | ISO Coarse 70%         | 1.1                              | 2930                        | 55                 | 4             | 505x635x400         | -             |
| APMC24x24x4      | 592x592x96            | ISO Coarse 70%         | 1.3                              | 3400                        | 55                 | 5             | 602x602x495         | -             |
| APMC12x24x2-PM10 | 287x592x45            | ePM10 50%              | 0.8                              | 1590                        | 85                 | 10            | 240x605x607         | E             |
| APMC20x20x2-PM10 | 490x490x45            | ePM10 50%              | 1.2                              | 2300                        | 85                 | 14            | 602x602x495         | E             |
| APMC20x24x2-PM10 | 490x592x45            | ePM10 50%              | 1.4                              | 2790                        | 85                 | 13            | 602x602x495         | E             |
| APMC24x24x2-PM10 | 592x592x45            | ePM10 50%              | 1.7                              | 3400                        | 85                 | 5             | 240x605x607         | E             |
| APMC12x24x4-PM10 | 287x592x96            | ePM10 50%              | 1.1                              | 1590                        | 60                 | 4             | 208x607x612         | E             |
| APMC20x20x4-PM10 | 490x490x96            | ePM10 50%              | 1,6                              | 2300                        | 60                 | 5             | 505x505x495         | E             |
| APMC20x24x4-PM10 | 490x592x96            | ePM10 50%              | 1,9                              | 2790                        | 60                 | 6             | 602x602x495         | E             |
| APMC24x24x4-PM10 | 592x592x96            | ePM10 50%              | 2,3                              | 3400                        | 60                 | 5             | 602x602x495         | E             |

\* According to Eurovent ECP-11-FIL



### Specifications

**Application:** Prefilter HVAC, industry, spray booth  
**Frame:** Firm cardboard frame  
**Spacers:** -  
**Bonding:** -  
**Medium:** Synthetic  
**Gasket:** Optional neoprene  
**Filter class according to ISO 16890:** ISO Coarse  
**Maximum final pressure drop:** 250Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

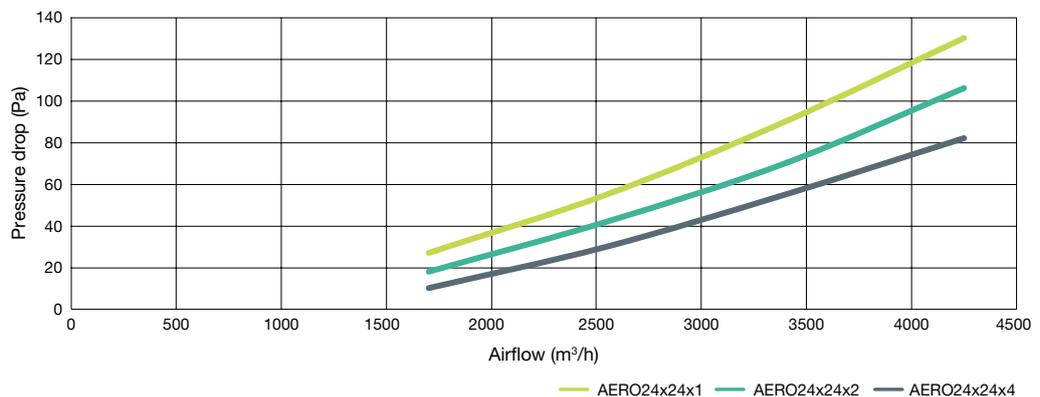
- Straightforward assembly
- 100% combustible



| Type        | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| AERO12x24x1 | 289x594x23            | ISO Coarse 70%         | 0.3                              | 1590                        | 90                 | 20            | 240x605x607         | -             |
| AERO16x20x1 | 394x495x23            | ISO Coarse 70%         | 0.4                              | 1830                        | 90                 | 15            | 410x505x360         | -             |
| AERO16x25x1 | 394x622x23            | ISO Coarse 70%         | 0.4                              | 2330                        | 90                 | 27            | 410x635x640         | -             |
| AERO20x20x1 | 495x495x23            | ISO Coarse 70%         | 0.5                              | 2300                        | 90                 | 10            | 505x505x245         | -             |
| AERO20x24x1 | 495x594x23            | ISO Coarse 70%         | 0.6                              | 2790                        | 90                 | 15            | 505x607x360         | -             |
| AERO20x25x1 | 495x622x23            | ISO Coarse 70%         | 0.6                              | 2930                        | 90                 | 22            | 505x635x295         | -             |
| AERO24x24x1 | 594x594x23            | ISO Coarse 70%         | 0.7                              | 3400                        | 90                 | 10            | 240x605x607         | -             |
| AERO12x24x2 | 289x594x45            | ISO Coarse 70%         | 0.5                              | 1590                        | 70                 | 10            | 240x605x607         | -             |
| AERO16x20x2 | 394x495x45            | ISO Coarse 70%         | 0.6                              | 1830                        | 70                 | 16            | 995x805x375         | -             |
| AERO16x25x2 | 394x622x45            | ISO Coarse 70%         | 0.8                              | 2330                        | 70                 | 13            | 410x635x600         | -             |
| AERO20x20x2 | 495x495x45            | ISO Coarse 70%         | 0.7                              | 2300                        | 70                 | 11            | 505x505x510         | -             |
| AERO20x24x2 | 495x594x45            | ISO Coarse 70%         | 0.9                              | 2790                        | 70                 | 8             | 505x607x375         | -             |
| AERO20x25x2 | 495x622x45            | ISO Coarse 70%         | 0.9                              | 2930                        | 70                 | 11            | 505x635x545         | -             |
| AERO24x24x2 | 594x594x45            | ISO Coarse 70%         | 1.1                              | 3400                        | 70                 | 5             | 240x605x607         | -             |
| AERO12x24x4 | 289x594x94            | ISO Coarse 70%         | 1.1                              | 1590                        | 55                 | 10            | 602x602x480         | -             |
| AERO16x20x4 | 394x495x94            | ISO Coarse 70%         | 1.3                              | 1830                        | 55                 | 7             | 410x505x690         | -             |
| AERO16x25x4 | 394x622x94            | ISO Coarse 70%         | 1.6                              | 2330                        | 55                 | 3             | 410x635x305         | -             |
| AERO20x20x4 | 495x495x94            | ISO Coarse 70%         | 1.6                              | 2300                        | 55                 | 3             | 505x505x305         | -             |
| AERO20x24x4 | 495x594x94            | ISO Coarse 70%         | 1.9                              | 2790                        | 55                 | 6             | 505x607x305         | -             |
| AERO20x25x4 | 495x622x94            | ISO Coarse 70%         | 2.0                              | 2930                        | 55                 | 3             | 505x635x305         | -             |
| AERO24x24x4 | 594x594x94            | ISO Coarse 70%         | 2.3                              | 3400                        | 55                 | 5             | 240x605x607         | -             |

\* According to Eurovent ECP-11-FIL

### AERO SERIES



# PANEL FILTERS

## APKK Panel

ISO Coarse

### Specifications

**Application:** Prefilter HVAC, industry  
**Frame:** Plastic  
**Spacers:** -  
**Bonding:** 2 component polyurethane  
**Medium:** Synthetic - PET  
**Gasket:** Optional, Continuous poured gasket  
**Filter class according to ISO 16890:** ISO Coarse  
**Maximum final pressure drop:** 250Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%  
**Comments:** Very good alternative to APMC filter

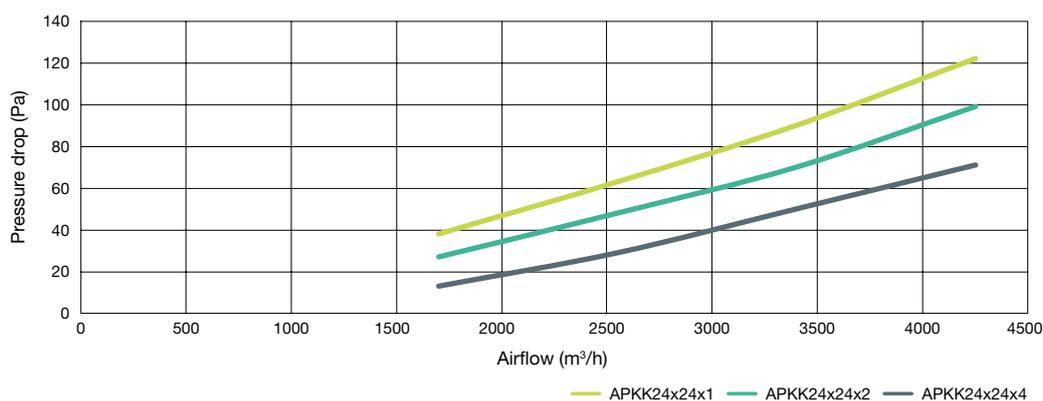
### Advantages

- Low pressure drop
- Robust construction
- Anti-corrosion



| Type        | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| APKK12x24x1 | 287x592x25            | ISO Coarse 70%         | 0.4                              | 1590                        | 90                 | 20            | 240x605x607         | -             |
| APKK16x20x1 | 394x490x25            | ISO Coarse 70%         | 0.4                              | 1830                        | 90                 | 10            | 410x505x245         | -             |
| APKK16x24x1 | 394x592x25            | ISO Coarse 70%         | 0.5                              | 2220                        | 90                 | 10            | 410x607x245         | -             |
| APKK16x25x1 | 394x620x25            | ISO Coarse 70%         | 0.6                              | 2330                        | 90                 | 10            | 410x635x245         | -             |
| APKK20x20x1 | 490x490x25            | ISO Coarse 70%         | 0.6                              | 2300                        | 90                 | 10            | 505x505x245         | -             |
| APKK20x24x1 | 490x592x25            | ISO Coarse 70%         | 0.7                              | 2790                        | 90                 | 10            | 505x607x245         | -             |
| APKK20x25x1 | 490x620x25            | ISO Coarse 70%         | 0.7                              | 2930                        | 90                 | 10            | 505x635x245         | -             |
| APKK24x24x1 | 592x592x25            | ISO Coarse 70%         | 0.8                              | 3400                        | 90                 | 10            | 607x607x245         | -             |
| APKK12x24x2 | 287x592x48            | ISO Coarse 70%         | 0.5                              | 1590                        | 70                 | 10            | 240x605x607         | -             |
| APKK16x20x2 | 394x490x48            | ISO Coarse 70%         | 0.6                              | 1830                        | 70                 | 10            | 410x505x470         | -             |
| APKK16x24x2 | 394x592x48            | ISO Coarse 70%         | 0.7                              | 2220                        | 70                 | 6             | 410x607x285         | -             |
| APKK16x25x2 | 394x620x48            | ISO Coarse 70%         | 0.8                              | 2330                        | 70                 | 6             | 410x635x285         | -             |
| APKK20x20x2 | 490x490x48            | ISO Coarse 70%         | 0.8                              | 2300                        | 70                 | 14            | 602x602x495         | -             |
| APKK20x24x2 | 490x592x48            | ISO Coarse 70%         | 0.9                              | 2790                        | 70                 | 13            | 602x602x495         | -             |
| APKK20x25x2 | 490x620x48            | ISO Coarse 70%         | 1.0                              | 2930                        | 70                 | 6             | 505x635x285         | -             |
| APKK24x24x2 | 592x592x48            | ISO Coarse 70%         | 1.1                              | 3400                        | 70                 | 5             | 240x605x607         | -             |
| APKK12x24x4 | 287x592x96            | ISO Coarse 70%         | 1.1                              | 1590                        | 50                 | 4             | 208x607x612         | -             |
| APKK16x20x4 | 394x490x96            | ISO Coarse 70%         | 1.2                              | 1830                        | 50                 | 5             | 410x505x495         | -             |
| APKK16x24x4 | 394x592x96            | ISO Coarse 70%         | 1.5                              | 2220                        | 50                 | 4             | 410x607x400         | -             |
| APKK16x25x4 | 394x620x96            | ISO Coarse 70%         | 1.5                              | 2330                        | 50                 | 4             | 410x635x400         | -             |
| APKK20x20x4 | 490x490x96            | ISO Coarse 70%         | 1.5                              | 2300                        | 50                 | 5             | 505x505x495         | -             |
| APKK20x24x4 | 490x592x96            | ISO Coarse 70%         | 1.8                              | 2790                        | 50                 | 6             | 602x602x495         | -             |
| APKK20x25x4 | 490x620x96            | ISO Coarse 70%         | 1.9                              | 2930                        | 50                 | 4             | 505x635x400         | -             |
| APKK24x24x4 | 592x592x96            | ISO Coarse 70%         | 2.2                              | 3400                        | 50                 | 5             | 602x602x495         | -             |

\* According to Eurovent ECP-11-FIL



APKK SERIES

BAG FILTERS  
 COMPACT FILTERS  
 PANEL FILTERS  
 HIGH EFFICIENCY AIR FILTERS  
 TERMINAL UNITS  
 ACTIVATED CARBON FILTERS  
 FILTER MEDIA  
 HOLDING FRAMES

# PANEL FILTERS

## AQUA Panel

ISO Coarse

### Specifications

**Application:** Prefilter HVAC, industry  
**Frame:** Plastic  
**Spacers:** -  
**Bonding:** 2 component polyurethane  
**Medium:** Synthetic - PET, hydrophobe  
**Gasket:** Optional, Continuous poured gasket  
**Filter class according to ISO 16890:** ISO Coarse  
**Maximum final pressure drop:** 250Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%  
**Comments:** Very good alternative to APMC filter

### Advantages

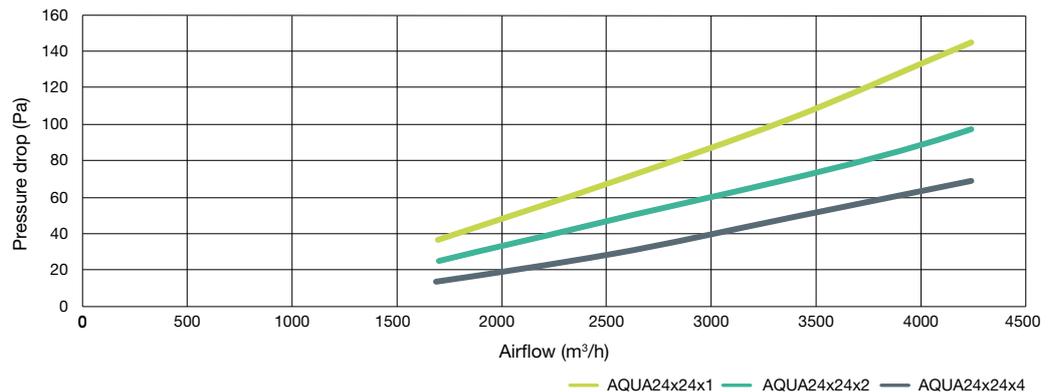
- Water-repellent filter media
- Low pressure drop
- Anti-corrosion



| Type        | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| AQUA12x24x1 | 287x592x25            | ISO Coarse 70%         | 0.4                              | 1590                        | 105                | 20            | 240x605x607         | -             |
| AQUA16x20x1 | 394x490x25            | ISO Coarse 70%         | 0.4                              | 1830                        | 105                | 10            | 410x505x245         | -             |
| AQUA16x24x1 | 394x592x25            | ISO Coarse 70%         | 0.5                              | 2220                        | 105                | 10            | 410x607x245         | -             |
| AQUA16x25x1 | 394x620x25            | ISO Coarse 70%         | 0.6                              | 2330                        | 105                | 10            | 410x635x245         | -             |
| AQUA20x20x1 | 490x490x25            | ISO Coarse 70%         | 0.6                              | 2300                        | 105                | 10            | 505x505x245         | -             |
| AQUA20x24x1 | 490x592x25            | ISO Coarse 70%         | 0.7                              | 2790                        | 105                | 10            | 505x607x245         | -             |
| AQUA20x25x1 | 490x620x25            | ISO Coarse 70%         | 0.7                              | 2930                        | 105                | 10            | 505x635x245         | -             |
| AQUA24x24x1 | 592x592x25            | ISO Coarse 70%         | 0.8                              | 3400                        | 105                | 10            | 607x607x245         | -             |
| AQUA12x24x2 | 287x592x48            | ISO Coarse 70%         | 0.5                              | 1590                        | 70                 | 10            | 240x605x607         | -             |
| AQUA16x20x2 | 394x490x48            | ISO Coarse 70%         | 0.6                              | 1830                        | 70                 | 10            | 410x505x470         | -             |
| AQUA16x24x2 | 394x592x48            | ISO Coarse 70%         | 0.7                              | 2220                        | 70                 | 6             | 410x607x285         | -             |
| AQUA16x25x2 | 394x620x48            | ISO Coarse 70%         | 0.8                              | 2330                        | 70                 | 6             | 410x635x285         | -             |
| AQUA20x20x2 | 490x490x48            | ISO Coarse 70%         | 0.8                              | 2300                        | 70                 | 14            | 602x602x495         | -             |
| AQUA20x24x2 | 490x592x48            | ISO Coarse 70%         | 0.9                              | 2790                        | 70                 | 13            | 602x602x495         | -             |
| AQUA20x25x2 | 490x620x48            | ISO Coarse 70%         | 1.0                              | 2930                        | 70                 | 6             | 505x635x285         | -             |
| AQUA24x24x2 | 592x592x48            | ISO Coarse 70%         | 1.1                              | 3400                        | 70                 | 5             | 240x605x607         | -             |
| AQUA12x24x4 | 287x592x96            | ISO Coarse 70%         | 1.1                              | 1590                        | 50                 | 4             | 208x607x612         | -             |
| AQUA16x20x4 | 394x490x96            | ISO Coarse 70%         | 1.2                              | 1830                        | 50                 | 5             | 410x505x495         | -             |
| AQUA16x24x4 | 394x592x96            | ISO Coarse 70%         | 1.5                              | 2220                        | 50                 | 4             | 410x607x400         | -             |
| AQUA16x25x4 | 394x620x96            | ISO Coarse 70%         | 1.5                              | 2330                        | 50                 | 4             | 410x635x400         | -             |
| AQUA20x20x4 | 490x490x96            | ISO Coarse 70%         | 1.5                              | 2300                        | 50                 | 5             | 505x505x495         | -             |
| AQUA20x24x4 | 490x592x96            | ISO Coarse 70%         | 1.8                              | 2790                        | 50                 | 6             | 602x602x495         | -             |
| AQUA20x25x4 | 490x620x96            | ISO Coarse 70%         | 1.9                              | 2930                        | 50                 | 4             | 505x635x400         | -             |
| AQUA24x24x4 | 592x592x96            | ISO Coarse 70%         | 2.2                              | 3400                        | 50                 | 5             | 602x602x495         | -             |

\* According to Eurovent ECP-11-FIL

### AQUA SERIES



# PANEL FILTERS

## CP Panel

ePM10

ePM2.5

ePM1

### Specifications

**Application:** HVAC

**Frame:** Plastic

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Optional, Continuous poured gasket

**Filter class according to ISO 16890:** ePM10, ePM2.5, ePM1

**Maximum final pressure drop:** 450Pa

**Maximum temperature:** 65°C

**Maximum relative humidity:** 90%

**Comments:** For large size, possible to deliver T-Profile in middle part of filter to strengthen the structure

### Advantages

- Compact construction
- Robust construction

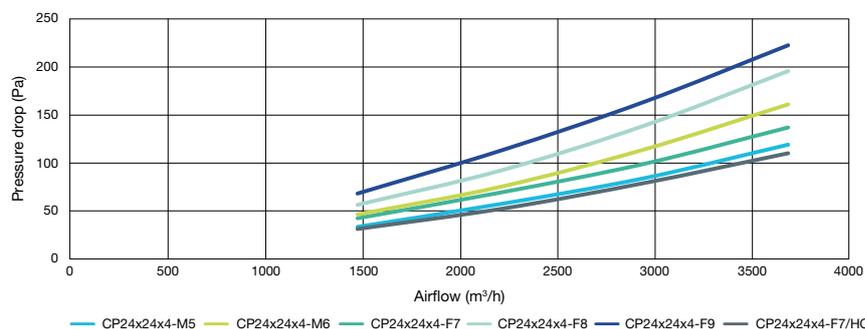
### Options

- Flange on request for possibility



| Type            | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-----------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| CP24x24x2-M5    | 592x592x48            | ePM10 75%              | 5.8                              | 2950                        | 90                 | 4             | 208x607x612         | E             |
| CP20x24x2-M5    | 490x592x48            | ePM10 75%              | 4.8                              | 2420                        | 90                 | 6             | 505x607x285         | -             |
| CP12x24x2-M5    | 287x592x48            | ePM10 75%              | 2.7                              | 1380                        | 90                 | 8             | 208x607x612         | -             |
| CP24x24x4-M5    | 592x592x96            | ePM10 75%              | 10.7                             | 2950                        | 85                 | 2             | 208x607x612         | E             |
| CP20x24x4-M5    | 490x592x96            | ePM10 75%              | 8.8                              | 2420                        | 85                 | 3             | 505x607x305         | -             |
| CP12x24x4-M5    | 287x592x96            | ePM10 75%              | 5.0                              | 1380                        | 85                 | 4             | 208x607x612         | -             |
| CP24x24x2-M6    | 592x592x48            | ePM2,5 55%             | 5.8                              | 2950                        | 115                | 4             | 208x607x612         | E             |
| CP20x24x2-M6    | 490x592x48            | ePM2,5 55%             | 4.8                              | 2420                        | 115                | 6             | 505x607x285         | -             |
| CP12x24x2-M6    | 287x592x48            | ePM2,5 55%             | 2.7                              | 1380                        | 115                | 8             | 208x607x612         | -             |
| CP24x24x4-M6    | 592x592x96            | ePM2,5 55%             | 10.7                             | 2950                        | 100                | 2             | 208x607x612         | E             |
| CP20x24x4-M6    | 490x592x96            | ePM2,5 55%             | 8.8                              | 2420                        | 100                | 3             | 505x607x305         | -             |
| CP12x24x4-M6    | 287x592x96            | ePM2,5 55%             | 5.0                              | 1380                        | 100                | 4             | 208x607x612         | -             |
| CP24x24x2-F7/HC | 592x592x48            | ePM1 55%               | 5.8                              | 2950                        | 110                | 4             | 208x607x612         | E             |
| CP20x24x2-F7/HC | 490x592x48            | ePM1 55%               | 4.8                              | 2420                        | 110                | 6             | 505x607x285         | -             |
| CP12x24x2-F7/HC | 287x592x48            | ePM1 55%               | 2.7                              | 1380                        | 110                | 8             | 208x607x612         | -             |
| CP24x24x4-F7/HC | 592x592x96            | ePM1 55%               | 10.7                             | 2950                        | 80                 | 2             | 208x607x612         | C             |
| CP20x24x4-F7/HC | 490x592x96            | ePM1 55%               | 8.8                              | 2420                        | 80                 | 3             | 505x607x305         | -             |
| CP12x24x4-F7/HC | 287x592x96            | ePM1 55%               | 5.0                              | 1380                        | 80                 | 4             | 208x607x612         | -             |
| CP24x24x2-F7    | 592x592x48            | ePM1 55%               | 5.8                              | 2950                        | 130                | 4             | 208x607x612         | E             |
| CP20x24x2-F7    | 490x592x48            | ePM1 55%               | 4.8                              | 2420                        | 130                | 6             | 505x607x285         | -             |
| CP12x24x2-F7    | 287x592x48            | ePM1 55%               | 2.7                              | 1380                        | 130                | 8             | 208x607x612         | -             |
| CP24x24x4-F7    | 592x592x96            | ePM1 55%               | 10.7                             | 2950                        | 115                | 2             | 208x607x612         | E             |
| CP20x24x4-F7    | 490x592x96            | ePM1 55%               | 8.8                              | 2420                        | 115                | 3             | 505x607x305         | -             |
| CP12x24x4-F7    | 287x592x96            | ePM1 55%               | 5.0                              | 1380                        | 115                | 4             | 208x607x612         | -             |
| CP24x24x2-F8    | 592x592x48            | ePM1 70%               | 5.8                              | 2950                        | 170                | 4             | 208x607x612         | E             |
| CP20x24x2-F8    | 490x592x48            | ePM1 70%               | 4.8                              | 2420                        | 170                | 6             | 505x607x285         | -             |
| CP12x24x2-F8    | 287x592x48            | ePM1 70%               | 2.7                              | 1380                        | 170                | 8             | 208x607x612         | -             |
| CP24x24x4-F8    | 592x592x96            | ePM1 70%               | 10.7                             | 2950                        | 140                | 2             | 208x607x612         | E             |
| CP20x24x4-F8    | 490x592x96            | ePM1 70%               | 8.8                              | 2420                        | 140                | 3             | 505x607x305         | -             |
| CP12x24x4-F8    | 287x592x96            | ePM1 70%               | 5.0                              | 1380                        | 140                | 4             | 208x607x612         | -             |
| CP24x24x2-F9    | 592x592x48            | ePM1 80%               | 5.8                              | 2950                        | 215                | 4             | 208x607x612         | E             |
| CP20x24x2-F9    | 490x592x48            | ePM1 80%               | 4.8                              | 2420                        | 215                | 6             | 505x607x285         | -             |
| CP12x24x2-F9    | 287x592x48            | ePM1 80%               | 2.7                              | 1380                        | 215                | 8             | 208x607x612         | -             |
| CP24x24x4-F9    | 592x592x96            | ePM1 80%               | 10.7                             | 2950                        | 165                | 2             | 208x607x612         | E             |
| CP20x24x4-F9    | 490x592x96            | ePM1 80%               | 8.8                              | 2420                        | 165                | 3             | 505x607x305         | -             |
| CP12x24x4-F9    | 287x592x96            | ePM1 80%               | 5.0                              | 1380                        | 165                | 4             | 208x607x612         | -             |

\* According to Eurovent ECP-11-FIL



**CP SERIES**  
**96 MM**

# PANEL FILTERS

## CPMC Panel

ePM10

ePM2.5

ePM1

### Specifications

**Application:** HVAC

**Frame:** Galvanized steel

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Optional, Continuous poured gasket

**Filter class according to ISO 16890:** ePM10, ePM2.5, ePM1

**Maximum final pressure drop:** 450Pa

**Maximum temperature:** 65°C

**Maximum relative humidity:** 90%

**Comments:** For large size, possible to deliver T-Profile in middle part of filter to strengthen the structure

### Advantages

- Compact construction
- Robust construction

### Options

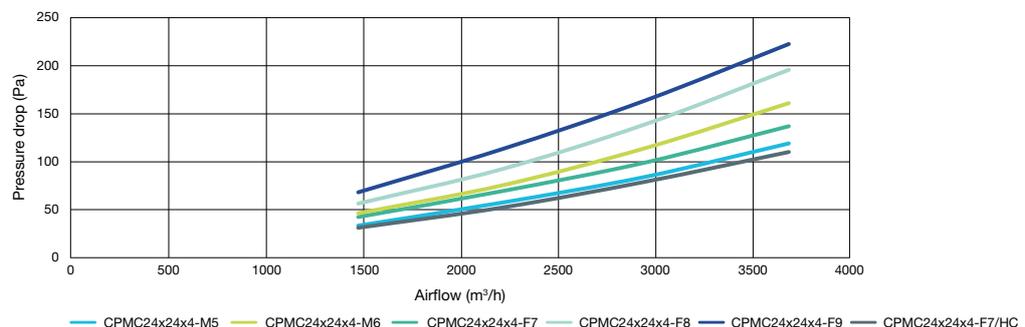
- ATEX, Flange, Grid

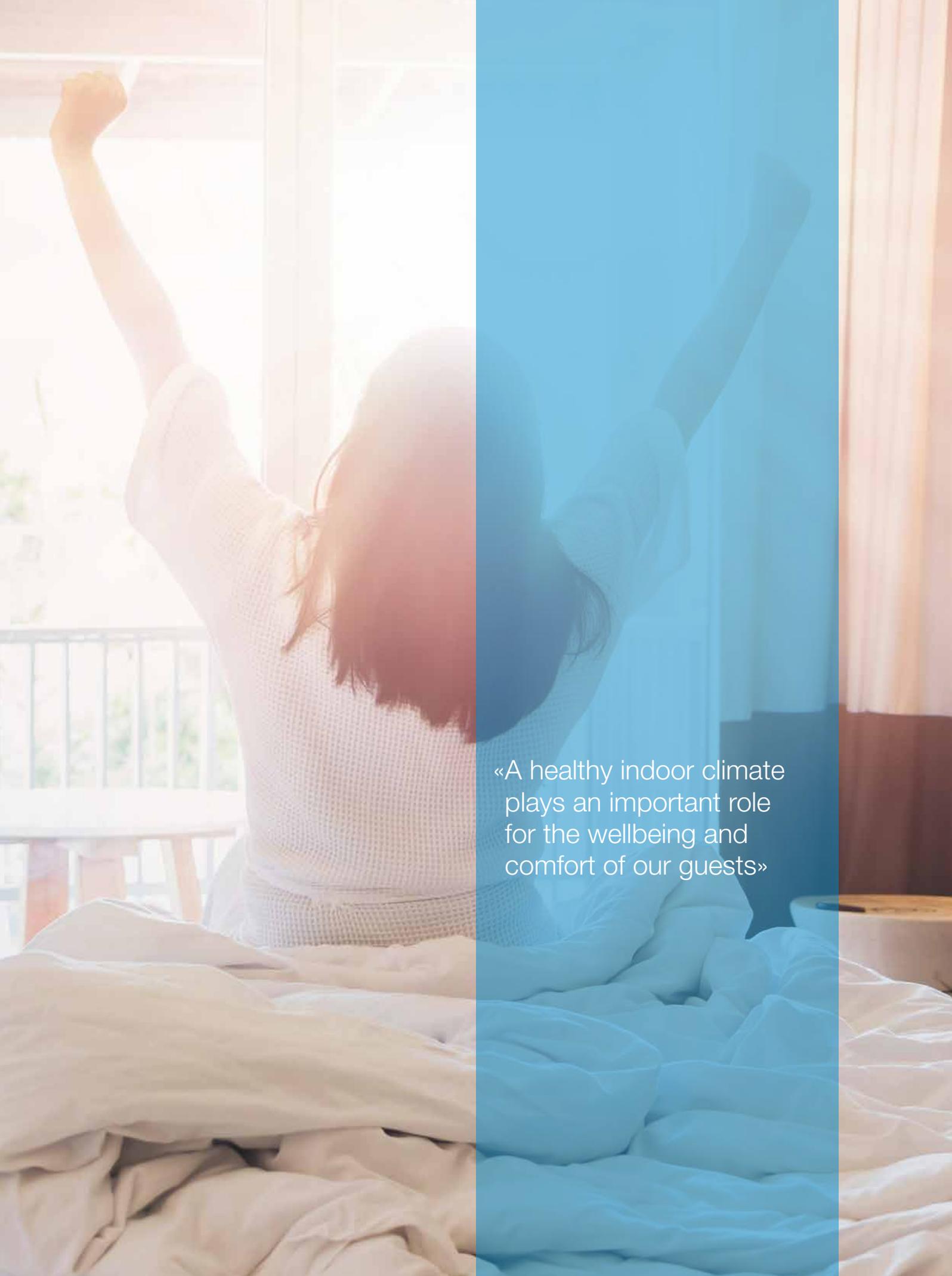


| Type              | Dimensions WxHxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| CPMC24x24x2-M5    | 592x592x45            | ePM10 75%              | 5.8                              | 2950                        | 90                 | 4             | 208x607x612         | E             |
| CPMC20x24x2-M5    | 490x592x45            | ePM10 75%              | 4.8                              | 2420                        | 90                 | 6             | 505x607x285         | -             |
| CPMC12x24x2-M5    | 287x592x45            | ePM10 75%              | 2.7                              | 1380                        | 90                 | 8             | 208x607x612         | -             |
| CPMC24x24x4-M5    | 592x592x96            | ePM10 75%              | 10.7                             | 2950                        | 85                 | 2             | 208x607x612         | E             |
| CPMC20x24x4-M5    | 490x592x96            | ePM10 75%              | 8.8                              | 2420                        | 85                 | 3             | 505x607x305         | -             |
| CPMC12x24x4-M5    | 287x592x96            | ePM10 75%              | 5.0                              | 1380                        | 85                 | 4             | 208x607x612         | -             |
| CPMC24x24x2-M6    | 592x592x45            | ePM2,5 55%             | 5.8                              | 2950                        | 115                | 4             | 208x607x612         | E             |
| CPMC20x24x2-M6    | 490x592x45            | ePM2,5 55%             | 4.8                              | 2420                        | 115                | 6             | 505x607x285         | -             |
| CPMC12x24x2-M6    | 287x592x45            | ePM2,5 55%             | 2.7                              | 1380                        | 115                | 8             | 208x607x612         | -             |
| CPMC24x24x4-M6    | 592x592x96            | ePM2,5 55%             | 10.7                             | 2950                        | 100                | 2             | 208x607x612         | E             |
| CPMC20x24x4-M6    | 490x592x96            | ePM2,5 55%             | 8.8                              | 2420                        | 100                | 3             | 505x607x305         | -             |
| CPMC12x24x4-M6    | 287x592x96            | ePM2,5 55%             | 5.0                              | 1380                        | 100                | 4             | 208x607x612         | -             |
| CPMC24x24x2-F7/HC | 592x592x45            | ePM1 55%               | 5.8                              | 2950                        | 110                | 4             | 208x607x612         | E             |
| CPMC20x24x2-F7/HC | 490x592x45            | ePM1 55%               | 4.8                              | 2420                        | 110                | 6             | 505x607x285         | -             |
| CPMC12x24x2-F7/HC | 287x592x45            | ePM1 55%               | 2.7                              | 1380                        | 110                | 8             | 208x607x612         | -             |
| CPMC24x24x4-F7/HC | 592x592x96            | ePM1 55%               | 10.7                             | 2950                        | 80                 | 2             | 208x607x612         | C             |
| CPMC20x24x4-F7/HC | 490x592x96            | ePM1 55%               | 8.8                              | 2420                        | 80                 | 3             | 505x607x305         | -             |
| CPMC12x24x4-F7/HC | 287x592x96            | ePM1 55%               | 5.0                              | 1380                        | 80                 | 4             | 208x607x612         | -             |
| CPMC24x24x2-F7    | 592x592x45            | ePM1 55%               | 5.8                              | 2950                        | 130                | 4             | 208x607x612         | E             |
| CPMC20x24x2-F7    | 490x592x45            | ePM1 55%               | 4.8                              | 2420                        | 130                | 6             | 505x607x285         | -             |
| CPMC12x24x2-F7    | 287x592x45            | ePM1 55%               | 2.7                              | 1380                        | 130                | 8             | 208x607x612         | -             |
| CPMC24x24x4-F7    | 592x592x96            | ePM1 55%               | 10.7                             | 2950                        | 115                | 2             | 208x607x612         | E             |
| CPMC20x24x4-F7    | 490x592x96            | ePM1 55%               | 8.8                              | 2420                        | 115                | 3             | 505x607x305         | -             |
| CPMC12x24x4-F7    | 287x592x96            | ePM1 55%               | 5.0                              | 1380                        | 115                | 4             | 208x607x612         | -             |
| CPMC24x24x2-F8    | 592x592x48            | ePM1 70%               | 5.8                              | 2950                        | 170                | 4             | 208x607x612         | E             |
| CPMC20x24x2-F8    | 490x592x48            | ePM1 70%               | 4.8                              | 2420                        | 170                | 6             | 505x607x285         | -             |
| CPMC12x24x2-F8    | 287x592x48            | ePM1 70%               | 2.7                              | 1380                        | 170                | 8             | 208x607x612         | -             |
| CPMC24x24x4-F8    | 592x592x96            | ePM1 70%               | 10.7                             | 2950                        | 140                | 2             | 208x607x612         | E             |
| CPMC20x24x4-F8    | 490x592x96            | ePM1 70%               | 8.8                              | 2420                        | 140                | 3             | 505x607x305         | -             |
| CPMC12x24x4-F8    | 287x592x96            | ePM1 70%               | 5.0                              | 1380                        | 140                | 4             | 208x607x612         | -             |
| CPMC24x24x2-F9    | 592x592x45            | ePM1 80%               | 5.8                              | 2950                        | 215                | 4             | 208x607x612         | E             |
| CPMC20x24x2-F9    | 490x592x45            | ePM1 80%               | 4.8                              | 2420                        | 215                | 6             | 505x607x285         | -             |
| CPMC12x24x2-F9    | 287x592x45            | ePM1 80%               | 2.7                              | 1380                        | 215                | 8             | 208x607x612         | -             |
| CPMC24x24x4-F9    | 592x592x96            | ePM1 80%               | 10.7                             | 2950                        | 165                | 2             | 208x607x612         | E             |
| CPMC20x24x4-F9    | 490x592x96            | ePM1 80%               | 8.8                              | 2420                        | 165                | 3             | 505x607x305         | -             |
| CPMC12x24x4-F9    | 287x592x96            | ePM1 80%               | 5.0                              | 1380                        | 165                | 4             | 208x607x612         | -             |

\* According to Eurovent ECP-11-FIL

### CPMC SERIES 96 MM





«A healthy indoor climate plays an important role for the wellbeing and comfort of our guests»



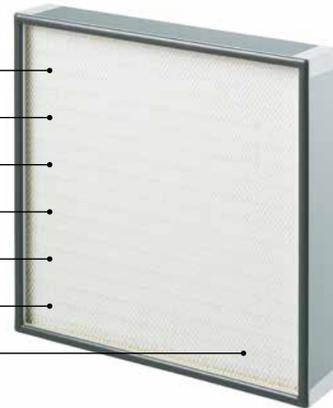
«In sensitive environments,  
clean air is of utmost  
importance»

# HIGH EFFICIENCY AIR FILTERS

High efficiency air filters are characterized by their combination of innovative design and proven technology. HEPA stands for High Efficiency Particle Air filter. The use of high quality materials enables these filters to provide an extremely high air quality. On completion of the assembly process, each individual filter is tested in accordance to the EN1822 standard.

## Advantages

- Consistent performance
- Large filter surface
- Every single product is tested in compliance with EN1822
- Robust construction helps prevent damage during transportation and fitting
- Low energy consumption, thanks to smart pleating methods
- Proven quality, even in critical environments



## Construction

The filter media are made of a glass microfiber sheet. This vouches for consistent performance and enabling the use of these filters in highly critical environments.

## Applications

High efficiency air filters are used in hospitals and various other sectors, including the nuclear, food processing and semiconductor industries. High efficiency air filters are highly reliable, as they are subjected to strict quality checks and extensive testing.

## Turbulent flow filters

This type of filter is mostly used in circumstances with few requirements relating to the airflow's laminarity, but high air quality standards apply. These filters have a high flow rate, thanks to the application of efficient deep-pleating methods. The construction methods applied vary for the following model types:

### A: Standard model

These filters have nominal capacities, which serve as a base for the system design. Application of the deep-pleating method makes for low resistance at relatively low cost. The filter surface may be up to fifty times larger than its front area.

### B: High capacity model

The high efficiency air filters have an even lower air resistance and a higher flow rate. They operate on V-shaped filter packages which are inserted in the filter. This method creates a filter area that is twice as large and a doubled flow rate in comparison to those of the standard model.

## Laminar flow filters

Laminar flow filters with a laminar flow are widely applied in cleanrooms, where high air quality standards are essential. These have a lower flow rate than the turbulent flow filters. Laminar flow filters guarantee greater cleanliness in the cleanroom, thanks to aspects including the use of high quality filter paper and innovative pleating techniques.

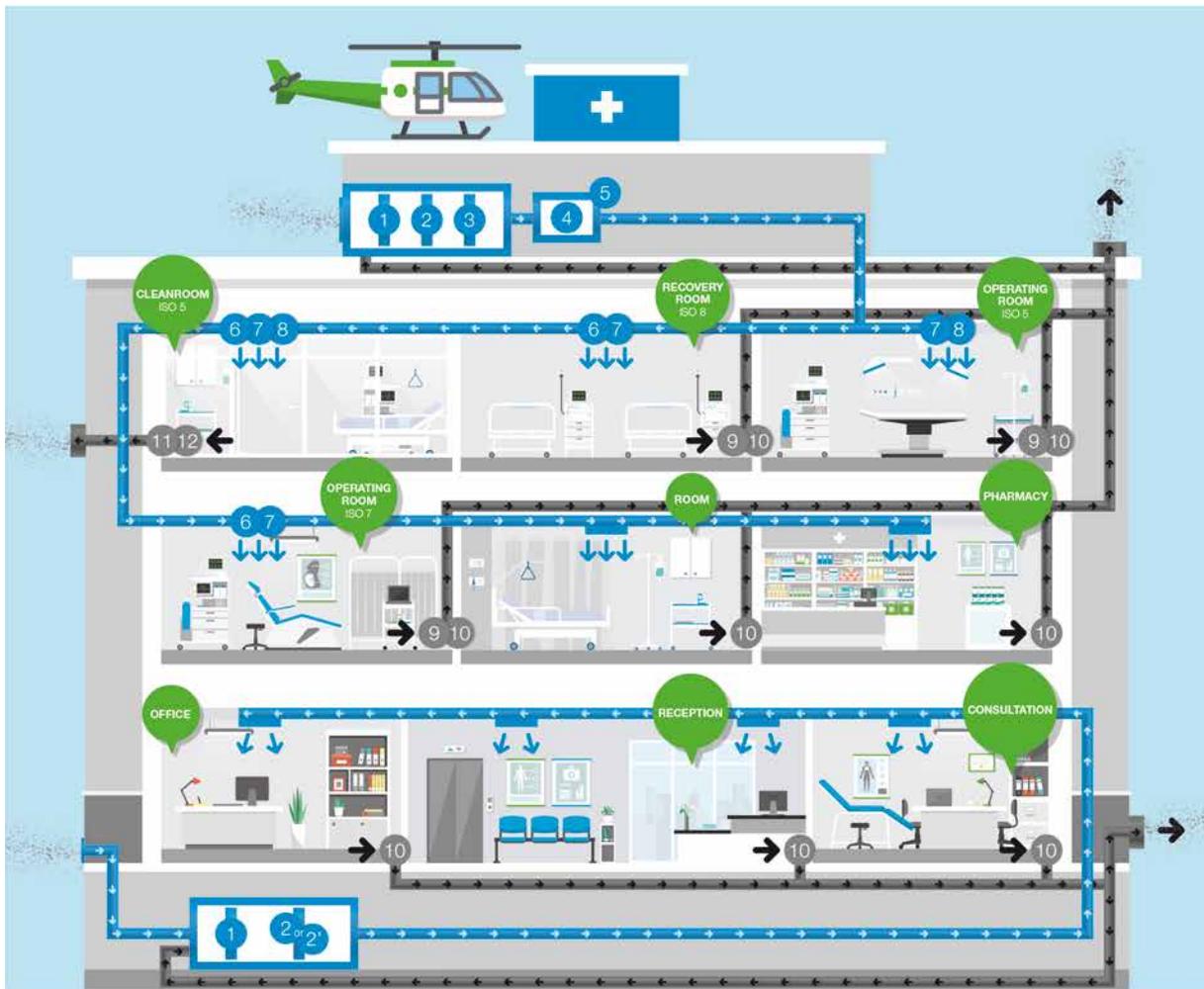
High efficiency air filters are available in standard sizes varying from 68 to 110 mm in thicknesses, while the pleat package has a maximum height to achieve low resistance.



Download the hospital infographic



# RECOMMENDATION Hospitals





# RECOMMENDATION **Pharmaceutical industry**



BAG FILTERS

COMPACT FILTERS

PANEL FILTERS

HIGH EFFICIENCY  
AIR FILTERS

TERMINAL UNITS

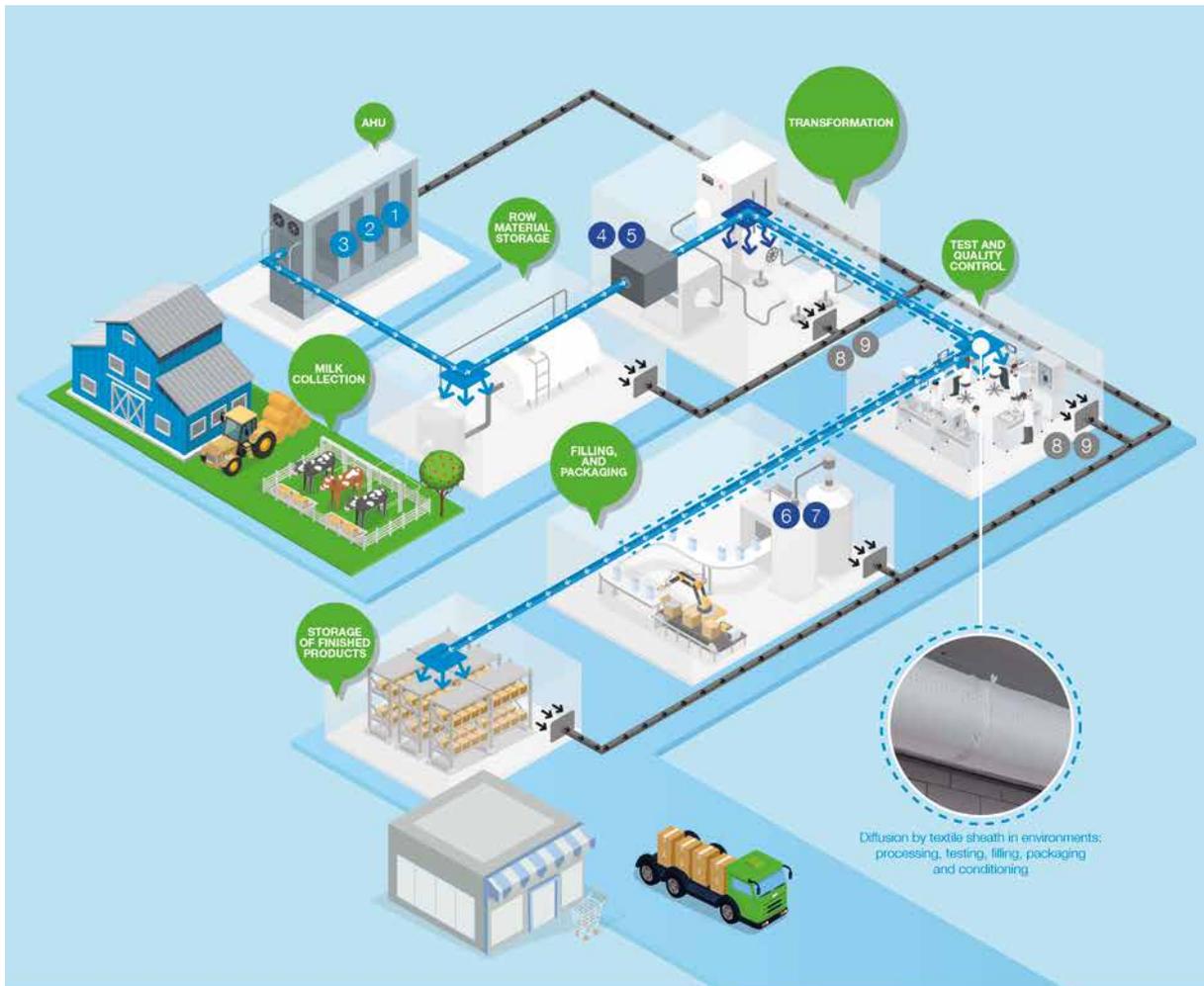
ACTIVATED  
CARBON FILTERS

FILTER MEDIA

HOLDING FRAMES



# RECOMMENDATION Food industry



**1**



**PANEL FILTERS APMC**  
ISO COARSE 70%

**2**



**BAG FILTER HQ85**  
ePM1 80%

**3**



**COMPACT FILTER CS 98 / ePM1 80%**

AFPRO Filters BV participates in the ECP programme for Air Filters (FL). Check ongoing validity of certificate: [www.eurovent-certification.com](http://www.eurovent-certification.com)

**4**



**FILTER HOUSING HL-DA**

**5**



**HEPA FILTER Turbulent Flow HVG, H13, H14**

**5'**



**HEPA FILTER Turbulent Flow HVP, H13**

Comes with a certificate of conformity from class H13. Hvs stainless steel version available.

**6**



**HEPA FILTER Laminar Flow HLA, H13, H14**

-  Gel Seal
-  Knife Edge
-  Polyurethane Gasket

**7**



**TERMINAL HOUSING HL-PH**

**8**



**RETURN AIR HOUSING HL-RB**

**9**



**PANEL FILTER CPMC**  
ePM10 75%

# TURBULENT FILTERS

|                             |     |   |   |    |   |   |   |   |
|-----------------------------|-----|---|---|----|---|---|---|---|
| Explanation product numbers | HVG | 1 | 1 | 10 | N | B | E | M |
|                             | 1   | 2 | 3 | 4  | 5 | 6 | 7 | 8 |

## Turbulent flow filters

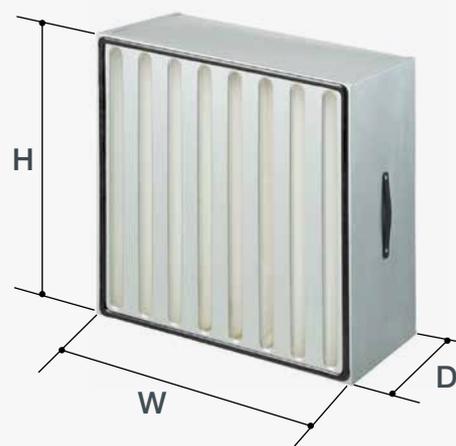
- 1 Type**  
**HVG V-Banked, galvanized steel frame**  
 HCG High capacity V-Banked, galvanized steel frame  
 HVS V-Banked, stainless steel frame  
 HCS High capacity V-Banked, stainless steel frame  
 HPM MDF framework  
 HPG Galvanized steel frame

- 2 Spacer**  
**1 Hotmelt**  
 2 Aluminum (available for HPM, HPG)

- 3 Gasket**  
 0 No gasket  
**1 Foamed polyurethane on one side**  
 2 Foamed polyurethane on both sides  
 3 Flat neoprene gasket on one side  
 4 Flat neoprene gasket on both sides  
 9 Flat gasket on the outside of the frame

- 4 Filter class**  
**10 E10**  
 11 E11  
 13 H13  
 14 H14

- 5 Grid**  
**N No grid**  
 S Single grid  
 D Double grid



- 6 Height (mm)**  
 A 288  
**B 305**  
 C 457  
 D 592  
 E 610  
 F 762  
 K 380  
 L 210  
 M 490  
 N 402  
 Other sizes on request
- 7 Width (mm)**  
 A 288  
 B 305  
 C 457  
 D 592  
**E 610**  
 F 762  
 K 380  
 L 210  
 M 490  
 N 402  
 Other sizes on request
- 8 Frame Thickness (mm)**  
 L 150 mm  
**M 292 mm**  
 Other sizes on request

# HIGH EFFICIENCY AIR FILTERS

## HPM series

E10

E11

H13

H14

### Specifications

**Application:** Cleanrooms, asbestos remediation, operating rooms  
**Frame:** MDF  
**Spacers:** Aluminum  
**Bonding:** 2 component polyurethane  
**Medium:** Glass fiber paper  
**Gasket:** Continuous poured gasket  
**Filter class according to EN1822:** E10, E11, H13, H14  
**Maximum final pressure drop:** 500Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

- Filters with the classification H13 & H14 are delivered with a test certificate



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HPM2110NBBM | 305x305x292           | E10                 | 4.6                              | 500                         | 125                | 311x313x311         |
| HPM2110NCCM | 457x457x292           | E10                 | 11.3                             | 1120                        | 125                | 475x475x323         |
| HPM2110NBEM | 305x610x292           | E10                 | 9.7                              | 1000                        | 125                | 620x310x315         |
| HPM2110NCEM | 457x610x292           | E10                 | 15.4                             | 1500                        | 125                | 620x310x620         |
| HPM2110NEEM | 610x610x292           | E10                 | 21.1                             | 2000                        | 125                | 620x310x620         |
| HPM2110NEFM | 610x762x292           | E10                 | 26.7                             | 2500                        | 125                | 778x325x626         |
| HPM2110NADM | 288x592x292           | E10                 | 8.8                              | 900                         | 125                | 620x310x315         |
| HPM2110NDDM | 592x592x292           | E10                 | 19.8                             | 1850                        | 125                | 618x313x618         |
| HPM2111NBBM | 305x305x292           | E11                 | 4.6                              | 500                         | 140                | 311x313x311         |
| HPM2111NCCM | 457x457x292           | E11                 | 11.3                             | 1120                        | 140                | 475x475x323         |
| HPM2111NBEM | 305x610x292           | E11                 | 9.7                              | 1000                        | 140                | 620x310x315         |
| HPM2111NCEM | 457x610x292           | E11                 | 15.4                             | 1500                        | 140                | 620x310x620         |
| HPM2111NEEM | 610x610x292           | E11                 | 21.1                             | 2000                        | 140                | 620x310x620         |
| HPM2111NEFM | 610x762x292           | E11                 | 26.7                             | 2500                        | 140                | 778x325x626         |
| HPM2111NADM | 288x592x292           | E11                 | 8.8                              | 900                         | 140                | 620x310x315         |
| HPM2111NDDM | 592x592x292           | E11                 | 19.8                             | 1850                        | 140                | 618x313x618         |
| HPM2113NBBM | 305x305x292           | H13                 | 4.6                              | 500                         | 250                | 311x313x311         |
| HPM2113NCCM | 457x457x292           | H13                 | 11.3                             | 1120                        | 250                | 475x475x323         |
| HPM2113NBEM | 305x610x292           | H13                 | 9.7                              | 1000                        | 250                | 620x310x315         |
| HPM2113NCEM | 457x610x292           | H13                 | 15.4                             | 1500                        | 250                | 620x310x620         |
| HPM2113NEEM | 610x610x292           | H13                 | 21.1                             | 2000                        | 250                | 620x310x620         |
| HPM2113NEFM | 610x762x292           | H13                 | 26.7                             | 2500                        | 250                | 778x325x626         |
| HPM2113NADM | 288x592x292           | H13                 | 8.8                              | 900                         | 250                | 620x310x315         |
| HPM2113NDDM | 592x592x292           | H13                 | 19.8                             | 1850                        | 250                | 618x313x618         |
| HPM2114NBBM | 305x305x292           | H14                 | 4.6                              | 500                         | 280                | 311x313x311         |
| HPM2114NCCM | 457x457x292           | H14                 | 11.3                             | 1120                        | 280                | 475x475x323         |
| HPM2114NBEM | 305x610x292           | H14                 | 9.7                              | 1000                        | 280                | 620x310x315         |
| HPM2114NCEM | 457x610x292           | H14                 | 15.4                             | 1500                        | 280                | 620x310x620         |
| HPM2114NEEM | 610x610x292           | H14                 | 21.1                             | 2000                        | 280                | 620x310x620         |
| HPM2114NEFM | 610x762x292           | H14                 | 26.7                             | 2500                        | 280                | 778x325x626         |
| HPM2114NADM | 288x592x292           | H14                 | 8.8                              | 900                         | 280                | 620x310x315         |
| HPM2114NDDM | 592x592x292           | H14                 | 19.8                             | 1850                        | 280                | 618x313x618         |
| HPM2110NBBL | 305x305x150           | E10                 | 2.3                              | 225                         | 125                | 320x165x320         |
| HPM2110NCCL | 457x457x150           | E10                 | 8.4                              | 500                         | 125                | 475x165x475         |
| HPM2110NBEL | 305x610x150           | E10                 | 4.8                              | 450                         | 125                | 313x618x166         |
| HPM2110NCEL | 457x610x150           | E10                 | 7.6                              | 675                         | 125                | 465x618x166         |
| HPM2110NEEL | 610x610x150           | E10                 | 10.5                             | 900                         | 125                | 625x165x625         |
| HPM2110NEFL | 610x762x150           | E10                 | 13.3                             | 1125                        | 125                | 628x780x181         |

# HIGH EFFICIENCY AIR FILTERS

## HPM series continued

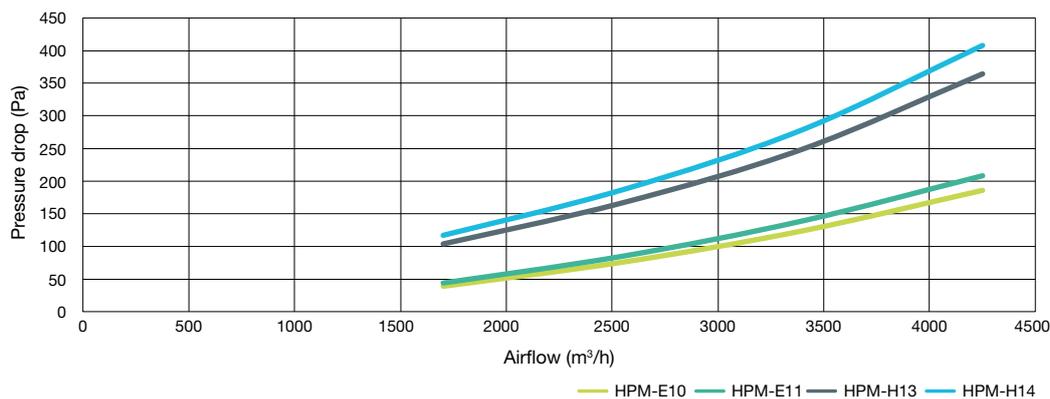
- E10
- E11
- H13
- H14



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m²) | Airflow (m³/h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|---------------------|----------------|--------------------|---------------------|
| HPM2111NBBL | 305x305x150           | E11                 | 2.3                 | 225            | 140                | 320x165x320         |
| HPM2111NCCL | 457x457x150           | E11                 | 8.4                 | 500            | 140                | 475x165x475         |
| HPM2111NBEL | 305x610x150           | E11                 | 4.8                 | 450            | 140                | 313x618x166         |
| HPM2111NCEL | 457x610x150           | E11                 | 7.6                 | 675            | 140                | 465x618x166         |
| HPM2111NEEL | 610x610x150           | E11                 | 10.5                | 900            | 140                | 625x165x625         |
| HPM2111NEFL | 610x762x150           | E11                 | 13.3                | 1125           | 140                | 628x780x181         |
| HPM2113NBBL | 305x305x150           | H13                 | 2.3                 | 225            | 250                | 320x165x320         |
| HPM2113NCCL | 457x457x150           | H13                 | 8.4                 | 500            | 250                | 475x165x475         |
| HPM2113NBEL | 305x610x150           | H13                 | 4.8                 | 450            | 250                | 313x618x166         |
| HPM2113NCEL | 457x610x150           | H13                 | 7.6                 | 675            | 250                | 465x618x166         |
| HPM2113NEEL | 610x610x150           | H13                 | 10.5                | 900            | 250                | 625x165x625         |
| HPM2113NEFL | 610x762x150           | H13                 | 13.3                | 1125           | 250                | 628x780x181         |
| HPM2114NBBL | 305x305x150           | H14                 | 2.3                 | 225            | 280                | 320x165x320         |
| HPM2114NCCL | 457x457x150           | H14                 | 8.4                 | 500            | 280                | 475x165x475         |
| HPM2114NBEL | 305x610x150           | H14                 | 4.8                 | 450            | 280                | 313x618x166         |
| HPM2114NCEL | 457x610x150           | H14                 | 7.6                 | 675            | 280                | 465x618x166         |
| HPM2114NEEL | 610x610x150           | H14                 | 10.5                | 900            | 280                | 628x165x625         |
| HPM2114NEFL | 610x762x150           | H14                 | 13.3                | 1125           | 280                | 628x780x181         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



HPM SERIES

- BAG FILTERS
- COMPACT FILTERS
- PANEL FILTERS
- HIGH EFFICIENCY AIR FILTERS
- TERMINAL UNITS
- ACTIVATED CARBON FILTERS
- FILTER MEDIA
- HOLDING FRAMES

# HIGH EFFICIENCY AIR FILTERS

## HVG/HCG series

E10

E11

H13

H14

### Specifications

**Application:** Cleanrooms, asbestos remediation, operating rooms

**Frame:** Galvanized steel

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Continuous poured gasket

**Filter class according to EN1822:** E10, E11, H13, H14

**Maximum final pressure drop:** 500Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Low pressure drop
- High airflows
- Filters with the classification H13 & H14 are delivered with a test certificate

### Options

- ATEX and High Temperature



| Type        | Dimensions HxWxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HCG1110NBBM | 305x305x292           | E10                 | 10.3                             | 780                         | 180                | 311x313x311         |
| HCG1110NBEM | 305x610x292           | E10                 | 20.2                             | 1900                        | 180                | 620x310x315         |
| HCG1110NCEM | 457x610x292           | E10                 | 30.2                             | 2940                        | 180                | 473x310x626         |
| HCG1110NEEM | 610x610x292           | E10                 | 40.3                             | 4000                        | 180                | 620x310x620         |
| HCG1110NEFM | 610x762x292           | E10                 | 50.4                             | 4820                        | 180                | 778x325x626         |
| HCG1111NBBM | 305x305x292           | E11                 | 10.3                             | 780                         | 210                | 311x313x311         |
| HCG1111NBEM | 305x610x292           | E11                 | 20.2                             | 1900                        | 210                | 620x310x315         |
| HCG1111NCEM | 457x610x292           | E11                 | 30.2                             | 2940                        | 210                | 473x310x626         |
| HCG1111NEEM | 610x610x292           | E11                 | 40.3                             | 4000                        | 210                | 620x310x620         |
| HCG1111NEFM | 610x762x292           | E11                 | 50.4                             | 4820                        | 210                | 778x325x626         |
| HVG1113NBBM | 305x305x292           | H13                 | 9.3                              | 730                         | 250                | 311x313x311         |
| HVG1113NBEM | 305x610x292           | H13                 | 18.5                             | 1790                        | 250                | 620x310x315         |
| HVG1113NCEM | 457x610x292           | H13                 | 27.8                             | 2770                        | 250                | 473x310x626         |
| HVG1113NEEM | 610x610x292           | H13                 | 37.0                             | 3750                        | 250                | 620x310x620         |
| HVG1113NEFM | 610x762x292           | H13                 | 46.3                             | 4510                        | 250                | 778x325x626         |
| HCG1113NBBM | 305x305x292           | H13                 | 10.3                             | 780                         | 250                | 311x313x311         |
| HCG1113NBEM | 305x610x292           | H13                 | 20.2                             | 1900                        | 250                | 620x310x315         |
| HCG1113NCEM | 457x610x292           | H13                 | 30.2                             | 2940                        | 250                | 473x310x626         |
| HCG1113NEEM | 610x610x292           | H13                 | 40.3                             | 4000                        | 250                | 620x310x620         |
| HCG1113NEFM | 610x762x292           | H13                 | 50.4                             | 4820                        | 250                | 778x325x626         |
| HVG1113NADM | 288x592x292           | H13                 | 18.0                             | 1670                        | 250                | 626x308x301         |
| HVG1113NCDM | 457x592x292           | H13                 | 27.0                             | 2760                        | 250                | 496x598x318         |

# HIGH EFFICIENCY AIR FILTERS

## HVG/HCG series continued

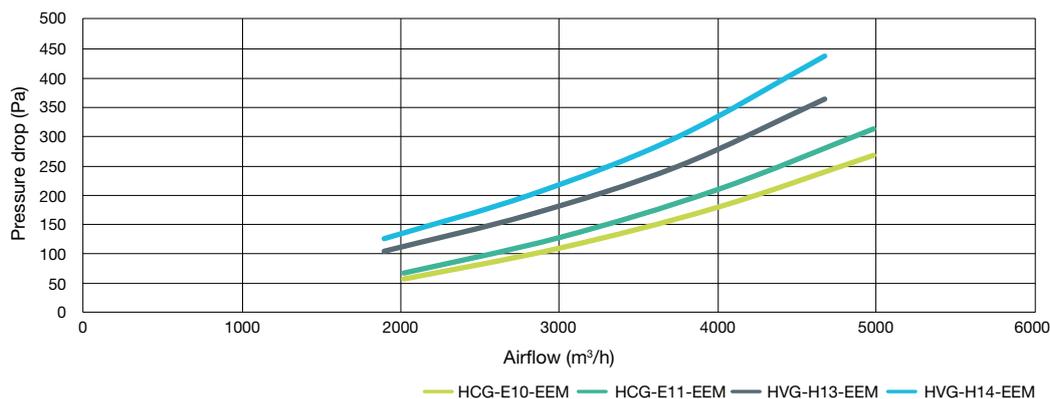
- E10
- E11
- H13
- H14



| Type        | Dimensions HxWxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HVG1113NDDM | 592x592x292           | H13                 | 36.0                             | 3620                        | 250                | 606x308x606         |
| HVG1114NBBM | 305x305x292           | H14                 | 9.3                              | 730                         | 300                | 311x313x311         |
| HVG1114NBEM | 305x610x292           | H14                 | 18.5                             | 1790                        | 300                | 620x310x315         |
| HVG1114NCEM | 457x610x292           | H14                 | 27.8                             | 2940                        | 300                | 473x310x626         |
| HVG1114NEEM | 610x610x292           | H14                 | 37.0                             | 3750                        | 300                | 620x310x620         |
| HVG1114NEFM | 610x762x292           | H14                 | 46.3                             | 4510                        | 300                | 778x325x626         |
| HCG1114NBBM | 305x305x292           | H14                 | 10.3                             | 780                         | 300                | 311x313x311         |
| HCG1114NBEM | 305x610x292           | H14                 | 20.2                             | 1900                        | 300                | 620x310x315         |
| HCG1114NCEM | 457x610x292           | H14                 | 30.2                             | 2940                        | 300                | 473x310x626         |
| HCG1114NEEM | 610x610x292           | H14                 | 40.3                             | 4000                        | 300                | 620x310x620         |
| HCG1114NEFM | 610x762x292           | H14                 | 50.4                             | 4820                        | 300                | 778x325x626         |
| HVG1114NADM | 288x592x292           | H14                 | 18.0                             | 1670                        | 300                | 606x308x301         |
| HVG1114NCDM | 457x592x292           | H14                 | 27.0                             | 2760                        | 300                | 496x598x318         |
| HVG1114NDDM | 592x592x292           | H14                 | 36.0                             | 3620                        | 300                | 606x308x606         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



**HVG/HCG SERIES**

- BAG FILTERS
- COMPACT FILTERS
- PANEL FILTERS
- HIGH EFFICIENCY AIR FILTERS
- TERMINAL UNITS
- ACTIVATED CARBON FILTERS
- FILTER MEDIA
- HOLDING FRAMES

# HIGH EFFICIENCY AIR FILTERS

## HCS/HVS series

E10

E11

H13

H14

### Specifications

**Application:** Cleanrooms, asbestos remediation, operating rooms

**Frame:** Stainless steel (RVS)

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Continuous poured gasket

**Filter class according to EN1822:** E10, E11, H13, H14

**Maximum final pressure drop:** 500Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Low pressure drop
- High airflows
- Filters with the classification H13 & H14 are delivered with a test certificate

### Options

- High Temperature



| Type        | Dimensions HxWxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HCS1110NBBM | 305x305x292           | E10                 | 10.3                             | 780                         | 180                | 311x313x311         |
| HCS1110NBEM | 305x610x292           | E10                 | 20.2                             | 1900                        | 180                | 620x310x315         |
| HCS1110NCEM | 457x610x292           | E10                 | 30.2                             | 2940                        | 180                | 463x616x318         |
| HCS1110NEEM | 610x610x292           | E10                 | 40.3                             | 4000                        | 180                | 620x310x620         |
| HCS1110NEFM | 610x762x292           | E10                 | 50.4                             | 4820                        | 180                | 778x325x626         |
| HCS1111NBBM | 305x305x292           | E11                 | 10.3                             | 780                         | 210                | 311x313x311         |
| HCS1111NBEM | 305x610x292           | E11                 | 20.2                             | 1900                        | 210                | 620x310x315         |
| HCS1111NCEM | 457x610x292           | E11                 | 30.2                             | 2940                        | 210                | 463x616x318         |
| HCS1111NEEM | 610x610x292           | E11                 | 40.3                             | 4000                        | 210                | 620x310x620         |
| HCS1111NEFM | 610x762x292           | E11                 | 50.4                             | 4820                        | 210                | 778x325x626         |
| HVS1113NBBM | 305x305x292           | H13                 | 9.3                              | 730                         | 250                | 311x313x311         |
| HVS1113NBEM | 305x610x292           | H13                 | 18.5                             | 1790                        | 250                | 620x310x315         |
| HVS1113NCEM | 457x610x292           | H13                 | 27.8                             | 2770                        | 250                | 463x616x318         |
| HVS1113NEEM | 610x610x292           | H13                 | 37.0                             | 3750                        | 250                | 620x310x620         |
| HVS1113NEFM | 610x762x292           | H13                 | 46.3                             | 4510                        | 250                | 778x325x626         |
| HCS1113NBBM | 305x305x292           | H13                 | 10.3                             | 780                         | 250                | 311x313x311         |
| HCS1113NBEM | 305x610x292           | H13                 | 20.2                             | 1900                        | 250                | 620x310x315         |
| HCS1113NCEM | 457x610x292           | H13                 | 30.2                             | 2940                        | 250                | 463x616x318         |
| HCS1113NEEM | 610x610x292           | H13                 | 40.3                             | 4000                        | 250                | 620x310x620         |
| HCS1113NEFM | 610x762x292           | H13                 | 50.4                             | 4820                        | 250                | 778x325x626         |
| HVS1113NADM | 288x592x292           | H13                 | 18.0                             | 1670                        | 250                | 606x308x301         |
| HVS1113NCDM | 457x592x292           | H13                 | 27.0                             | 2760                        | 250                | 496x598x318         |

# HIGH EFFICIENCY AIR FILTERS

## HCS/HVS series continued

E10

E11

H13

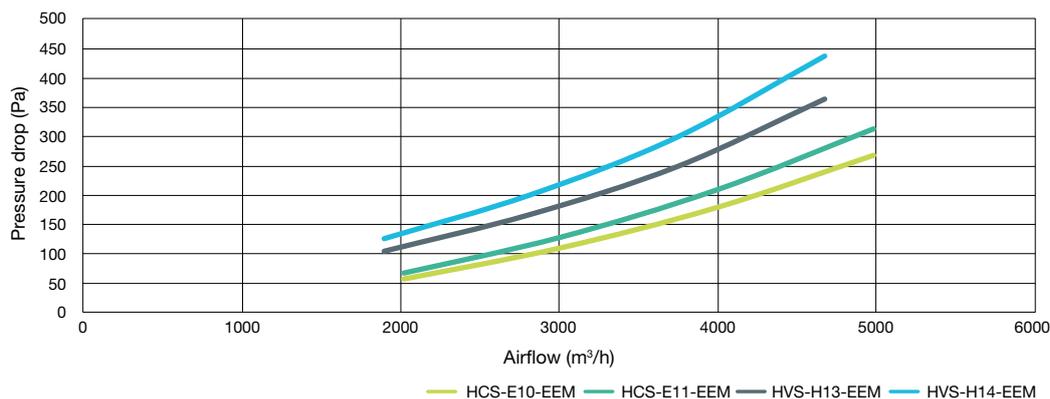
H14



| Type        | Dimensions HxWxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HVS1113NDDM | 592x592x292           | H13                 | 36.0                             | 3620                        | 250                | 606x308x606         |
| HVS1114NBBM | 305x305x292           | H14                 | 9.3                              | 730                         | 300                | 311x313x311         |
| HVS1114NBEM | 305x610x292           | H14                 | 18.5                             | 1790                        | 300                | 620x310x315         |
| HVS1114NCEM | 457x610x292           | H14                 | 27.8                             | 2940                        | 300                | 463x616x318         |
| HVS1114NEEM | 610x610x292           | H14                 | 37.0                             | 3750                        | 300                | 620x310x620         |
| HVS1114NEFM | 610x762x292           | H14                 | 46.3                             | 4510                        | 300                | 778x325x626         |
| HCS1114NBBM | 305x305x292           | H14                 | 10.3                             | 780                         | 300                | 311x313x311         |
| HCS1114NBEM | 305x610x292           | H14                 | 20.2                             | 1900                        | 300                | 620x310x315         |
| HCS1114NCEM | 457x610x292           | H14                 | 30.2                             | 2940                        | 300                | 463x616x318         |
| HCS1114NEEM | 610x610x292           | H14                 | 40.3                             | 4000                        | 300                | 620x310x620         |
| HCS1114NEFM | 610x762x292           | H14                 | 50.4                             | 4820                        | 300                | 778x325x626         |
| HVS1114NADM | 288x592x292           | H14                 | 18.0                             | 1670                        | 300                | 606x308x301         |
| HVS1114NCDM | 457x592x292           | H14                 | 27.0                             | 2760                        | 300                | 496x598x318         |
| HVS1114NDDM | 592x592x292           | H14                 | 36.0                             | 3620                        | 300                | 606x308x606         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



# HIGH EFFICIENCY AIR FILTERS

## HPG series

E10

E11

H13

H14

### Specifications

**Application:** Cleanrooms, asbestos remediation, operating rooms  
**Frame:** Galvanized steel  
**Spacers:** Aluminum  
**Bonding:** 2 component polyurethane  
**Medium:** Glass fiber paper  
**Gasket:** Continuous poured gasket  
**Filter class according to EN1822:** E10, E11, H13, H14  
**Maximum final pressure drop:** 500Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

- Robust frame
- Filters with the classification H13 & H14 are delivered with a test certificate

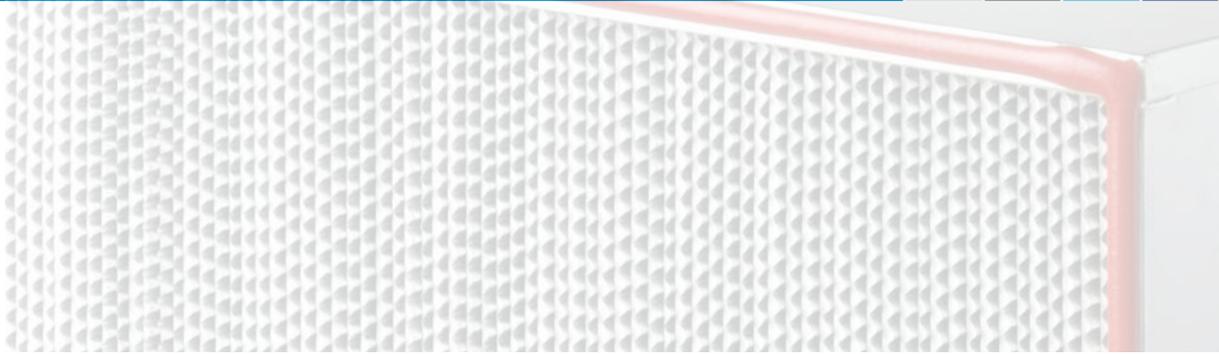


| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HPG2110DBBM | 305x305x292           | E10                 | 6.1                              | 500                         | 125                | 311x313x311         |
| HPG2110DBEM | 305x610x292           | E10                 | 12.0                             | 1000                        | 125                | 620x310x315         |
| HPG2110DCEM | 457x610x292           | E10                 | 18.1                             | 1500                        | 125                | 473x310x626         |
| HPG2110DEEM | 610x610x292           | E10                 | 24.2                             | 2000                        | 125                | 620x310x620         |
| HPG2110DEFM | 610x762x292           | E10                 | 30.2                             | 2500                        | 125                | 778x325x626         |
| HPG2110DADM | 288x592x292           | E10                 | 11.1                             | 900                         | 125                | 620x310x315         |
| HPG2110DDDM | 592x592x292           | E10                 | 22.8                             | 1850                        | 125                | 606x308x606         |
| HPG2111DBBM | 305x305x292           | E11                 | 6.1                              | 500                         | 140                | 311x313x311         |
| HPG2111DBEM | 305x610x292           | E11                 | 12.0                             | 1000                        | 140                | 620x310x315         |
| HPG2111DCEM | 457x610x292           | E11                 | 18.1                             | 1500                        | 140                | 473x310x626         |
| HPG2111DEEM | 610x610x292           | E11                 | 24.2                             | 2000                        | 140                | 620x310x620         |
| HPG2111DEFM | 610x762x292           | E11                 | 30.2                             | 2500                        | 140                | 778x325x626         |
| HPG2111DADM | 288x592x292           | E11                 | 11.0                             | 900                         | 140                | 620x310x315         |
| HPG2111DDDM | 592x592x292           | E11                 | 22.8                             | 1850                        | 140                | 606x308x606         |
| HPG2113DBBM | 305x305x292           | H13                 | 6.1                              | 500                         | 250                | 311x313x311         |
| HPG2113DBEM | 305x610x292           | H13                 | 12.0                             | 1000                        | 250                | 620x310x315         |
| HPG2113DCEM | 457x610x292           | H13                 | 18.1                             | 1500                        | 250                | 473x310x626         |
| HPG2113DEEM | 610x610x292           | H13                 | 24.2                             | 2000                        | 250                | 620x310x620         |
| HPG2113DEFM | 610x762x292           | H13                 | 30.2                             | 2500                        | 250                | 778x325x626         |
| HPG2113DADM | 288x592x292           | H13                 | 11.1                             | 900                         | 250                | 620x310x315         |
| HPG2113DDDM | 592x592x292           | H13                 | 22.8                             | 1850                        | 250                | 606x308x606         |
| HPG2114DBBM | 305x305x292           | H14                 | 6.1                              | 500                         | 280                | 311x313x311         |
| HPG2114DBEM | 305x610x292           | H14                 | 12.0                             | 1000                        | 280                | 620x310x315         |
| HPG2114DCEM | 457x610x292           | H14                 | 18.1                             | 1500                        | 280                | 473x310x626         |
| HPG2114DEEM | 610x610x292           | H14                 | 24.2                             | 2000                        | 280                | 620x310x620         |
| HPG2114DEFM | 610x762x292           | H14                 | 30.2                             | 2500                        | 280                | 778x325x626         |
| HPG2114DADM | 288x592x292           | H14                 | 11.1                             | 900                         | 280                | 620x310x315         |
| HPG2114DDDM | 592x592x292           | H14                 | 22.8                             | 1850                        | 280                | 606x308x606         |
| HPG2110DBBL | 305x305x150           | E10                 | 3.0                              | 225                         | 125                | 320x165x320         |
| HPG2110DCCL | 457x457x150           | E10                 | 6.7                              | 500                         | 125                | 475x165x475         |
| HPG2110DBEL | 305x610x150           | E10                 | 6.0                              | 450                         | 125                | 313x618x166         |
| HPG2110DCEL | 457x610x150           | E10                 | 9.0                              | 675                         | 125                | 465x618x166         |
| HPG2110DEEL | 610x610x150           | E10                 | 12.0                             | 900                         | 125                | 625x165x625         |
| HPG2110DEFL | 610x762x150           | E10                 | 15.0                             | 1125                        | 125                | 628x780x181         |
| HPG2111DBBL | 305x305x150           | E11                 | 3.0                              | 225                         | 140                | 320x165x320         |
| HPG2111DCCL | 457x457x150           | E11                 | 6.7                              | 500                         | 140                | 475x165x475         |
| HPG2111DBEL | 305x610x150           | E11                 | 6.0                              | 450                         | 140                | 313x618x166         |
| HPG2111DCEL | 457x610x150           | E11                 | 9.0                              | 675                         | 140                | 465x618x166         |

# HIGH EFFICIENCY AIR FILTERS

## HPG series continued

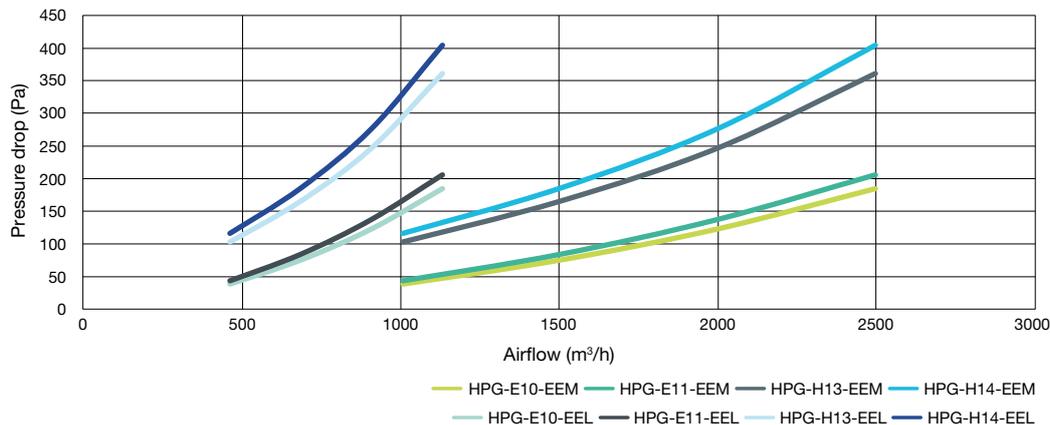
- E10
- E11
- H13
- H14



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HPG2111DEEL | 610x610x150           | E11                 | 12.0                             | 900                         | 140                | 625x165x625         |
| HPG2111DEFL | 610x762x150           | E11                 | 15.0                             | 1125                        | 140                | 628x780x181         |
| HPG2113DBBL | 305x305x150           | H13                 | 3.0                              | 225                         | 250                | 320x165x320         |
| HPG2113DCCL | 457x457x150           | H13                 | 6.7                              | 500                         | 250                | 475x165x475         |
| HPG2113DBEL | 305x610x150           | H13                 | 6.0                              | 450                         | 250                | 313x618x166         |
| HPG2113DCEL | 457x610x150           | H13                 | 9.0                              | 675                         | 250                | 465x618x166         |
| HPG2113DEEL | 610x610x150           | H13                 | 12.0                             | 900                         | 250                | 625x165x625         |
| HPG2113DEFL | 610x762x150           | H13                 | 15.0                             | 1125                        | 250                | 628x780x181         |
| HPG2114DBBL | 305x305x150           | H14                 | 3.0                              | 225                         | 280                | 320x165x320         |
| HPG2114DCCL | 457x457x150           | H14                 | 6.7                              | 500                         | 280                | 475x165x475         |
| HPG2114DBEL | 305x610x150           | H14                 | 6.0                              | 450                         | 280                | 313x618x166         |
| HPG2114DCEL | 457x610x150           | H14                 | 9.0                              | 675                         | 280                | 465x618x166         |
| HPG2114DEEL | 610x610x150           | H14                 | 12.0                             | 900                         | 280                | 625x165x625         |
| HPG2114DEFL | 610x762x150           | H14                 | 15.0                             | 1125                        | 280                | 628x780x181         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



BAG FILTERS  
 COMPACT FILTERS  
 PANEL FILTERS  
 HIGH EFFICIENCY AIR FILTERS  
 TERMINAL UNITS  
 ACTIVATED CARBON FILTERS  
 FILTER MEDIA  
 HOLDING FRAMES

«Laminar flow filters are widely applied in cleanrooms, where high air quality standards are essential»



# LAMINAR FILTERS

Explanation  
product  
numbers

HLA  
**1**

**1**

**1**

**10**

**D**

**B**

**B**

**E**

## Laminar flow filters

**1**

### Type

**HLA Aluminum frame**

HLM MDF frame

HPA

**2**

### Spacer

**1 Hotmelt**

**3**

### Gasket

0 No gasket

**1 Foamed polyurethane on one side**

2 Foamed polyurethane on both sides

3 Flat neoprene gasket on one side

4 Flat neoprene gasket on both sides

5 Blade assembly for mounting in gelseal (available in frame thickness J, other thicknesses on request)

6 Gelseal (available in frame thickness 80, 104, 94, 72, 128)

9 Flat gasket on the outside of the frame

**4**

### Filter class

**10 E10**

11 E11

13 H13

14 H14

15 U15

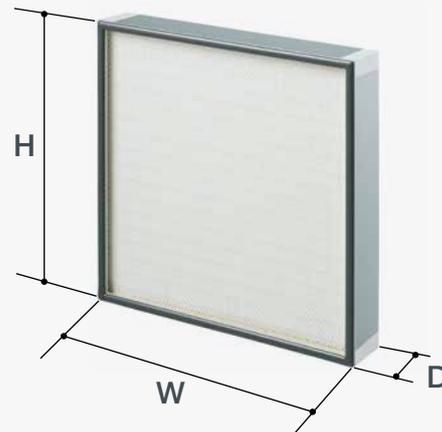
**5**

### Grid

N No grid

S Single grid

**D Double grid**



**6**

### Height (mm)

A 288

**B 305**

C 457

D 592

E 610

F 762

G 915\*

H 1220\*

I 1524\*

J 1830\*

K 380

L 210

M 490

N 402

Other sizes on request

\*Not available for MDF

**7**

### Width (mm)

A 288

**B 305**

C 457

D 592

E 610

F 762

G 915\*

H 1220\*

I 1524\*

J 1830\*

K 380

L 210

M 490

N 402

Other sizes on request

\*Not available for MDF

**8**

### Depth (mm)

**E 68 mm, available for aluminum and MDF**

G 80 mm, available for aluminum and MDF

H 80 mm gelseal, available for aluminum

I 90 mm, available for aluminum and MDF

J 102.5 mm blade assembly, available for aluminum

L 150 mm, available for aluminum and MDF

Q 110 mm, available for aluminum and MDF

Other sizes on request

# HIGH EFFICIENCY AIR FILTERS

## HLA-E series

E10

E11

H13

H14

U15

### Specifications

**Application:** Cleanrooms, operating rooms  
**Frame:** Extruded aluminum  
**Spacers:** Hotmelt  
**Bonding:** 2 component polyurethane  
**Medium:** Glass fiber paper  
**Gasket:** Continuous poured gasket  
**Filter class according to EN1822:** E10, E11, H13, H14, U15  
**Maximum final pressure drop:** 500Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

- Lightweight construction
- HLA HEPA are fitted with 2 protection grids
- Filters with the classification H13, H14 & U15 are delivered with a test certificate

### Options

- High Temperature



| Type           | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|----------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1110DBBE    | 305x305x68            | E10                 | 2.8                              | 150                         | 65                 | 311x89x311          |
| HLA1110DCCE    | 457x457x68            | E10                 | 6.2                              | 335                         | 65                 | 463x89x463          |
| HLA1110DBEE    | 305x610x68            | E10                 | 5.5                              | 300                         | 65                 | 616x89x311          |
| HLA1110DBCE    | 305x457x68            | E10                 | 4.2                              | 225                         | 65                 | 473x321x99          |
| HLA1110DEEE    | 610x610x68            | E10                 | 11.1                             | 600                         | 65                 | 616x89x616          |
| HLA1110DEGE    | 610x915x68            | E10                 | 16.6                             | 900                         | 65                 | 616x89x921          |
| HLA1110DEHE    | 610x1220x68           | E10                 | 22.1                             | 1200                        | 65                 | 1226x89x616         |
| HLA1110DFFE    | 762x762x68            | E10                 | 17.3                             | 950                         | 65                 | 778x778x99          |
| HLA1110DFGE    | 762x915x68            | E10                 | 20.7                             | 1125                        | 65                 | 921x89x768          |
| HLA1111DBBE    | 305x305x68            | E11                 | 2.8                              | 150                         | 80                 | 311x89x311          |
| HLA1111DCCE    | 457x457x68            | E11                 | 6.2                              | 335                         | 80                 | 463x89x463          |
| HLA1111DBEE    | 305x610x68            | E11                 | 5.5                              | 300                         | 80                 | 616x89x311          |
| HLA1111DBCE    | 305x457x68            | E11                 | 4.2                              | 225                         | 80                 | 473x321x99          |
| HLA1111DEEE    | 610x610x68            | E11                 | 11.1                             | 600                         | 80                 | 616x89x616          |
| HLA1111DEGE    | 610x915x68            | E11                 | 16.6                             | 900                         | 80                 | 616x89x92           |
| HLA1111DEHE    | 610x1220x68           | E11                 | 22.1                             | 1200                        | 80                 | 1226x89x616         |
| HLA1111DFFE    | 762x762x68            | E11                 | 17.3                             | 950                         | 80                 | 778x778x99          |
| HLA1111DFGE    | 762x915x68            | E11                 | 20.7                             | 1125                        | 80                 | 921x89x768          |
| HLA1113DBBE    | 305x305x68            | H13                 | 2.8                              | 150                         | 120                | 311x89x311          |
| HLA1113DCCE    | 457x457x68            | H13                 | 6.2                              | 335                         | 120                | 463x89x463          |
| HLA1113DBEE    | 305x610x68            | H13                 | 5.5                              | 300                         | 120                | 616x89x311          |
| HLA1113DBCE    | 305x457x68            | H13                 | 4.2                              | 225                         | 120                | 473x321x99          |
| HLA1113DEEE    | 610x610x68            | H13                 | 11.1                             | 600                         | 120                | 616x89x616          |
| HLA1113DEGE    | 610x915x68            | H13                 | 16.6                             | 900                         | 120                | 616x89x921          |
| HLA1113DEHE    | 610x1220x68           | H13                 | 22.1                             | 1200                        | 120                | 1226x89x616         |
| HLA1113DFFE    | 762x762x68            | H13                 | 17.3                             | 950                         | 120                | 778x778x99          |
| HLA1113DFGE    | 762x915x68            | H13                 | 20.7                             | 1125                        | 120                | 921x89x768          |
| HLA1114DBBE/ES | 305x305x68            | H14                 | 3.1                              | 140                         | 100                | 311x89x311          |
| HLA1114DCCE/ES | 457x457x68            | H14                 | 6.8                              | 330                         | 100                | 463x89x463          |
| HLA1114DBEE/ES | 610x305x68            | H14                 | 6.0                              | 290                         | 100                | 616x89x311          |
| HLA1114DBCE/ES | 457x305x68            | H14                 | 4.6                              | 210                         | 100                | 473x321x99          |
| HLA1114DEEE/ES | 610x610x68            | H14                 | 12.2                             | 600                         | 100                | 616x89x616          |
| HLA1114DEGE/ES | 915x610x68            | H14                 | 18.2                             | 910                         | 100                | 616x89x921          |
| HLA1114DEHE/ES | 1220x610x68           | H14                 | 24.3                             | 1220                        | 100                | 1226x89x616         |
| HLA1114DFFE/ES | 762x762x68            | H14                 | 19.0                             | 950                         | 100                | 778x778x99          |
| HLA1114DFGE/ES | 915x762x68            | H14                 | 22.8                             | 1140                        | 100                | 921x89x768          |

# HIGH EFFICIENCY AIR FILTERS

## HLA-E series continued

E10

E11

H13

H14

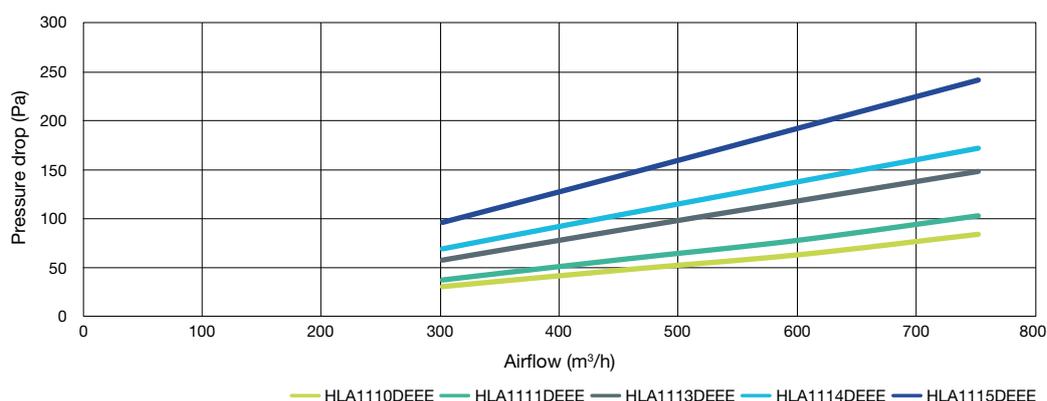
U15



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1114DBBE | 305x305x68            | H14                 | 2.8                              | 150                         | 140                | 311x89x311          |
| HLA1114DCCE | 457x457x68            | H14                 | 6.2                              | 335                         | 140                | 463x89x463          |
| HLA1114DBEE | 305x610x68            | H14                 | 5.5                              | 300                         | 140                | 616x89x311          |
| HLA1114DBCE | 305x457x68            | H14                 | 4.2                              | 225                         | 140                | 473x321x99          |
| HLA1114DEEE | 610x610x68            | H14                 | 11.1                             | 600                         | 140                | 616x89x616          |
| HLA1114DEGE | 610x915x68            | H14                 | 16.6                             | 900                         | 140                | 616x89x921          |
| HLA1114DEHE | 610x1220x68           | H14                 | 22.1                             | 1200                        | 140                | 1226x89x616         |
| HLA1114DFFE | 762x762x68            | H14                 | 17.3                             | 950                         | 140                | 778x778x99          |
| HLA1114DFGE | 762x915x68            | H14                 | 20.7                             | 1125                        | 140                | 921x89x768          |
| HLA1115DBEE | 305x610x68            | U15                 | 5.5                              | 300                         | 195                | 463x89x463          |
| HLA1115DEEE | 610x610x68            | U15                 | 11.1                             | 600                         | 195                | 616x89x616          |
| HLA1115DEHE | 610x1220x68           | U15                 | 22.1                             | 1200                        | 195                | 1226x89x616         |
| HLA1115DCCE | 457x457x68            | U15                 | 6.2                              | 335                         | 195                | 463x89x463          |
| HLA1115DFFE | 762x762x68            | U15                 | 17.3                             | 950                         | 195                | 778x778x99          |
| HLA1115DFGE | 762x915x68            | U15                 | 20.7                             | 1125                        | 195                | 921x89x768          |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



# HIGH EFFICIENCY AIR FILTERS

## HLA-G series

E10

E11

H13

H14

U15

### Specifications

**Application:** Cleanrooms, operating rooms

**Frame:** Extruded aluminum

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Continuous poured gasket

**Filter class according to EN1822:** E10, E11, H13, H14, U15

**Maximum final pressure drop:** 500Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Lightweight construction
- Lower pressure drop than 68 mm implementation
- HLA HEPA are fitted with 2 protection grids
- Filters with the classification H13, H14 & U15 are delivered with a test certificate



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1110DBBG | 305x305x80            | E10                 | 3.3                              | 150                         | 55                 | 321x103x321         |
| HLA1110DCCG | 457x457x80            | E10                 | 7.4                              | 335                         | 55                 | 473x103x473         |
| HLA1110DBEG | 305x610x80            | E10                 | 6.6                              | 300                         | 55                 | 321x103x626         |
| HLA1110DBCG | 305x457x80            | E10                 | 5.0                              | 225                         | 55                 | 473x321x111         |
| HLA1110DEEG | 610x610x80            | E10                 | 13.2                             | 600                         | 55                 | 626x103x626         |
| HLA1110DEGG | 610x915x80            | E10                 | 19.8                             | 900                         | 55                 | 626x103x931         |
| HLA1110DEHG | 610x1220x80           | E10                 | 26.4                             | 1200                        | 55                 | 620x91x1230         |
| HLA1110DFFG | 762x762x80            | E10                 | 20.7                             | 950                         | 55                 | 778x778x111         |
| HLA1110DFGG | 762x915x80            | E10                 | 24.8                             | 1125                        | 55                 | 778x931x111         |
| HLA1111DBBG | 305x305x80            | E11                 | 3.3                              | 150                         | 60                 | 321x103x321         |
| HLA1111DCCG | 457x457x80            | E11                 | 7.4                              | 335                         | 60                 | 473x103x473         |
| HLA1111DBEG | 305x610x80            | E11                 | 6.6                              | 300                         | 60                 | 321x103x626         |
| HLA1111DBCG | 305x457x80            | E11                 | 5.0                              | 225                         | 60                 | 473x321x111         |
| HLA1111DEEG | 610x610x80            | E11                 | 13.2                             | 600                         | 60                 | 626x103x626         |
| HLA1111DEGG | 610x915x80            | E11                 | 19.8                             | 900                         | 60                 | 626x103x931         |
| HLA1111DEHG | 610x1220x80           | E11                 | 26.4                             | 1200                        | 60                 | 620x91x1230         |
| HLA1111DFFG | 762x762x80            | E11                 | 20.7                             | 950                         | 60                 | 778x778x111         |
| HLA1111DFGG | 762x915x80            | E11                 | 24.8                             | 1125                        | 60                 | 778x931x111         |
| HLA1113DBBG | 305x305x80            | H13                 | 3.3                              | 150                         | 100                | 321x103x321         |
| HLA1113DCCG | 457x457x80            | H13                 | 7.4                              | 335                         | 100                | 473x103x473         |
| HLA1113DBEG | 305x610x80            | H13                 | 6.6                              | 300                         | 100                | 321x103x626         |

# HIGH EFFICIENCY AIR FILTERS

## HLA-G series continued

E10

E11

H13

H14

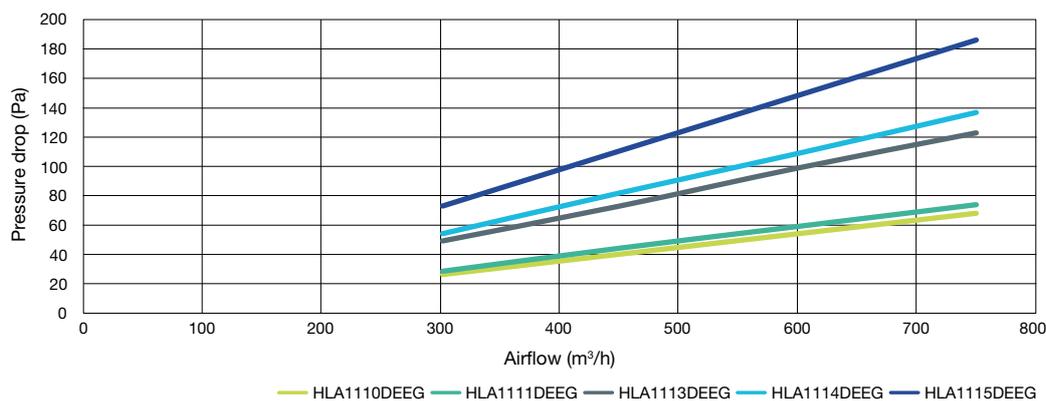
U15



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1113DBCG | 305x457x80            | H13                 | 5.0                              | 225                         | 100                | 473x321x111         |
| HLA1113DEEG | 610x610x80            | H13                 | 13.2                             | 600                         | 100                | 626x103x626         |
| HLA1113DEGG | 610x915x80            | H13                 | 19.8                             | 900                         | 100                | 626x103x931         |
| HLA1113DEHG | 610x1220x80           | H13                 | 26.4                             | 1200                        | 100                | 620x91x1230         |
| HLA1113DFFG | 762x762x80            | H13                 | 20.7                             | 950                         | 100                | 778x778x111         |
| HLA1113DFGG | 762x915x80            | H13                 | 24.8                             | 1125                        | 100                | 778x931x111         |
| HLA1114DBBG | 305x305x80            | H14                 | 3.3                              | 150                         | 110                | 321x103x321         |
| HLA1114DCCG | 457x457x80            | H14                 | 7.4                              | 335                         | 110                | 473x103x473         |
| HLA1114DBEG | 305x610x80            | H14                 | 6.6                              | 300                         | 110                | 321x103x626         |
| HLA1114DBCG | 305x457x80            | H14                 | 5.0                              | 225                         | 110                | 473x321x111         |
| HLA1114DEEG | 610x610x80            | H14                 | 13.2                             | 600                         | 110                | 626x103x626         |
| HLA1114DEGG | 610x915x80            | H14                 | 19.8                             | 900                         | 110                | 626x103x931         |
| HLA1114DEHG | 610x1220x80           | H14                 | 26.4                             | 1200                        | 110                | 620x91x1230         |
| HLA1114DFFG | 762x762x80            | H14                 | 20.7                             | 950                         | 110                | 778x778x111         |
| HLA1114DFGG | 762x915x80            | H14                 | 24.8                             | 1125                        | 110                | 778x931x111         |
| HLA1115DBEG | 305x610x80            | U15                 | 6.6                              | 300                         | 150                | 321x103x626         |
| HLA1115DEEG | 610x610x80            | U15                 | 13.2                             | 600                         | 150                | 626x103x626         |
| HLA1115DEHG | 610x1220x80           | U15                 | 26.4                             | 1200                        | 150                | 610x91x1230         |
| HLA1115DCCG | 457x457x80            | U15                 | 7.4                              | 335                         | 150                | 473x103x473         |
| HLA1115DFFG | 762x762x80            | U15                 | 20.7                             | 950                         | 150                | 778x778x111         |
| HLA1115DFGG | 762x915x80            | U15                 | 24.8                             | 1125                        | 150                | 778x931x111         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



# HIGH EFFICIENCY AIR FILTERS

## HLA-I series

E10

E11

H13

H14

U15

### Specifications

**Application:** Cleanrooms, operating rooms  
**Frame:** Extruded aluminum  
**Spacers:** Hotmelt  
**Bonding:** 2 component polyurethane  
**Medium:** Glass fiber paper  
**Gasket:** Continuous poured gasket  
**Filter class according to EN1822:** E10, E11, H13, H14, U15  
**Maximum final pressure drop:** 500Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

- Lightweight construction
- Lower pressure drop than 68 and 80 mm implementation
- HLA HEPA are fitted with 2 protection grids
- Filters with the classification H13, H14 & U15 are delivered with a test certificate



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m²) | Airflow (m³/h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|---------------------|----------------|--------------------|---------------------|
| HLA1110DBBI | 305x305x90            | E10                 | 3.5                 | 150            | 50                 | 321x103x321         |
| HLA1110DCCI | 457x457x90            | E10                 | 7.8                 | 335            | 50                 | 473x473x121         |
| HLA1110DBEI | 305x610x90            | E10                 | 6.9                 | 300            | 50                 | 321x103x626         |
| HLA1110DBCI | 305x457x90            | E10                 | 5.2                 | 225            | 50                 | 473x321x121         |
| HLA1110DEEI | 610x610x90            | E10                 | 13.8                | 600            | 50                 | 626x103x626         |
| HLA1110DEGI | 610x915x90            | E10                 | 20.7                | 900            | 50                 | 626x103x931         |
| HLA1110DEHI | 610x1220x90           | E10                 | 27.5                | 1200           | 50                 | 626x1236x121        |
| HLA1110DFFI | 762x762x90            | E10                 | 21.5                | 950            | 50                 | 778x778x121         |
| HLA1110DFGI | 762x915x90            | E10                 | 25.8                | 1125           | 50                 | 778x931x121         |
| HLA1111DBBI | 305x305x90            | E11                 | 3.5                 | 150            | 55                 | 321x103x321         |
| HLA1111DCCI | 457x457x90            | E11                 | 7.8                 | 335            | 55                 | 473x473x121         |
| HLA1111DBEI | 305x610x90            | E11                 | 6.9                 | 300            | 55                 | 321x103x626         |
| HLA1111DBCI | 305x457x90            | E11                 | 5.2                 | 225            | 55                 | 473x321x121         |
| HLA1111DEEI | 610x610x90            | E11                 | 13.8                | 600            | 55                 | 626x103x626         |
| HLA1111DEGI | 610x915x90            | E11                 | 20.7                | 900            | 55                 | 626x103x931         |
| HLA1111DEHI | 610x1220x90           | E11                 | 27.5                | 1200           | 55                 | 626x1236x121        |
| HLA1111DFFI | 762x762x90            | E11                 | 21.5                | 950            | 55                 | 778x778x121         |
| HLA1111DFGI | 762x915x90            | E11                 | 25.8                | 1125           | 55                 | 778x931x121         |
| HLA1113DBBI | 305x305x90            | H13                 | 3.5                 | 150            | 90                 | 321x103x321         |
| HLA1113DCCI | 457x457x90            | H13                 | 7.8                 | 335            | 90                 | 473x473x121         |
| HLA1113DBEI | 305x610x90            | H13                 | 6.9                 | 300            | 90                 | 321x103x626         |

## HIGH EFFICIENCY AIR FILTERS

## HLA-I series continued

E10

E11

H13

H14

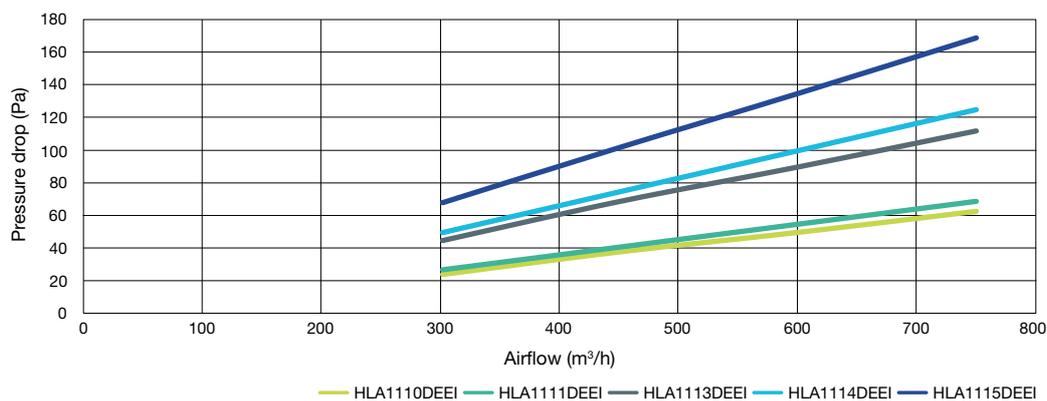
U15



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1113DBCI | 305x457x90            | H13                 | 5.2                              | 225                         | 90                 | 473x321x121         |
| HLA1113DEEI | 610x610x90            | H13                 | 13.8                             | 600                         | 90                 | 626x103x626         |
| HLA1113DEGI | 610x915x90            | H13                 | 20.7                             | 900                         | 90                 | 626x103x931         |
| HLA1113DEHI | 610x1220x90           | H13                 | 27.5                             | 1200                        | 90                 | 626x1236x121        |
| HLA1113DFFI | 762x762x90            | H13                 | 21.5                             | 950                         | 90                 | 778x778x121         |
| HLA1113DFGI | 762x915x90            | H13                 | 25.8                             | 1125                        | 90                 | 778x931x121         |
| HLA1114DBBI | 305x305x90            | H14                 | 3.5                              | 150                         | 100                | 321x103x321         |
| HLA1114DCCI | 457x457x90            | H14                 | 7.8                              | 335                         | 100                | 473x473x121         |
| HLA1114DBEI | 305x610x90            | H14                 | 6.9                              | 300                         | 100                | 321x103x626         |
| HLA1114DBCI | 305x457x90            | H14                 | 5.2                              | 225                         | 100                | 473x321x121         |
| HLA1114DEEI | 610x610x90            | H14                 | 13.8                             | 600                         | 100                | 626x103x626         |
| HLA1114DEGI | 610x915x90            | H14                 | 20.7                             | 900                         | 100                | 626x103x931         |
| HLA1114DEHI | 610x1220x90           | H14                 | 27.5                             | 1200                        | 100                | 626x1236x121        |
| HLA1114DFFI | 762x762x90            | H14                 | 21.5                             | 950                         | 100                | 778x778x121         |
| HLA1114DFGI | 762x915x90            | H14                 | 25.8                             | 1125                        | 100                | 778x931x121         |
| HLA1115DBEI | 305x610x90            | U15                 | 6.9                              | 300                         | 135                | 321x103x626         |
| HLA1115DEEI | 610x610x90            | U15                 | 13.8                             | 600                         | 135                | 626x103x626         |
| HLA1115DEHI | 610x1220x90           | U15                 | 27.5                             | 1200                        | 135                | 626x1236x121        |
| HLA1115DCCI | 457x457x90            | U15                 | 7.8                              | 335                         | 135                | 473x473x121         |
| HLA1115DFFI | 762x762x90            | U15                 | 21.5                             | 950                         | 135                | 778x778x121         |
| HLA1115DFGI | 762x915x90            | U15                 | 25.8                             | 1125                        | 135                | 778x931x121         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



# HIGH EFFICIENCY AIR FILTERS

## HLA-Q series

E10

E11

H13

H14

U15

### Specifications

**Application:** Cleanrooms, operating rooms

**Frame:** Extruded aluminum

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Continuous poured gasket

**Filter class according to EN1822:** E10, E11, H13, H14, U15

**Maximum final pressure drop:** 500Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Lightweight construction
- Lower pressure drop than 68, 80 and 90 mm implementation
- HLA HEPA are fitted with 2 protection grids
- Filters with the classification H13, H14 & U15 are delivered with a test certificate



| Type           | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|----------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1110DBBQ    | 305x305x110           | E10                 | 4.4                              | 140                         | 35                 | 320x165x320         |
| HLA1110DCCQ    | 457x457x110           | E10                 | 9.9                              | 330                         | 35                 | 473x473x141         |
| HLA1110DBEQ    | 305x610x110           | E10                 | 8.8                              | 290                         | 35                 | 320x125x625         |
| HLA1110DBCQ    | 305x457x110           | E10                 | 6.7                              | 210                         | 35                 | 473x321x141         |
| HLA1110DEEQ    | 610x610x110           | E10                 | 17.7                             | 600                         | 35                 | 616x165x616         |
| HLA1110DEGQ    | 610x915x110           | E10                 | 26.4                             | 910                         | 35                 | 626x931x141         |
| HLA1110DEHQ    | 610x1220x110          | E10                 | 35.2                             | 1220                        | 35                 | 626x1236x141        |
| HLA1110DFEQ    | 762x762x110           | E10                 | 27.6                             | 950                         | 35                 | 778x778x141         |
| HLA1110DFGQ    | 762x915x110           | E10                 | 33.1                             | 1140                        | 35                 | 778x931x141         |
| HLA1111DBBQ    | 305x305x110           | E11                 | 4.4                              | 140                         | 40                 | 320x165x320         |
| HLA1111DCCQ    | 457x457x110           | E11                 | 9.9                              | 330                         | 40                 | 473x473x141         |
| HLA1111DBEQ    | 305x610x110           | E11                 | 8.8                              | 290                         | 40                 | 320x125x625         |
| HLA1111DBCQ    | 305x457x110           | E11                 | 6.7                              | 210                         | 40                 | 473x321x141         |
| HLA1111DEEQ    | 610x610x110           | E11                 | 17.7                             | 600                         | 40                 | 616x165x616         |
| HLA1111DEGQ    | 610x915x110           | E11                 | 26.4                             | 910                         | 40                 | 626x931x141         |
| HLA1111DEHQ    | 610x1220x110          | E11                 | 35.2                             | 1220                        | 40                 | 626x1236x141        |
| HLA1111DFEQ    | 762x762x110           | E11                 | 27.6                             | 950                         | 40                 | 778x778x141         |
| HLA1111DFGQ    | 762x915x110           | E11                 | 33.1                             | 1140                        | 40                 | 778x931x141         |
| HLA1113DBBQ    | 305x305x110           | H13                 | 4.4                              | 140                         | 75                 | 320x165x320         |
| HLA1113DCCQ    | 457x457x110           | H13                 | 9.9                              | 330                         | 75                 | 473x473x141         |
| HLA1113DBEQ    | 305x610x110           | H13                 | 8.8                              | 290                         | 75                 | 320x125x625         |
| HLA1113DBCQ    | 305x457x110           | H13                 | 6.7                              | 210                         | 75                 | 473x321x141         |
| HLA1113DEEQ    | 610x610x110           | H13                 | 17.7                             | 600                         | 75                 | 616x165x616         |
| HLA1113DEGQ    | 610x915x110           | H13                 | 26.4                             | 910                         | 75                 | 626x931x141         |
| HLA1113DEHQ    | 610x1220x110          | H13                 | 35.2                             | 1220                        | 75                 | 626x1236x141        |
| HLA1113DFEQ    | 762x762x110           | H13                 | 27.6                             | 950                         | 75                 | 778x778x141         |
| HLA1113DFGQ    | 762x915x110           | H13                 | 33.1                             | 1140                        | 75                 | 778x931x141         |
| HLA1114DBBQ/ES | 305x305x110           | H14                 | 5.5                              | 140                         | 65                 | 320x165x320         |
| HLA1114DCCQ/ES | 457x457x110           | H14                 | 12.3                             | 330                         | 65                 | 473x473x141         |
| HLA1114DBEQ/ES | 305x610x110           | H14                 | 10.9                             | 290                         | 65                 | 320x125x625         |
| HLA1114DBCQ/ES | 305x457x110           | H14                 | 8.3                              | 210                         | 65                 | 473x321x141         |
| HLA1114DEEQ/ES | 610x610x110           | H14                 | 22.0                             | 600                         | 65                 | 616x165x616         |
| HLA1114DEGQ/ES | 610x915x110           | H14                 | 32.8                             | 910                         | 65                 | 626x931x141         |
| HLA1114DEHQ/ES | 610x1220x110          | H14                 | 43.8                             | 1220                        | 65                 | 626x1236x141        |
| HLA1114DFEQ/ES | 762x762x110           | H14                 | 34.3                             | 950                         | 65                 | 778x778x141         |
| HLA1114DFGQ/ES | 762x915x110           | H14                 | 41.1                             | 1140                        | 65                 | 778x931x141         |

# HIGH EFFICIENCY AIR FILTERS

## HEPA HLA-Q series continued

E10

E11

H13

H14

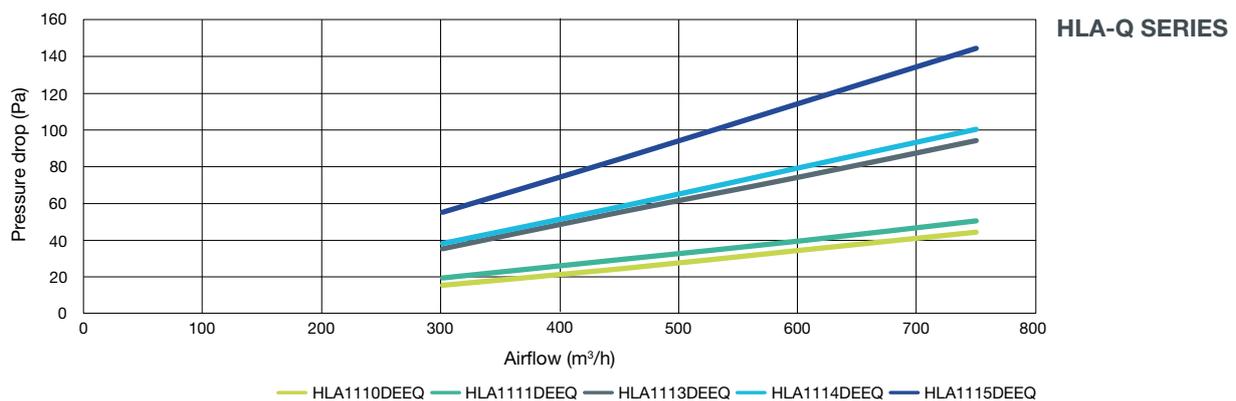
U15



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1114DBBQ | 305x305x110           | H14                 | 4.4                              | 140                         | 80                 | 320x165x320         |
| HLA1114DCCQ | 457x457x110           | H14                 | 9.9                              | 330                         | 80                 | 473x473x141         |
| HLA1114DBEQ | 305x610x110           | H14                 | 8.8                              | 290                         | 80                 | 320x125x625         |
| HLA1114DBCQ | 305x457x110           | H14                 | 6.7                              | 210                         | 80                 | 473x321x141         |
| HLA1114DEEQ | 610x610x110           | H14                 | 17.7                             | 600                         | 80                 | 616x165x616         |
| HLA1114DEGQ | 610x915x110           | H14                 | 26.4                             | 910                         | 80                 | 626x931x141         |
| HLA1114DEHQ | 610x1220x110          | H14                 | 35.2                             | 1220                        | 80                 | 626x1236x141        |
| HLA1114DFEQ | 762x762x110           | H14                 | 27.6                             | 950                         | 80                 | 778x778x141         |
| HLA1114DFGQ | 762x915x110           | H14                 | 33.1                             | 1140                        | 80                 | 778x931x141         |
| HLA1115DBEQ | 305x610x110           | U15                 | 8.8                              | 290                         | 115                | 320x125x625         |
| HLA1115DEEQ | 610x610x110           | U15                 | 17.7                             | 600                         | 115                | 616x165x616         |
| HLA1115DEHQ | 610x1220x110          | U15                 | 35.2                             | 1220                        | 115                | 626x1236x141        |
| HLA1115DCCQ | 457x457x110           | U15                 | 9.9                              | 330                         | 115                | 473x473x141         |
| HLA1115DFEQ | 762x762x110           | U15                 | 27.6                             | 950                         | 115                | 778x778x141         |
| HLA1115DFGQ | 762x915x110           | U15                 | 33.1                             | 1140                        | 115                | 778x931x141         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



# HIGH EFFICIENCY AIR FILTERS

## HLA-J series

E10

E11

H13

H14

U15

### Specifications

**Application:** Cleanrooms, operating rooms

**Frame:** Extruded aluminum

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Knife construction for mounting in gelseal

**Filter class according to EN1822:** E10, E11, H13, H14, U15

**Maximum final pressure drop:** 500Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Lightweight construction
- Excellent seal when mounting with knife edge frame
- HLA HEPA are fitted with 2 protection grids
- Filters with the classification H13, H14 & U15 are delivered with a test certificate



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1510DBBJ | 305x305x102.5         | E10                 | 2.8                              | 150                         | 65                 | 321x321x134         |
| HLA1510DCCJ | 457x457x102.5         | E10                 | 6.2                              | 335                         | 65                 | 473x473x134         |
| HLA1510DBEJ | 305x610x102.5         | E10                 | 5.5                              | 300                         | 65                 | 321x626x134         |
| HLA1510DBCJ | 305x457x102.5         | E10                 | 4.2                              | 225                         | 65                 | 473x321x134         |
| HLA1510DEEJ | 610x610x102.5         | E10                 | 11.1                             | 600                         | 65                 | 626x626x134         |
| HLA1510DEGJ | 610x915x102.5         | E10                 | 16.6                             | 900                         | 65                 | 626x931x134         |
| HLA1510DEHJ | 610x1220x102.5        | E10                 | 22.1                             | 1200                        | 65                 | 626x1236x134        |
| HLA1510DFJ  | 762x762x102.5         | E10                 | 17.3                             | 950                         | 65                 | 778x778x134         |
| HLA1510DFGJ | 762x915x102.5         | E10                 | 20.7                             | 1125                        | 65                 | 778x931x134         |
| HLA1511DBBJ | 305x305x102.5         | E11                 | 2.8                              | 150                         | 80                 | 321x321x134         |
| HLA1511DCCJ | 457x457x102.5         | E11                 | 6.2                              | 335                         | 80                 | 473x473x134         |
| HLA1511DBEJ | 305x610x102.5         | E11                 | 5.5                              | 300                         | 80                 | 321x626x134         |
| HLA1511DBCJ | 305x457x102.5         | E11                 | 4.2                              | 225                         | 80                 | 473x321x134         |
| HLA1511DEEJ | 610x610x102.5         | E11                 | 11.1                             | 600                         | 80                 | 626x626x134         |
| HLA1511DEGJ | 610x915x102.5         | E11                 | 16.6                             | 900                         | 80                 | 626x931x134         |
| HLA1511DEHJ | 610x1220x102.5        | E11                 | 22.1                             | 1200                        | 80                 | 626x1236x134        |
| HLA1511DFJ  | 762x762x102.5         | E11                 | 17.3                             | 950                         | 80                 | 778x778x134         |
| HLA1511DFGJ | 762x915x102.5         | E11                 | 20.7                             | 1125                        | 80                 | 778x931x134         |
| HLA1513DBBJ | 305x305x102.5         | H13                 | 2.8                              | 150                         | 120                | 321x321x134         |
| HLA1513DCCJ | 457x457x102.5         | H13                 | 6.2                              | 335                         | 120                | 473x473x134         |
| HLA1513DBEJ | 305x610x102.5         | H13                 | 5.5                              | 300                         | 120                | 321x626x134         |

# HIGH EFFICIENCY AIR FILTERS

## HLA-J series continued

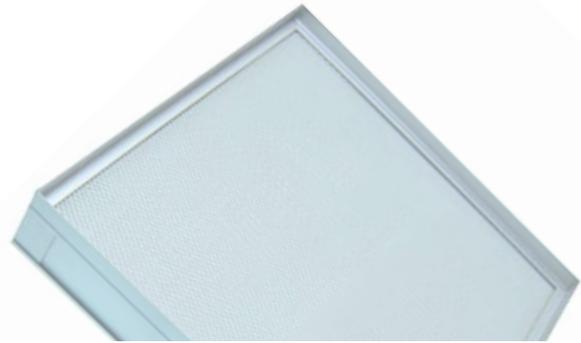
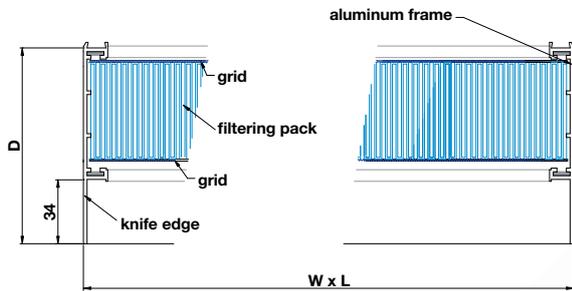
E10

E11

H13

H14

U15

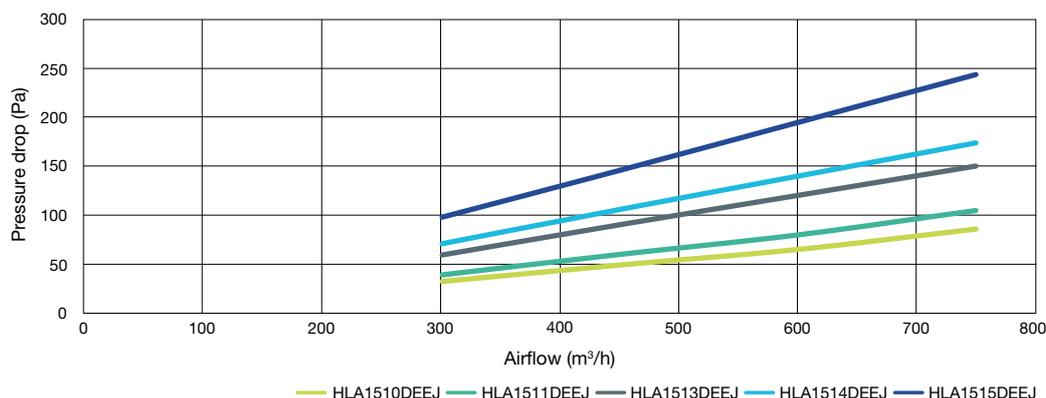


| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1513DBCJ | 305x457x102.5         | H13                 | 4.2                              | 225                         | 120                | 473x321x134         |
| HLA1513DEEJ | 610x610x102.5         | H13                 | 11.1                             | 600                         | 120                | 626x626x134         |
| HLA1513DEGJ | 610x915x102.5         | H13                 | 16.6                             | 900                         | 120                | 626x931x134         |
| HLA1513DEHJ | 610x1220x102.5        | H13                 | 22.1                             | 1200                        | 120                | 626x1236x134        |
| HLA1513DFFJ | 762x762x102.5         | H13                 | 17.3                             | 950                         | 120                | 778x778x134         |
| HLA1513DFGJ | 762x915x102.5         | H13                 | 20.7                             | 1125                        | 120                | 778x931x134         |
| HLA1514DBBJ | 305x305x102.5         | H14                 | 2.8                              | 150                         | 140                | 321x321x134         |
| HLA1514DCCJ | 457x457x102.5         | H14                 | 6.2                              | 335                         | 140                | 473x473x134         |
| HLA1514DBEJ | 305x610x102.5         | H14                 | 5.5                              | 300                         | 140                | 321x626x134         |
| HLA1514DBCJ | 457x205x102.5         | H14                 | 4.2                              | 225                         | 140                | 473x321x134         |
| HLA1514DEEJ | 610x610x102.5         | H14                 | 11.1                             | 600                         | 140                | 626x626x134         |
| HLA1514DEGJ | 610x915x102.5         | H14                 | 16.6                             | 900                         | 140                | 626x931x134         |
| HLA1514DEHJ | 610x1220x102.5        | H14                 | 22.1                             | 1200                        | 140                | 626x1236x134        |
| HLA1514DFFJ | 762x762x102.5         | H14                 | 17.3                             | 950                         | 140                | 778x778x134         |
| HLA1514DFGJ | 762x915x102.5         | H14                 | 20.7                             | 1125                        | 140                | 778x931x134         |
| HLA1515DBEJ | 305x610x102.5         | U15                 | 5.5                              | 300                         | 195                | 473x473x134         |
| HLA1515DEEJ | 610x610x102.5         | U15                 | 11.1                             | 600                         | 195                | 626x626x134         |
| HLA1515DEHJ | 610x1220x102.5        | U15                 | 22.1                             | 1200                        | 195                | 626x1236x134        |
| HLA1515DCCJ | 457x457x102.5         | U15                 | 6.2                              | 335                         | 195                | 473x473x134         |
| HLA1515DFFJ | 762x762x102.5         | U15                 | 17.3                             | 950                         | 195                | 778x778x134         |
| HLA1515DFGJ | 762x915x102.5         | U15                 | 20.7                             | 1125                        | 195                | 778x931x134         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.

### HLA-J SERIES



# HIGH EFFICIENCY AIR FILTERS

## HLA-H series

E10

E11

H13

H14

U15

### Specifications

**Application:** Cleanrooms, operating rooms

**Frame:** Extruded aluminum

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Gelseal

**Filter class according to EN1822:** E10, E11, H13, H14, U15

**Maximum final pressure drop:** 500Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Lightweight construction
- Excellent seal when mounting with gelseal frame
- HLA HEPA are fitted with 2 protection grids
- Filters with the classification H13, H14 & U15 are delivered with a test certificate



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1610DBBH | 305x305x80            | E10                 | 3.3                              | 150                         | 65                 | 321x103x321         |
| HLA1610DCCH | 457x457x80            | E10                 | 7.4                              | 335                         | 65                 | 473x103x473         |
| HLA1610DBEH | 305x610x80            | E10                 | 6.6                              | 300                         | 65                 | 321x103x626         |
| HLA1610DBCH | 305x457x80            | E10                 | 5.0                              | 225                         | 65                 | 473x321x111         |
| HLA1610DEEH | 610x610x80            | E10                 | 13.2                             | 600                         | 65                 | 626x103x626         |
| HLA1610DEGH | 610x915x80            | E10                 | 19.8                             | 900                         | 65                 | 626x103x931         |
| HLA1610DEHH | 610x1220x80           | E10                 | 26.4                             | 1200                        | 65                 | 620x91x1230         |
| HLA1610DFFH | 762x762x80            | E10                 | 20.7                             | 950                         | 65                 | 778x778x111         |
| HLA1610DFGH | 762x915x80            | E10                 | 24.8                             | 1125                        | 65                 | 778x931x111         |
| HLA1611DBBH | 305x305x80            | E11                 | 3.3                              | 150                         | 80                 | 321x103x321         |
| HLA1611DCCH | 457x457x80            | E11                 | 7.4                              | 335                         | 80                 | 473x103x473         |
| HLA1611DBEH | 305x610x80            | E11                 | 6.6                              | 300                         | 80                 | 321x103x626         |
| HLA1611DBCH | 305x457x80            | E11                 | 5.0                              | 225                         | 80                 | 473x321x111         |
| HLA1611DEEH | 610x610x80            | E11                 | 13.2                             | 600                         | 80                 | 626x103x626         |
| HLA1611DEGH | 610x915x80            | E11                 | 19.8                             | 900                         | 80                 | 626x103x931         |
| HLA1611DEHH | 610x1220x80           | E11                 | 26.4                             | 1200                        | 80                 | 620x91x1230         |
| HLA1611DFFH | 762x762x80            | E11                 | 20.7                             | 950                         | 80                 | 778x778x111         |
| HLA1611DFGH | 762x915x80            | E11                 | 24.8                             | 1125                        | 80                 | 778x931x111         |
| HLA1613DBBH | 305x305x80            | H13                 | 3.3                              | 150                         | 120                | 321x103x321         |
| HLA1613DCCH | 457x457x80            | H13                 | 7.4                              | 335                         | 120                | 473x103x473         |
| HLA1613DBEH | 305x610x80            | H13                 | 6.6                              | 300                         | 120                | 321x103x626         |

# HIGH EFFICIENCY AIR FILTERS

## HLA-H series continued

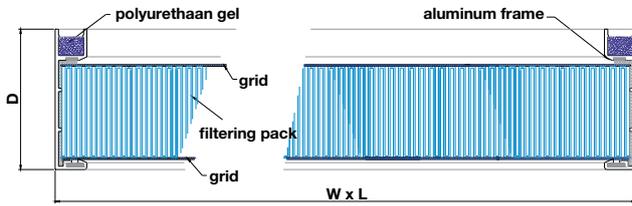
E10

E11

H13

H14

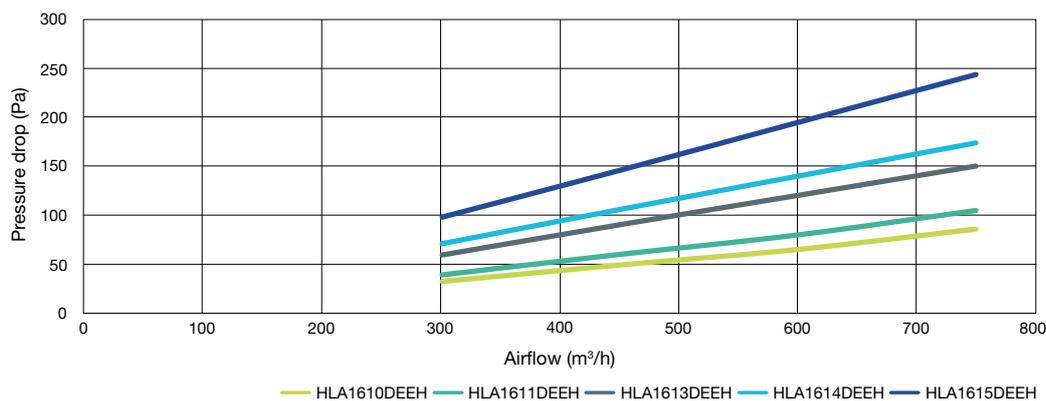
U15



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HLA1613DCBH | 305x457x80            | H13                 | 5.0                              | 225                         | 120                | 473x321x134         |
| HLA1613DEEH | 610x610x80            | H13                 | 13.2                             | 600                         | 120                | 626x626x134         |
| HLA1613DEGH | 610x915x80            | H13                 | 19.8                             | 900                         | 120                | 626x931x134         |
| HLA1613DEHH | 610x1220x80           | H13                 | 26.4                             | 1200                        | 120                | 626x1236x134        |
| HLA1613DFFH | 762x762x80            | H13                 | 20.7                             | 950                         | 120                | 778x778x134         |
| HLA1613DFGH | 762x915x80            | H13                 | 24.8                             | 1125                        | 120                | 778x931x134         |
| HLA1614DBBH | 305x305x80            | H14                 | 3.3                              | 150                         | 140                | 321x321x134         |
| HLA1614DCCH | 457x457x80            | H14                 | 7.4                              | 335                         | 140                | 473x473x134         |
| HLA1614DBEH | 305x610x80            | H14                 | 6.6                              | 300                         | 140                | 321x626x134         |
| HLA1614DBCH | 305x457x80            | H14                 | 5.0                              | 225                         | 140                | 473x321x134         |
| HLA1614DEEH | 610x610x80            | H14                 | 13.2                             | 600                         | 140                | 626x626x134         |
| HLA1614DEGH | 610x915x80            | H14                 | 19.8                             | 900                         | 140                | 626x931x134         |
| HLA1614DEHH | 610x1220x80           | H14                 | 26.4                             | 1200                        | 140                | 626x1236x134        |
| HLA1614DFFH | 762x762x80            | H14                 | 20.7                             | 950                         | 140                | 778x778x134         |
| HLA1614DFGH | 762x915x80            | H14                 | 24.8                             | 1125                        | 140                | 778x931x134         |
| HLA1615DBEH | 305x610x80            | U15                 | 6.6                              | 300                         | 195                | 473x473x134         |
| HLA1615DEEH | 610x610x80            | U15                 | 13.2                             | 600                         | 195                | 626x626x134         |
| HLA1615DEHH | 610x1220x80           | U15                 | 26.4                             | 1200                        | 195                | 626x1236x134        |
| HLA1615DCCH | 457x457x80            | U15                 | 7.4                              | 335                         | 195                | 473x473x134         |
| HLA1615DFFH | 762x762x80            | U15                 | 20.7                             | 950                         | 195                | 778x778x134         |
| HLA1615DFGH | 762x915x80            | U15                 | 24.8                             | 1125                        | 195                | 778x931x134         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



HLA-H SERIES

— HLA1610DEEH — HLA1611DEEH — HLA1613DEEH — HLA1614DEEH — HLA1615DEEH

# HIGH EFFICIENCY AIR FILTERS

## HPA-E series High airflow

H13

H14

### Specifications

**Application:** Cleanrooms, operating rooms  
**Frame:** Extruded aluminum  
**Spacers:** Hotmelt  
**Bonding:** 2 component polyurethane  
**Medium:** Glass fiber paper  
**Gasket:** Continuous poured gasket  
**Filter class according to EN1822:** H13, H14  
**Maximum final pressure drop:** 500Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

- Lightweight construction
- HPA HEPA are fitted with 2 protection grids
- Filters with the classification H13 & H14 are delivered with a test certificate
- High airflow

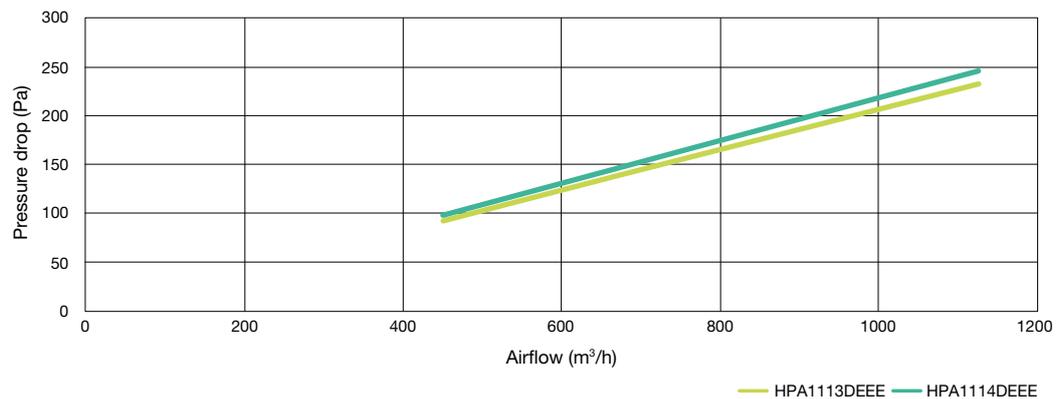


| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HPA1113DBBE | 305x305x68            | H13                 | 2.8                              | 225                         | 185                | 311x89x311          |
| HPA1113DCCE | 457x457x68            | H13                 | 6.2                              | 505                         | 185                | 463x89x463          |
| HPA1113DBEE | 305x610x68            | H13                 | 5.5                              | 450                         | 185                | 616x89x311          |
| HPA1113DBCE | 305x457x68            | H13                 | 4.2                              | 335                         | 185                | 473x321x99          |
| HPA1113DEEE | 610x610x68            | H13                 | 11.1                             | 900                         | 185                | 616x89x616          |
| HPA1113DEGE | 610x915x68            | H13                 | 16.6                             | 1350                        | 185                | 616x89x921          |
| HPA1113DEHE | 610x1220x68           | H13                 | 22.1                             | 1800                        | 185                | 1226x89x616         |
| HPA1113DFFE | 762x762x68            | H13                 | 17.3                             | 1405                        | 185                | 778x778x99          |
| HPA1113DFGE | 762x915x68            | H13                 | 20.7                             | 1685                        | 185                | 921x89x768          |
| HPA1114DBBE | 305x305x68            | H14                 | 2.8                              | 225                         | 195                | 311x89x311          |
| HPA1114DCCE | 457x457x68            | H14                 | 6.2                              | 505                         | 195                | 463x89x463          |
| HPA1114DBEE | 305x610x68            | H14                 | 5.5                              | 450                         | 195                | 616x89x311          |
| HPA1114DBCE | 305x457x68            | H14                 | 4.2                              | 335                         | 195                | 473x321x99          |
| HPA1114DEEE | 610x610x68            | H14                 | 11.1                             | 900                         | 195                | 616x89x616          |
| HPA1114DEGE | 610x915x68            | H14                 | 16.6                             | 1350                        | 195                | 616x89x921          |
| HPA1114DEHE | 610x1220x68           | H14                 | 22.1                             | 1800                        | 195                | 1226x89x616         |
| HPA1114DFFE | 762x762x68            | H14                 | 17.3                             | 1405                        | 195                | 778x778x99          |
| HPA1114DFGE | 762x915x68            | H14                 | 20.7                             | 1685                        | 195                | 921x89x768          |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.

### HPA-E SERIES



# HIGH EFFICIENCY AIR FILTERS

## HPA-Q series High airflow

H13

H14

### Specifications

**Application:** Cleanrooms, operating rooms  
**Frame:** Extruded aluminum  
**Spacers:** Hotmelt  
**Bonding:** 2 component polyurethane  
**Medium:** Glass fiber paper  
**Gasket:** Continuous poured gasket  
**Filter class according to EN1822:** H13, H14  
**Maximum final pressure drop:** 500Pa  
**Maximum temperature:** 70°C  
**Maximum relative humidity:** 90%

### Advantages

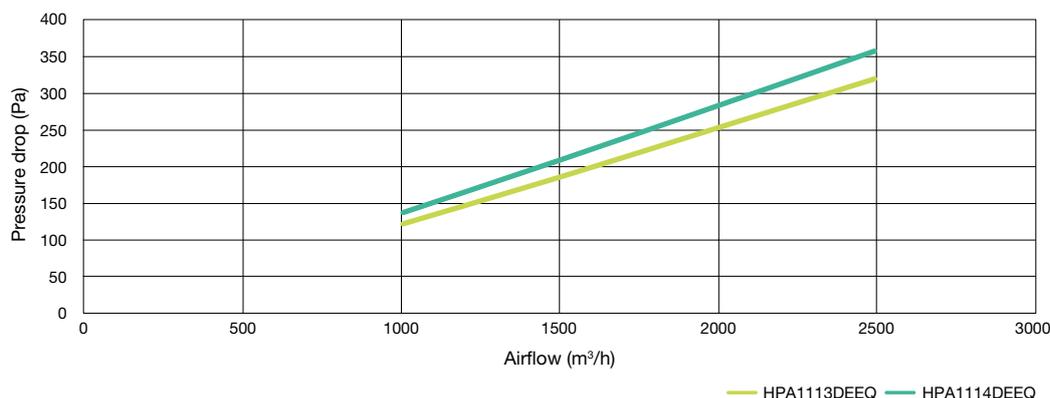
- Lightweight construction
- HPA HEPA are fitted with 2 protection grids
- Filters with the classification H13 & H14 are delivered with a test certificate
- High airflow



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m²) | Airflow (m³/h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|---------------------|----------------|--------------------|---------------------|
| HPA1113DBBQ | 305x305x110           | H13                 | 4.4                 | 500            | 250                | 320x165x320         |
| HPA1113DCCQ | 457x457x110           | H13                 | 9.9                 | 1125           | 250                | 473x473x141         |
| HPA1113DBEQ | 305x610x110           | H13                 | 8.8                 | 1000           | 250                | 320x125x625         |
| HPA1113DBCQ | 305x457x110           | H13                 | 6.7                 | 750            | 250                | 473x321x141         |
| HPA1113DEEQ | 610x610x110           | H13                 | 17.7                | 2000           | 250                | 616x165x616         |
| HPA1113DEGQ | 610x915x110           | H13                 | 26.4                | 3000           | 250                | 626x931x141         |
| HPA1113DEHQ | 610x1220x110          | H13                 | 35.2                | 4000           | 250                | 626x1236x141        |
| HPA1113DFFQ | 762x762x110           | H13                 | 27.6                | 3120           | 250                | 778x778x141         |
| HPA1113DFGQ | 762x915x110           | H13                 | 33.1                | 3750           | 250                | 778x931x141         |
| HPA1114DBBQ | 305x305x110           | H14                 | 4.4                 | 500            | 280                | 320x165x320         |
| HPA1114DCCQ | 457x457x110           | H14                 | 9.9                 | 1125           | 280                | 473x473x141         |
| HPA1114DBEQ | 305x610x110           | H14                 | 8.8                 | 1000           | 280                | 320x125x625         |
| HPA1114DBCQ | 305x457x110           | H14                 | 6.7                 | 750            | 280                | 473x321x141         |
| HPA1114DEEQ | 610x610x110           | H14                 | 17.7                | 2000           | 280                | 616x165x616         |
| HPA1114DEGQ | 610x915x110           | H14                 | 26.4                | 3000           | 280                | 626x931x141         |
| HPA1114DEHQ | 610x1220x110          | H14                 | 35.2                | 4000           | 280                | 626x1236x141        |
| HPA1114DFFQ | 762x762x110           | H14                 | 27.6                | 3120           | 280                | 778x778x141         |
| HPA1114DFGQ | 762x915x110           | H14                 | 33.1                | 3750           | 280                | 778x931x141         |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



HPA-Q SERIES

— HPA1113DEEQ — HPA1114DEEQ

# HIGH EFFICIENCY AIR FILTERS

## HPA-L series High airflow

E10

E11

H13

H14

### Specifications

**Application:** Cleanrooms, operating rooms

**Frame:** Extruded aluminum

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** Continuous poured gasket

**Filter class according to EN1822:** E10, E11, H13, H14

**Maximum final pressure drop:** 500Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- Lightweight construction
- HPA HEPA are fitted with 2 protection grids
- Filters with the classification H13 & H14 are delivered with a test certificate
- High airflow



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HPA1113DBBL | 305x305x150           | H13                 | 4,4                              | 560                         | 250                | 320x205x320         |
| HPA1113DCCL | 457x457x150           | H13                 | 9,9                              | 1260                        | 250                | 473x473x181         |
| HPA1113DBEL | 305x610x150           | H13                 | 8,8                              | 1130                        | 250                | 320x125x625         |
| HPA1113DCEL | 457x610x150           | H13                 | 13,2                             | 1690                        | 250                | 473x626x181         |
| HPA1113DBCL | 305x457x150           | H13                 | 6,7                              | 840                         | 250                | 473x321x181         |
| HPA1113DEEL | 610x610x150           | H13                 | 17,7                             | 2250                        | 250                | 616x205x616         |
| HPA1113DEGL | 610x915x150           | H13                 | 26,4                             | 3380                        | 250                | 626x931x181         |
| HPA1113DEHL | 610x1220x150          | H13                 | 35,2                             | 4500                        | 250                | 626x1236x181        |
| HPA1113DEIL | 610x1524x150          | H13                 | 43,9                             | 5620                        | 250                | 626x1540x181        |
| HPA1113DEJL | 610x1830x150          | H13                 | 52,7                             | 6750                        | 250                | 626x1846x181        |
| HPA1113DBFL | 305x762x150           | H13                 | 11,2                             | 1410                        | 250                | 778x321x181         |
| HPA1113DEFL | 610x762x150           | H13                 | 22,1                             | 2810                        | 250                | 778x626x181         |
| HPA1113DFFL | 762x762x150           | H13                 | 27,6                             | 3510                        | 250                | 778x778x181         |
| HPA1113DFGL | 762x915x150           | H13                 | 33,1                             | 4220                        | 250                | 778x931x181         |
| HPA1113DFHL | 762x1220x150          | H13                 | 44,1                             | 5620                        | 250                | 778x1236x181        |
| HPA1113DFIL | 762x1524x150          | H13                 | 55,0                             | 7020                        | 250                | 778x1540x181        |
| HPA1113DFJL | 762x1830x150          | H13                 | 66,0                             | 8430                        | 250                | 778x1846x181        |
| HPA1113DBGL | 305x915x150           | H13                 | 13,4                             | 1690                        | 250                | 931x321x181         |
| HPA1113DGGL | 915x915x150           | H13                 | 39,8                             | 5060                        | 250                | 931x931x181         |
| HPA1113DGHL | 915x1220x150          | H13                 | 53,0                             | 6750                        | 250                | 931x1236x181        |
| HPA1113DGIL | 915x1524x150          | H13                 | 66,1                             | 8430                        | 250                | 931x1540x181        |
| HPA1113DGJL | 915x1830x150          | H13                 | 79,3                             | 10130                       | 250                | 931x1846x181        |

# HIGH EFFICIENCY AIR FILTERS

## HPA-L series High airflow continued

E10

E11

H13

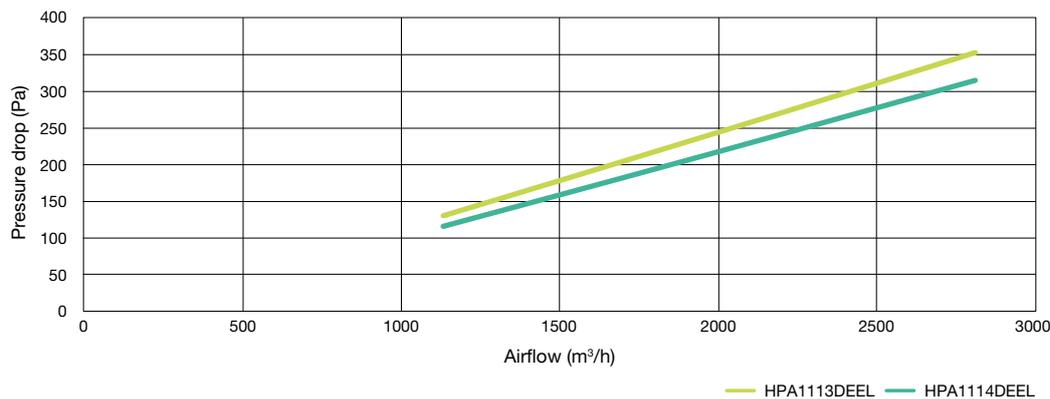
H14



| Type         | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|--------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| HPA1114DBBL  | 305x305x150           | H14                 | 4,4                              | 560                         | 280                | 320x205x320         |
| HPA1114DCCL  | 457x457x150           | H14                 | 9,9                              | 1260                        | 280                | 473x473x181         |
| HPA1114DBEL  | 305x610x150           | H14                 | 8,8                              | 1130                        | 280                | 320x125x625         |
| HPA1114DCEL  | 457x610x150           | H14                 | 13,2                             | 1690                        | 280                | 473x626x181         |
| HPA1114DBCL  | 305x457x150           | H14                 | 6,7                              | 840                         | 280                | 473x321x181         |
| HPA1114DEEL  | 610x610x150           | H14                 | 17,7                             | 2250                        | 280                | 616x205x616         |
| HPA1114DEGL  | 610x915x150           | H14                 | 26,4                             | 3380                        | 280                | 626x931x181         |
| HPA1114DEHL  | 610x1220x150          | H14                 | 35,2                             | 4500                        | 280                | 626x1236x181        |
| HPA1114DEIL  | 610x1524x150          | H14                 | 43,9                             | 5620                        | 280                | 626x1540x181        |
| HPA1114DEJL  | 610x1830x150          | H14                 | 52,7                             | 6750                        | 280                | 626x1846x181        |
| HPA1114DBFL  | 305x762x150           | H14                 | 11,2                             | 1410                        | 280                | 778x321x181         |
| HPA1114DEFLL | 610x762x150           | H14                 | 22,1                             | 2810                        | 280                | 778x626x181         |
| HPA1114DFFL  | 762x762x150           | H14                 | 27,6                             | 3510                        | 280                | 778x778x181         |
| HPA1114DFGL  | 762x915x150           | H14                 | 33,1                             | 4220                        | 280                | 778x931x181         |
| HPA1114DFHL  | 762x1220x150          | H14                 | 44,1                             | 5620                        | 280                | 778x1236x181        |
| HPA1114DFIL  | 762x1524x150          | H14                 | 55,0                             | 7020                        | 280                | 778x1540x181        |
| HPA1114DFJL  | 762x1830x150          | H14                 | 66,0                             | 8430                        | 280                | 778x1846x181        |
| HPA1114DBGL  | 305x915x150           | H14                 | 13,4                             | 1690                        | 280                | 931x321x181         |
| HPA1114DGGL  | 915x915x150           | H14                 | 39,8                             | 5060                        | 280                | 931x931x181         |
| HPA1114DGHL  | 915x1220x150          | H14                 | 53,0                             | 6750                        | 280                | 931x1236x181        |
| HPA1114DGIL  | 915x1524x150          | H14                 | 66,1                             | 8430                        | 280                | 931x1540x181        |
| HPA1114DGJL  | 915x1830x150          | H14                 | 79,3                             | 10130                       | 280                | 931x1846x181        |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.

\*Max flow rate is limited to 125% of nominal value, running at higher flow has a risk of down-grading certain filter.



# HIGH EFFICIENCY AIR FILTERS

## PB series

E10

E12

H13

H14

### Specifications

**Application:** Cleanrooms, operating rooms

**Frame:** Galvanized steel

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Glass fiber paper

**Gasket:** -

**Filter class according to EN1822:** E10, E12, H13, H14

**Maximum final pressure drop:** 450Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

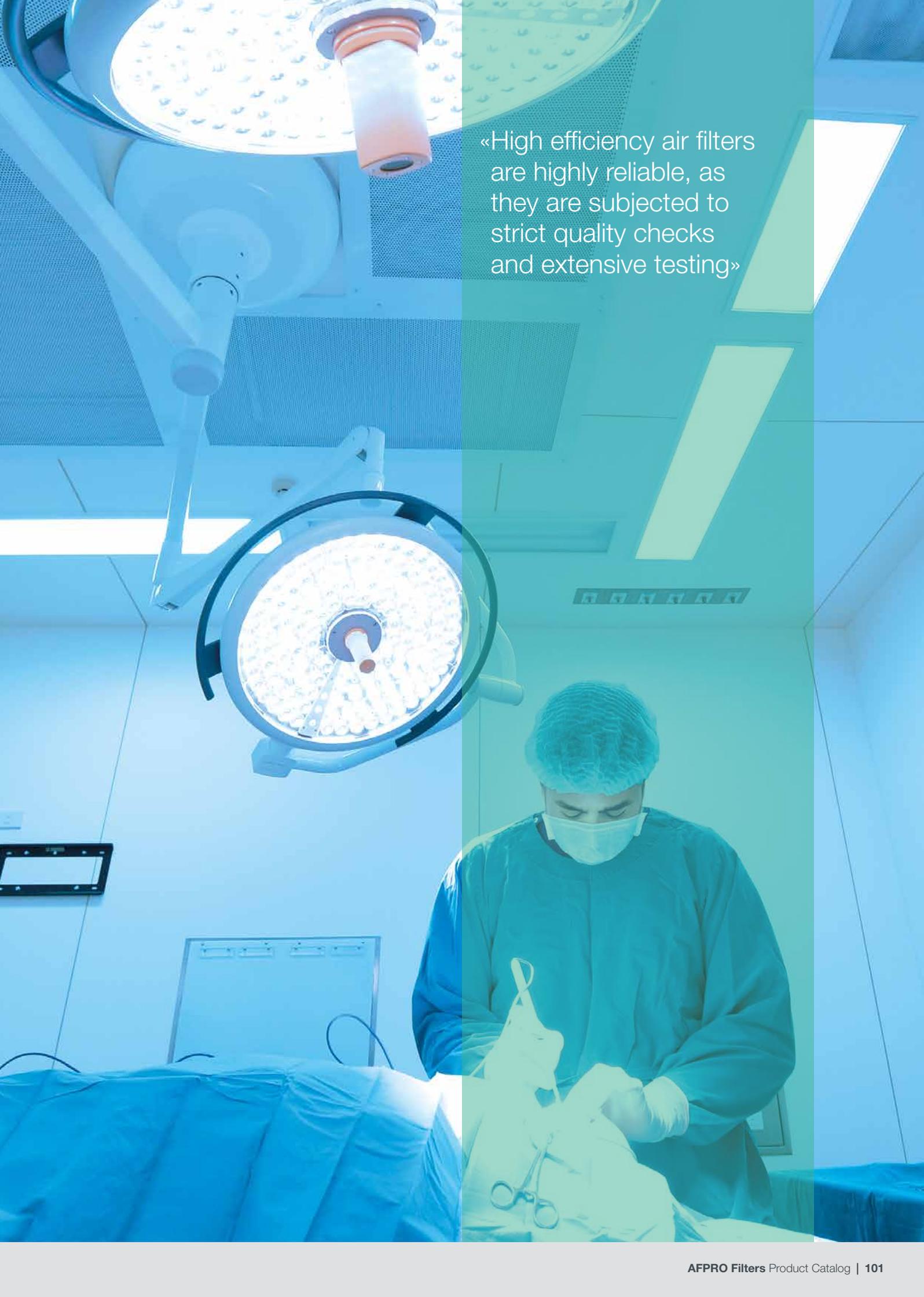
### Advantages

- Compact construction
- Filters with the classification H13 & H14 are delivered with a test certificate



| Type        | Dimensions WxHxD (mm) | Filter class EN1822 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | Dimensions box (mm) |
|-------------|-----------------------|---------------------|----------------------------------|-----------------------------|--------------------|---------------------|
| PB-E10-V    | 86x202x600            | E10                 | 3.4                              | 200                         | 90                 | 210x610x96          |
| PB-E10-V-90 | 65x600x202            | E10                 | 3.4                              | 200                         | 55                 | 210x610x75          |
| PB-E12-V    | 86x202x600            | E12                 | 3.4                              | 200                         | 120                | 210x610x96          |
| PB-E12-V-90 | 65x600x202            | E12                 | 3.4                              | 200                         | 90                 | 210x610x75          |
| PB-H13-V    | 86x202x600            | H13                 | 3.4                              | 200                         | 160                | 210x610x96          |
| PB-H13-V-90 | 65x600x202            | H13                 | 3.4                              | 200                         | 135                | 210x610x96          |

The high efficiency air filters are checked for leak proofness at the end of the production process. It is advised to validate the functioning of the air handling unit after installation of the new high efficiency air filters, because of possible damages during transport or installation.



«High efficiency air filters are highly reliable, as they are subjected to strict quality checks and extensive testing»

A scientist wearing a white protective suit, hood, and mask is looking through a microscope. The scene is set in a laboratory with a blue and white color palette. The scientist's hands are visible, wearing blue gloves, and they are holding a small vial. The microscope is a large, white, professional-grade instrument. The background is slightly blurred, showing other laboratory equipment and a clean, sterile environment.

«We offer a wide range  
of solutions to protect  
products and processes  
from contamination»

# TERMINAL UNITS

We offer a broad assortment of filtration units, filtering ceilings and accessories for cleanrooms and operating theatres all in combination with our vast range of high efficiency air filters. In this catalogue we present a small selection of possibilities. The elements of the filtration chain may be sources of contamination; therefore the final filtration units must be carefully selected to the specific requirements of the installation.

## AFPRO Filters terminal units:

- Can be equipped with most standard filters.
  - Have a robust and durable design.
  - Offer solutions for every application.
  - Are tested and proven products.
  - Include technical support.
- This product line offers high quality products, proven technology and smart technical solutions that simplify installation and maintenance.



### HL-PH Hood

In cleanroom environments where the constraints are increasingly high in terms of quality, reliability and safety, terminal hoods play an important role in the control of contamination and protection of the environments whether in food & beverage, pharmaceutical or hospital environments. The design of the HL-PH is specially adapted to meet the requirements of the pharmaceutical, food & beverage and microelectronic industries, as well as laboratories and hospitals for the installation of HEPA filters on the supply and extraction of air in areas that require controlled particle concentration.



### HD-CE

Developed for risk zones 3 and 4 for the hospital segment, this modular solution adapts to local dimensions and constraints in order to guarantee flawless air quality. It's a painted galvanized steel construction, combined with a plenum with factory-assembled filter supports, as well as an airtight plane drawn in 1 piece for each filter cell, to guarantee a perfect seal. To facilitate inspection, clogging measurements and filter control, the HD-CE ceiling is fitted with 100% and pressure loss test ports. Finally, the perforated diffusion grids can be removed by ¼ turn latches (or 1/4 twist lock screws) and the perforation that covers the entire surface to avoid dead zones.



### Canister units (bag in - bag out) SF-CH

The SF-CH canister unit is designed to be installed in exhaust systems, where there is a risk of contamination of the environment with micro-organisms, hazardous active substances, harmful dust or other particles. The SF-CH unit is equipped with a perfectly waterproof plastic bag. It is designed to remove and replace the contaminated filter in complete safety and without risk for the operator.



### Terminal units HL-HD

HL-HD terminal units are used for the supply or extraction of air in cleanrooms. They may be equipped with various diffusion grids. Their easy maintenance takes place from the inside of the room.



For more detailed information please visit our website or scan the QR code.

# TERMINAL UNITS

## HL-PH terminal unit

### Characteristics

- Application: Air blowing or return in clean rooms with turbulent flow and mounted HEPA filters with polyurethane joints
- Electro-galvanised steel 15/10e and 20/10e
- Epoxy paint RAL 9010, oven-baked
- Connection on the top or the side
- For HEPA filters 68 or 110 mm thick
- Pressure connector 100% accessible from the room
- Grid: interchangeable perforated, helicoid-jet or 4-way
- Wall and ceiling mounting

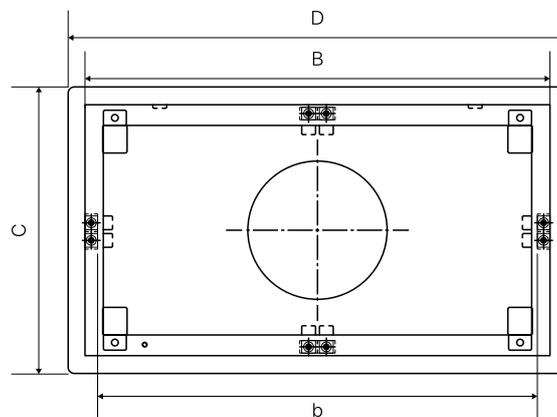
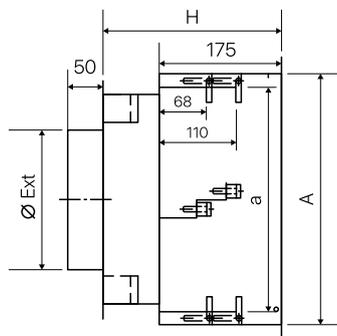
### Advantages

- Robust, welded construction
- Rapid opening/closing of the diffusion grid
- Grid easy to remove
- Installation with universal system: Feet or brackets
- Wide choice of standard dimensions, compatible with most standard filters on the market
- Evolutive for filters that are 68 or 110 mm thick

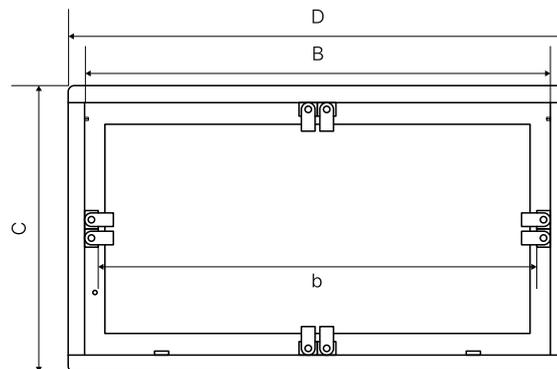
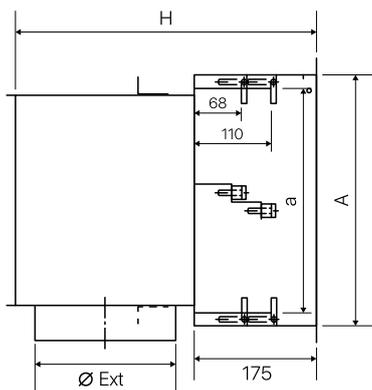


| Type         | Dimensions CxD (mm) | Dimensions* AxB (mm) | Dimensions Reservations (mm) | Filter dimensions axb (mm) | Top connection T |     | Side connection S |     |
|--------------|---------------------|----------------------|------------------------------|----------------------------|------------------|-----|-------------------|-----|
|              |                     |                      |                              |                            | ø                | H   | ø                 | H   |
| HL-PH/BBEQ   | 408x408             | 361x361              | 367x367                      | 305x305x68/110             | 160              | 255 | 160               | 405 |
| HL-PH/CCEQ   | 560x560             | 513x513              | 519x519                      | 457x457x68/110             | 200              | 255 | 200               | 445 |
| HL-PH/CCFPEQ | 595x595             | 513x513              | 519x519                      | 457x457x68/110             | 200              | 255 | 200               | 445 |
| HL-PH/BEEQ   | 408x713             | 361x666              | 367x672                      | 305x610x68/110             | 200              | 255 | 200               | 445 |
| HL-PH/EEEQ   | 713x713             | 666x666              | 672x672                      | 610x610x68/110             | 250              | 255 | 250               | 495 |
| HL-PH/EGED   | 713x1018            | 666x971              | 672x977                      | 610x915x68/110             | 315              | 255 | 315               | 560 |
| HL-PH/EHEQ   | 713x1323            | 666x1276             | 672x1282                     | 610x1220x68/110            | 315              | 255 | 315               | 560 |
| HL-PH/SSEQ   | 638x638             | 591x591              | 597x597                      | 535x535x68/110             | 200              | 255 | 200               | 445 |
| HL-PH/FFEQ   | 865x865             | 818x818              | 824x824                      | 762x762x68/110             | 315              | 255 | 315               | 560 |

Top connection - T



Side connection - S



# TERMINAL UNITS

## HL-PH terminal unit continued

Example of a configuration: HL-PH/

|    |    |   |   |   |   |   |
|----|----|---|---|---|---|---|
| EE | EQ | W | N | P | T | G |
| 1  | 2  | 3 | 4 | 5 | 6 | 7 |

| 1-Dimensions |          |
|--------------|----------|
| BB           | 305x305  |
| CC           | 457x457  |
| CC-FP        | 457x457  |
| BE           | 305x610  |
| EE           | 610x610  |
| FF           | 762x762  |
| EG           | 610x915  |
| EH           | 610x1220 |
| SS           | 535x535  |

| 2-Filter depth |           |
|----------------|-----------|
| EQ             | 68/110 mm |
| L              | 150 mm    |

| 3-Connector type |                                  |
|------------------|----------------------------------|
| SS               | Rectangular Connector            |
| T                | Axial circular connector. Top    |
| S                | Lateral circular connector. Side |
| W                | Without plenum                   |

| 4-Connector diameter |        |
|----------------------|--------|
| A                    | 160 mm |
| B                    | 200 mm |
| C                    | 250 mm |
| D                    | 315 mm |
| E                    | 355 mm |
| F                    | 400 mm |
| N                    | -      |

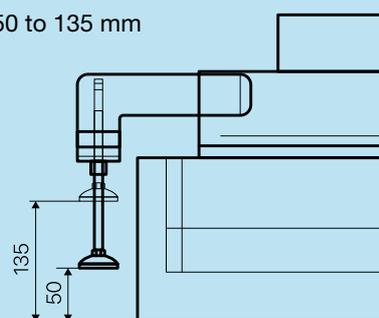
| 5-Filter seal applied |              |
|-----------------------|--------------|
| P                     | Polyurethane |

| 6-Closing system |                              |
|------------------|------------------------------|
| S                | 1/4 the tour - Grid standard |
| T                | 1/4 turn - Swivel            |
| M                | Magnetic - Swivel            |

| 7-Equipment |                   |
|-------------|-------------------|
| G           | Steel EZ RAL 9010 |
| S           | Inox 304L         |
| SS          | Inox 316L         |

### Options

- Support feet for mounting on weight-bearing ceiling of thickness 50 to 135 mm
- Pivoting grid
- Magnetic grid closure
- Intermediate frame for the installation of 2 storeys of filtration
- Rectangular pipe connection
- Specific RAL for the paint
- Made of 304L or 316L stainless steel
- Special Production of 150 mm-thick filter (H+40 mm)



# TERMINAL UNITS

## HD-CE terminal unit

### Characteristics

- Diffuser ceiling equipped with very high efficiency filters allowing the creation of risk 3 or risk 4 operating theaters according to standard NFS-90351
- Construction in galvanized steel, powder coated, plenum and filter housing airtight assembled in the factory, total height 450 mm
- Design: in one or more parts for mounting on site, depending on the dimensions and design
- Standard construction with sealed passage for surgical light
- Air supply connection on the side
- 25 mm finishing profile around the plenum
- Fixing system above for the suspension and support
- Connection 100% point for the integrity tests and differential pressure measurement filters
- 1-piece sealing surface to ensure airtightness
- Fixing for 68 or 90 mm thick dry-seal filters
- Perforated grids covering the entire surface allow for uniform air distribution, preventing dead zones and ensuring consistent airflow



| Type | Dimensions<br>AxBxH (mm) | Number<br>of parts | Number of filters |            |            |             | Flow rate (m³/h) |            | Weight<br>(kg) |
|------|--------------------------|--------------------|-------------------|------------|------------|-------------|------------------|------------|----------------|
|      |                          |                    | 305x610x68        | 610x610x68 | 610x915x68 | 610x1220x68 | à 0.25 m/s       | à 0.32 m/s |                |
| A    | 2730x1330x450            | 1                  | 2                 | -          | -          | 3           | 2350             | 3000       | 160            |
| B    | 2000x2060x450            | 2                  | -                 | 2          | 4          | -           | 2670             | 3420       | 160            |
| C    | 2610x2060x450            | 2                  | -                 | -          | 2          | 4           | 3670             | 4700       | 200            |
| D    | 2975x2060x450            | 2                  | -                 | -          | 7          | 1           | 4170             | 5340       | 250            |
| E    | 2670x2730x450            | 2                  | -                 | -          | 10         | -           | 5000             | 6400       | 220            |
| F    | 3280x2730x450            | 4                  | -                 | -          | 2          | 8           | 6340             | 8110       | 300            |
| G    | 3280x3400x450            | 4                  | -                 | -          | -          | 12          | 8000             | 10240      | 350            |
| H    | 4070x3280x450            | 4                  | 2                 | -          | -          | 14          | 9670             | 12380      | 430            |

| Type | Dimensions<br>AxBxH (mm) | Number<br>of parts | Number of filters |            |            |             | Flow rate (m³/h) |            | Weight<br>(kg) |
|------|--------------------------|--------------------|-------------------|------------|------------|-------------|------------------|------------|----------------|
|      |                          |                    | 260x560x68        | 560x560x68 | 560x860x68 | 560x1160x68 | à 0.25 m/s       | à 0.32 m/s |                |
| E1   | 2510x2530x450            | 2                  | -                 | -          | 10         | -           | 4330             | 5540       | 210            |
| F1   | 3110x2530x450            | 4                  | -                 | -          | 2          | 8           | 5530             | 7075       | 290            |
| G1   | 3110x3150x450            | 4                  | -                 | -          | -          | 12          | 7000             | 8960       | 340            |
| H1   | 3770x3110x450            | 4                  | 2                 | -          | -          | 14          | 8430             | 10780      | 420            |

### Construction variants and options

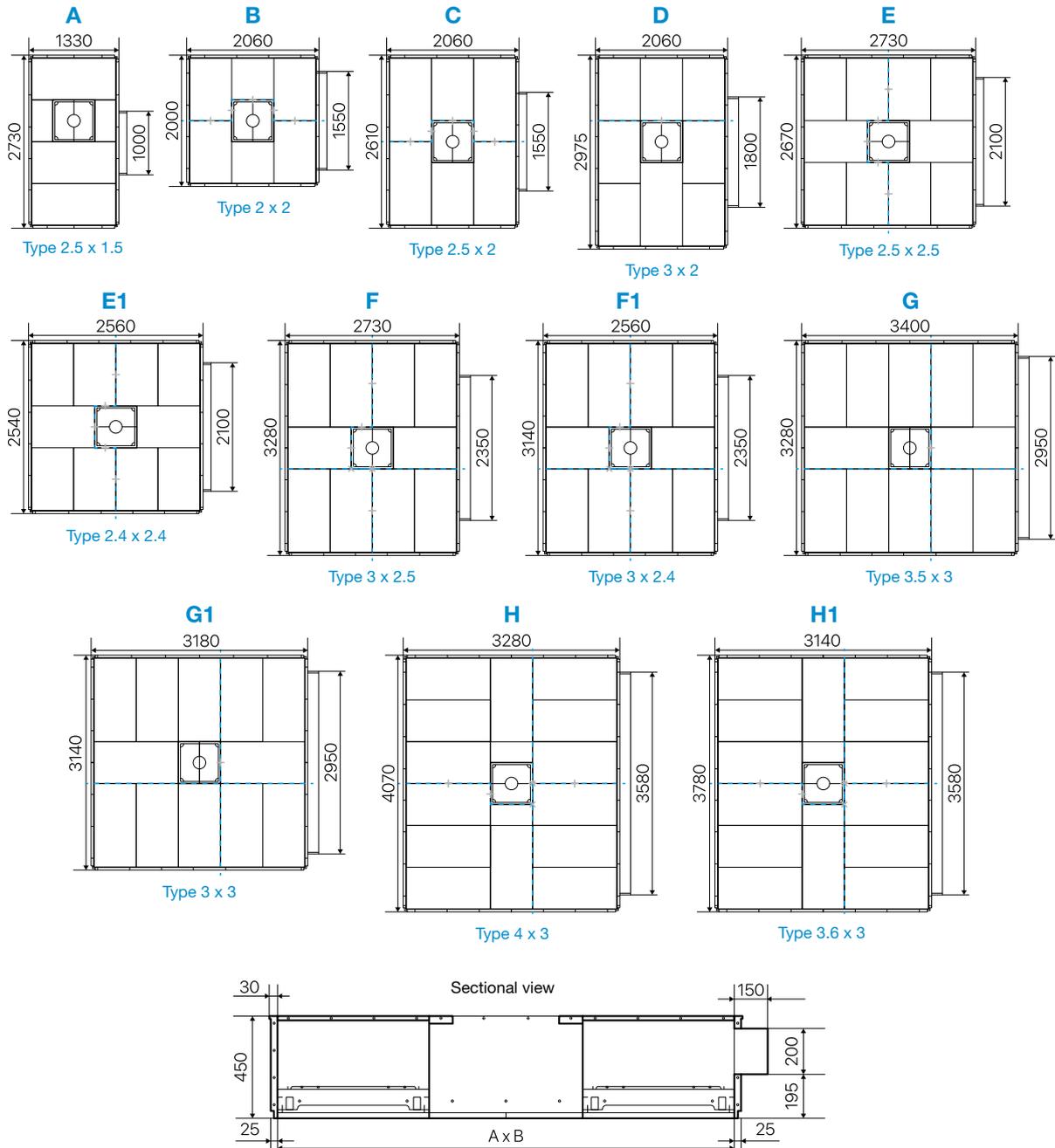
- Stainless steel construction
- Construction without a scalytic passage (WS) or with an eccentric scalytic passage (ES)
- Construction for mounting filters with a gel seal
- Construction for 110 mm high filters for lower resistance
- Specially sized air inlet
- Lowered construction of 300 mm possible, max. height air inlet is 100 mm



# TERMINAL UNITS

## HD-CE terminal unit continued

### Schedule standard configurations



-----  
Deviding line

BAG FILTERS

COMPACT FILTERS

PANEL FILTERS

HIGH EFFICIENCY AIR FILTERS

TERMINAL UNITS

ACTIVATED CARBON FILTERS

FILTER MEDIA

HOLDING FRAMES

# TERMINAL UNITS

## HL-HD terminal unit

### Characteristics

- Galvanised Steel RAL 9010 epoxy paint
- Top or side connection
- 68/110 mm or 150 mm thick HEPA filters
- 2 differential pressure connection ports
- Interchangeable diffusion grid:
  - perforated, swirl or 4-way
- Wall and ceiling mounting

### Advantages

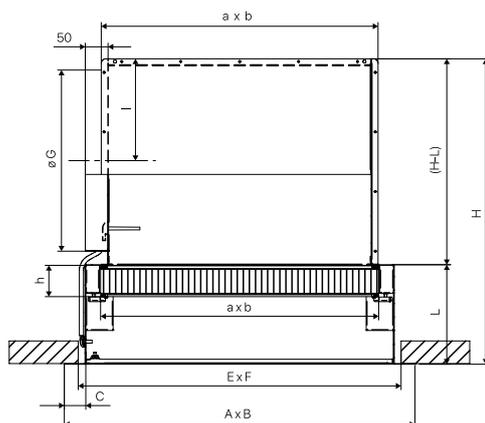
- Multifunctional application: air supply/ extraction, wall or ceiling installation
- 3 diffuser models adapted to different types of diffusion:
  - Perforated Grill for vertical diffusion
  - Helicoidal grid for a diffusion of air by mixing
  - 4-way grid for a multidirectional diffusion
- L1 tightness according to EN1881, class C EN1775



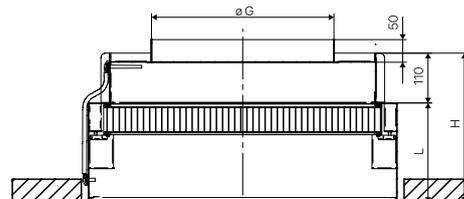
| Type             | Filter dimensions (mm) |     |        | Cut out dimensions |     |     | Connection height |     | Overall (mm) |     | Flange | Shaft connection | ØG  |
|------------------|------------------------|-----|--------|--------------------|-----|-----|-------------------|-----|--------------|-----|--------|------------------|-----|
|                  | a                      | b   | h      | E                  | F   | L   | S                 | T   | A            | B   | C      | I                |     |
| HL-HD-HD/BBE     | 305                    | 305 | 68-110 | 410                | 410 | 180 | 390               | 290 | 469          | 469 | 47     | 105              | 159 |
| HL-HD-HD/BBQ     | 305                    | 305 | 68-110 | 410                | 410 | 180 | 430               | 290 | 469          | 469 | 47     | 125              | 199 |
| HL-HD-HD/BBL     | 305                    | 305 | 150    | 410                | 410 | 220 | 470               | 330 | 469          | 469 | 47     | 125              | 199 |
| HL-HD-HD/BEE     | 305                    | 610 | 68-110 | 410                | 710 | 180 | 430               | 290 | 469          | 769 | 47     | 125              | 199 |
| HL-HD-HD/BEQ     | 305                    | 610 | 68-110 | 410                | 710 | 180 | 480               | 290 | 469          | 769 | 47     | 150              | 249 |
| HL-HD-HD/BEL     | 305                    | 610 | 150    | 410                | 710 | 220 | 520               | 330 | 469          | 769 | 47     | 150              | 249 |
| HL-HD-HD/CCE     | 457                    | 457 | 68-110 | 560                | 560 | 180 | 430               | 290 | 635          | 635 | 55     | 125              | 199 |
| HL-HD-HD/CCQ     | 457                    | 457 | 68-110 | 560                | 560 | 180 | 480               | 290 | 635          | 635 | 55     | 150              | 249 |
| HL-HD-HD/CCL     | 457                    | 457 | 150    | 560                | 560 | 220 | 520               | 330 | 635          | 635 | 55     | 150              | 249 |
| HL-HD-HD/EEE     | 610                    | 610 | 68-110 | 710                | 710 | 180 | 480               | 290 | 769          | 769 | 47     | 150              | 249 |
| HL-HD-HD/EEQ     | 610                    | 610 | 68-110 | 710                | 710 | 180 | 630               | 290 | 769          | 769 | 47     | 225              | 399 |
| HL-HD-HD/EEL     | 610                    | 610 | 150    | 710                | 710 | 220 | 670               | 330 | 769          | 769 | 47     | 225              | 399 |
| HL-HD-HD/EGE     | 915                    | 610 | 68-110 | 1010               | 710 | 180 | 545               | 290 | 1069         | 769 | 47     | 182.5            | 314 |
| HL-HD-HD/EGQ     | 915                    | 610 | 68-110 | 1010               | 710 | 180 | 630               | 290 | 1069         | 769 | 47     | 225              | 399 |
| HL-HD-HD/EGL     | 915                    | 610 | 150    | 1010               | 710 | 220 | 670               | 330 | 1069         | 769 | 47     | 225              | 399 |
| HL-HD-HD/EHE     | 1220                   | 610 | 68-110 | 1310               | 710 | 180 | 545               | 290 | 1369         | 769 | 47     | 182.5            | 314 |
| HL-HD-HD/EHQ     | 1220                   | 610 | 68-110 | 1310               | 710 | 180 | 630               | 290 | 1369         | 769 | 47     | 225              | 399 |
| HL-HD-HD/EHL     | 1220                   | 610 | 150    | 1310               | 710 | 220 | 670               | 330 | 1369         | 769 | 47     | 225              | 399 |
| HL-HD-HD/CCE-FPE | 457                    | 457 | 68-110 | 560                | 560 | 180 | 430               | 290 | 595          | 595 | 35     | 125              | 199 |
| HL-HD-HD/CCQ-FPQ | 457                    | 457 | 68-110 | 560                | 560 | 180 | 480               | 290 | 595          | 595 | 35     | 150              | 249 |
| HL-HD-HD/CCL-FPL | 457                    | 457 | 150    | 560                | 560 | 220 | 520               | 330 | 595          | 595 | 35     | 150              | 249 |
| HL-HD-HD/CQE-FPE | 1057                   | 457 | 68-110 | 1160               | 560 | 180 | 545               | 290 | 1195         | 595 | 35     | 182.5            | 314 |
| HL-HD-HD/CQQ-FPQ | 1057                   | 457 | 68-110 | 1160               | 560 | 180 | 630               | 290 | 1195         | 595 | 35     | 225              | 399 |
| HL-HD-HD/CQL-FPL | 1057                   | 457 | 150    | 1160               | 560 | 220 | 670               | 330 | 1195         | 595 | 35     | 225              | 399 |

\* To adjust based on the installation height of the grids. Perforated grids are generally used with 68mm filters

**HL-HD-S**  
Side connection

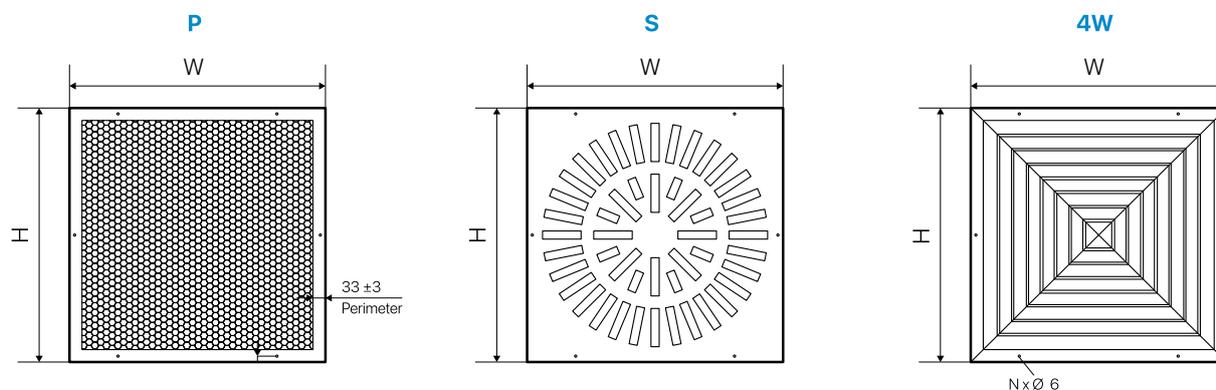


**HL-HD-T**  
Top connection



# TERMINAL UNITS

## HL-HD terminal unit grid

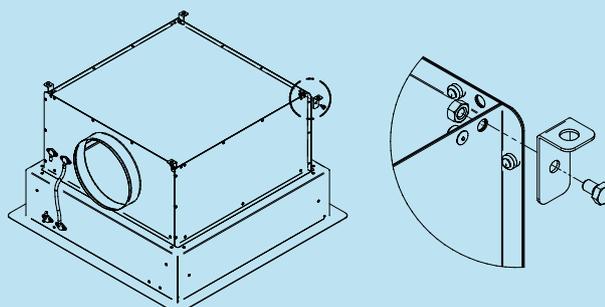


| Type          | Overall (WxH)<br>(mm) | Perforated grid*           |                            | Helicoid grid              |                            | 4-way grid                 |                            |
|---------------|-----------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
|               |                       | Maximum Flow<br>Filter E11 | Maximum Flow<br>Filter H14 | Maximum Flow<br>Filter E10 | Maximum Flow<br>Filter H14 | Maximum Flow<br>Filter E10 | Maximum Flow<br>Filter H14 |
| GR-HD/BBE     | 373x373               | 240                        | 150                        | 200                        | 150                        | 240                        | 150                        |
| GR-HD/BBQ     | 373x373               | 350                        | 300                        | 200                        | 200                        | 350                        | 300                        |
| GR-HD/BBL     | 373x373               | 480                        | 300                        | 200                        | 200                        | 480                        | 300                        |
| GR-HD/BEE     | 373x673               | 480                        | 300                        | 480                        | 300                        | 480                        | 300                        |
| GR-HD/BEQ     | 373x673               | 700                        | 600                        | 480                        | 400                        | 700                        | 600                        |
| GR-HD/BEL     | 373x673               | 700                        | 600                        | 480                        | 400                        | 800                        | 650                        |
| GR-HD/CCE     | 523x523               | 500                        | 335                        | 500                        | 335                        | 600                        | 335                        |
| GR-HD/CCQ     | 523x523               | 700                        | 700                        | 500                        | 500                        | 750                        | 750                        |
| GR-HD/CCL     | 523x523               | 700                        | 700                        | 500                        | 500                        | 750                        | 750                        |
| GR-HD/EEE     | 673x673               | 700                        | 600                        | 700                        | 600                        | 700                        | 600                        |
| GR-HD/EEQ     | 673x673               | 1000                       | 1000                       | 1000                       | 1000                       | 1200                       | 1200                       |
| GR-HD/EEL     | 673x673               | 1400                       | 1200                       | 800                        | 800                        | 1500                       | 1500                       |
| GR-HD/EGE     | 673x973               | 1200                       | 900                        | 1200                       | 900                        | 1200                       | 900                        |
| GR-HD/EGQ     | 673x973               | 1300                       | 1300                       | 1350                       | 1350                       | 1550                       | 1550                       |
| GR-HD/EGL     | 673x973               | 1300                       | 1550                       | 1350                       | 1350                       | 1550                       | 1550                       |
| GR-HD/EHE     | 673x1273              | 1200                       | 1200                       | 1200                       | 1200                       | 1200                       | 1200                       |
| GR-HD/EHQ     | 673x1273              | 1800                       | 1800                       | 1800                       | 1800                       | 1850                       | 1850                       |
| GR-HD/EHL     | 673x1273              | 1800                       | 1800                       | 1800                       | 1800                       | 1850                       | 1850                       |
| GR-HD/CCE-FPE | 523x523               | 500                        | 335                        | 500                        | 335                        | 600                        | 350                        |
| GR-HD/CCQ-FPQ | 523x523               | 700                        | 700                        | 500                        | 500                        | 750                        | 750                        |
| GR-HD/CCL-FPL | 523x523               | 700                        | 700                        | 500                        | 500                        | 750                        | 750                        |
| GR-HD/CQE-FPE | 1123x523              | 1100                       | 780                        | 1150                       | 780                        | 1200                       | 780                        |
| GR-HD/CQQ-FPQ | 1123x523              | 1500                       | 1500                       | 1500                       | 1500                       | 1500                       | 1500                       |
| GR-HD/CQL-FPL | 1123x523              | 1500                       | 1500                       | 1500                       | 1500                       | 1600                       | 1600                       |

\* To adjust based on the installation height of the grids. Perforated grids are generally used with 68mm filters

### Options

- HL-HD-S version available with damper adjustable from the room
- Mounting kit (see adjacent drawing)



# TERMINAL UNITS

## HL-HD terminal unit grid continued

Example of a configuration: HL-HD/

|    |   |   |   |   |   |   |   |
|----|---|---|---|---|---|---|---|
| BB | Q | T | B | P | T | G | - |
| 1  | 2 | 3 | 4 | 5 | 6 | 7 | 8 |

| 1-Dimensions |          |
|--------------|----------|
| BB           | 305x305  |
| CC           | 457x457  |
| CC.FP        | 457x457  |
| BE           | 305x610  |
| EE           | 610x610  |
| EG           | 610x915  |
| EH           | 610x1220 |
| CQ.FP        | 457x1057 |

| 2-Filter depth |           |
|----------------|-----------|
| E              | 68/110 mm |
| Q              | 68/110 mm |
| L              | 150 mm    |

| 3-Connector type |                 |
|------------------|-----------------|
| T                | Top connection  |
| S                | Side connection |

| 4-Connector diameter |        |
|----------------------|--------|
| A                    | 160 mm |
| B                    | 200 mm |
| C                    | 250 mm |
| D                    | 315 mm |
| E                    | 355 mm |
| F                    | 400 mm |

| 5- Filter seal applied |              |
|------------------------|--------------|
| P                      | Polyurethane |

| 6-Closing system |                   |
|------------------|-------------------|
| S                | Screwed           |
| T                | 1/4 turn closures |

| 7-Material |                      |
|------------|----------------------|
| G          | Steel EZ RAL 9010    |
| S          | Stainless steel 304L |
| SS         | Stainless steel 316L |

| 8-Options |          |
|-----------|----------|
| R         | Register |

# BAG IN - BAG OUT UNITS

## SF-CH canister unit

### Characteristics

- Application For installation in contaminated air extraction networks and secure replacement of the filter in a plastic bag
- 20/10e steel welded
- Baked epoxy paint RAL 9010
- Tear-resistant bag with integrated elastic
- Tightening of the filter by eccentric cams
- Maximum service temperature: 90°C

### Advantages

- Continuous welded
- Robust and modular
- Closing hatch with polarizing system, guaranteeing the correct installation of the filter
- Mechanical resistance +/-5000 Pa
- Qualified casing: Class D according to EN12237, Class C according to Eurovent 2/2, L1 according to EN1886
- Pressure taps with valves

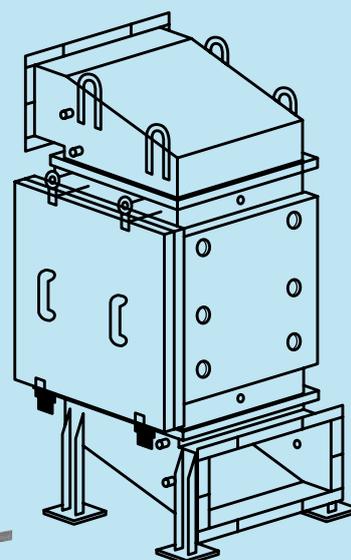
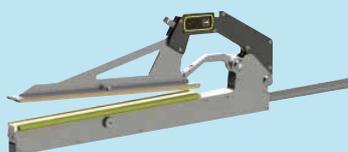


| Type          | Unit dimensions (mm) |     |               |     | Filter dimensions (mm) |     |          | Weight (Kg) |
|---------------|----------------------|-----|---------------|-----|------------------------|-----|----------|-------------|
|               | C                    | B   | B double unit | A   | L                      | W*  | H        |             |
| SF-CH BB      | 450                  | 498 | 996           | 376 | 305                    | 305 | 98       | 16,2        |
| SF-CH BBL     | 450                  | 498 | 996           | 428 | 305                    | 305 | 150      | 19,8        |
| SF-CH BBM     | 450                  | 498 | 996           | 570 | 305                    | 305 | 292      | 26,6        |
| SF-CH BE      | 450                  | 804 | 1608          | 376 | 305                    | 610 | 98       | 20,6        |
| SF-CH BEL     | 450                  | 804 | 1608          | 428 | 305                    | 610 | 150      | 24,2        |
| SF-CH BEM     | 450                  | 804 | 1608          | 570 | 305                    | 610 | 292      | 31          |
| SF-CH EB      | 755                  | 498 | 996           | 376 | 610                    | 305 | 98       | 27,4        |
| SF-CH EBL     | 755                  | 498 | 996           | 428 | 610                    | 305 | 150      | 31          |
| SF-CH EBM     | 755                  | 498 | 996           | 570 | 610                    | 305 | 292      | 37,8        |
| SF-CH EE      | 755                  | 804 | 1608          | 376 | 610                    | 610 | 98       | 31,8        |
| SF-CH EEL     | 755                  | 804 | 1608          | 428 | 610                    | 610 | 150      | 35,4        |
| SF-CH EEM     | 755                  | 804 | 1608          | 570 | 610                    | 610 | 292      | 42,2        |
| SF-CF/EEM-DUO | 755                  | 804 | -             | 900 | 610                    | 610 | 98 + 292 | 42,2        |
| SF-CH EF      | 755                  | 956 | 1912          | 376 | 610                    | 762 | 98       | 36,8        |
| SF-CH EFM     | 755                  | 956 | 1912          | 570 | 610                    | 762 | 292      | 44          |

\* Consider Wx2 for the double unit since this version contains 2 filters.

### Options

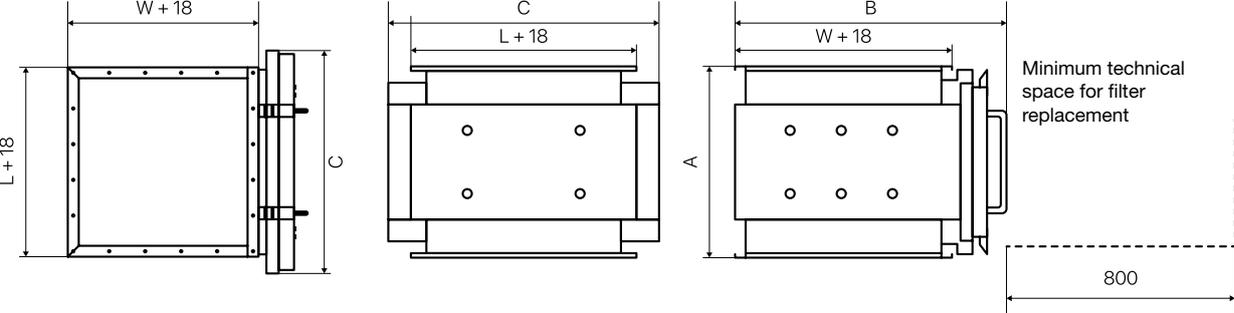
- Horizontal airflow
- SF-CH WALL for wall integration (room walls)
- Upper/lower manifold - Support feet
- AISI 304 or AISI 316 stainless steel version
- ATEX version
- Built-in manual test scan. Global integrity check according to ISO 14644-3
- Double version with only one door
- Reinforced version for mechanical resistance up to 50 000 Pa
- Casing with integrated pre-filter DUO Version
- Integrated maintenance table
- Door with inspection window
- Manometer with support
- Factory assembly or pre-assembly
- Individual test report according to EN12237 class D
- Scissors heat sealer



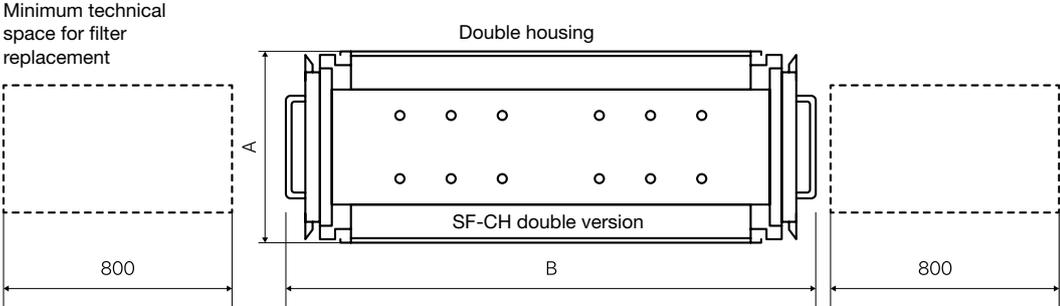
# BAG IN - BAG OUT UNITS

## SF-CH canister unit continued

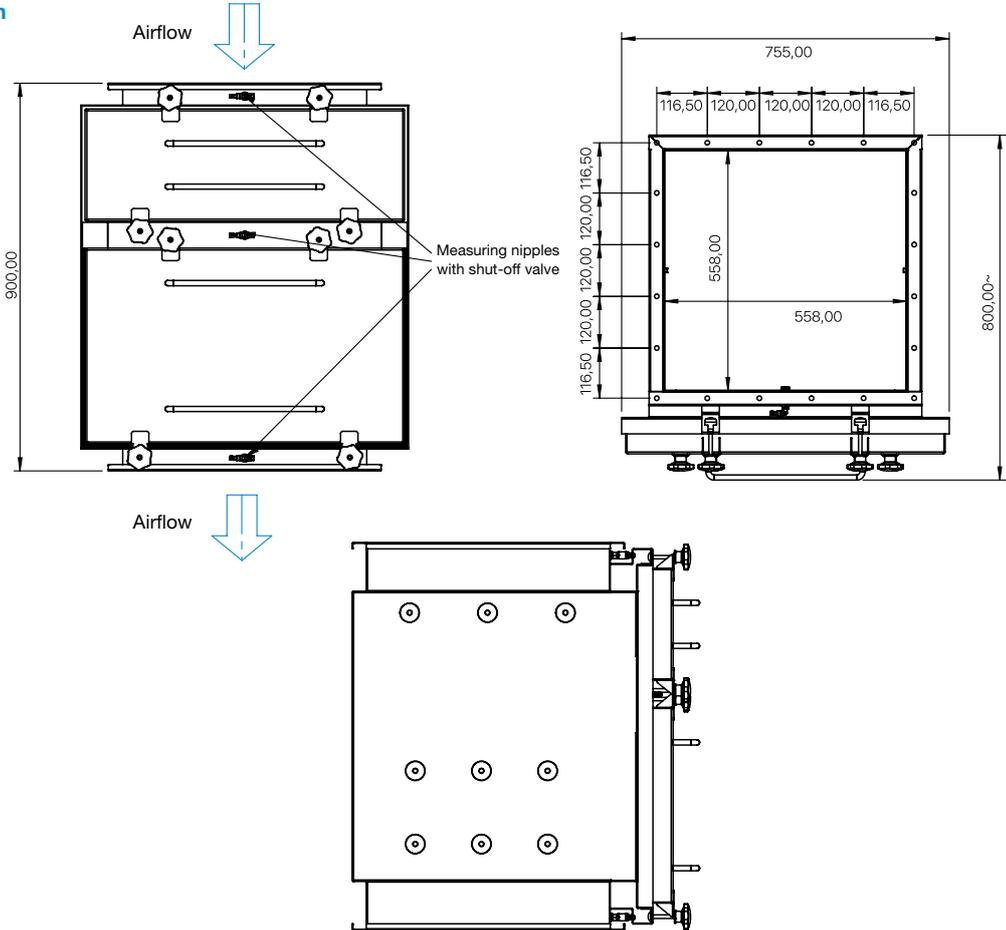
### Single entry version



### Double entry version



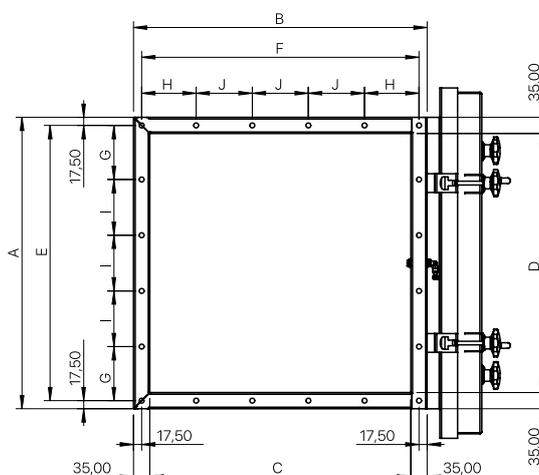
### DUO version



# BAG IN - BAG OUT UNITS

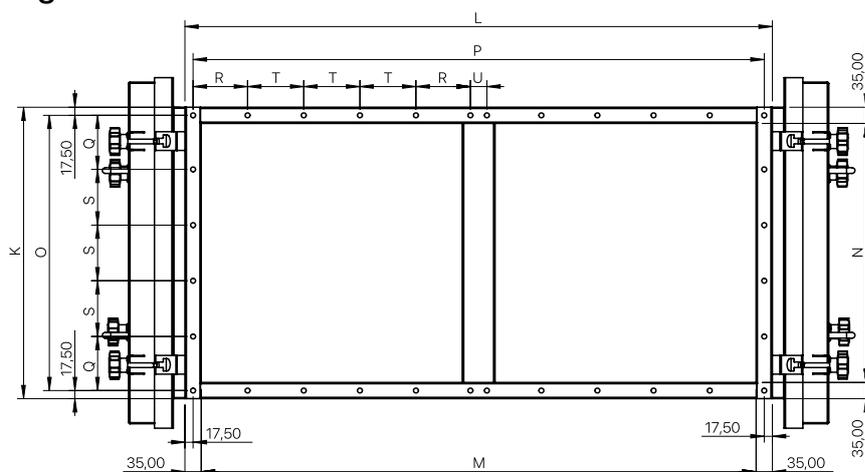
## SF-CH canister unit continued

### Single door flange hole pattern



| Type | Dimensions (mm) |     |     |     |     |     |       |       |     |     | Number of holes |
|------|-----------------|-----|-----|-----|-----|-----|-------|-------|-----|-----|-----------------|
|      | A               | B   | C   | D   | E   | F   | G     | H     | I   | J   |                 |
| EEM  | 628             | 628 | 558 | 558 | 593 | 593 | 116,5 | 116,5 | 120 | 120 | 20              |
| EEL  | 628             | 628 | 558 | 558 | 593 | 593 | 116,5 | 116,5 | 120 | 120 | 20              |
| EE   | 628             | 628 | 558 | 558 | 593 | 593 | 116,5 | 116,5 | 120 | 120 | 20              |
| EBM  | 628             | 323 | 253 | 558 | 593 | 288 | 116,5 | 96    | 120 | 96  | 16              |
| EBL  | 628             | 323 | 253 | 558 | 593 | 288 | 116,5 | 96    | 120 | 96  | 16              |
| EB   | 628             | 323 | 253 | 558 | 593 | 288 | 116,5 | 96    | 120 | 96  | 16              |
| BEM  | 323             | 628 | 558 | 253 | 288 | 593 | 96    | 116,5 | 96  | 120 | 16              |
| BEL  | 323             | 628 | 558 | 253 | 288 | 593 | 96    | 116,5 | 96  | 120 | 16              |
| BE   | 323             | 628 | 558 | 253 | 288 | 593 | 96    | 116,5 | 96  | 120 | 16              |
| BBM  | 323             | 323 | 253 | 253 | 288 | 288 | 96    | 96    | 96  | 96  | 12              |
| BBL  | 323             | 323 | 253 | 253 | 288 | 288 | 96    | 96    | 96  | 96  | 12              |
| BB   | 323             | 323 | 253 | 253 | 288 | 288 | 96    | 96    | 96  | 96  | 12              |
| EFM  | 628             | 780 | 710 | 558 | 593 | 745 | 116,5 | 116,5 | 120 | 128 | 22              |
| EF   | 628             | 780 | 710 | 558 | 593 | 745 | 116,5 | 116,5 | 120 | 128 | 22              |

### Hole pattern flange double door



| Type | Dimensions (mm) |      |      |     |     |      |       |       |     |     |    | Number of holes |
|------|-----------------|------|------|-----|-----|------|-------|-------|-----|-----|----|-----------------|
|      | K               | L    | M    | N   | O   | P    | Q     | R     | S   | T   | U  |                 |
| EEM  | 628             | 1256 | 1186 | 558 | 593 | 1221 | 116,5 | 116,5 | 120 | 120 | 35 | 20              |
| EEL  | 628             | 1256 | 1186 | 558 | 593 | 1221 | 116,5 | 116,5 | 120 | 120 | 35 | 20              |
| EE   | 628             | 1256 | 1186 | 558 | 593 | 1221 | 116,5 | 116,5 | 120 | 120 | 35 | 20              |

# BAG IN - BAG OUT UNITS

## SF-CH canister unit continued

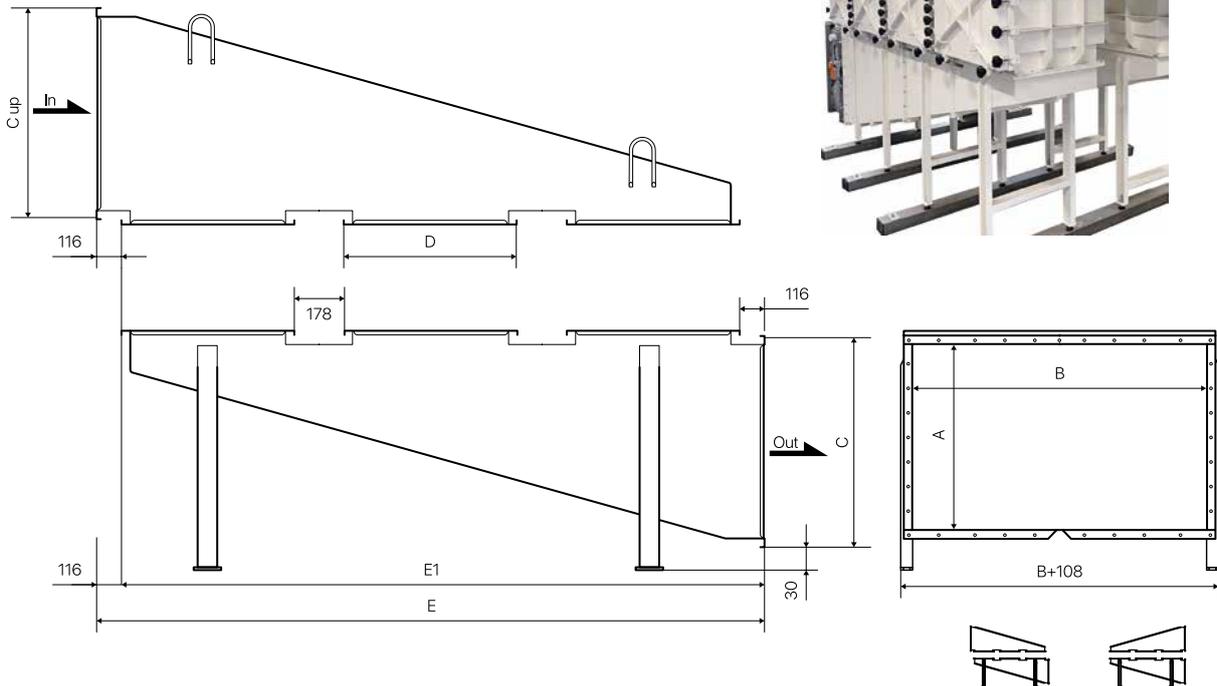


Standard version



ATEX Version

### Standard version



### Reinforced version



| Number of units | A   | B   | C    | C up | D   | E    | E1   |
|-----------------|-----|-----|------|------|-----|------|------|
| 1               | 254 | 558 | 376  | 346  | 628 | 860  | 744  |
| 2               | 254 | 558 | 376  | 346  | 628 | 1666 | 1550 |
| 3               | 406 | 558 | 528  | 498  | 628 | 2472 | 2356 |
| 4               | 558 | 558 | 680  | 650  | 628 | 3278 | 3162 |
| 5               | 558 | 558 | 680  | 650  | 628 | 4084 | 3968 |
| 6               | 812 | 558 | 934  | 904  | 628 | 4890 | 4774 |
| 7               | 812 | 558 | 934  | 904  | 628 | 5696 | 5580 |
| 8               | 915 | 558 | 1037 | 1007 | 628 | 6502 | 6386 |

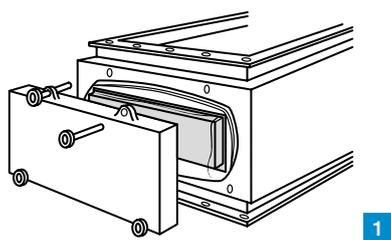
N.B.: the dimensions of the connectors apply to filter sizes 610x610 mm  
Check the airflow at the entrance/exit of the collectors, it must be < 10 m/s

# BAG IN - BAG OUT UNITS

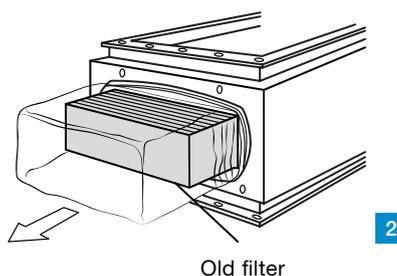
## SF-CH canister unit filter replacement procedure

### Replace filter

- Turn off the fan
- Close the registers upstream and/or downstream (if present)
- Adjust the pressure using the balancing valve (if present)
- Loosen the star knobs and remove the door

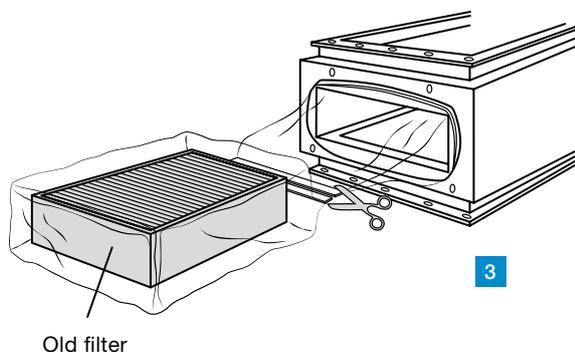


- Release the filters by turning the handles horizontally
- Unroll the plastic bag
- Pull the filter into the plastic bag and place it on a flat surface or maintenance table



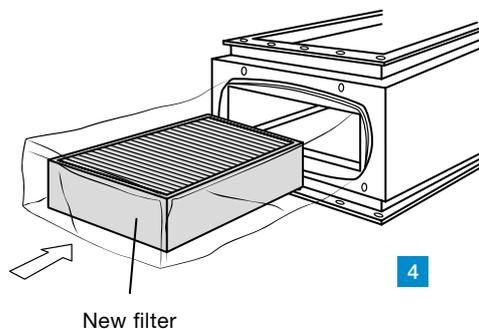
### Sealing the plastic bag

- Flatten the bag without creases
- Seal the bag with a thermal welding machine at 2 points and cut the bag between the 2 welds



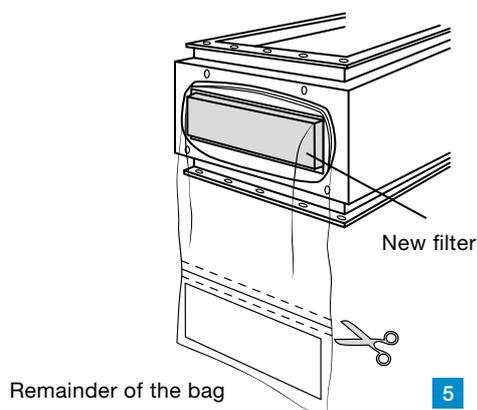
### Placing a new filter

- Place the filter in the bag with the seal facing up towards the air inlet
- Place the elastic of the new plastic bag over the groove around the opening of the housing



### Remove the rest of the old plastic bag

- Detach the remainder of the old bag from the housing and pull it into the recess provided in the new bag
- Slide the new filter with the gasket on the top to prevent gasket damage and ensure the airtightness
- Use the lever system to tighten the filter
- Roll up the plastic bag with the remainder of the old bag and place it against the filter
- Replace the door and tighten the knobs



# BAG IN - BAG OUT UNITS

## SF-CH canister unit continued

Example of a configuration: SF-CH/

EF M S G DUO  
**1** **2** **3** **4** **5**

| 1-Dimensions |         |
|--------------|---------|
| BB           | 305x305 |
| BE           | 305x610 |
| EB           | 610x305 |
| EE           | 610x610 |
| EF           | 610x762 |

| 2-Filter depth |         |
|----------------|---------|
| -              | 98 mm   |
| L              | 150 mm  |
| M              | 1292 mm |

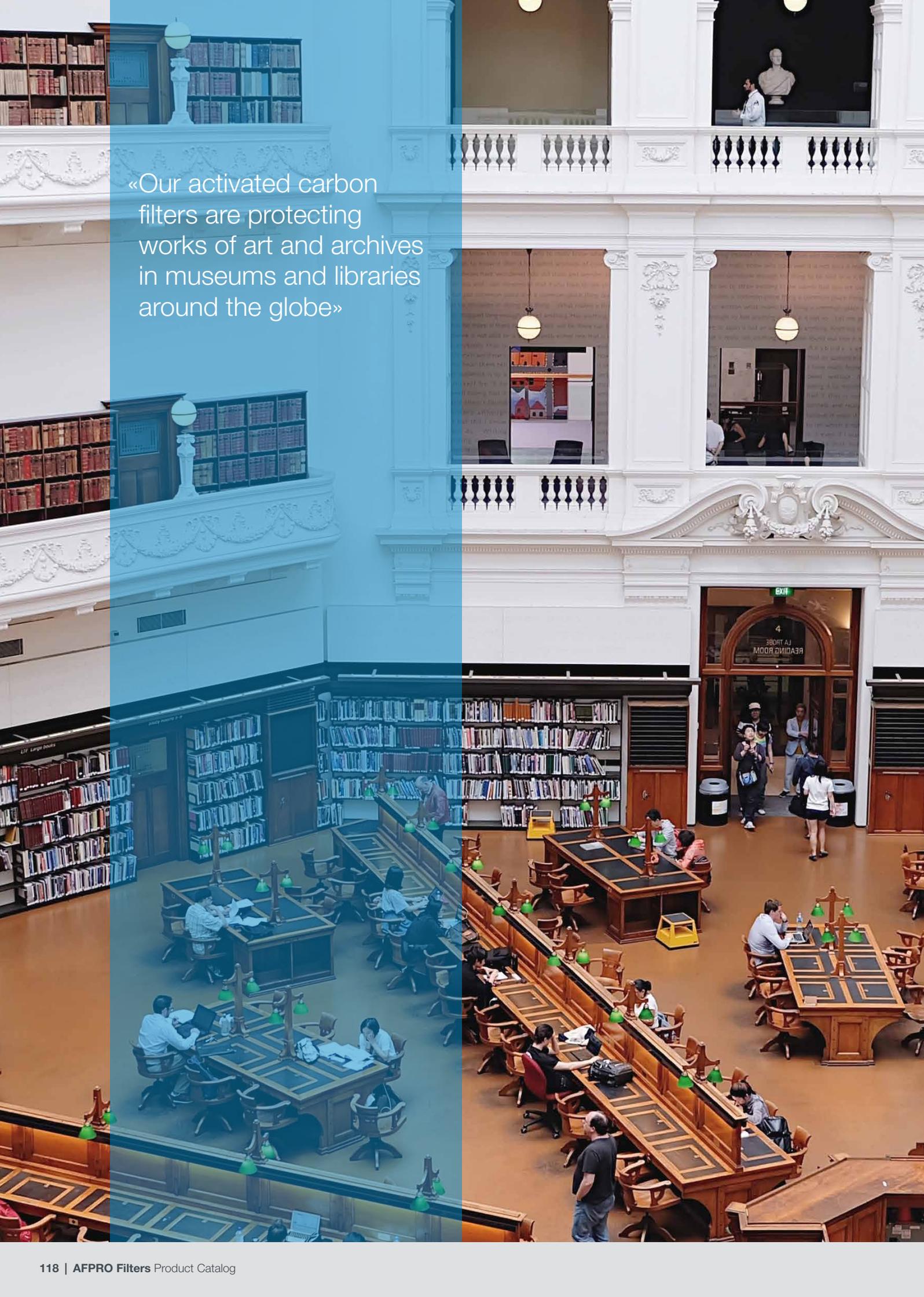
| 3-Version |                |
|-----------|----------------|
| S         | Single version |
| B-Side    | dual version   |

| 4-Material |                        |
|------------|------------------------|
| G          | RAL 9010 painted steel |
| S          | Stainless steel 304L   |
| SS         | Stainless steel 316L   |

| 5-Option |                                      |
|----------|--------------------------------------|
| DUO      | Filter 610*610*292 + 610*610*98 (48) |



«Our energy-saving air filters and terminal units help food- and pharmaceutical companies to safely produce the highest quality products in a clean and safe environment»



«Our activated carbon filters are protecting works of art and archives in museums and libraries around the globe»

# ACTIVATED CARBON FILTERS

AFPRO Filters carbon filters are used for the filtration of gaseous particles. The use of either loose charcoal or media impregnated with activated carbon is highly efficient for the filtering of gases. Various types of carbon filter are used, depending on the application, contamination and concentration in question.

## The filters can be largely split into three fields or application:

- Organic gases
- Acidic gases
- Alkaline gases

## Construction

Our activated carbon filters are available in the form of elements which can be filled with loose activated carbon pellets. These filters are a reliable solution and are characterized by their combination of high adsorption capacity and low flow rate.



## Applications

Activated carbon filters are regularly used in airports, archives, museums and the semiconductor industry. Although various types of carbon filter are used, depending on the field of application, it should be noted that all carbon has to be impregnated to guarantee suitable efficiency for both acidic and alkaline gases. Furthermore, the preferred product variant has to be selected based upon the concentration in question. For instance in case of high concentrations of gas, a cylinder containing loose carbon pellets is used as it has a higher adsorption capacity than a pleated filter element.

## Support

Selecting the appropriate carbon filter nevertheless remains a complicated process. AFPRO Filters sales expert are pleased to assist you in doing so. Furthermore, AFPRO Filters can test existing filters to establish their remaining adsorption capacity and lifespan. We then advise you on when to replace them.



Discover our activated carbon filter range

| Type of activated carbon | Dimensions    | Application   |
|--------------------------|---------------|---|
| M-CARB                   | 2, 3 and 4 mm | <ul style="list-style-type: none"> <li>• Unimpregnated (untreated to capture specific molecules)</li> <li>• (Captures a wide range of organic compounds, VOCs Volatile Organic Compounds)</li> <li>• For regular air handling units, spray booths and kitchens</li> </ul> |
| S-CARB                   | 3 mm          | <ul style="list-style-type: none"> <li>• Impregnated</li> <li>• Adsorption of acid gases (H<sub>2</sub>S, SO<sub>2</sub>, HCl and Cl)</li> <li>• For slaughterhouses, the food industry and the protection of control rooms</li> </ul>                                    |
| R-CARB                   | 3 and 4 mm    | <ul style="list-style-type: none"> <li>• Impregnated</li> <li>• Adsorption of acid vapors (SO<sub>2</sub> / NO<sub>x</sub>) and NH<sub>3</sub> and O<sub>3</sub></li> <li>• For museums, archives and libraries</li> </ul>  |

# ACTIVATED CARBON FILTERS

## Carbon cylinder

### Specifications

**Application:** Airports, industry, catering

**Frame:** Galvanized steel or stainless steel (RVS)

**Bonding:** -

**Activated carbon:** M-CARB generic activated carbon, specific impregnated carbon used for airports and industry

**Gasket:** Neoprene

**Maximum final pressure drop:** -

**Maximum temperature:** 40°C

**Maximum relative humidity:** 70%

**Comments:** Possibility to apply different types of impregnated carbon to filter specific gases

### Advantages

- Refillable
- High dust holding capacity
- Straightforward assembly



| Type       | Dimensions WxHxD (mm)                                  | Carbon type | Volume (L) | Filling weight (kg) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) |
|------------|--|-------------|------------|---------------------|-----------------------------|--------------------|---------------|---------------------|
| AC-2-12    | Length: 250 mm<br>Thickness: 25 mm<br>Galvanized steel | M2-3        | 3          | 1.2                 | 85                          | 80                 | 4             | 300x300x275         |
| AC-2-26    | Length: 450 mm<br>Thickness: 25 mm<br>Galvanized steel | M2-3        | 5          | 2.1                 | 150                         | 80                 | 4             | 300x475x275         |
| AC-2-26/SS | Length: 450 mm<br>Thickness: 25 mm<br>Stainless steel  | M2-3        | 5          | 2.1                 | 150                         | 80                 | 4             | 300x475x275         |
| AC-2-60    | Length: 600 mm<br>Thickness: 25 mm<br>Galvanized steel | M2-3        | 6          | 2.8                 | 205                         | 75                 | 4             | 300x625x275         |

### Gasket

| Type    | Used for cylinders |
|---------|--------------------|
| AC-P-25 | AC-2-12 & AC-2-26  |

This activated carbon filter is designed to adsorb small amounts of gaseous impurities (<100 ppm vol.) At higher concentrations, a risk of spontaneous combustion. For instructions on using these filters, refer to enclosed installation and maintenance instructions.

# ACTIVATED CARBON FILTERS

## AC12

### Specifications

**Application:** Museums, archives, industry

**Frame:** Galvanized steel

**Bonding:** -

**Activated carbon:** M-carb generic activated carbon. R-CARB/S-CARB specific impregnated carbon used for museums and archives

**Gasket:** Extruded rubber

**Maximum final pressure drop:** -

**Maximum temperature:** 40°C

**Maximum relative humidity:** 70%

### Advantages

- Compact design
- Low pressure drop
- High dust holding capacity



| Type          | Dimensions WxHxD (mm) | Carbon type | Volume (L) | Filling weight (kg) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) |
|---------------|-----------------------|-------------|------------|---------------------|-----------------------------|--------------------|---------------|---------------------|
| AC12-4/M-CARB | 296x292x296           | M-CARB      | 6          | 2.9                 | 425                         | 70                 | 1             | 311x313x311         |
| AC12-4/R-CARB | 296x292x296           | R-CARB      | 6          | 3.9                 | 425                         | 70                 | 1             | 311x313x311         |
| AC12-4/S-CARB | 296x292x296           | S-CARB      | 6          | 3.9                 | 425                         | 70                 | 1             | 311x313x311         |

This activated carbon filter is designed to adsorb small amounts of gaseous impurities (<100 ppm vol.) At higher concentrations, a risk of spontaneous combustion. For instructions on using these filters, refer to enclosed installation and maintenance instructions.

# ACTIVATED CARBON FILTERS

## Activated carbon panel

### Specifications

**Application:** Museums, archives, industry

**Frame:** Galvanized steel

**Bonding:** 2 component polyurethane

**Activated carbon:** M-carb generic activated carbon. R-CARB/S-CARB specific impregnated carbon used for museums and archives

**Maximum final pressure drop:** -

**Maximum temperature:** 40°C

**Maximum relative humidity:** 70%

### Advantages

- Robust design
- High dust holding capacity
- Other dimensions are available



| Type             | Dimensions WxHxD (mm) | Carbon type | Volume (L) | Filling weight (kg) | Airflow (m <sup>3</sup> /h) | # Filters/box | Dimensions box (mm) |
|------------------|-----------------------|-------------|------------|---------------------|-----------------------------|---------------|---------------------|
| AK/605x605x32-MC | 605x605x32            | M-CARB      | 12         | 5.3                 | 500                         | 2             | 616x616x89          |
| AK/605x605x32-RC | 605x605x32            | R-CARB      | 12         | 7.1                 | 500                         | 2             | 616x616x89          |
| AK/605x605x32-SC | 605x605x32            | S-CARB      | 12         | 7.8                 | 500                         | 2             | 616x616x89          |

This activated carbon filter is designed to adsorb small amounts of gaseous impurities (<100 ppm vol.) At higher concentrations, a risk of spontaneous combustion. For instructions on using these filters, refer to enclosed installation and maintenance instructions.

# ACTIVATED CARBON FILTERS

## HPQ-AK series

ISO Coarse

ePM10

### Specifications

**Application:** HVAC, industry

**Frame:** Plastic

**Spacers:** Hotmelt

**Bonding:** 2 component polyurethane

**Medium:** Synthetic medium combined with activated carbon

**Gasket:** Optional, Continuous poured gasket

**Filter class according to ISO 16890:** ISO Coarse, ePM10

**Maximum final pressure drop:** 350Pa

**Maximum temperature:** 65°C

**Maximum relative humidity:** 90%

**Maximum relative humidity:** It is preferred to use a prefilter with these products

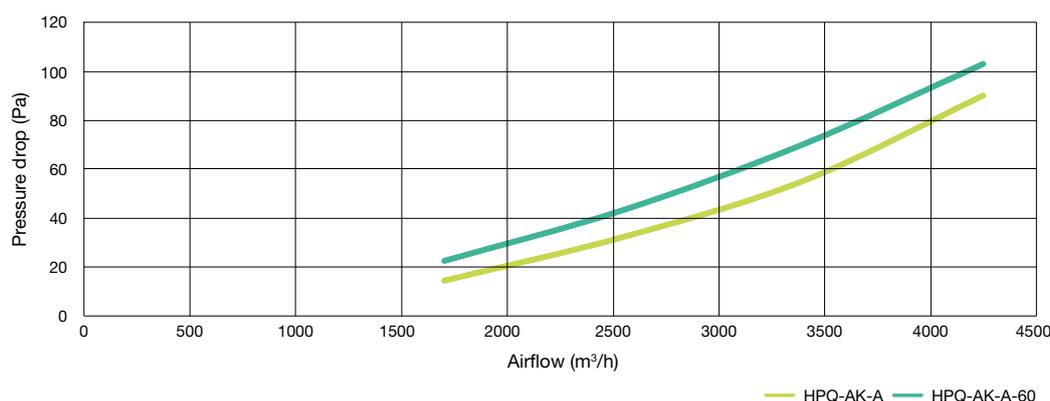
### Advantages

- Small construction space
- Low pressure drop
- Combination filter



| Type        | Dimensions HxWxD (mm) | Filter class ISO 16890 | Filter surface (m <sup>2</sup> ) | Airflow (m <sup>3</sup> /h) | Pressure drop (Pa) | # Filters/box | Dimensions box (mm) | Energy label* |
|-------------|-----------------------|------------------------|----------------------------------|-----------------------------|--------------------|---------------|---------------------|---------------|
| HPQ-AK-A    | 592x592x292           | ISO Coarse 80%         | 8.3                              | 3400                        | 55                 | 1             | 605x300x605         | -             |
| HPQ-AK-B    | 490x592x292           | ISO Coarse 80%         | 6.9                              | 2800                        | 55                 | 1             | 605x300x505         | -             |
| HPQ-AK-C    | 288x592x292           | ISO Coarse 80%         | 4.0                              | 1700                        | 55                 | 2             | 605x300x605         | -             |
| HPQ-AK-A-60 | 592x592x292           | ePM10 60%              | 6.0                              | 3400                        | 70                 | 1             | 605x300x605         | -             |
| HPQ-AK-B-60 | 490x592x292           | ePM10 60%              | 4.9                              | 2800                        | 70                 | 1             | 605x300x505         | -             |
| HPQ-AK-C-60 | 288x592x292           | ePM10 60%              | 2.9                              | 1700                        | 70                 | 2             | 605x300x605         | -             |

\* According to Eurovent ECP-11-FIL



HPQ-AK SERIES

«Our filter medium is made of high quality fibers, which are progressively built up to create a medium with a high particle interception capacity»



# FILTER MEDIA

AFPRO Filters filter medium is made of high quality fibers, which are progressively built up to create a medium with a high particle interception capacity. These filter media are available both in loose sheets or on large rolls, which can be conveniently cut to size. Depending on the particular application in question, the best suited medium can be chosen from filter classes ISO Coarse 50% to ISO Coarse 80% with various particle interception capacities.

## Advantages

High particle interception capacities

Easy installation

Readily cut to size



Discover our filter media range



## Synthetic medium

ISO Coarse

### Specifications

**Application:** Pre-filters for air treatment systems and spray-painting booths

**Material:** Polyester

**Filter class according to ISO 16890:** ISO Coarse

**Maximum final pressure drop:** 250Pa

**Maximum temperature:** 70°C

**Maximum relative humidity:** 90%

### Advantages

- High dust holding capacity
- Easily custom fitted

### Options

- Loose sheets, complete rolls, pre-cut media

| Type          | Dimensions WxH (m) | Filter class ISO 16890 | Color      | Airflow (m <sup>3</sup> /h/m <sup>2</sup> ) | Pressure drop (Pa) | Weight (g/m <sup>2</sup> ) | Thickness (mm) | Activated carbon content (g/m <sup>2</sup> ) |
|---------------|--------------------|------------------------|------------|---|--------------------|----------------------------|----------------|--|
| T15/150       | a m <sup>2</sup>   | ISO Coarse 50%         | White      | 5400  | 55                 | 150                        | 11             | -  |
| T15/150-40x1N | 40x1               | ISO Coarse 50%         | White      | 5400  | 55                 | 150                        | 11             | -  |
| T15/150-40x2N | 40x2               | ISO Coarse 50%         | White      | 5400  | 55                 | 150                        | 11             | -  |
| T15/500       | a m <sup>2</sup>   | ISO Coarse 70%         | White      | 5400  | 64                 | 300                        | 20             | -  |
| T15/500-20x1N | 20x1               | ISO Coarse 70%         | White      | 5400  | 64                 | 300                        | 20             | -  |
| T15/500-20x2N | 20x2               | ISO Coarse 70%         | White      | 5400  | 64                 | 300                        | 20             | -  |
| PST290        | a m <sup>2</sup>   | ISO Coarse 50%         | White      | 5400  | 39                 | 200                        | 19             | -  |
| PST290-20x1N  | 20x1               | ISO Coarse 50%         | White      | 5400  | 39                 | 200                        | 19             | -  |
| PST290-20x2N  | 20x2               | ISO Coarse 50%         | White      | 5400  | 39                 | 200                        | 19             | -  |
| PST640        | a m <sup>2</sup>   | ISO Coarse 50%         | White/Blue | 5400  | 88                 | 400                        | 50             | -  |
| PST640-10x1   | 10x1               | ISO Coarse 50%         | White/Blue | 5400  | 88                 | 400                        | 50             | -  |
| PST640-10x2   | 10x2               | ISO Coarse 50%         | White/Blue | 5400  | 88                 | 400                        | 50             | -  |
| F360*         | a m <sup>2</sup>   | ISO Coarse 80%         | White      | 900   | 15                 | 306                        | 22             | -  |
| F360-20x1*    | 20x1               | ISO Coarse 80%         | White      | 900   | 15                 | 306                        | 22             | -  |
| F360-20x2*    | 20x2               | ISO Coarse 80%         | White      | 900   | 15                 | 306                        | 22             | -  |
| F560G         | a m <sup>2</sup>   | ISO Coarse 80%         | White      | 900   | 24                 | 580                        | 22             | -  |
| F560G-20x1*   | 20x1               | ISO Coarse 80%         | White      | 900   | 24                 | 580                        | 22             | -  |
| F560G-20x2*   | 20x2               | ISO Coarse 80%         | White      | 900   | 24                 | 580                        | 22             | -  |
| CM3           | 2.6 mm             | -                      | Gray       | 0.5 m/s                                     | 35                 | 280                        | 2,6            | 100  |
| CM12          | 12 mm              | -                      | Gray       | 0.5 m/s                                     | 15                 | 1000                       | 12             | 500  |

\* Air velocity 0.25m/s



«AFPRO Filters holding frames make the correct installation of a filter a simple task»

# HOLDING FRAMES

AFPRO Filters holding frames make the correct installation of a filter a simple task. The standard clips provided facilitate the swift and leak-tight installation of filters onto their frames. All bag-filter holding frames comprise an endless spray-on gasket, which renders leakage literally impossible, provided the frame is installed correctly. The special pre-drilled holes make it easy to fit the frames. In the event that a large filter wall is to be constructed, it is advisable to fit additional reinforcing.

## Advantages

- Easy fitting using clips
- Endless gasket
- Option of fitting several filters in a single frame
- Robust frame
- Swift fitting of frames, thanks to pre-drilled holes

## Construction

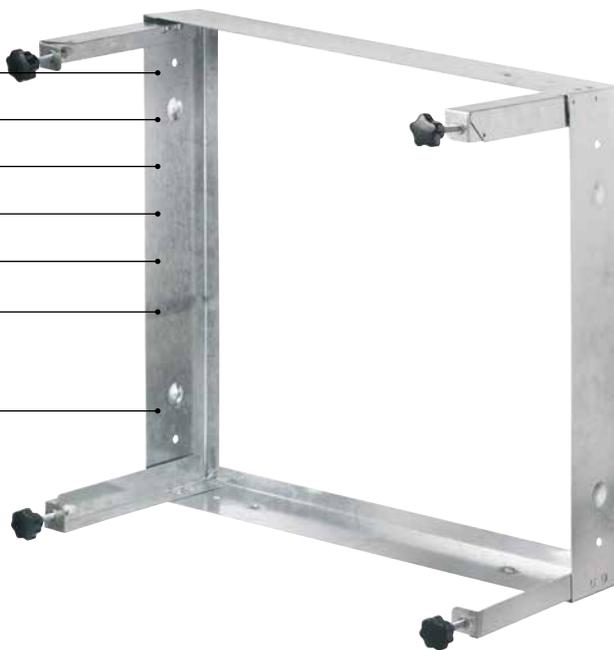
The holding frames are made of either galvanized or stainless steel 304 or 316. On request, an epoxy coating can be applied to frames as well. High quality steel is used in the manufacturing of the frames to ensure ample rigidity. Furthermore, the construction design pays consideration to optimum frame stability and easy installation.

## Application

These holding frames are widely used in air treatment cabinets and air inlet systems for equipment such as gas turbines. The frames have standard dimensions and can be used to replace older holding frames which are removed during the renovation of air treatment cabinets.

AFPRO Filters has devised a number of innovative solutions for the swift and convenient installation of filters in High efficiency air filters holding frames. As leak-tightness is a crucial requirement in the case of a High efficiency air filters frame, star nuts can be fitted to ensure a tight fit between the filter and the gasket.

In addition to the standard 2" model, there is a 3" model available, which facilitates the installation of a 2" pre-filter and a 1" bag filter in a single frame. This solution is particularly useful in air treatment cabinets which are rather cramped, but nevertheless requires an upgrade to an additional filter.



Discover our holding frames range

# HOLDING FRAMES

## HF Bag filters

### Specifications

**Application:** HVAC

**Frame:** Galvanized steel or stainless steel (RVS)

**Gasket:** Continuous poured gasket

**Maximum temperature:** 40°C

**Comments:** When 3 or more frames are mounted together, the frames need to be reinforced  
Extra clips are available as accessories

### Advantages

- Very quick and straight-forward assembly
- Continuous poured gasket



| Type             | Dimensions frame<br>WxHxD (mm) | Montage<br>Dimensions filter (mm) |            |            | Material         | # Frames<br>/box |
|------------------|--------------------------------|-----------------------------------|------------|------------|------------------|------------------|
| Hold.Fr.A/G-2    | 610x610x70                     | 592x592x25                        | 592x592x48 | -          | Galvanized steel | 4                |
| Hold.Fr.B/G-2    | 508x610x70                     | 490x592x25                        | 492x592x48 | -          | Galvanized steel | 4                |
| Hold.Fr.C/G-2    | 305x610x70                     | 288x592x25                        | 288x592x48 | -          | Galvanized steel | 8                |
| Hold.Fr.CC/G-2   | 305x305x70                     | 288x288x25                        | 288x288x48 | -          | Galvanized steel | 16               |
| Hold.Fr.A/G-3    | 610x610x97                     | 592x592x25                        | 592x592x48 | 592x592x75 | Galvanized steel | 3                |
| Hold.Fr.B/G-3    | 508x610x97                     | 490x592x25                        | 492x592x48 | 490x592x75 | Galvanized steel | 3                |
| Hold.Fr.C/G-3    | 305x610x97                     | 288x592x25                        | 288x592x48 | 288x592x75 | Galvanized steel | 6                |
| Hold.Fr.CC/G-3   | 305x305x97                     | 288x288x25                        | 288x288x48 | 288x288x75 | Galvanized steel | 12               |
| Hold.Fr.HA/G-2   | 610x910x70                     | 592x892x25                        | 592x892x48 | -          | Galvanized steel | 4                |
| Hold.Fr.HB/G-2   | 508x910x70                     | 490x892x25                        | 490x892x48 | -          | Galvanized steel | 4                |
| Hold.Fr.HC/G-2   | 305x910x70                     | 288x892x25                        | 288x892x48 | -          | Galvanized steel | 8                |
| Hold.Fr.HA/G-3   | 610x910x97                     | 592x892x25                        | 592x892x48 | 592x892x75 | Galvanized steel | 3                |
| Hold.Fr.HB/G-3   | 508x910x97                     | 490x892x25                        | 490x892x48 | 490x892x75 | Galvanized steel | 3                |
| Hold.Fr.HC/G-3   | 305x910x97                     | 288x892x25                        | 288x892x48 | 288x892x75 | Galvanized steel | 6                |
| Hold.Fr.A/RVS-2  | 610x610x70                     | 592x592x25                        | 592x592x48 | -          | Stainless steel  | 4                |
| Hold.Fr.B/RVS-2  | 508x610x70                     | 490x592x25                        | 492x592x48 | -          | Stainless steel  | 4                |
| Hold.Fr.C/RVS-2  | 305x610x70                     | 288x592x25                        | 288x592x48 | -          | Stainless steel  | 8                |
| Hold.Fr.CC/RVS-2 | 305x305x70                     | 288x288x25                        | 288x288x48 | -          | Stainless steel  | 16               |
| Hold.Fr.A/RVS-3  | 610x610x97                     | 592x592x25                        | 592x592x48 | 592x592x75 | Stainless steel  | 3                |
| Hold.Fr.B/RVS-3  | 508x610x97                     | 490x592x25                        | 492x592x48 | 490x592x75 | Stainless steel  | 3                |
| Hold.Fr.C/RVS-3  | 305x610x97                     | 288x592x25                        | 288x592x48 | 288x592x75 | Stainless steel  | 6                |
| Hold.Fr.CC/RVS-3 | 305x305x97                     | 288x288x25                        | 288x288x48 | 288x288x75 | Stainless steel  | 12               |
| Hold.Fr.HA/RVS-2 | 610x910x70                     | 592x892x25                        | 592x892x48 | -          | Stainless steel  | 4                |
| Hold.Fr.HB/RVS-2 | 508x910x70                     | 490x892x25                        | 490x892x48 | -          | Stainless steel  | 4                |
| Hold.Fr.HC/RVS-2 | 305x910x70                     | 288x892x25                        | 288x892x48 | -          | Stainless steel  | 8                |
| Hold.Fr.HA/RVS-3 | 610x910x97                     | 592x892x25                        | 592x892x48 | 592x892x75 | Stainless steel  | 3                |
| Hold.Fr.HB/RVS-3 | 508x910x97                     | 490x892x25                        | 490x892x48 | 490x892x75 | Stainless steel  | 3                |
| Hold.Fr.HC/RVS-3 | 305x910x97                     | 288x892x25                        | 288x892x48 | 288x892x75 | Stainless steel  | 6                |

# HOLDING FRAMES

## HF High efficiency air filters

### Specifications

**Application:** Cleanrooms, hospitals

**Frame:** Galvanized steel or stainless steel (RVS)

**Gasket:** -

**Maximum temperature:** 70°C

**Comments:** Assembly tools for filters with a depth of 292 mm are included standard.

Assembly tools for filters with a depth of 60-150 mm can be delivered on request

### Advantages

- Straightforward assembly
- Good seal between filter and frame by mounting accessories



| Type             | Dimensions frame<br>WxHxD (mm) | Montage<br>Dimensions filter (mm) | Material         | # Frames<br>/box |
|------------------|--------------------------------|-----------------------------------|------------------|------------------|
| HP.HOLD.FR.EE/G  | 625x625x125                    | 610x610x292                       | Galvanized steel | 1                |
| HP.HOLD.FR.BE/G  | 320x625x125                    | 305x610x292                       | Galvanized steel | 2                |
| HP.HOLD.FR.DD/G  | 607x607x125                    | 592x592x292                       | Galvanized steel | 1                |
| HP.HOLD.FR.AD/G  | 303x607x125                    | 288x592x292                       | Galvanized steel | 2                |
| HP.HOLD.FR.EE/SS | 625x625x125                    | 610x610x292                       | Stainless steel  | 1                |
| HP.HOLD.FR.BE/SS | 320x625x125                    | 305x610x292                       | Stainless steel  | 2                |
| HP.HOLD.FR.DD/SS | 607x607x125                    | 592x592x292                       | Stainless steel  | 1                |
| HP.HOLD.FR.AD/SS | 303x607x125                    | 288x592x292                       | Stainless steel  | 2                |

# HOLDING FRAMES

## HF Activated Carbon

### Specifications

**Application:** Airports, industry

**Frame:** Galvanized steel or stainless steel (RVS)

**Gasket:** -

**Maximum temperature:** 70°C

**Comments:** When 3 or more frames are mounted together, the frames need to be reinforced

### Advantages

- Straightforward assembly



| Type          | Dimensions<br>WxHxD (mm) | Material         | Number of holes | #Frame<br>/box |
|---------------|--------------------------|------------------|-----------------|----------------|
| AC.H.FR.A     | 610x610x70               | Galvanized steel | 16              | 4              |
| AC.H.FR.B     | 508x610x70               | Galvanized steel | 12              | 4              |
| AC.H.FR.C     | 305x610x70               | Galvanized steel | 8               | 8              |
| AC.H.FR.CC    | 305x305x70               | Galvanized steel | 4               | 16             |
| AC.H.FR.A.SS  | 610x610x70               | Stainless steel  | 16              | 4              |
| AC.H.FR.B.SS  | 508x610x70               | Stainless steel  | 12              | 4              |
| AC.H.FR.C.SS  | 305x610x70               | Stainless steel  | 8               | 8              |
| AC.H.FR.CC.SS | 305x305x70               | Stainless steel  | 4               | 16             |



«Our high quality air filters protect highly sensitive processes and help to save energy at the same time»

# INSTALLATION AND MAINTENANCE GUIDELINES

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Air filters and extraction and exhaust systems must be designed and installed in such a way that they can be regularly inspected and maintained. For optimal technical and hygienic operation, the inspection should preferably be carried out by internal or independent professionals. If you arrange for your own maintenance and inspection, then observe the EN 13779, VDI 6022-2 (2006) and VDI 3802 (2002) standards.

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## Bag filters, compact filters, panel filters

- Ensure that the filter is fitted correctly: dirty side - clean air side.
- Filter should be correctly installed: no leaks.
- Bag filters must be installed with vertical (upright) bags.
- Gaskets should be completely undamaged.
- Filter should be secured at four points.
- Ensure that the filter medium is not folded in half.
- Avoid touching the filter medium during installation.
- Avoid damaging the filter during installation.
- System should be run in for several hours to achieve the desired result.
- Filter installation records; note the date, type and initial resistance.

## High efficiency air filters



It is essential that the following rules be observed when installing High efficiency air filters:

- Avoid touching the pleat package, as this may cause damage.
- Ensure that every High efficiency air filter is validated following installation, to ensure that it is correctly fitted and properly mounted and free from damage.
- Keep copies of test and validation reports of the filters.
- Ensure that the flow rate of High efficiency air filters is never exceeded by more than 125%. Such excesses may cause performance deterioration or may even damage the filter.
- When fitting, ensure that the frames and filters are clean and that gaskets and any other seals are completely intact.
- Always use suitable protective equipment, especially when replacing used filters.
- Maintain filter installation records; note the date, type and initial resistance.

## Activated carbon filters



The filters can be installed in either standard AFPRO holding frames or frames specially designed for the activated carbon cylinders. It is important that separate filters are fitted in front and behind the carbon filters. A pre-filter is required to prevent the activated carbon filter from becoming clogged with dust particles. An after-filter is also required to avoid the possibility of activated carbon particles entering the airflow. It is essential that the following rules are observed when installing activated carbon filters:

- Ensure that no leakage can occur (new gaskets can be supplied together with filters).
- Ensure that the frame and the cabinet in which the new filter will be fitted are cleaned beforehand.
- Activated carbon pellets may be spilled either during installation or throughout the lifespan of the filter; ensure that these are removed before the system is turned on.
- Maintain filter installation records; note the date, type and initial resistance.

# INSTALLATION AND MAINTENANCE GUIDELINES

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Continued

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## Filter media

It is essential that the following rules are observed when installing filter media:

- Ensure that the filter medium is fitted correctly (clean filter side - contaminated air side).
- Ensure that the medium is installed in a flat manner.
- Filter media must be properly secured to prevent loosening or possible leakage during its lifetime.
- Maintain filter installation records; note the date, type and initial resistance.



## Holding frames

It is essential that the following rules are observed when installing holding frames:

- If several frames have to be mounted next to each other, it is advisable to also provide additional reinforcement.
- Once the frames are fitted, sealant should be applied around the edges to prevent any leakage.

# GENERAL TERMS AND CONDITIONS

General Conditions of Afpro Filters B.V. Deposited with the Chamber of Commerce of Alkmaar on 26 June 2007 under number 37053830

## 1 General

- 1.1 In these Conditions "customer" means: every (legal) person who has made or wishes to make a contract with Afpro Filters B.V., and his representative(s), agent(s), legal successor(s) and heirs.
- 1.2 In these Conditions "assignment" means: every assignment for the providing of services and/or making of deliveries which the customer grants to Afpro Filters B.V.
- 1.3 All offers and contracts are exclusively governed by these Conditions. The applicability of general conditions of the customer is explicitly rejected.

## 2 Offers

- 2.1 All offers are without commitment, unless the contrary explicitly ensues therefrom.
- 2.2 All price specifications are made subject to the reservation that price changes may be made. Prices are:
- based on delivery ex warehouse Afpro Filters B.V.
  - exclusive of VAT, import duties and othertaxes, levies and charges
  - exclusive of costs of packing, loading and unloading, transport and insurance
- 2.3 The customer guarantees the accuracy of details, drawings and/or calculations presented by him or on his behalf in the framework of an offer.

## 3 Intellectual property/confidentiality

- 3.1 Afpro Filters B.V. reserves all intellectual property rights relating to details furnished, services provided by and/or goods delivered by Afpro Filters B.V.
- 3.2 The customer undertakes to only use all (technical) details which Afpro Filters B.V. has made available to it, such as schedules, drawings and designs, for his own (internal) use and not to allow third parties to inspect such in any way.
- 3.3 In the event of breach of our intellectual property or breach of Art. 3.2, the customer will forfeit an immediately due penalty of € 20,000 per breach and for each day that the breach continues, without prejudice to the right to full compensation.

## 4 Contract

- 4.1 A contract will first be made after Afpro Filters B.V. has explicitly accepted and confirmed an assignment in writing, or if Afpro Filters B.V. has started execution of the assignment. The assignment confirmation is deemed to accurately and fully represent the contract.

- 4.2 Any later additions, changes, (verbal) agreements and/or commitments are only binding on Afpro Filters B.V. if Afpro Filtertechniek has confirmed such in writing.

- 4.3 Afpro Filters B.V. is entitled to engage third parties in the execution of an assignment, and to pass on the costs to the customer in accordance with the price specification or the cost price.

## 5 Price changes

- 5.1 If within 3 months after granting the assignment the execution thereof has not yet been completed, Afpro Filters B.V. is entitled to charge the customer an increase in the cost-price determining factors accordingly. If this increase is greater than 5%, the customer has the right to dissolve the contract.
- 5.2 Pricing subject to change at any time without notice,

## 6 Delivery and delivery/completion term

- 6.1 Unless otherwise agreed delivery will be ex warehouse Afpro Filters B.V.
- 6.2 Delivery of goods will be effected because the goods leave the warehouse of Afpro Filters B.V. or, in the event of delivery by a third party, leave the warehouse of such third party, or if they are otherwise at the disposition of the customer, unless a different delivery time is agreed in writing.
- 6.3 Completion of work executed by or on behalf of Afpro Filters B.V. takes place at the time that the work has been completed or when the customer puts the work into use. Defects or incomplete points of a subordinate nature will not stand in the way of completion.
- 6.4 Time is never of the essence with regard to delivery/completion terms and are approximates. Terms will be reasonably extended if changes occur in the scope of the assignment and/or the circumstances under which the assignment is executed.
- 6.5 Exceeding the delivery/completion term does not give any entitlement to compensation.
- 6.6 If the term for delivery or the day when repaired goods are to be picked up expires and the customer has not accepted or picked up the goods, they will be stored at the customer's risk and expense. If the customer has not picked up the goods three weeks after storage, Afpro Filters B.V. is entitled and has the power to sell and deliver the goods to third parties and to pay itself from the

proceeds, without prejudice to other rights under the heading of the assignment.

## 7 Transport and risk

- 7.1 Transport is at the customer's expense and risk. The customer must take out insurance against such risks.
- 7.2 As of the time of delivery as referred to in Art. 6.2 the goods are at the customer's expense, even when goods must be processed or installed subsequently by or on behalf of Afpro Filters B.V.
- 7.3 The customer is liable for all loss resulting from loss or theft of or damage to goods which are used in the execution of an assignment and which are located at the place there the activities are carried out. This is not the case when said goods are used in a workplace of Afpro Filters B.V. or a third party engaged by it.

## 8 Force majeure

- 8.1 Afpro Filters B.V. is not bound to perform any obligation to the customer if it is prevented from doing so as a result of a circumstance which is not due to fault, and is not at its expense either under the law, a legally binding transaction or custom.
- 8.2 In these General Conditions force majeure means, in addition to everything it is understood to mean in the law and jurisprudence, all external causes, foreseen or unforeseen, which are beyond the control of Afpro Filters B.V., but in consequence of which Afpro Filters B.V. is not able to perform its obligations. This in any event includes work strikes in the business of Afpro Filters B.V. or in the business of third parties and non-performance of their obligations by suppliers/customers of Afpro Filters B.V. Afpro Filters B.V. also has the right to claim force majeure if the circumstance which impedes (further) performance of the contract arises after Afpro Filters B.V. should have performed its obligation.
- 8.3 During the period that the force majeure continues Afpro Filters B.V. can suspend the obligations under the contract. If this period lasts longer than two months, each of the parties is entitled to dissolve the contract, without an obligation to compensate loss to the other party.
- 8.4 Insofar as Afpro Filters B.V. has already partly performed its obligations under the contract at the time the force majeure arises or will be able to do so, and the part performance has an independent

value, Afpro Filters B.V. is entitled to separately invoice the part already performed or to be performed. The customer is bound to pay this invoice as if it were a separate contract.

## 9 Guarantee

- 9.1 Afpro Filters B.V. guarantees the soundness of goods delivered and work carried out for a period of 6 months after delivery/completion, without prejudice to the provisions of Art. 9 of these General Conditions. A guarantee in respect of goods taken from third parties or work executed by third parties will only be given if and insofar as the relevant third party gives a guarantee in such respect.
- 9.2 No guarantee whatsoever is given with regard to alleged shortcomings in the degree of functionality, as this functionality is greatly determined by circumstances which lie outside of Afpro Filters B.V.'s area of influence.
- 9.3 Defects must be reported to Afpro Filters B.V. in writing within 14 days after they are detected, precisely setting out the nature, scope and (suspected) cause of the defect; failure to do so will result in lapsing of the guarantee.
- 9.4 No guarantee is given in respect of normal wear and tear, when changes or repairs have been made by third parties, the goods are used for purposes other than the normal use and/or when there is (was) faulty maintenance, storage or any other form of inexpert use.
- 9.5 In the event of a guarantee claim Afpro Filters B.V. can, at its own election, replace or repair the item or credit the customer for a proportional part of the invoice.
- 9.6 The existence of a guarantee claim is without prejudice to the customer's (payment) obligations and does not constitute grounds for suspension or dissolution.

## 10 Liability

- 10.1 The liability of Afpro Filters B.V. goes no further than as worded in Art. 9 of these General Conditions. Should Afpro Filters B.V. nevertheless be subject to a further-reaching liability, then such is limited to the amount which is paid out under the insurance taken out by Afpro Filters B.V. in such case, increased by the excess under such insurance. If no (full) cover is provided and/or if no insurance was taken out for the relevant loss, any liability of Afpro Filters B.V. is limited to € 15,000.
- 10.2 Any liability of Afpro Filters B.V. for damage as a result of mistakes of agents is excluded, including cases of intent or gross negligence of such agents.
- 10.3 Afpro Filters B.V. is in no way liable, i.e. including up to the limit mentioned in Art. 9.1, for consequential damage, lost profit and other pure financial loss suffered by the customer and/or third parties.

- 10.4 The customer indemnifies Afpro Filters B.V. against all claims of third parties under the heading of product liability, and furthermore against all claims of third parties which are directly or indirectly connected with work executed/ goods delivered by Afpro Filters B.V. in the framework of the execution of the assignment, or the use of goods by the customer or third parties.

## 11 Retention of title

- 11.1 Afpro Filters B.V. remains the owner of all goods it has delivered, up to the time when the customer has performed all obligations under the heading of goods which have been or are to be delivered, work which has been or is to be executed, and with regard to claims relating to default on the performance of such contracts.
- 11.2 The customer is entitled to use or supply the goods in the framework of the normal course of business. Any retention of title which the customer stipulates in respect of the supply of goods supplied by Afpro Filters B.V. will be on behalf of Afpro Filters B.V.
- 11.3 If the retention of title cannot be enforced as a result of change in form, processing or accession, the customer is bound upon first request to provide substitute real security on behalf of Afpro Filters B.V.
- 11.4 If goods which are subject to a retention of title are destroyed or damaged, as of that time Afpro Filters B.V. is entitled to the insurance payout which the customer receives as a result of the destruction or damage. At the time of destruction or damage the customer is bound to immediately inform Afpro Filters B.V. thereof. On the first request of Afpro Filters B.V. the customer is obliged to pledge any insurance payout and compensation claims to Afpro Filters B.V. and to fully cooperate with regard to all formalities required in this respect.

## 12 Payment, interest, costs and dissolution

- 12.1 Payment is to be cash on delivery/ completion, or within 30 days after the invoice date by means of deposit on or transfer to a bank or giro account designated by Afpro Filters B.V. Every claim for set-off or suspension is excluded.
- 12.2 As of the time that the customer is in default he will owe interest of 1.5% per month, as well as compensation to cover extrajudicial costs, which are fixed at 15% of the principal with a minimum of € 250. Payments will first be applied to payment of interest and extrajudicial costs.
- 12.3 If the customer loses the (free) disposition of his assets or a petition for such has been presented, Afpro Filters B.V. is entitled to dissolve contracts with immediate effect. The receiver or administrator does not have the power mentioned in Art. 11.2.

## 13 Applicable law and choice of forum

- 13.1 All offers, contracts and the performance thereof are exclusively governed by Dutch law, with the exclusion of the applicability of the Vienna Sales Convention and any other international regulations, the exclusion of which is permitted.
- 13.2 With regard to the interpretation of international trade terms the "Incoterms" as compiled by the International Chamber of Commerce in Paris apply.
- 13.3 Disputes can only be brought before the District Court of Alkmaar, unless Afpro Filters B.V. chooses another court.
- 13.4 This translation has no legal force. The original Dutch text of these General Conditions will be binding and shall prevail in case of any variance between the Dutch text and the English translation.

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we strive to provide the most  
optimum visitor experience»

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